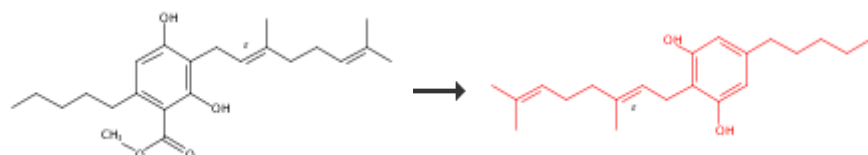


**1. Single Step**

90%

[Overview](#)**Steps/Stages**1.1 R:LiCl, S:DMSO, S:H<sub>2</sub>O, 4 h, reflux**Notes**

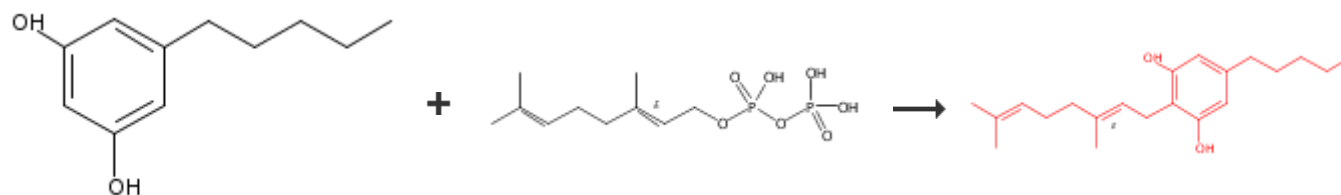
Reactants: 1, Reagents: 1, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**[Synthesis of phytocannabinoids including a decarboxylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033168, 21 Feb 2019

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**2. Single Step**[Overview](#)**Steps/Stages**1.1 R:Tris buffer, R:MgCl<sub>2</sub>, 25°C, pH 9**Notes**

biotransformation, buffered solution, enzymic, recombinant NphB (prenyltransferase from *Streptomyces* sp. strain CL190) used, regioselective, Reactants: 2, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**[Chemoenzymatic syntheses of prenylated aromatic small molecules using \*Streptomyces\* prenyltransferases with relaxed substrate specificities](#)

By Kumano, Takuto et al

From Bioorganic &amp; Medicinal Chemistry, 16(17), 8117-8126; 2008

[Reaction Protocol](#)**Procedure**

1. Carry out the NphB-catalyzed reaction in 50 mM Tris-HCl (pH 9.0), containing 5 mM MgCl<sub>2</sub>, 5 mM olivetol, 5 mM geranyl diphosphate (GPP), 1 mg/ml NphB, in a total volume of 60 μl.
2. Incubate the reaction mixtures at 25 °C overnight and extract with 200 μl ethyl acetate.

[View more...](#)

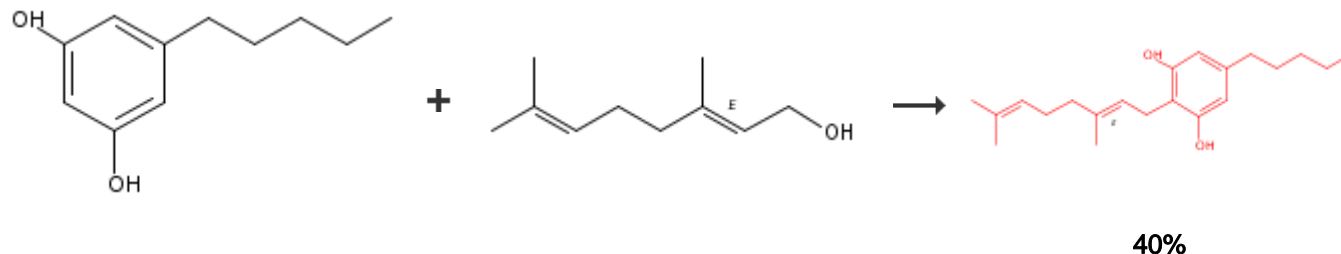
Available  
Experimental  
Data

<sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS

[View with  
MethodsNow](#)

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### 3. Single Step



[Overview](#)

#### Steps/Stages

1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

#### Notes

Reactants: 2, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

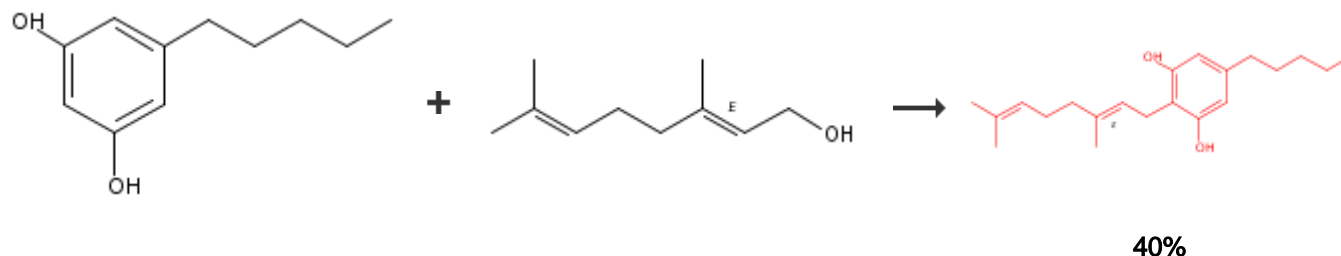
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 4. Single Step



[Overview](#)

#### Steps/Stages

#### Notes

1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

in the dark, Reactants: 2, Catalysts: 1,  
Solvents: 1, Steps: 1, Stages: 1, Most stages  
in any one step: 1

### References

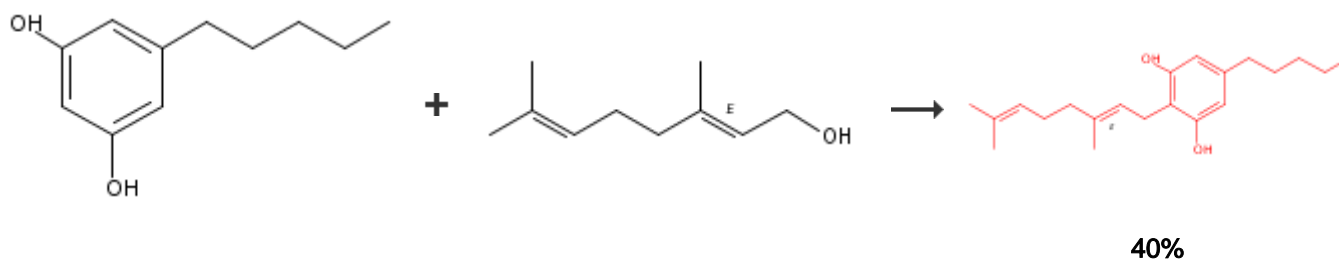
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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### 5. Single Step



[Overview](#)

### Steps/Stages

1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

### Notes

in the dark, Reactants: 2, Reagents: 1,  
Solvents: 1, Steps: 1, Stages: 1, Most stages  
in any one step: 1

### References

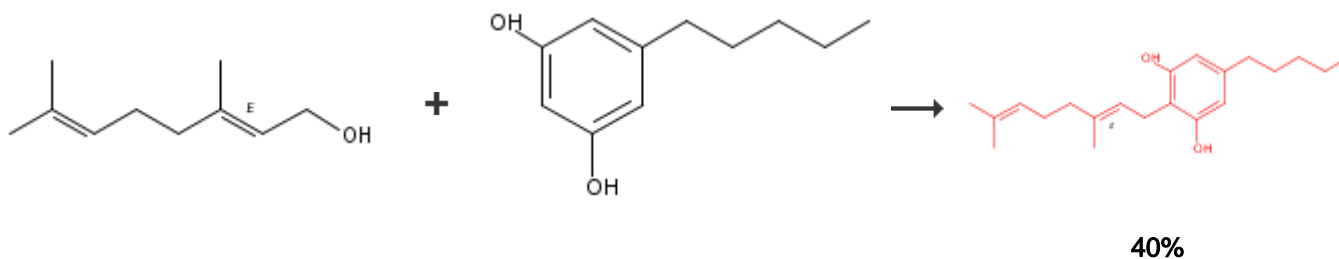
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 6. Single Step



[Overview](#)

### Steps/Stages

### Notes

1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

literature preparation, in the dark, Reactants: 2, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

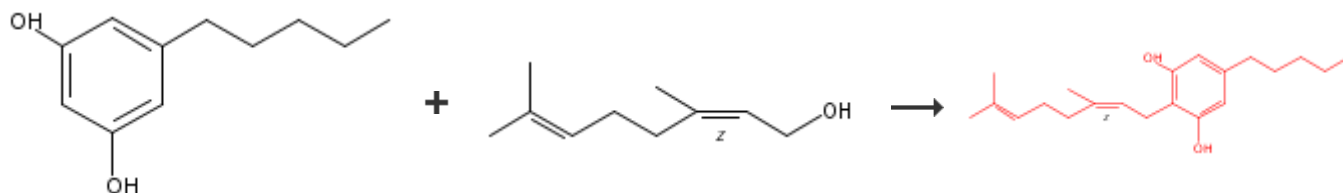
[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc

From PCT Int. Appl., 2014134281, 04 Sep 2014

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### 7. Single Step



### Overview

### Steps/Stages

1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>

### Notes

IN THE DARK, Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Cannabineroic acid, a cannabinoid from Cannabis sativa](#)

By Taura, Futoshi et al

From Phytochemistry, 39(2), 457-8; 1995

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### 8. Single Step



### Overview

### Steps/Stages

### Notes

1.1 C:BF<sub>3</sub>-Et<sub>2</sub>O, C:SiO<sub>2</sub>, S:CH<sub>2</sub>Cl<sub>2</sub>

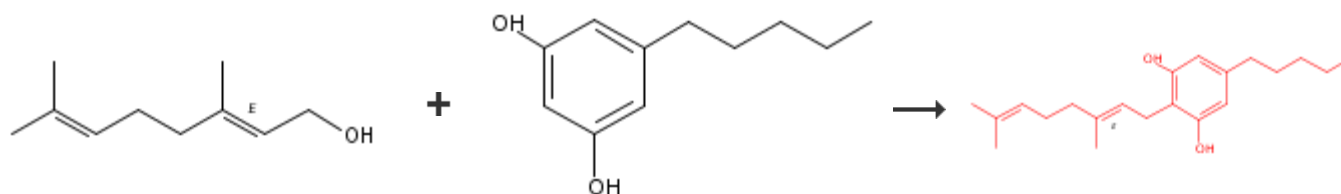
Reactants: 1, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**[Boron trifluoride etherate on alumina - a modified Lewis acid reagent. An improved synthesis of cannabidiol](#)

By Baek, Seung Hwa et al

From Tetrahedron Letters, 26(8), 1083-6; 1985

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**9. Single Step**

29%

[Overview](#)**Steps/Stages**1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, R:Al<sub>2</sub>O<sub>3</sub>, S:CH<sub>2</sub>Cl<sub>2</sub>1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O**Notes**

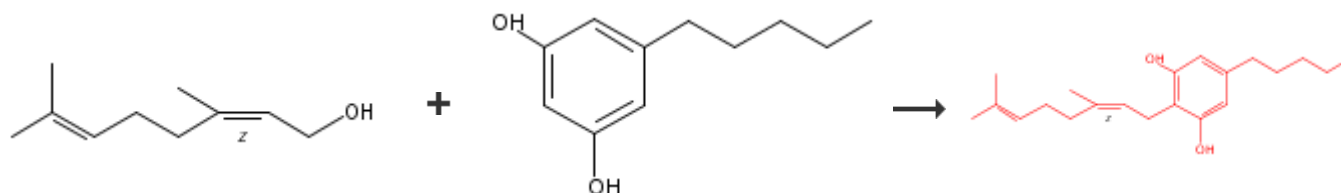
Reactants: 2, Reagents: 3, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**[Boron trifluoride etherate on alumina - a modified Lewis acid reagent\(V\) a convenient single-step synthesis of cannabinoids](#)

By Baek, Seung-Hwa et al

From Bulletin of the Korean Chemical Society, 16(3), 293-6; 1995

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**10. Single Step**

37%

[Overview](#)**Steps/Stages****Notes**

1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, R:Al<sub>2</sub>O<sub>3</sub>, S:CH<sub>2</sub>Cl<sub>2</sub>

1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

Reactants: 2, Reagents: 3, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

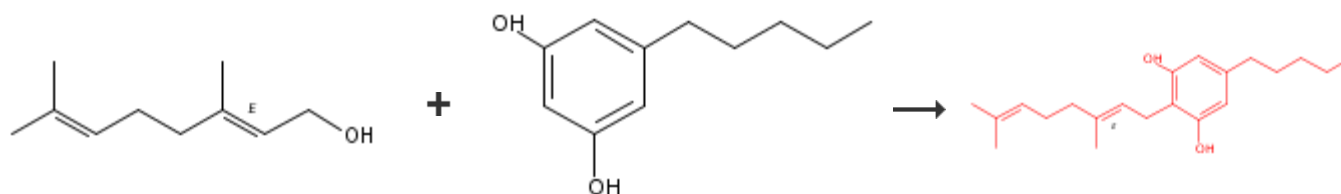
[Boron trifluoride etherate on alumina - a modified Lewis acid reagent\(V\) a convenient single-step synthesis of cannabinoids](#)

By Baek, Seung-Hwa et al

From Bulletin of the Korean Chemical Society, 16(3), 293-6; 1995

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### 11. Single Step



### Overview

#### Steps/Stages

1.1 S:Decalin

### Notes

Classification: Condensation; C-Alkylation; Regioselective; Allylic; # Conditions: decalin; 36h, Reactants: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

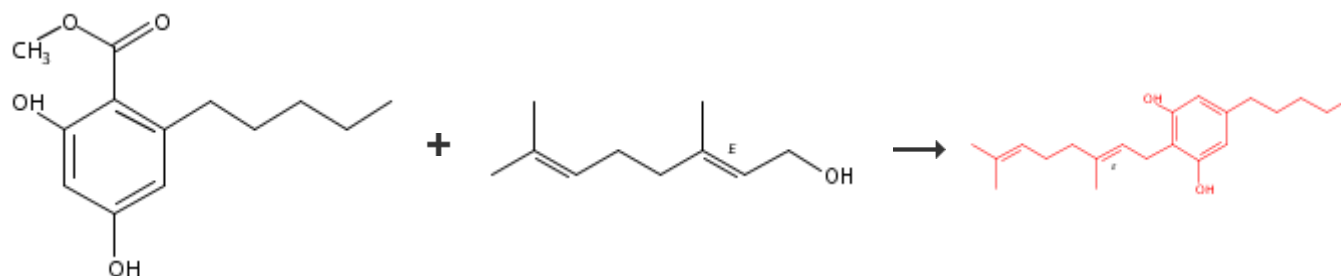
[Structure and synthesis of cannabigerol, a new hashish constituent](#)

By Gaoni, Y. and Mechoulam, R.

From Proceedings of the Chemical Society, London, (Mar.), 82; 1964

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### 12. 2 Steps



### Overview

#### Steps/Stages

### Notes

1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C

2.1 R:LiCl, S:DMSO, S:H<sub>2</sub>O, 4 h, reflux

Reactants: 2, Reagents: 2, Solvents: 3, Steps: 2, Stages: 2, Most stages in any one step: 1

### References

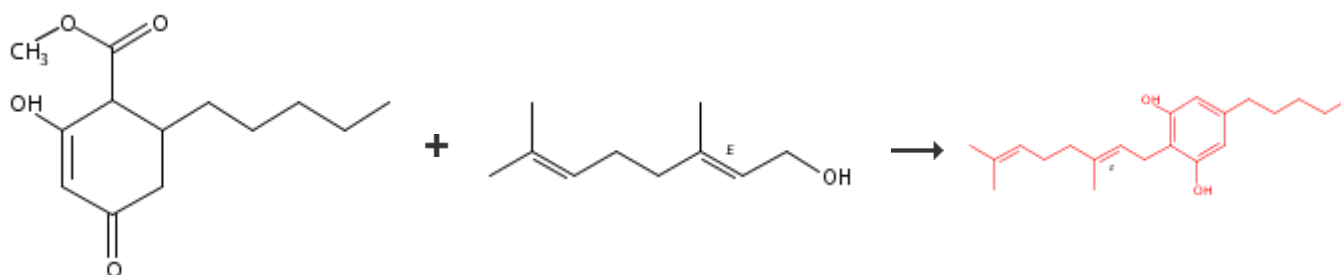
[Synthesis of phytocannabinoids including a decarboxylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033168, 21 Feb 2019

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### 13. 2 Steps



[Step 2.1]

### Overview

#### Steps/Stages

1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C

2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

#### Notes

Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

### References

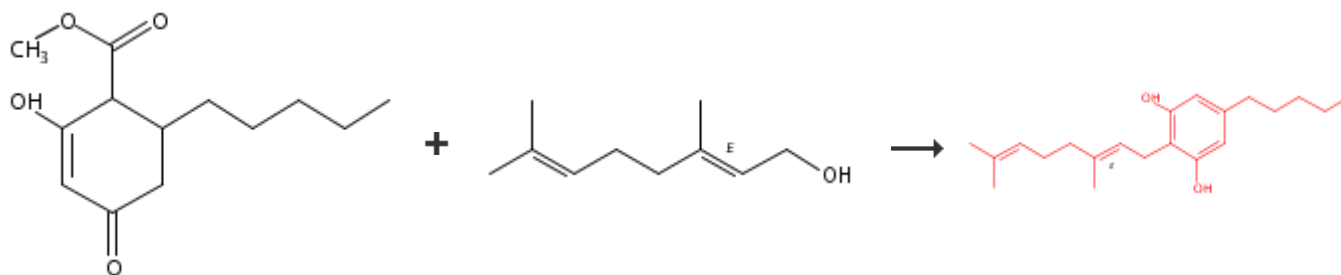
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 14. 2 Steps



[Step 2.1]

### Overview

**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

**Notes**

2) in the dark, Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

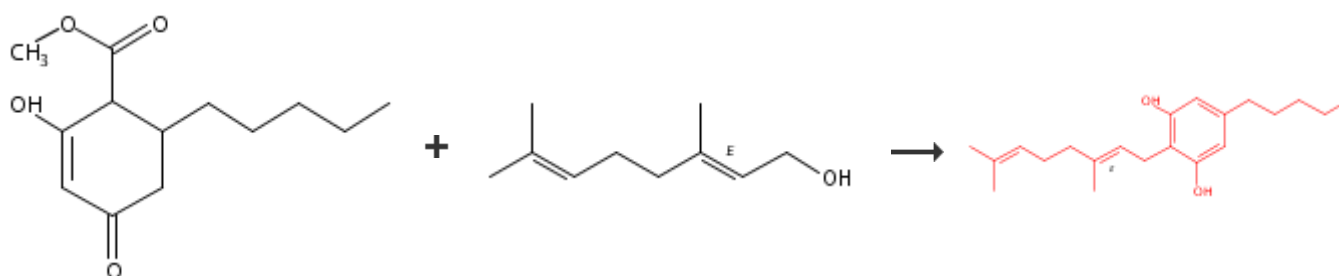
**References**

[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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**15. 2 Steps**

[Step 2.1]

[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

**Notes**

2) in the dark, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

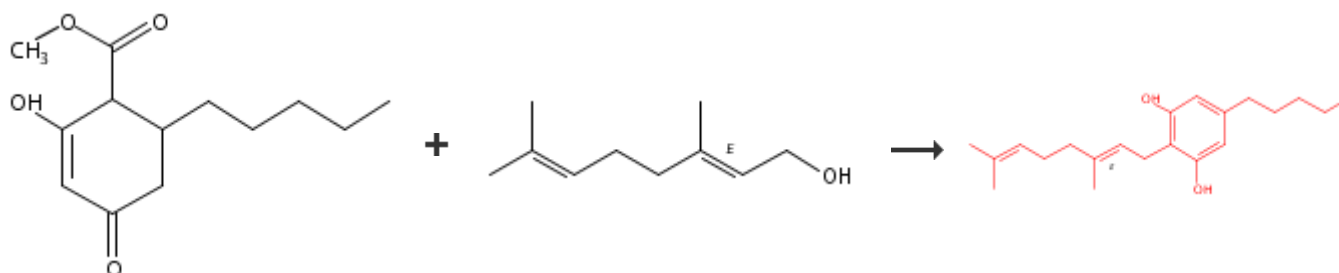
**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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**16. 2 Steps**

[Step 2.1]



## Overview

## Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, cooled; 90 min, 80°C; 10 min, 80°C → 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

## Notes

2) literature preparation, in the dark,  
 Reactants: 2, Reagents: 1, Catalysts: 1,  
 Solvents: 2, Steps: 2, Stages: 2, Most stages  
 in any one step: 1

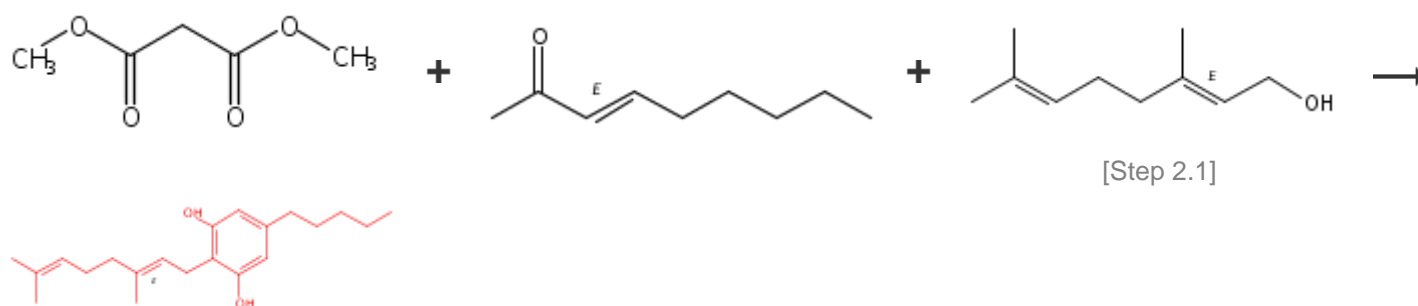
## References

## Chemoenzymic synthesis of cannabinoids

By Winnicki, Robert and Donsky, Marc  
 From PCT Int. Appl., 2014134281, 04 Sep  
 2014

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## 17. 3 Steps



## Overview

## Steps/Stages

- 1.1 R:Na, S:MeOH, 0°C; 8 h, reflux  
 1.2 R:Br<sub>2</sub>, S:DMF, 0°C; 1 h, 20°C; 16 h, 20°C → 80°C; cooled  
 1.3 R:Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, S:H<sub>2</sub>O  
 2.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C  
 3.1 R:LiCl, S:DMSO, S:H<sub>2</sub>O, 4 h, reflux

## Notes

Reactants: 3, Reagents: 5, Solvents: 5, Steps:  
 3, Stages: 5, Most stages in any one step: 3

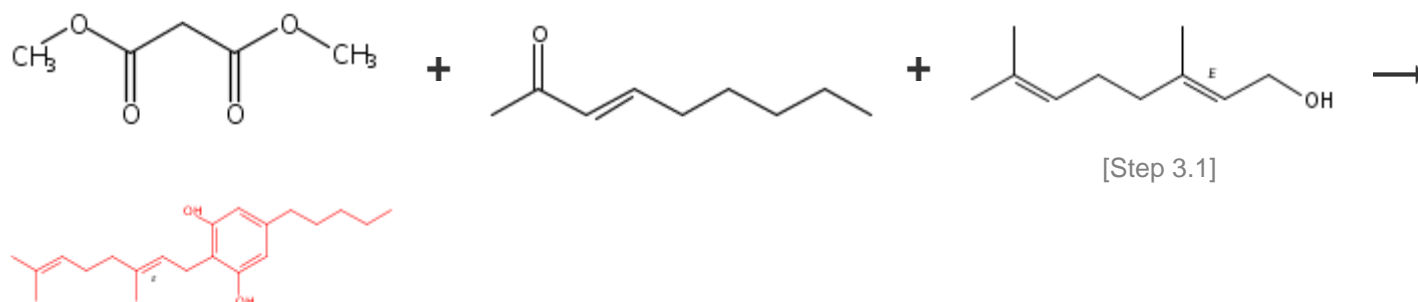
## References

## Synthesis of phytocannabinoids including a decarboxylation step

By Reekie, Tristan et al  
 From PCT Int. Appl., 2019033168, 21 Feb  
 2019

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## 18. 3 Steps



[Overview](#)**Steps/Stages**

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

**Notes**

Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 3, Steps: 3, Stages: 3, Most stages in any one step: 1

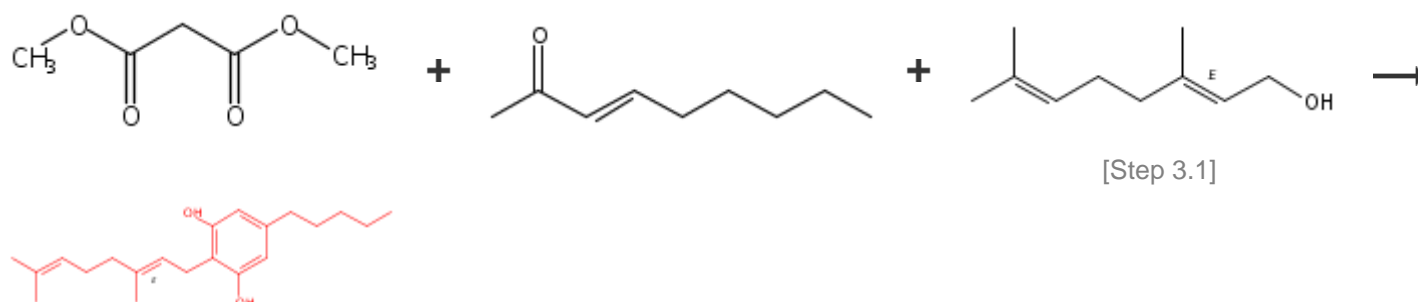
**References**

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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**19. 3 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:NaOMe, S:MeOH, S:H<sub>2</sub>O, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

**Notes**

3) in the dark, Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 3, Most stages in any one step: 1

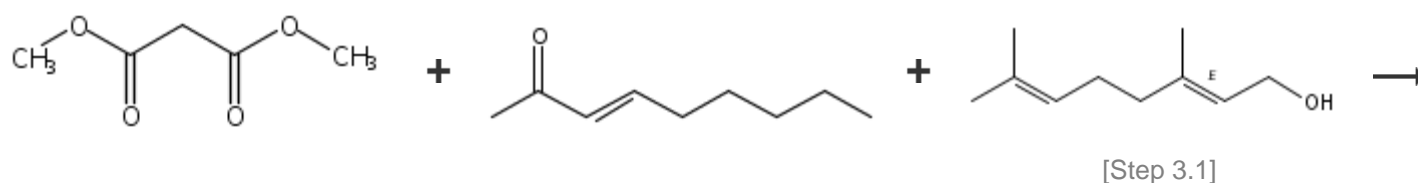
**References**

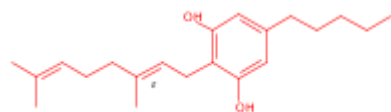
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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**20. 3 Steps**



### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

#### Notes

3) in the dark, Reactants: 3, Reagents: 4, Solvents: 3, Steps: 3, Stages: 4, Most stages in any one step: 2

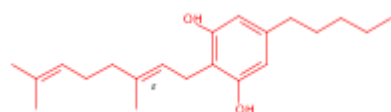
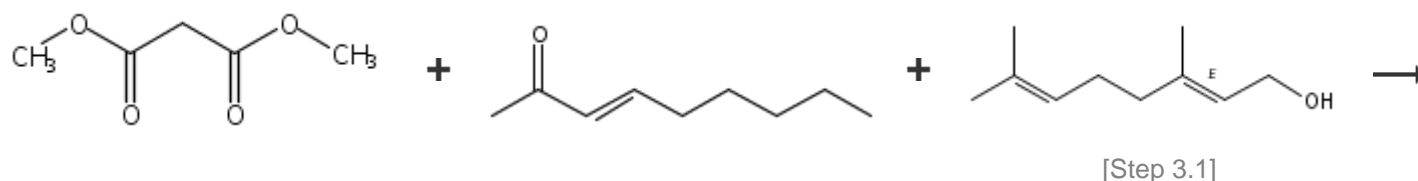
#### References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 21. 3 Steps



### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:HCl, S:H<sub>2</sub>O, rt, pH 4
- 2.1 R:Br<sub>2</sub>, S:DMF, cooled; 90 min, 80°C; 10 min, 80°C → 160°C
- 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt

#### Notes

3) literature preparation, in the dark, Reactants: 3, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

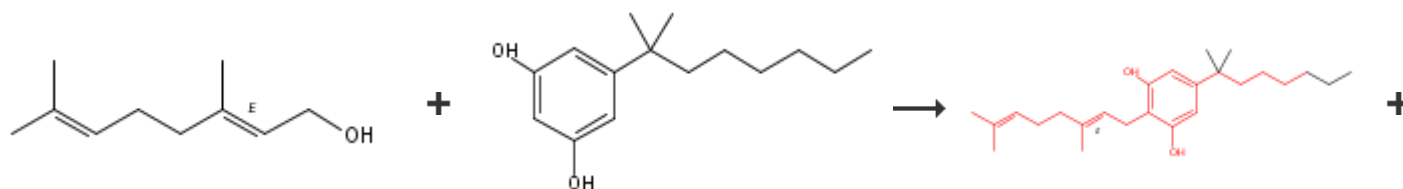
#### References

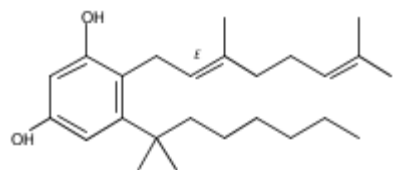
[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc  
From PCT Int. Appl., 2014134281, 04 Sep 2014

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#### 22. Single Step





17%

[Overview](#)**Steps/Stages**

- 1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, R:Al<sub>2</sub>O<sub>3</sub>, S:CH<sub>2</sub>Cl<sub>2</sub>
- 1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

**Notes**

Reactants: 2, Reagents: 3, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

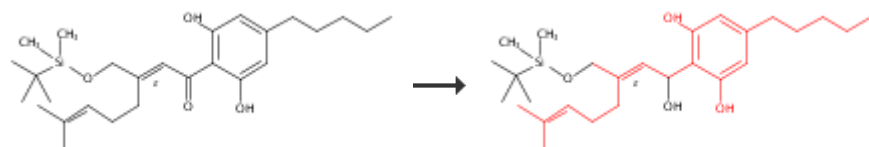
**References**

[Boron trifluoride etherate on alumina - a modified Lewis acid reagent\(V\) a convenient single-step synthesis of cannabinoids](#)

By Baek, Seung-Hwa et al

From Bulletin of the Korean Chemical Society, 16(3), 293-6; 1995

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**23. Single Step**

64%

[Overview](#)**Steps/Stages**

- 1.1 R:NaBH<sub>4</sub>, S:H<sub>2</sub>O, S:MeOH

**Notes**

Reactants: 1, Reagents: 1, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

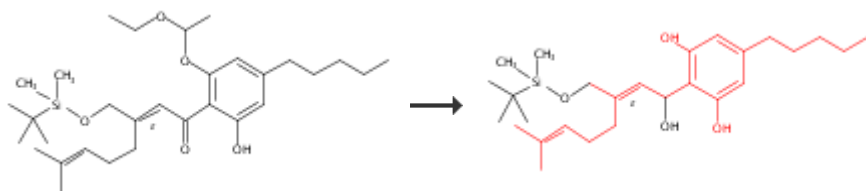
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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**24. 2 Steps**



## Overview

### Steps/Stages

- 1.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF
- 2.1 R:NaBH<sub>4</sub>, S:H<sub>2</sub>O, S:MeOH

### Notes

1) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 1, Reagents: 3, Solvents: 3, Steps: 2, Stages: 2, Most stages in any one step: 1

### References

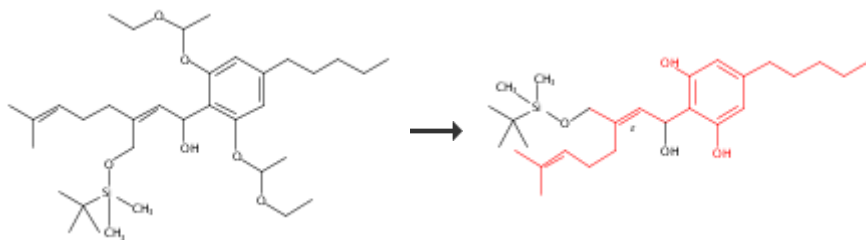
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 25. 3 Steps



## Overview

### Steps/Stages

- 1.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr
- 2.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF
- 3.1 R:NaBH<sub>4</sub>, S:H<sub>2</sub>O, S:MeOH

### Notes

2) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 1, Reagents: 5, Solvents: 3, Steps: 3, Stages: 3, Most stages in any one step: 1

### References

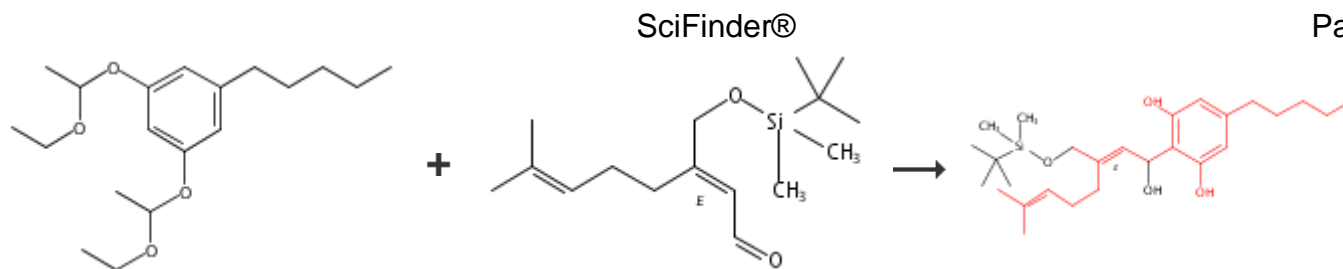
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 26. 4 Steps



## Overview

### Steps/Stages

- 1.1 R:BuLi, S:THF
- 1.2
- 2.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr
- 3.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF
- 4.1 R:NaBH<sub>4</sub>, S:H<sub>2</sub>O, S:MeOH

### Notes

3) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 2, Reagents: 6, Solvents: 3, Steps: 4, Stages: 5, Most stages in any one step: 2

### References

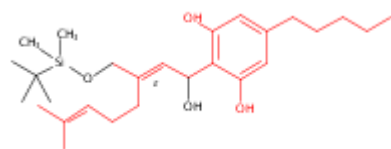
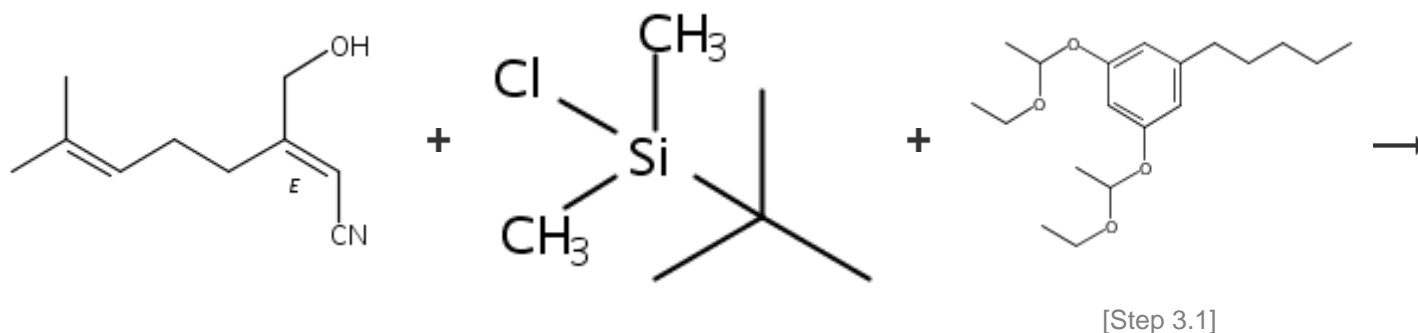
Synthesis of (±)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid (THC = tetrahydrocannabinol)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 27. 6 Steps



## Overview

### Steps/Stages

### Notes

- 1.1  
 2.1 R:AlH(Bu-*i*)<sub>2</sub>, S:Et<sub>2</sub>O  
 3.1 R:BuLi, S:THF  
 3.2  
 4.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr  
 5.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF  
 6.1 R:NaBH<sub>4</sub>, S:H<sub>2</sub>O, S:MeOH

5) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 3,  
 Reagents: 7, Solvents: 4, Steps: 6, Stages: 7,  
 Most stages in any one step: 2

### References

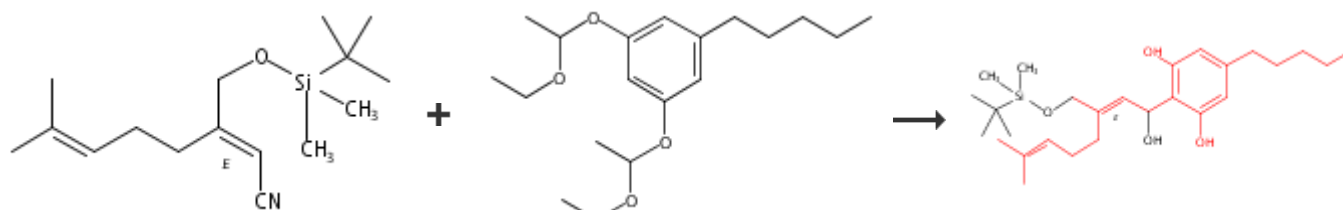
Synthesis of (±)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid (THC = tetrahydrocannabinol)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 28. 5 Steps



[Step 2.1]

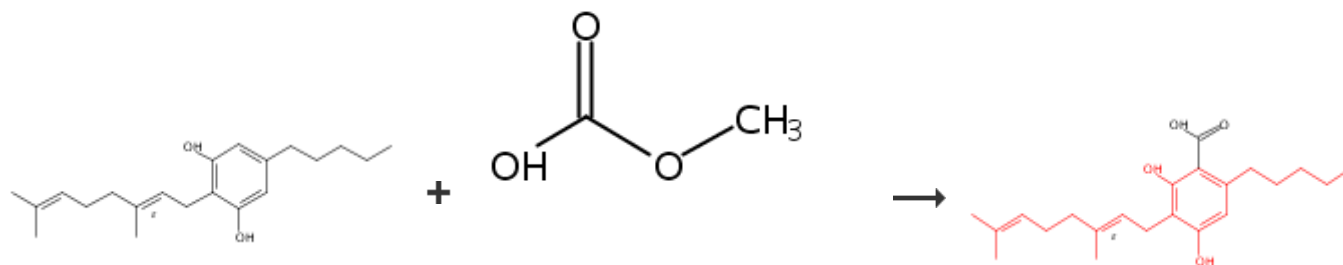
### Overview

#### Steps/Stages

- 1.1 R:AlH(Bu-*i*)<sub>2</sub>, S:Et<sub>2</sub>O  
 2.1 R:BuLi, S:THF  
 2.2  
 3.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr  
 4.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF  
 5.1 R:NaBH<sub>4</sub>, S:H<sub>2</sub>O, S:MeOH

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### 29. Single Step



• 1/2 Mg

### Notes

4) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 2,  
 Reagents: 7, Solvents: 4, Steps: 5, Stages: 6,  
 Most stages in any one step: 2

### References

Synthesis of (±)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid (THC = tetrahydrocannabinol)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

90%

[Overview](#)**Steps/Stages**

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

alternative preparation gave lower yield, LH-20 Sephadex resin, LH-20 lipophilic resin, Reactants: 2, Reagents: 1, Solvents: 4, Steps: 1, Stages: 2, Most stages in any one step: 2

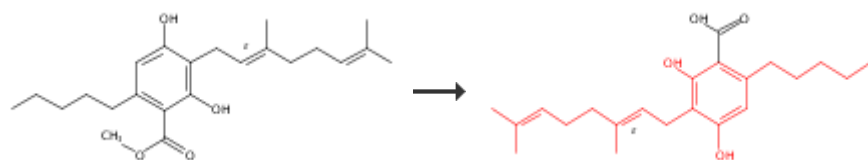
**References**

[Bioreactor and process for the enzymatic biosynthesis of cannabinoids](#)

By Peet, Richard and Sun, Mingyang

From U.S. Pat. Appl. Publ., 20160053220, 25 Feb 2016

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**30. Single Step**

80%

[Overview](#)**Steps/Stages**

- 1.1 R:Cs<sub>2</sub>CO<sub>3</sub>, R:PhSH, S:DMF, 24 h, 85°C
- 1.2 R:HCl, S:H<sub>2</sub>O, cooled, pH 3

**Notes**

alternate reaction conditions gave lower yield, Reactants: 1, Reagents: 3, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**

[Synthesis of phytocannabinoids including a demethylation step](#)

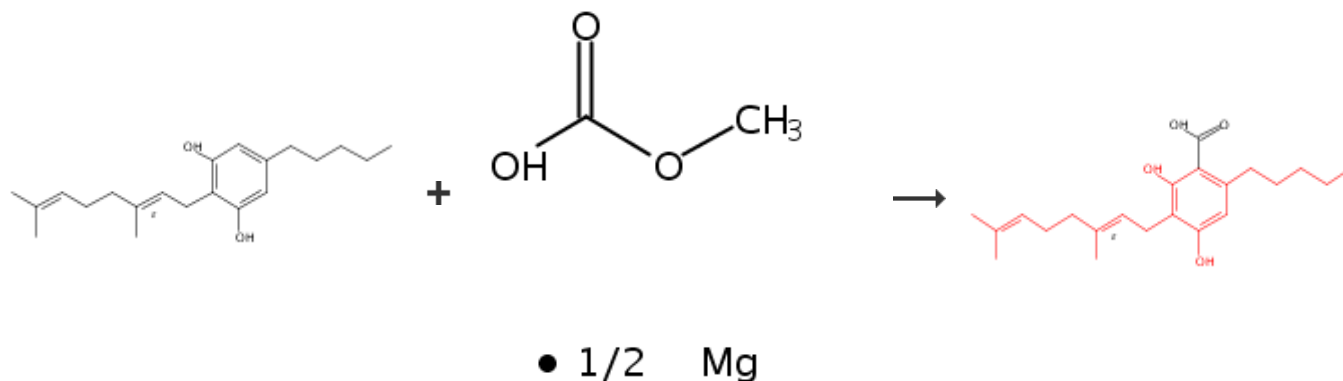
By Reekie, Tristan et al

From PCT Int. Appl., 2019033164, 21 Feb 2019

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**31. Single Step**





### Overview

#### Steps/Stages

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

alternative preparation shown, conversion = 40%, Reactants: 2, Reagents: 1, Solvents: 4, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

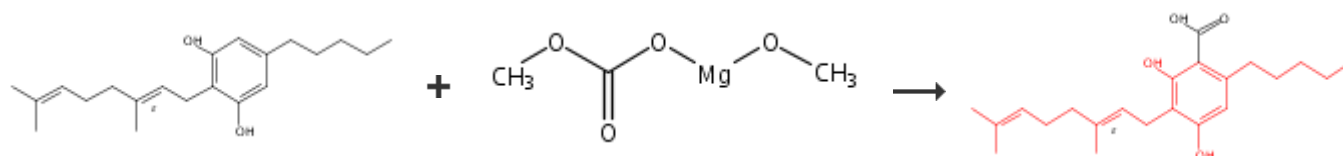
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 32. Single Step



### Overview

#### Steps/Stages

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

conversion, 40%, alternative preparation shown, Reactants: 2, Reagents: 1, Solvents: 4, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

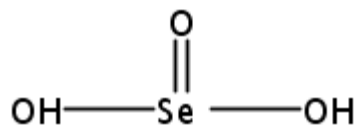
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

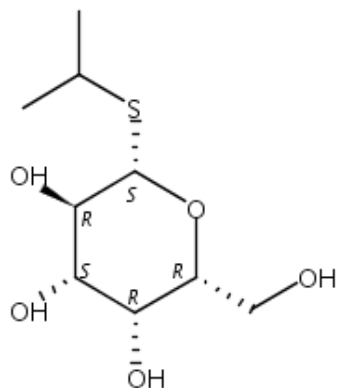


1.1 R:



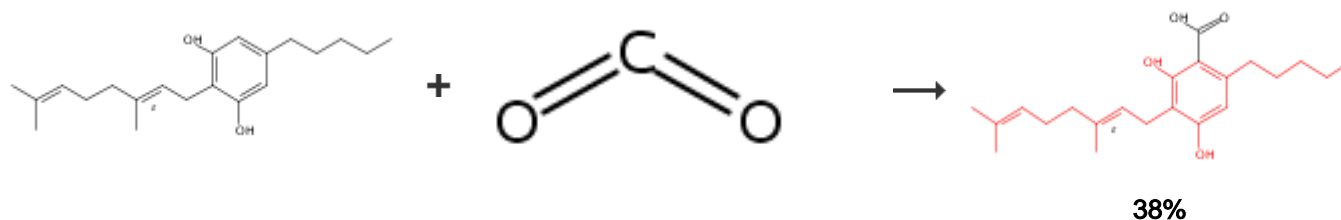
• 2 Na

R:

R:NaOH, R:H<sub>2</sub>SO<sub>4</sub>, S:H<sub>2</sub>O, 37°C, pH 7

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### 35. Single Step



#### Overview

#### Steps/Stages

- 1.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

biotransformation, enzymic, fermentation, alternate reaction conditions also shown, Reactants: 1, Reagents: 4, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Engineered metabolic pathways for the in-vivo or in-vitro biosynthesis of polyketides](#)

By Gonzalez, Ramon et al

From PCT Int. Appl., 2017020043, 02 Feb 2017

#### Notes

alternative preparation shown, conversion = 85%, Reactants: 2, Reagents: 2, Solvents: 4, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

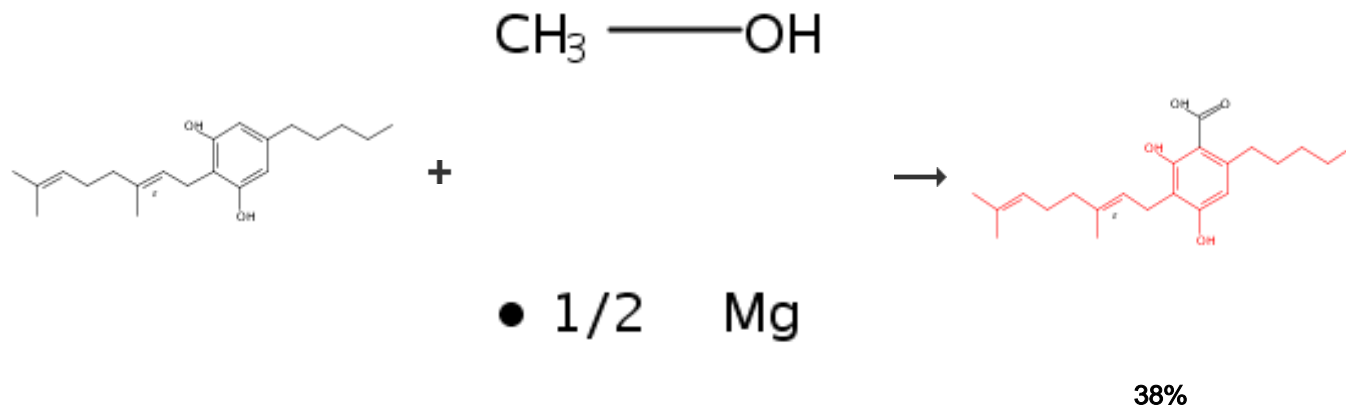
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 36. Single Step



#### Overview

#### Steps/Stages

- 1.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 1.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

#### Notes

conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 2, Reagents: 2, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

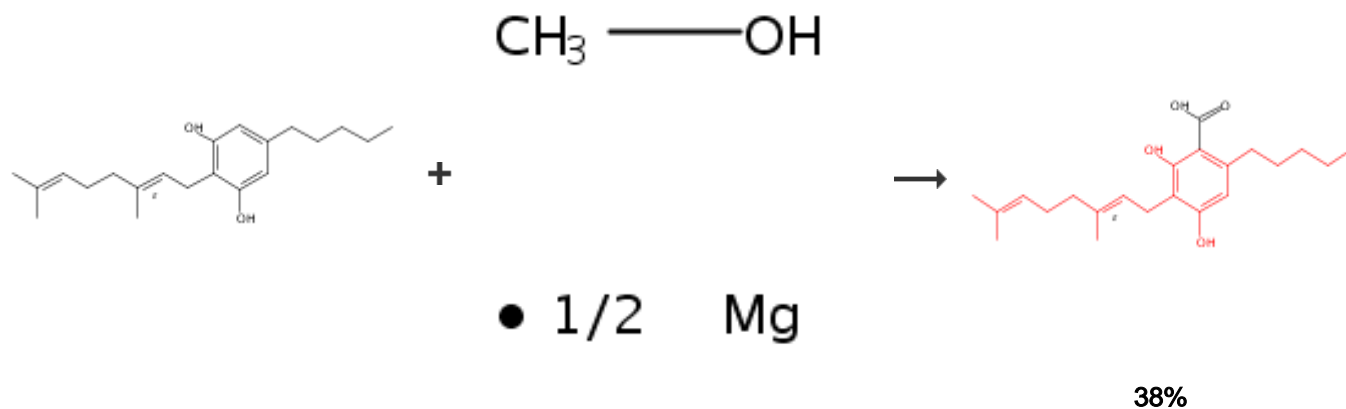
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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### 37. Single Step



#### Overview

#### Steps/Stages

#### Notes

1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt

1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 2, Reagents: 1, Solvents: 3, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

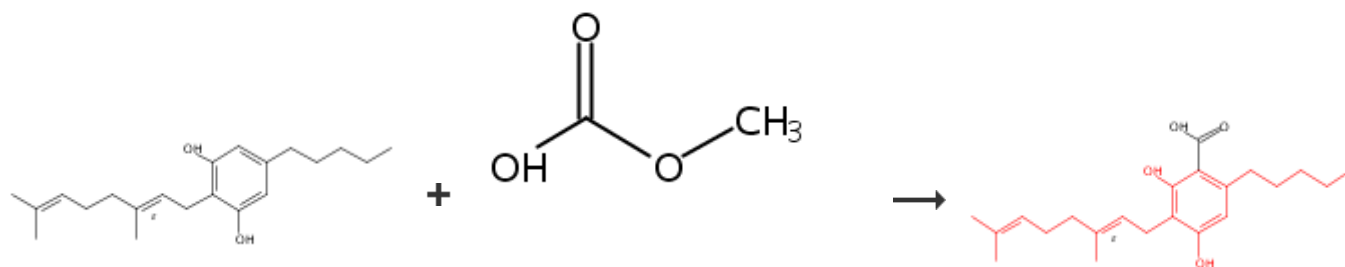
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 38. Single Step



• 1/2 Mg

38%

### Overview

#### Steps/Stages

1.1 rt → 50°C; 3 h, 50°C; 50°C → rt

1.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

### Notes

conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 2, Reagents: 1, Solvents: 3, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

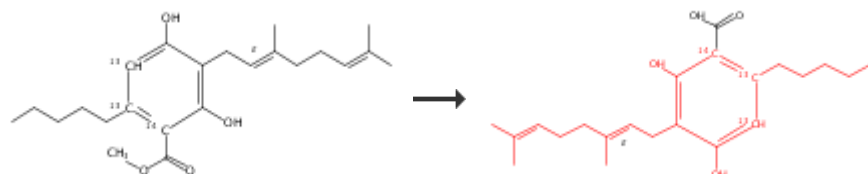
[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc

From PCT Int. Appl., 2014134281, 04 Sep 2014

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### 39. Single Step



### Overview

**Steps/Stages**

- 1.1 R:LiSPr, S:(Me<sub>2</sub>N)<sub>3</sub>P=O  
 1.2 R:HCl, S:H<sub>2</sub>O

**Notes**

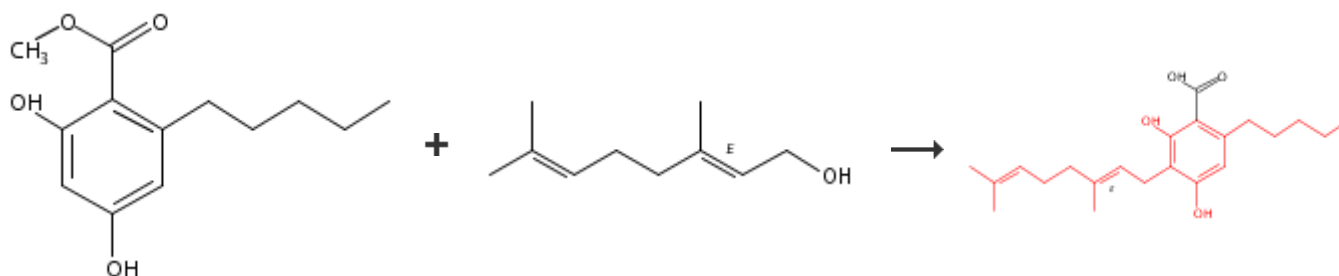
Reactants: 1, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**

[Synthesis of \[5,6-<sup>13</sup>C<sub>2</sub>,1-<sup>14</sup>C\]olivetolic acid, methyl \[1'-<sup>13</sup>C\]olivetolate and \[5,6-<sup>13</sup>C<sub>2</sub>,1-<sup>14</sup>C\]cannabigerolic acid](#)

By Porwoll, Joseph P. and Leete, Edward  
 From Journal of Labelled Compounds and Radiopharmaceuticals, 22(3), 257-71; 1985

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**40. 2 Steps****Overview****Steps/Stages**

- 1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C  
 2.1 R:Cs<sub>2</sub>CO<sub>3</sub>, R:PhSH, S:DMF, 24 h, 85°C  
 2.2 R:HCl, S:H<sub>2</sub>O, cooled, pH 3

**Notes**

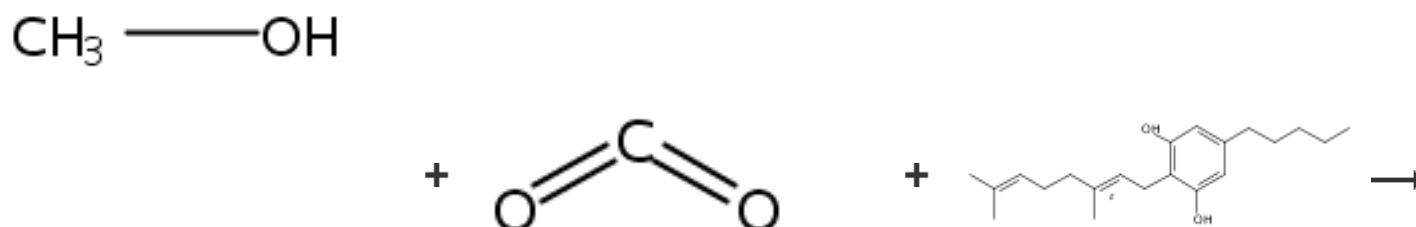
2) alternate reaction conditions gave lower yield, Reactants: 2, Reagents: 4, Solvents: 3, Steps: 2, Stages: 3, Most stages in any one step: 2

**References**

[Synthesis of phytocannabinoids including a demethylation step](#)

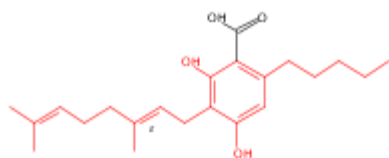
By Reekie, Tristan et al  
 From PCT Int. Appl., 2019033164, 21 Feb 2019

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**41. 2 Steps**

● 1/2 Mg

[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

2) alternative preparation shown, conversion = 40%, Reactants: 3, Reagents: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

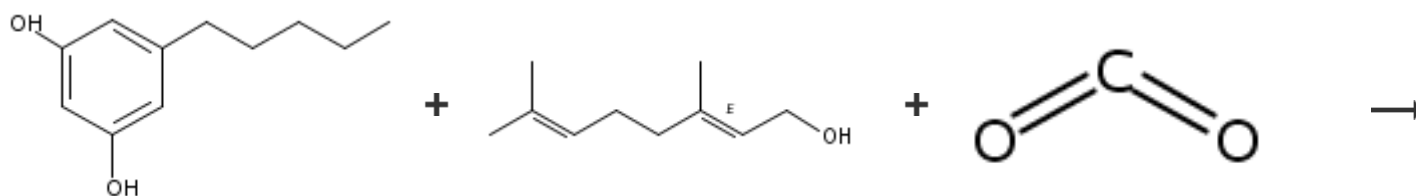
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

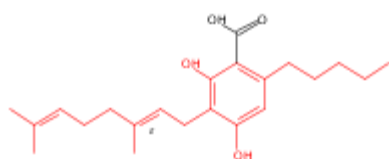
From PCT Int. Appl., 2017216362, 21 Dec 2017

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#### 42. 2 Steps



[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

#### Notes

2) alternative preparation shown, conversion = 85%, Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

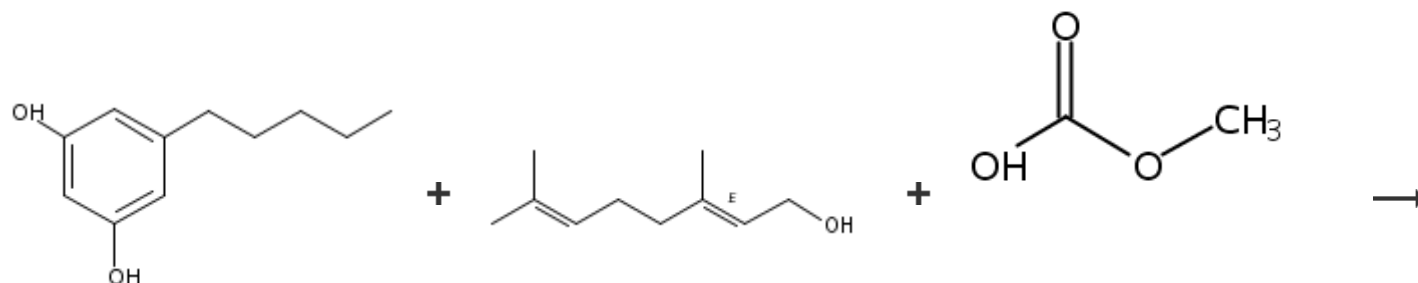
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

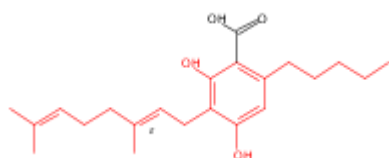
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#### 43. 2 Steps



• 1/2 Mg

[Step 2.1]



#### Overview

##### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

##### Notes

2) alternative preparation shown, conversion = 40%, Reactants: 3, Reagents: 1, Catalysts: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

##### References

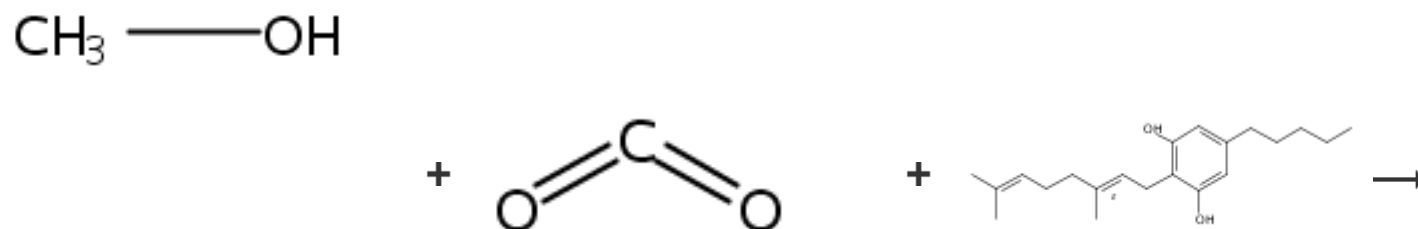
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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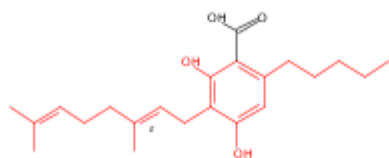
#### 44. 2 Steps



• 1/2 Mg



[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

1) exothermic, 2) conversion, 40%, alternative preparation shown, Reactants: 3, Reagents: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

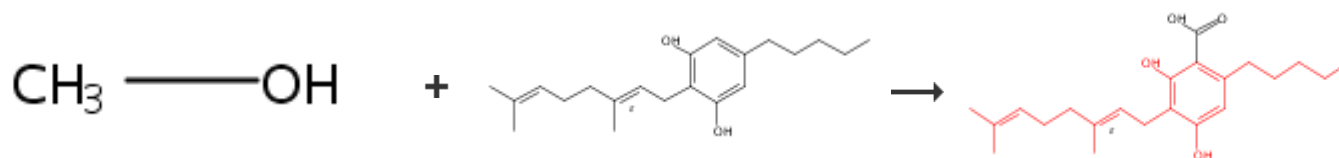
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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#### 45. 2 Steps



[Step 2.1]

### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled
- 2.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

#### Notes

2) conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 2, Reagents: 3, Solvents: 2, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

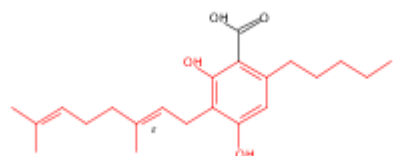
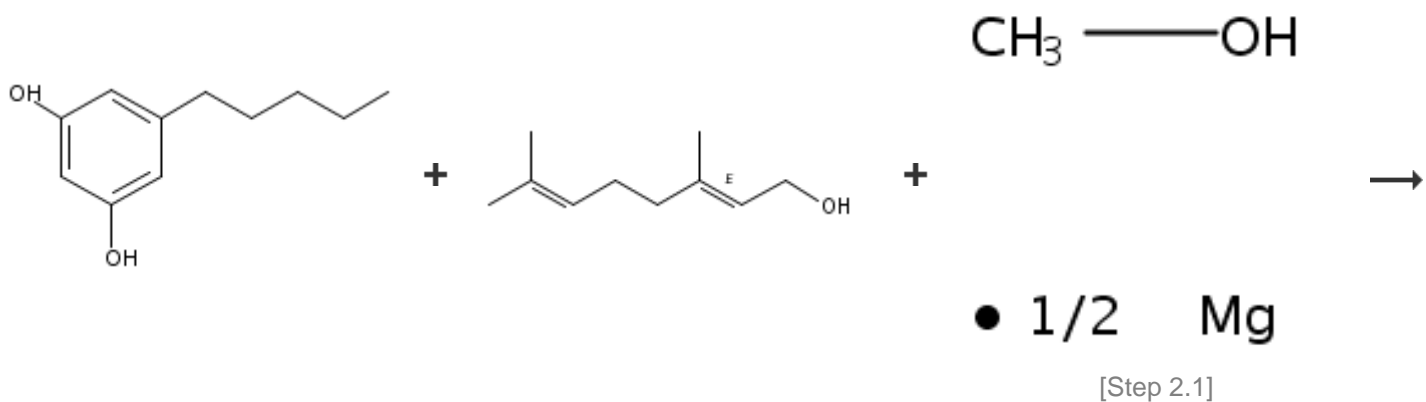
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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#### 46. 2 Steps



### Overview

#### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

#### Notes

1) in the dark, 2) conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

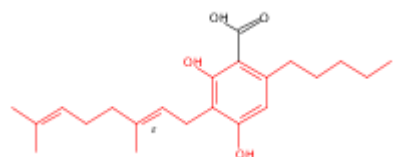
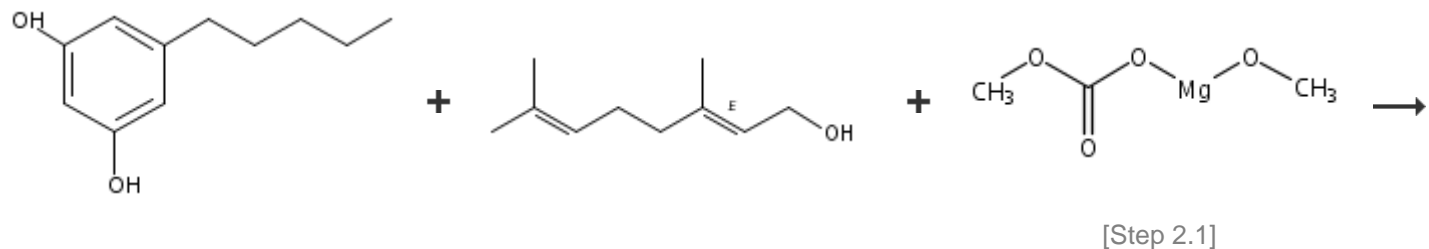
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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#### 47. 2 Steps



### Overview

#### Steps/Stages

#### Notes

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

1) in the dark, 2) conversion, 40%, alternative preparation shown, Reactants: 3, Reagents: 1, Catalysts: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

### References

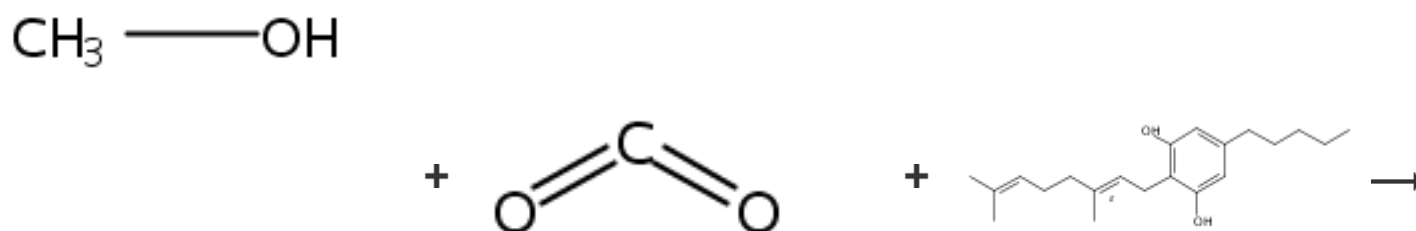
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

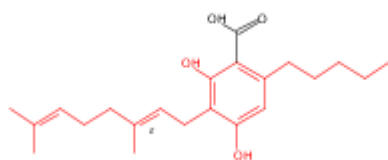
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### 48. 2 Steps



● 1/2 Mg

[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

### Notes

1) exothermic reaction, 2) conversion = 40%, alternative preparation shown, Reactants: 3, Reagents: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

### References

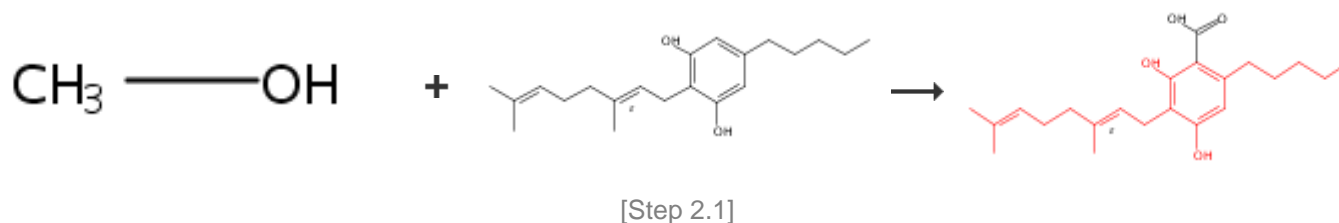
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 49. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

#### Notes

2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 2, Reagents: 2, Solvents: 3, Steps: 2, Stages: 3, Most stages in any one step: 2

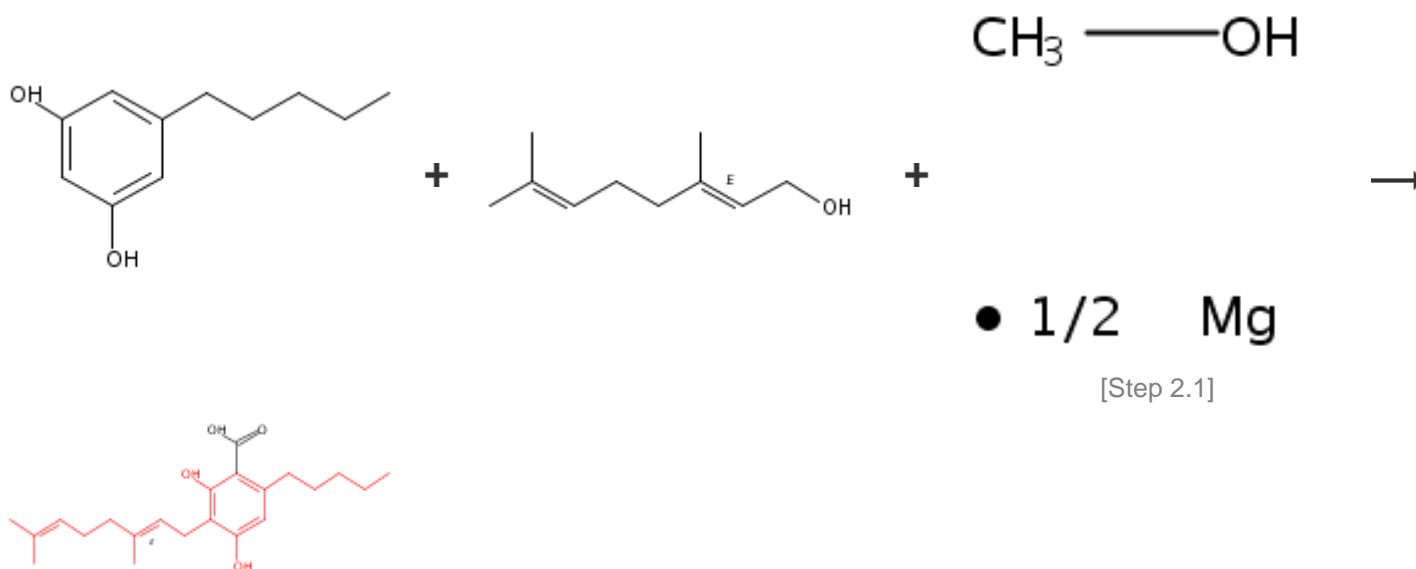
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 50. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

#### Notes

1) in the dark, 2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 3, Reagents: 2, Solvents: 3, Steps: 2, Stages: 3, Most stages in any one step: 2

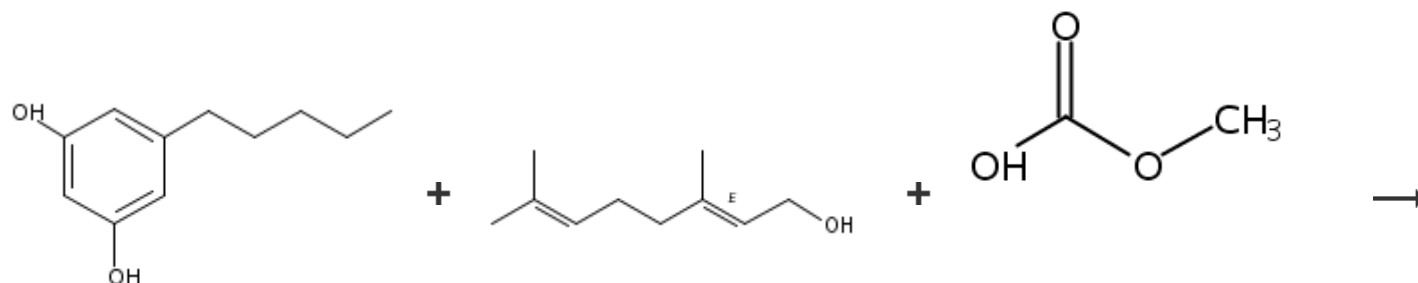
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

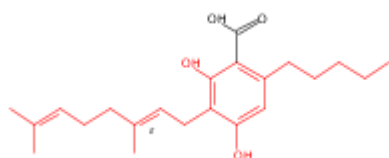
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### 51. 2 Steps



• 1/2 Mg

[Step 2.1]



#### Overview

#### Steps/Stages

- 1.1 R: *p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S: CHCl<sub>3</sub>, 12 h, rt
- 2.1 S: DMF, 1 h, 120°C
- 2.2 R: HCl, S: MeOH, S: H<sub>2</sub>O, S: CHCl<sub>3</sub>, pH 2

#### Notes

1) in the dark, 2) conversion = 40%, alternative preparation shown, Reactants: 3, Reagents: 2, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

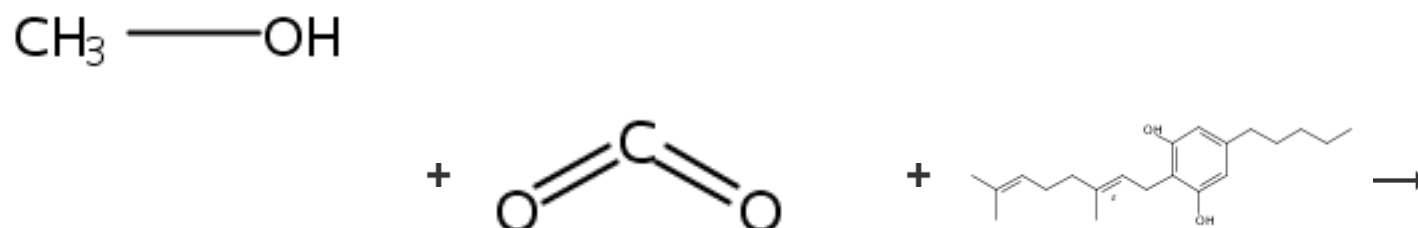
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

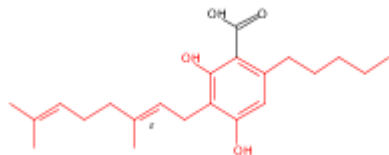
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### 52. 2 Steps



• 1/2 Mg

[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 S:DMF
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

1) exothermic, 2) alternative preparation gave lower yield, LH-20 Sephadex resin, LH-20 lipophilic resin, Reactants: 3, Reagents: 1, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

#### References

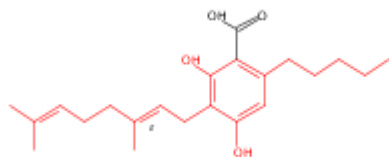
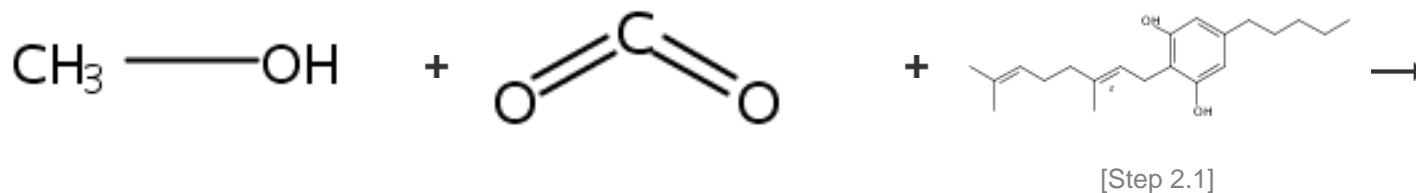
[Bioreactor and process for the enzymatic biosynthesis of cannabinoids](#)

By Peet, Richard and Sun, Mingyang

From U.S. Pat. Appl. Publ., 20160053220, 25 Feb 2016

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#### 53. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.2 S:DMF, 140°C
- 2.1 rt → 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

#### Notes

1) literature preparation, exothermic (stage 2), 2) conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 3, Reagents: 2, Solvents: 4, Steps: 2, Stages: 4, Most stages in any one step: 2

#### References

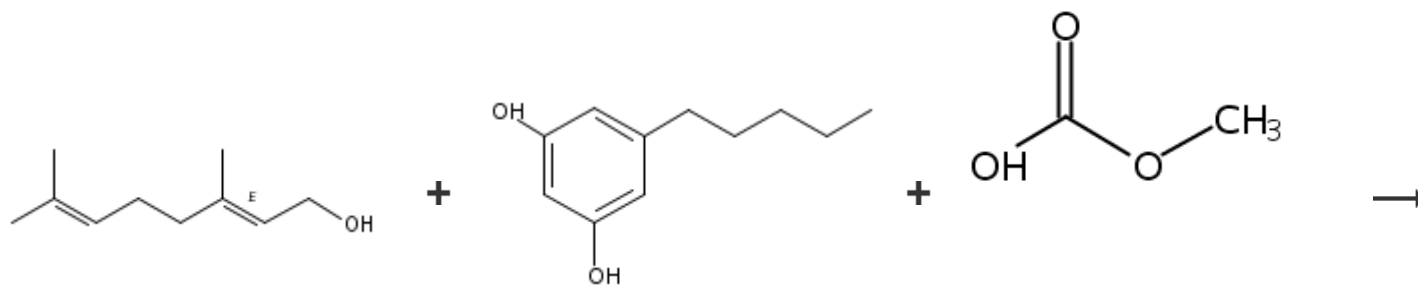
[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc

From PCT Int. Appl., 2014134281, 04 Sep 2014

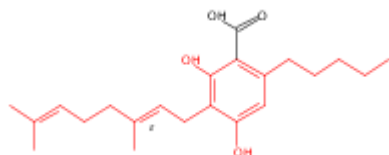
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#### 54. 2 Steps



• 1/2 Mg

[Step 2.1]



## Overview

### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 rt → 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

### Notes

1) literature preparation, in the dark, 2) conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 3, Reagents: 1, Catalysts: 1, Solvents: 3, Steps: 2, Stages: 3, Most stages in any one step: 2

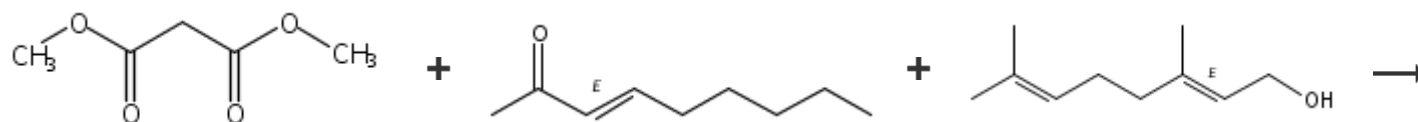
### References

#### [Chemoenzymic synthesis of cannabinoids](#)

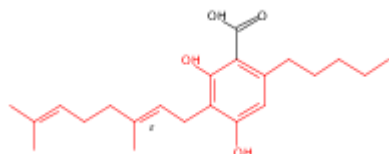
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From PCT Int. Appl., 2014134281, 04 Sep 2014

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### 55. 3 Steps



[Step 2.1]



## Overview

### Steps/Stages

### Notes

- 1.1 R:Na, S:MeOH, 0°C; 8 h, reflux  
 1.2 R:Br<sub>2</sub>, S:DMF, 0°C; 1 h, 20°C; 16 h, 20°C → 80°C; cooled  
 1.3 R:Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, S:H<sub>2</sub>O  
 2.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C  
 3.1 R:Cs<sub>2</sub>CO<sub>3</sub>, R:PhSH, S:DMF, 24 h, 85°C  
 3.2 R:HCl, S:H<sub>2</sub>O, cooled, pH 3

3) alternate reaction conditions gave lower yield, Reactants: 3, Reagents: 7, Solvents: 4, Steps: 3, Stages: 6, Most stages in any one step: 3

### References

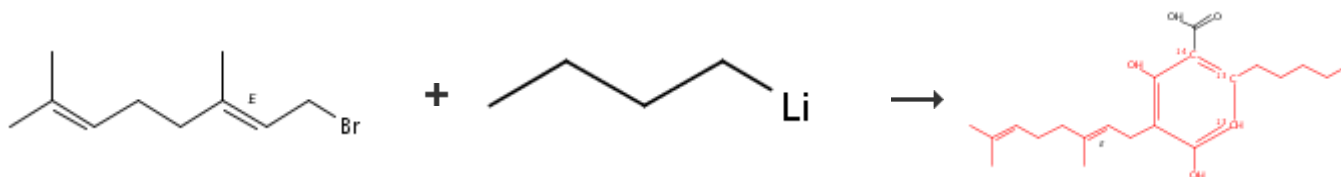
[Synthesis of phytocannabinoids including a demethylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033164, 21 Feb 2019

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### 56. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:Benzene  
 1.2 R:HCl, S:H<sub>2</sub>O  
 2.1 R:LiSpr, S:(Me<sub>2</sub>N)<sub>3</sub>P=O  
 2.2 R:HCl, S:H<sub>2</sub>O

### Notes

Reactants: 2, Reagents: 3, Solvents: 2, Steps: 2, Stages: 4, Most stages in any one step: 2

### References

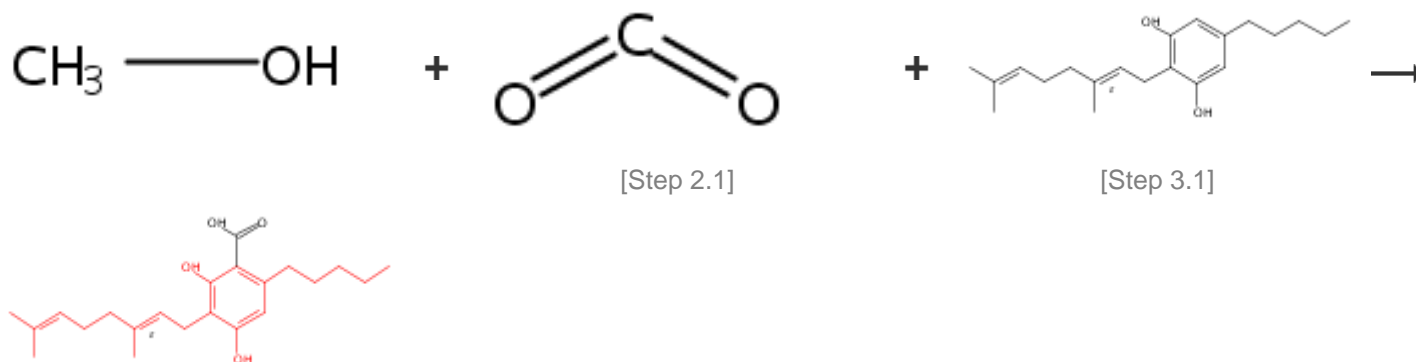
[Synthesis of \[5,6-<sup>13</sup>C<sub>2</sub>,1-<sup>14</sup>C\]olivetolic acid, methyl \[1'-<sup>13</sup>C\]olivetolate and \[5,6-<sup>13</sup>C<sub>2</sub>,1-<sup>14</sup>C\]cannabigerolic acid](#)

By Porwoll, Joseph P. and Leete, Edward

From Journal of Labelled Compounds and Radiopharmaceuticals, 22(3), 257-71; 1985

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### 57. 3 Steps



### Overview



**Steps/Stages**

- 1.1 R:Mg, S:MeOH, cooled
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

3) alternative preparation shown, conversion = 40%, Reactants: 3, Reagents: 2, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

**References**

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

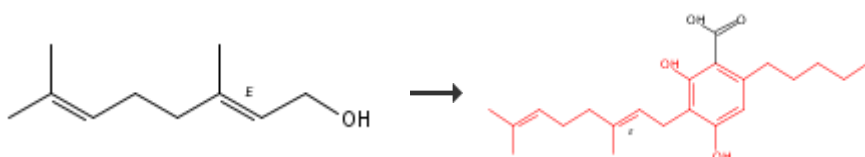
By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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**58. 3 Steps (Converging)**

● 1/2 Mg

[Overview](#)**Steps/Stages**

- 1.1 S:DMF, 140°C
- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

alternative preparation shown, conversion = 40%, Reactants: 4, Reagents: 1, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

**References**

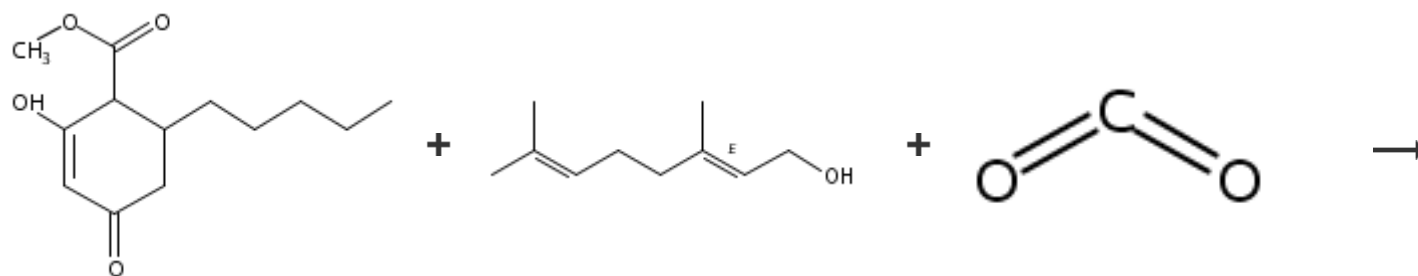
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

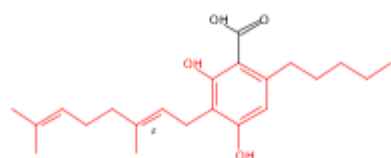
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### 59. 3 Steps



[Step 2.1]

[Step 3.1]



#### Overview

#### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

#### Notes

3) alternative preparation shown, conversion = 85%, Reactants: 3, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

#### References

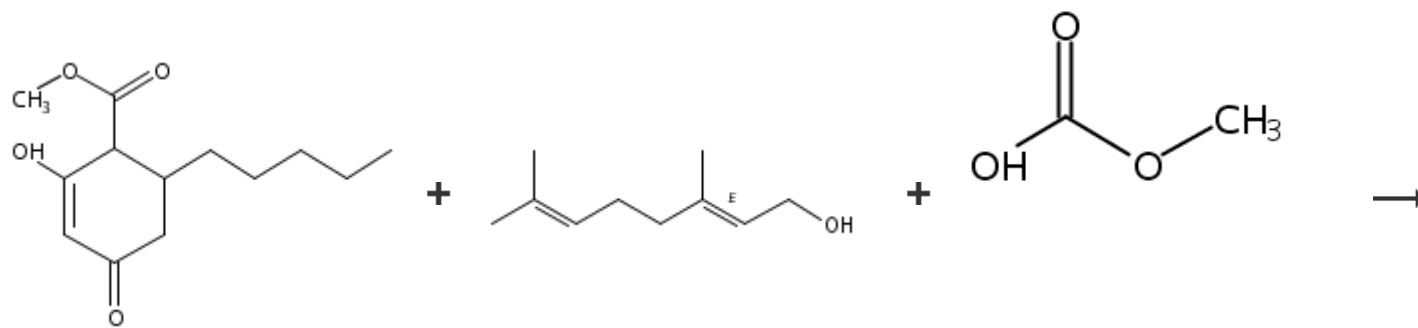
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

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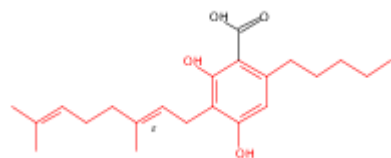
### 60. 3 Steps



[Step 2.1]

[Step 3.1]

• 1/2 Mg



## Overview

### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

### Notes

3) alternative preparation shown, conversion = 40%, Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

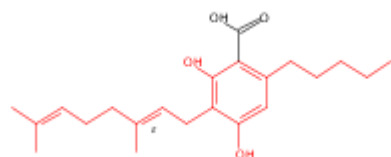
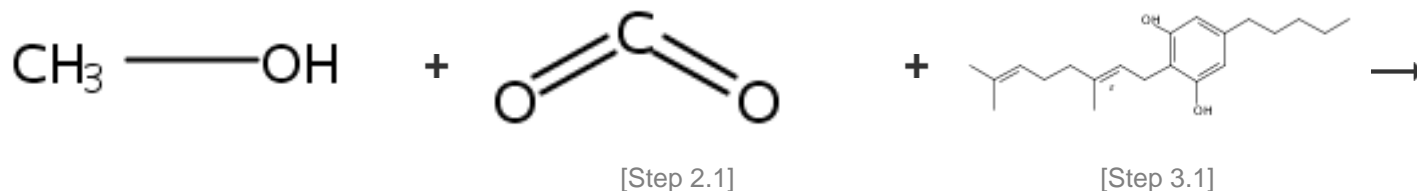
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

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### 61. 3 Steps



## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

### Notes

2) exothermic, 3) conversion, 40%, alternative preparation shown, Reactants: 3, Reagents: 2, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

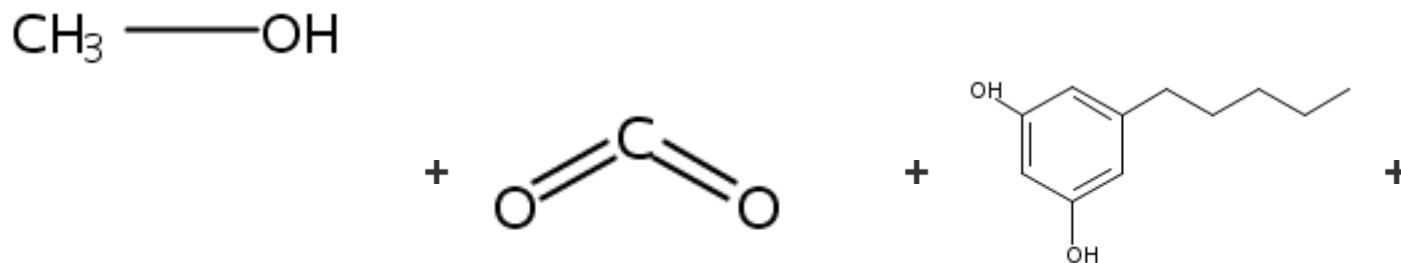
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabinol and cannabidiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

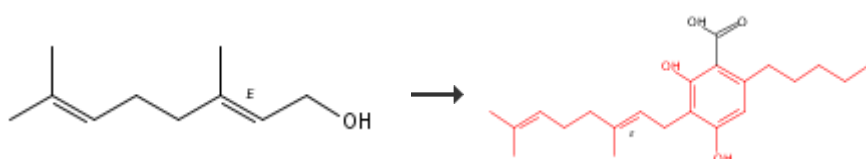
From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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### 62. 3 Steps (Converging)



● 1/2 Mg



#### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

exothermic, in the dark, conversion, 40%, alternative preparation shown, Reactants: 4, Reagents: 1, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

#### References

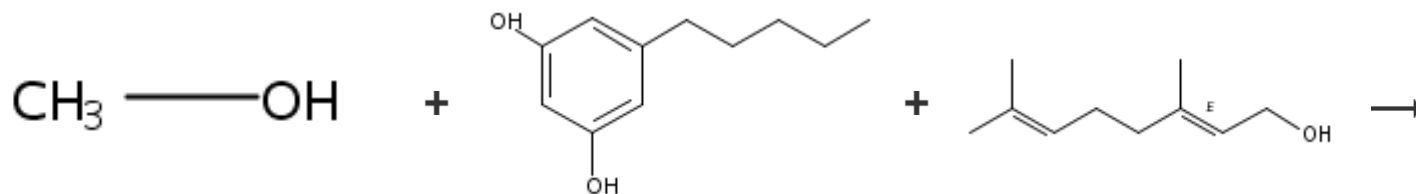
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabinol](#)

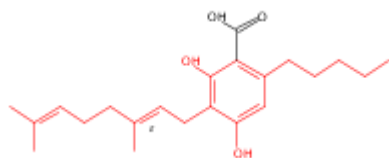
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### 63. 3 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled
- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

### Notes

in the dark, conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 3, Reagents: 3, Catalysts: 1, Solvents: 3, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

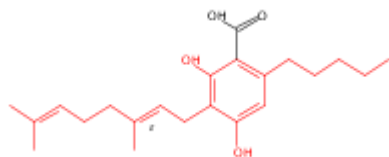
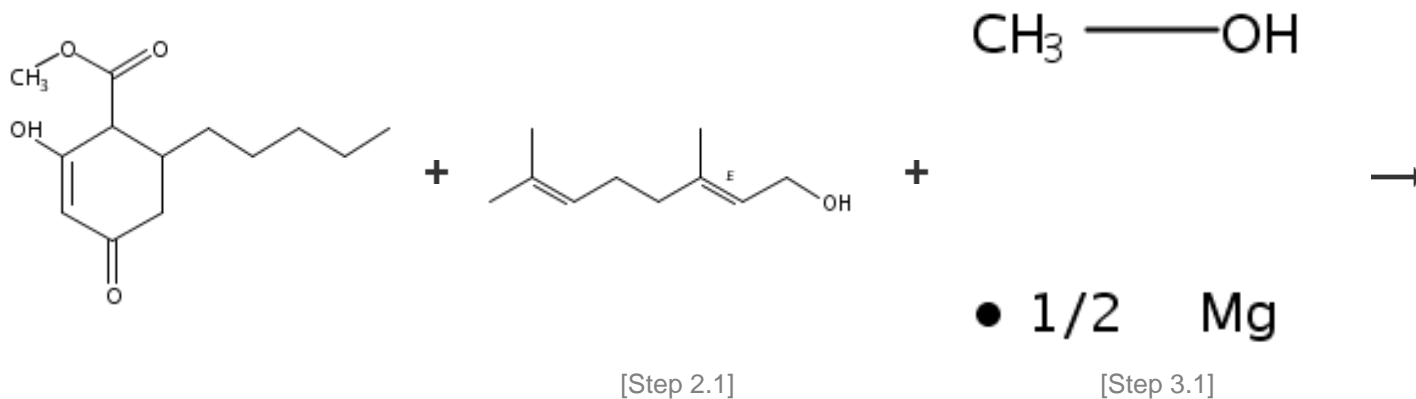
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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### 64. 3 Steps



## Overview

### Steps/Stages

### Notes

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

2) in the dark, 3) conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 3, Reagents: 3, Catalysts: 1, Solvents: 3, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

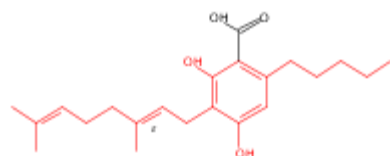
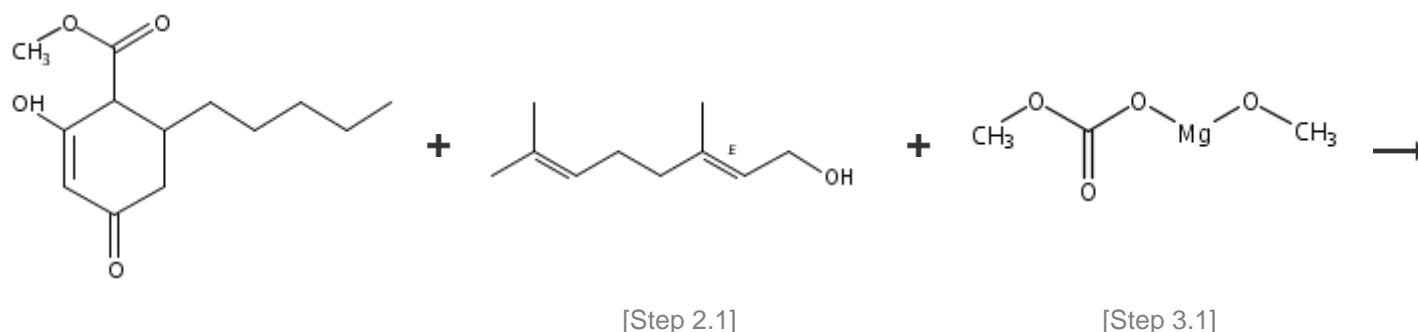
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

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### 65. 3 Steps



### Overview

#### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

2) in the dark, 3) conversion, 40%, alternative preparation shown, Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

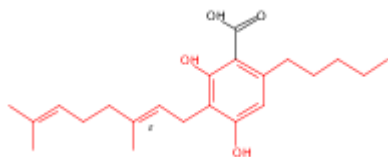
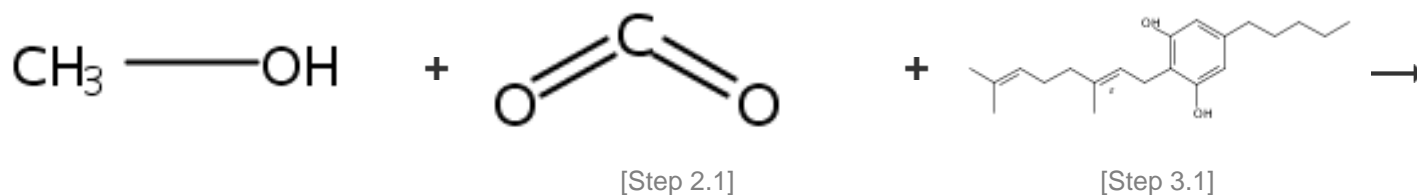
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

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### 66. 3 Steps



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, Reactants: 3, Reagents: 2, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

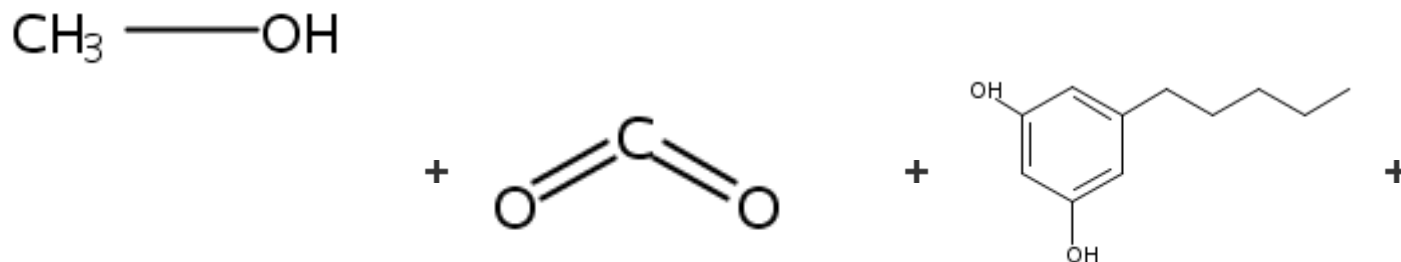
#### References

[Biosynthesis of cannabinoid prodrugs](#)

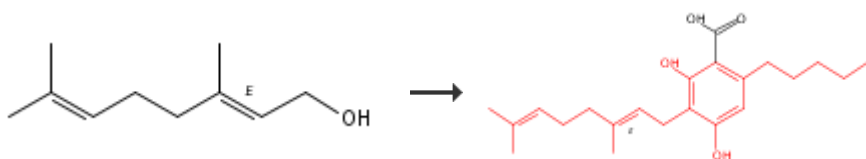
By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 67. 3 Steps (Converging)



● 1/2 Mg



### Overview

#### Steps/Stages

#### Notes

- 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, Reactants: 4, Reagents: 2, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

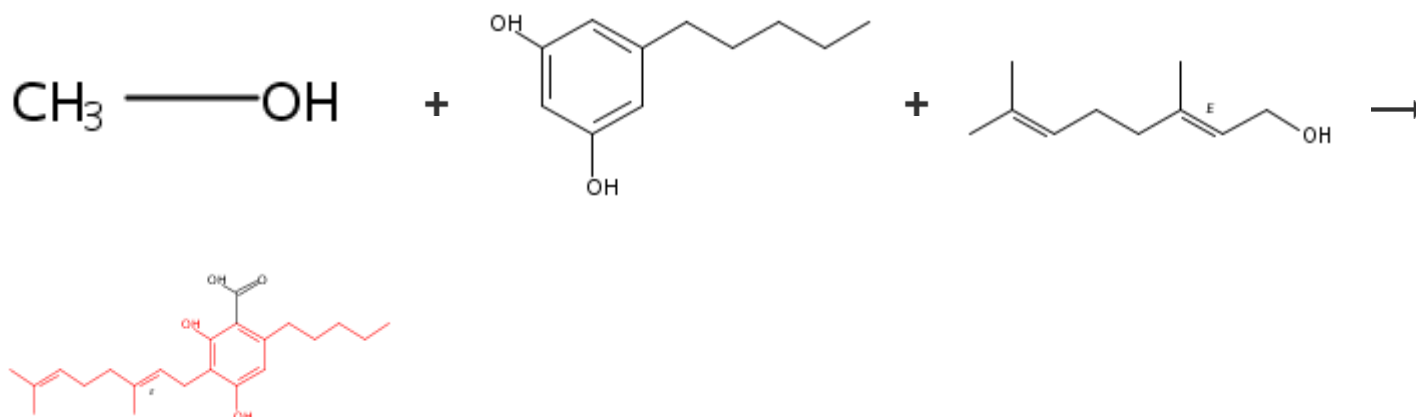
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 68. 3 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 3, Reagents: 3, Solvents: 3, Steps: 3, Stages: 4, Most stages in any one step: 2

### References

[Biosynthesis of cannabinoid prodrugs](#)

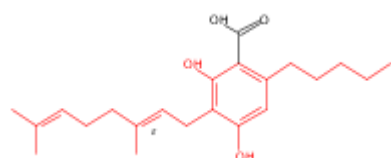
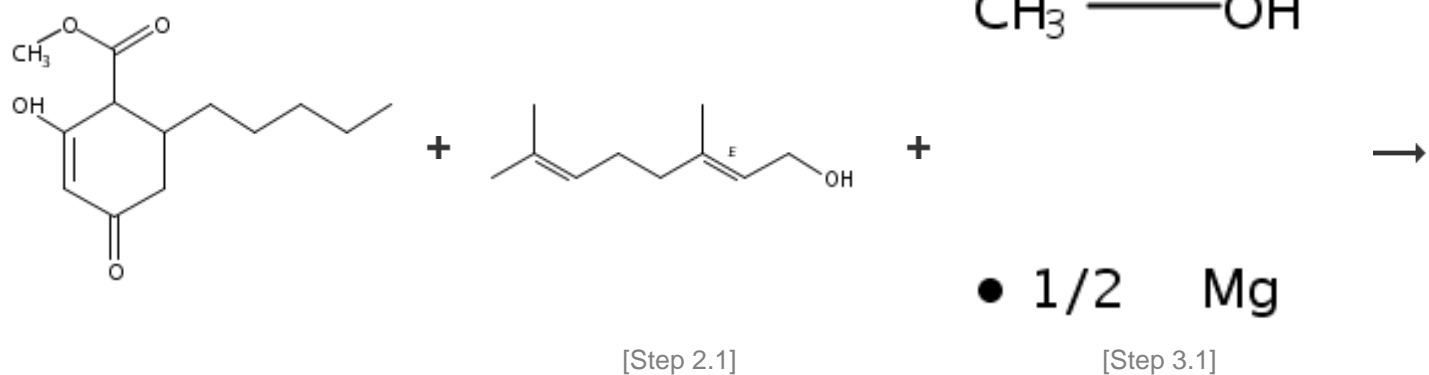
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### 69. 3 Steps





## Overview

### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

### Notes

2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 3, Reagents: 3, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

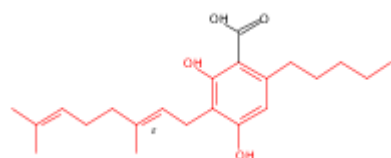
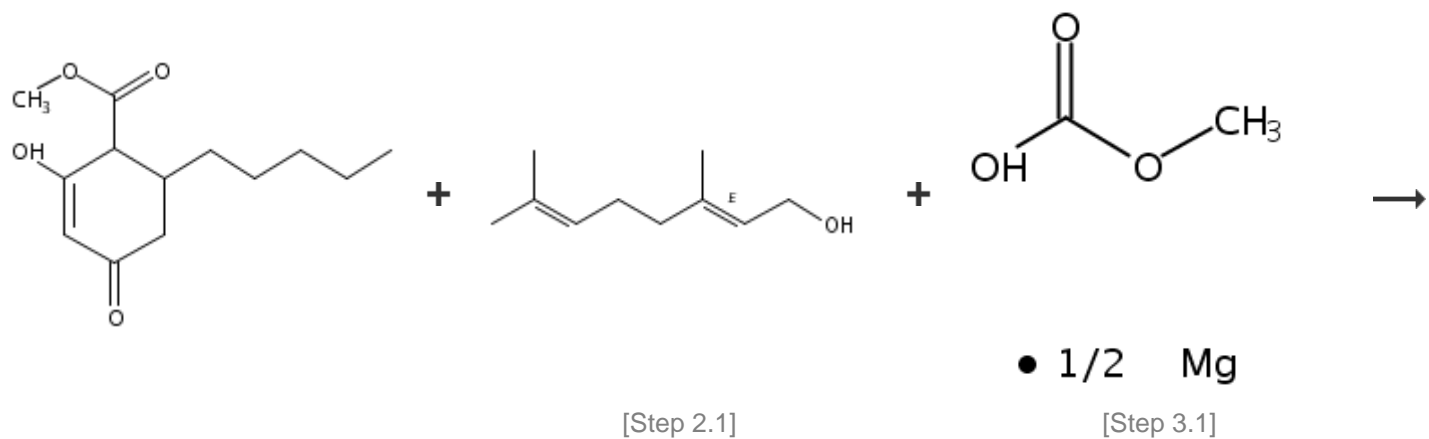
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

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### 70. 3 Steps



[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

2) in the dark, 3) conversion = 40%, alternative preparation shown, Reactants: 3, Reagents: 3, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

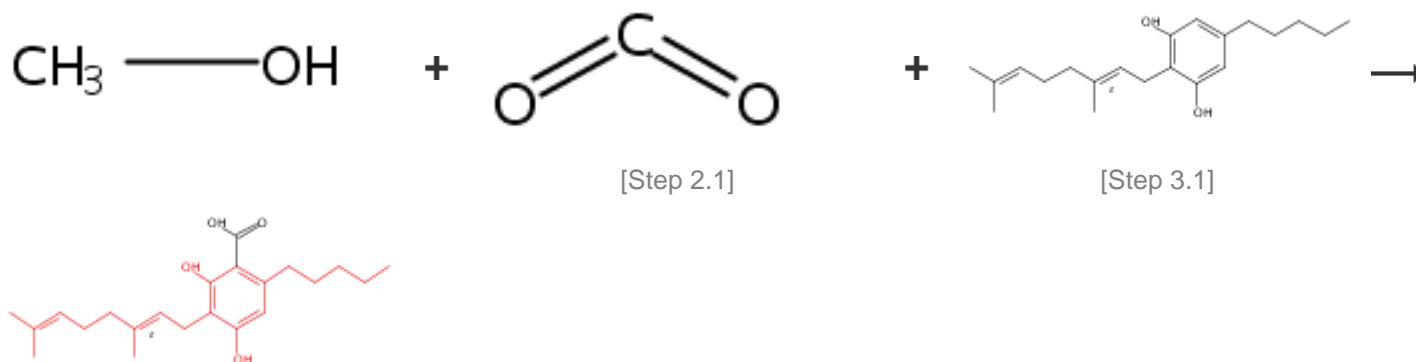
**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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**71. 3 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:Mg, rt  
 2.1 S:DMF  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

2) exothermic, 3) alternative preparation gave lower yield, LH-20 Sephadex resin, LH-20 lipophilic resin, Reactants: 3, Reagents: 2, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

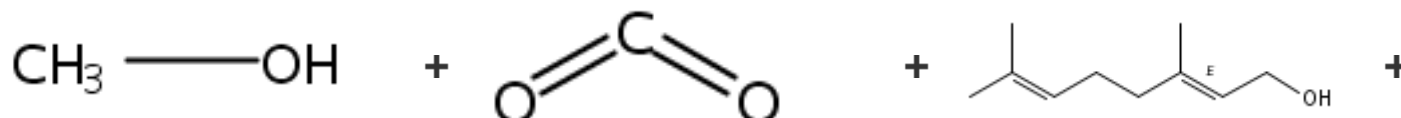
**References**

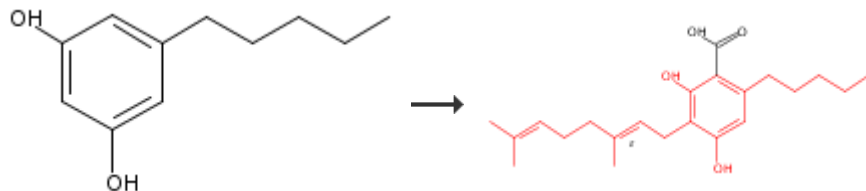
[Bioreactor and process for the enzymatic biosynthesis of cannabinoids](#)

By Peet, Richard and Sun, Mingyang

From U.S. Pat. Appl. Publ., 20160053220, 25 Feb 2016

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**72. 3 Steps (Converging)**



## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.2 S:DMF, 140°C
- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 rt → 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

### Notes

literature preparation, exothermic (stage 2), literature preparation, in the dark, conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 4, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 5, Most stages in any one step: 2

### References

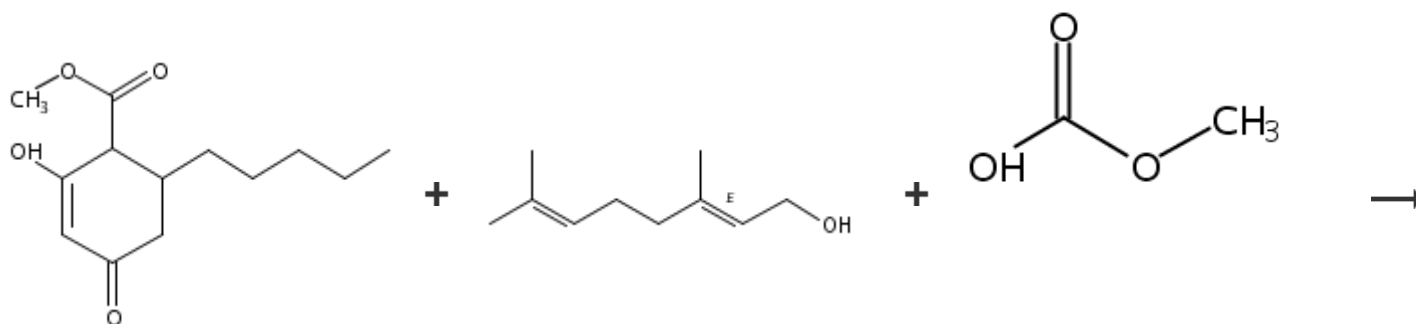
#### Chemoenzymic synthesis of cannabinoids

By Winnicki, Robert and Donsky, Marc

From PCT Int. Appl., 2014134281, 04 Sep 2014

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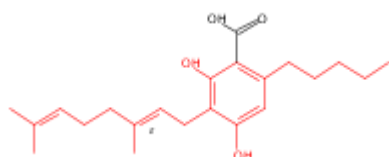
### 73. 3 Steps



[Step 2.1]

• 1/2 Mg

[Step 3.1]



## Overview

### Steps/Stages

### Notes

- 1.1 R:Br<sub>2</sub>, S:DMF, cooled; 90 min, 80°C; 10 min, 80°C → 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 rt → 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

2) literature preparation, in the dark, 3) conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 4, Most stages in any one step: 2

#### References

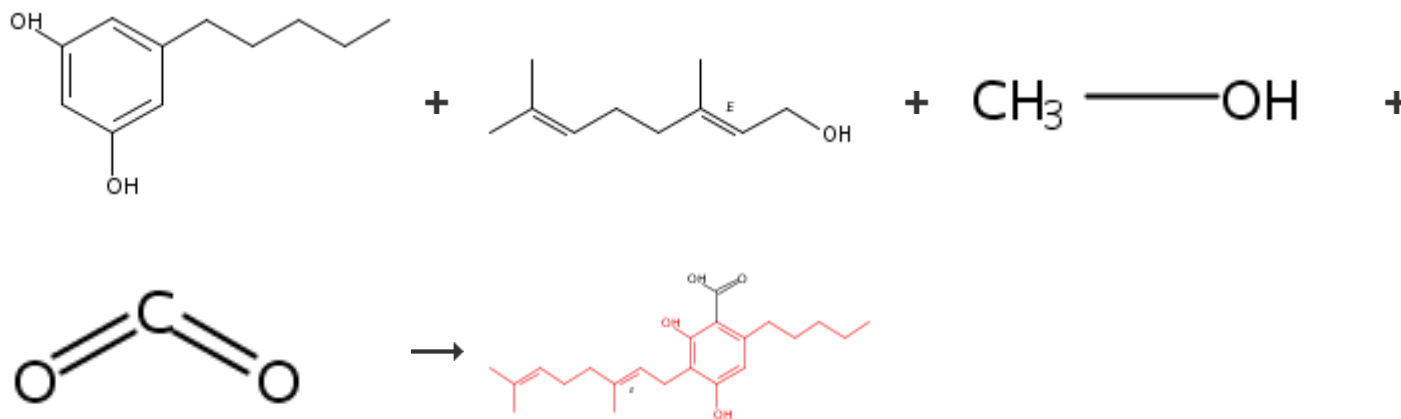
[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc

From PCT Int. Appl., 2014134281, 04 Sep 2014

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#### 74. 4 Steps (Converging)



#### Overview

##### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

##### Notes

alternative preparation shown, conversion = 40%, Reactants: 4, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

#### References

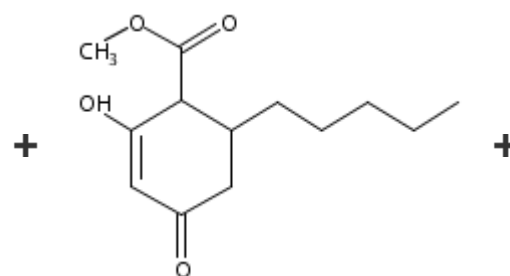
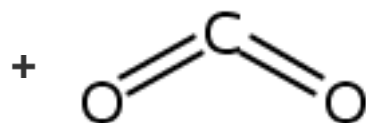
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

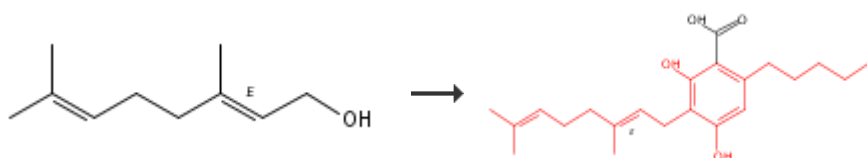
From PCT Int. Appl., 2017216362, 21 Dec 2017

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#### 75. 4 Steps (Converging)



● 1/2 Mg



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

alternative preparation shown, conversion = 40%, Reactants: 4, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

#### References

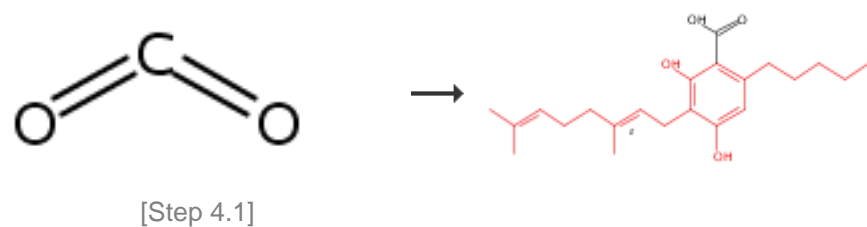
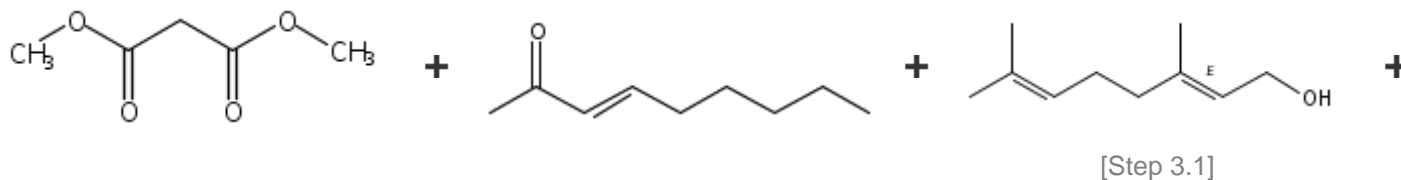
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

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#### 76. 4 Steps



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

4) alternative preparation shown, conversion = 85%, Reactants: 4, Reagents: 4, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

### References

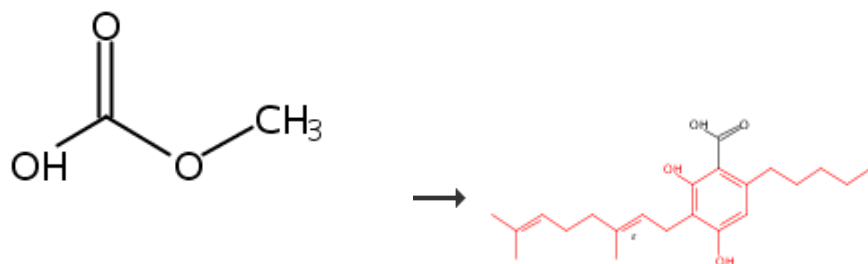
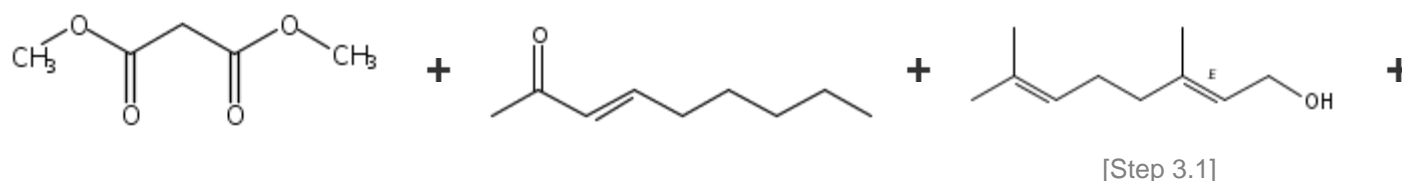
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

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### 77. 4 Steps



• 1/2 Mg

[Step 4.1]

### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

4) alternative preparation shown, conversion = 40%, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

### References

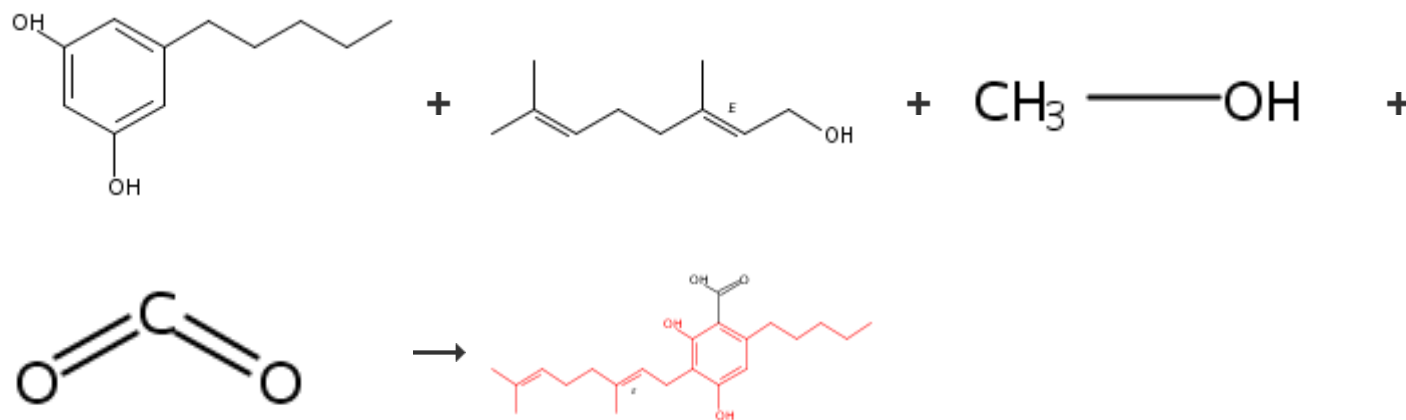
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

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## 78. 4 Steps (Converging)



## Overview

## Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 1.1 R:Mg, S:MeOH, cooled
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

## Notes

in the dark, exothermic, conversion, 40%, alternative preparation shown, Reactants: 4, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

## References

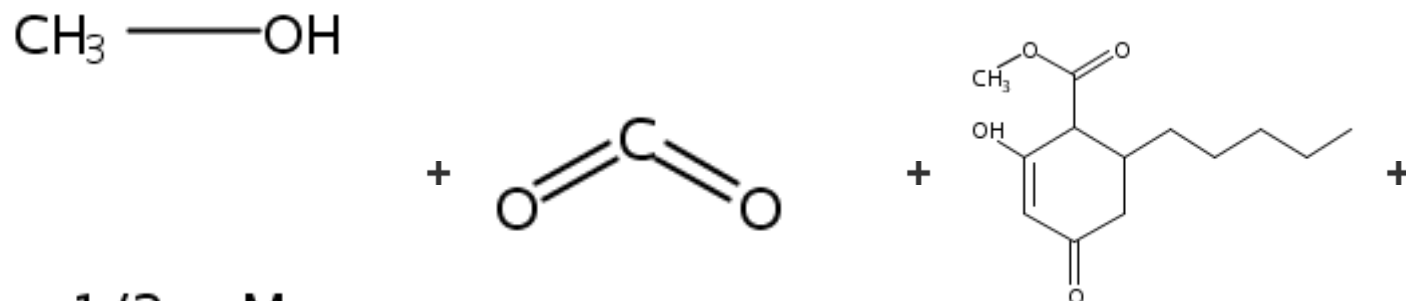
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabidiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

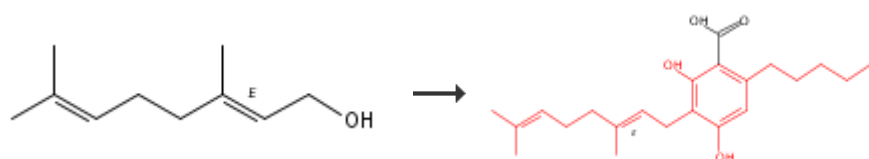
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## 79. 4 Steps (Converging)



● 1/2 Mg



[Overview](#)**Steps/Stages**

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

exothermic, in the dark, conversion, 40%, alternative preparation shown, Reactants: 4, Reagents: 2, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

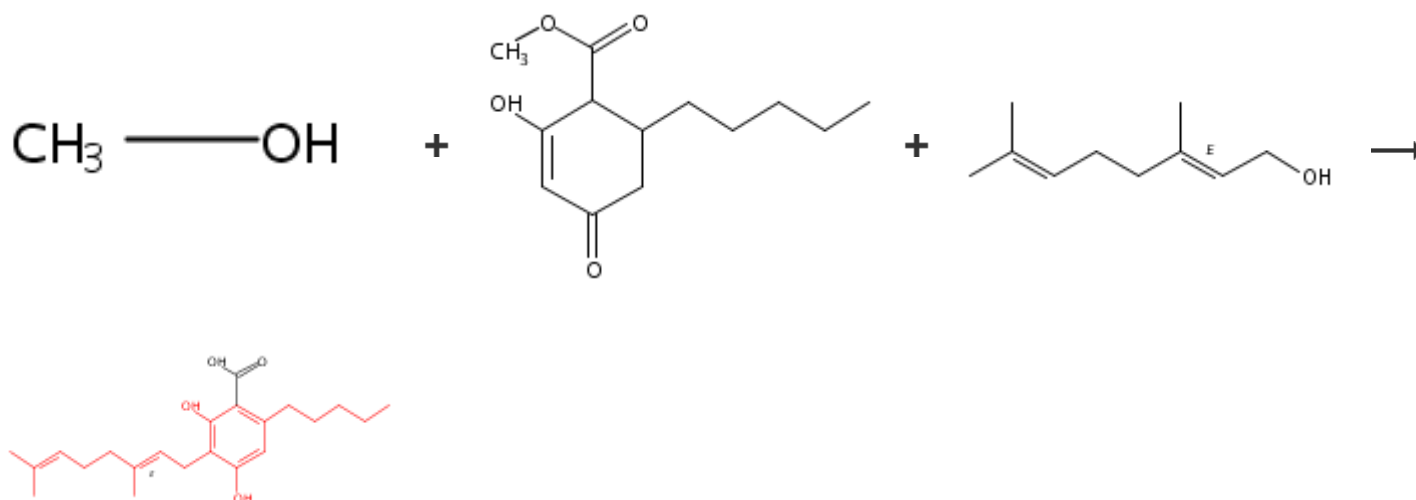
**References**

[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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**80. 4 Steps (Converging)**[Overview](#)**Steps/Stages**

- 1.1 R:Mg, S:MeOH, cooled
- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

**Notes**

in the dark, conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

**References**

[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

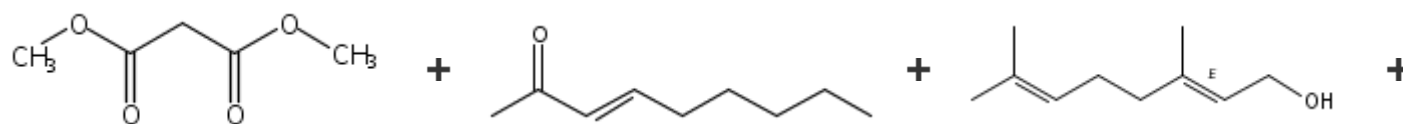
By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

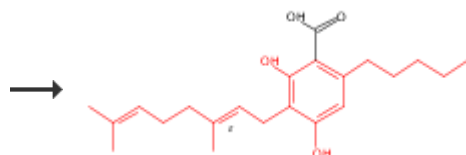
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## 81. 4 Steps



[Step 3.1]



[Step 4.1]

## Overview

## Steps/Stages

- 1.1 R:NaOMe, S:MeOH, S:H<sub>2</sub>O, rt; 3 h, reflux
- 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

## Notes

3) in the dark, 4) conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 4, Reagents: 4, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

## References

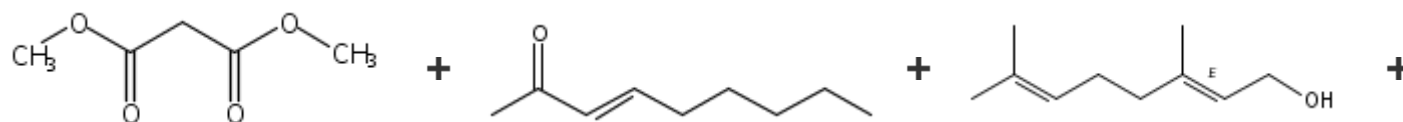
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

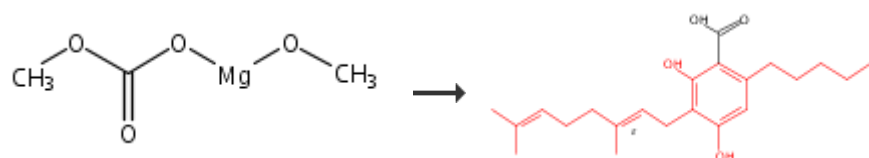
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## 82. 4 Steps



[Step 3.1]



[Step 4.1]

## Overview

## Steps/Stages

## Notes

- 1.1 R:NaOMe, S:MeOH, S:H<sub>2</sub>O, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

3) in the dark, 4) conversion, 40%, alternative preparation shown, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

### References

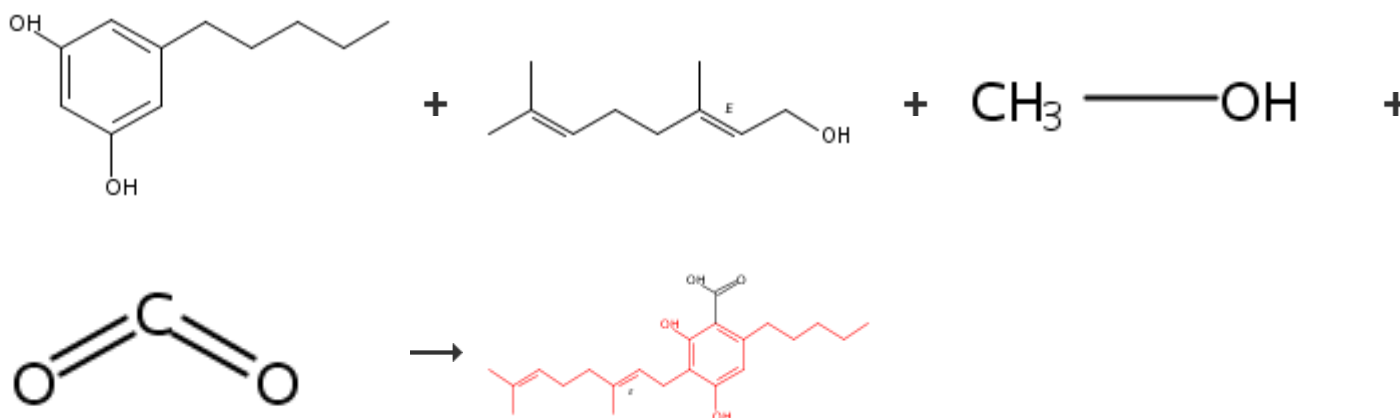
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabiol](#)

By Kavarana, Malcolm J. and Peet, Richard C.

From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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### 83. 4 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

in the dark, exothermic reaction, conversion = 40%, alternative preparation shown, Reactants: 4, Reagents: 3, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

### References

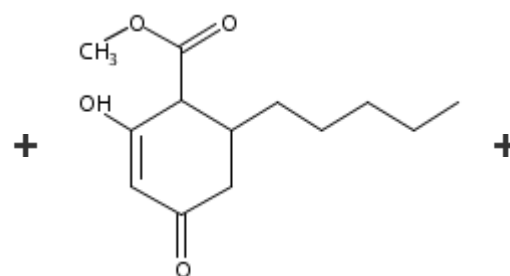
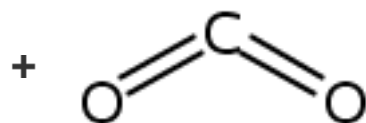
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

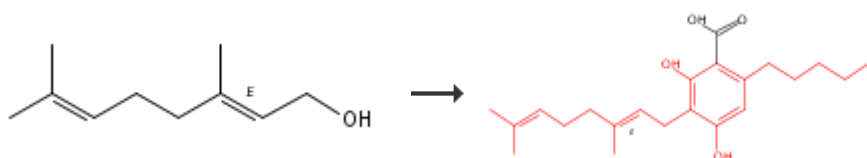
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### 84. 4 Steps (Converging)



● 1/2 Mg



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, Reactants: 4, Reagents: 3, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

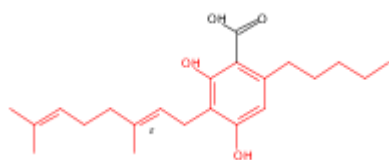
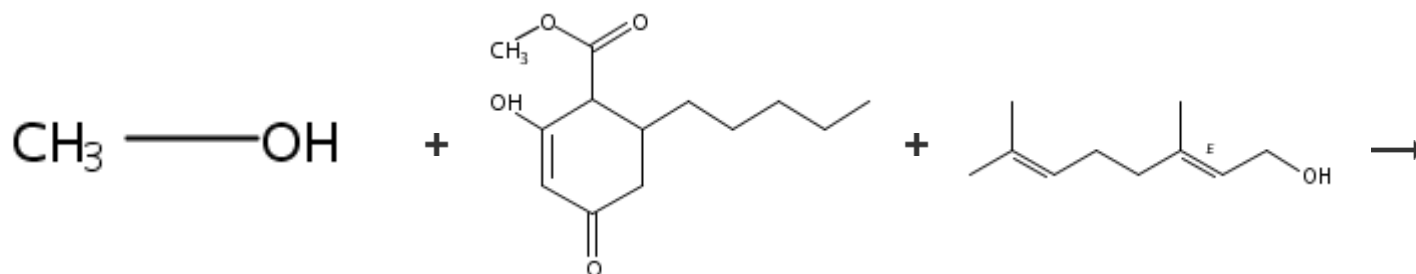
#### References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 85. 4 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 3, Reagents: 4, Solvents: 4, Steps: 4, Stages: 5, Most stages in any one step: 2

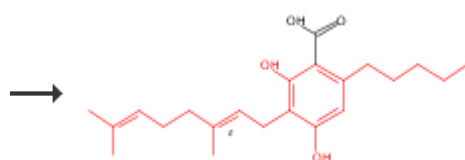
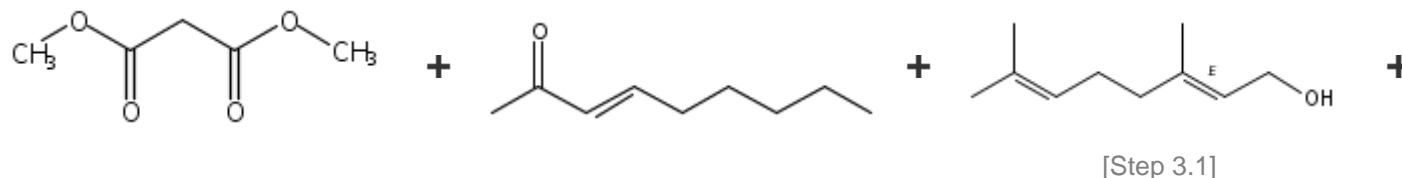
#### References

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#### 86. 4 Steps



#### ● 1/2 Mg

[Step 4.1]

#### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

#### Notes

3) in the dark, 4) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 4, Reagents: 5, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

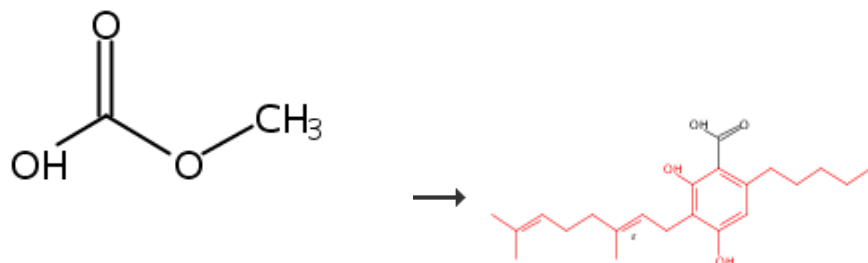
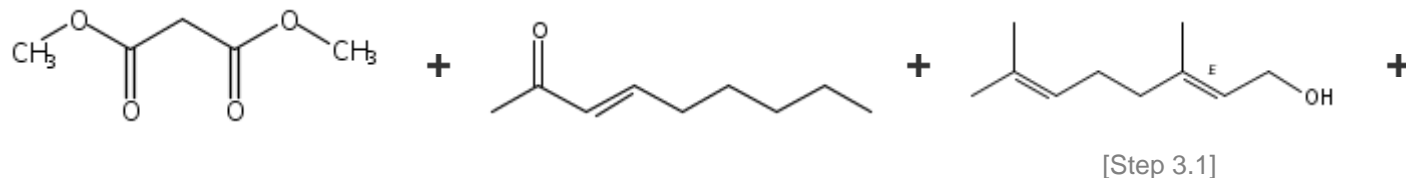
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#### 87. 4 Steps



• 1/2 Mg

[Step 4.1]

### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

3) in the dark, 4) conversion = 40%, alternative preparation shown, Reactants: 4, Reagents: 5, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

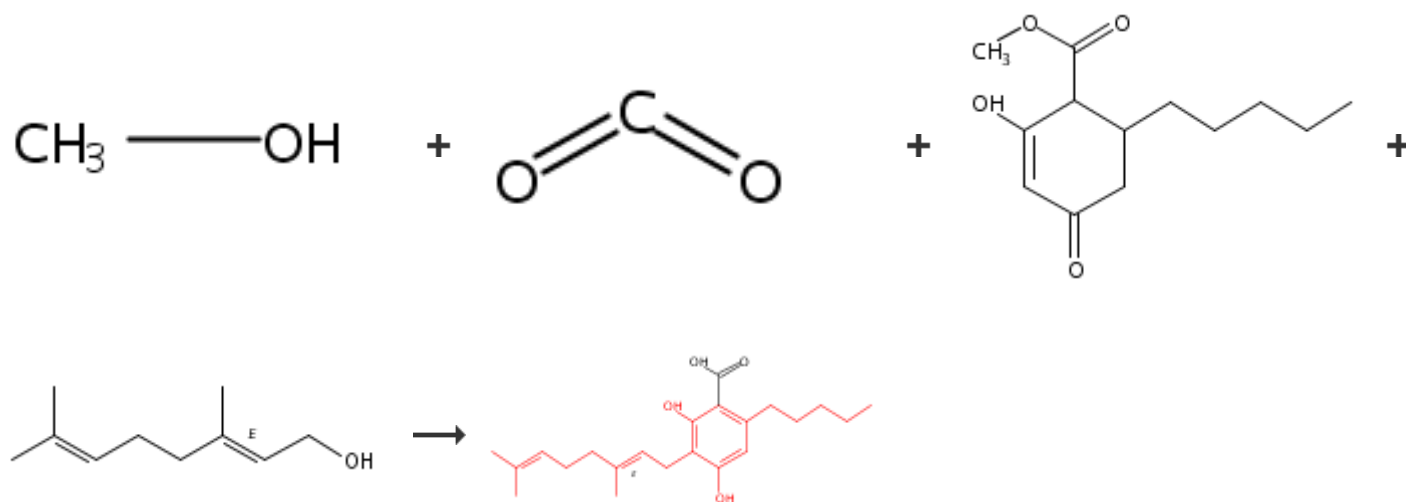
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#### 88. 4 Steps (Converging)



### Overview

**Steps/Stages**

- 1.1 R:Mg, S:MeOH, rt  
 1.2 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, cooled; 90 min, 80°C; 10 min, 80°C → 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 rt → 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

**Notes**

literature preparation, exothermic (stage 2), literature preparation, in the dark, conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

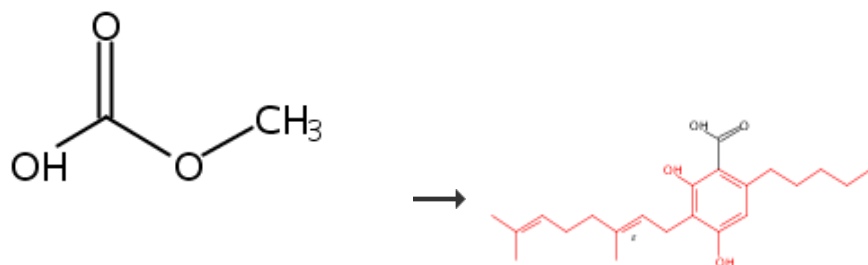
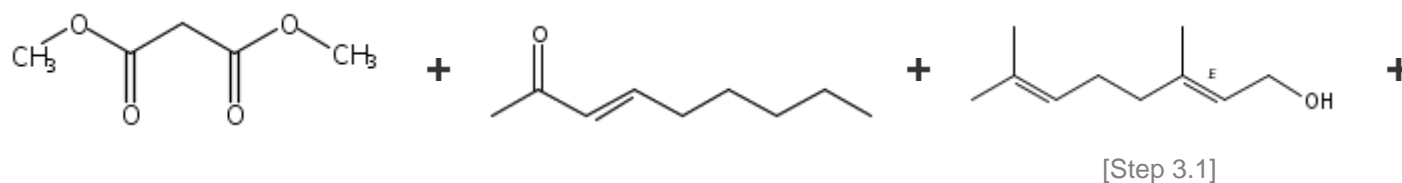
**References**

[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc

From PCT Int. Appl., 2014134281, 04 Sep 2014

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**89. 4 Steps**

• 1/2 Mg

[Step 4.1]

**Overview****Steps/Stages**

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:HCl, S:H<sub>2</sub>O, rt, pH 4  
 2.1 R:Br<sub>2</sub>, S:DMF, cooled; 90 min, 80°C; 10 min, 80°C → 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 rt → 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

**Notes**

3) literature preparation, in the dark, 4) conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

**References**

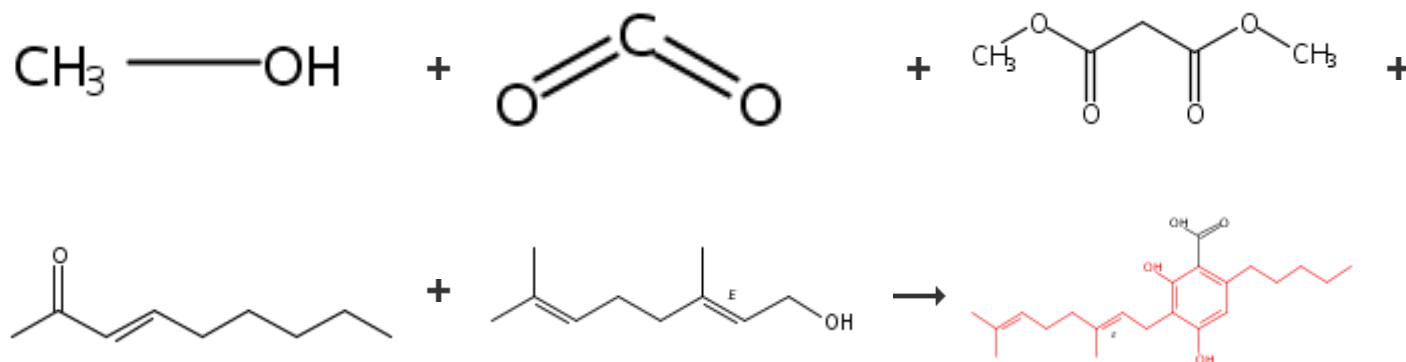
[Chemoenzymic synthesis of cannabinoids](#)

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**90. 6 Steps (Converging)**



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux
- 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

alternative preparation shown, conversion = 40%, Reactants: 5, Reagents: 4, Catalysts: 1, Solvents: 4, Steps: 6, Stages: 7, Most stages in any one step: 2

#### References

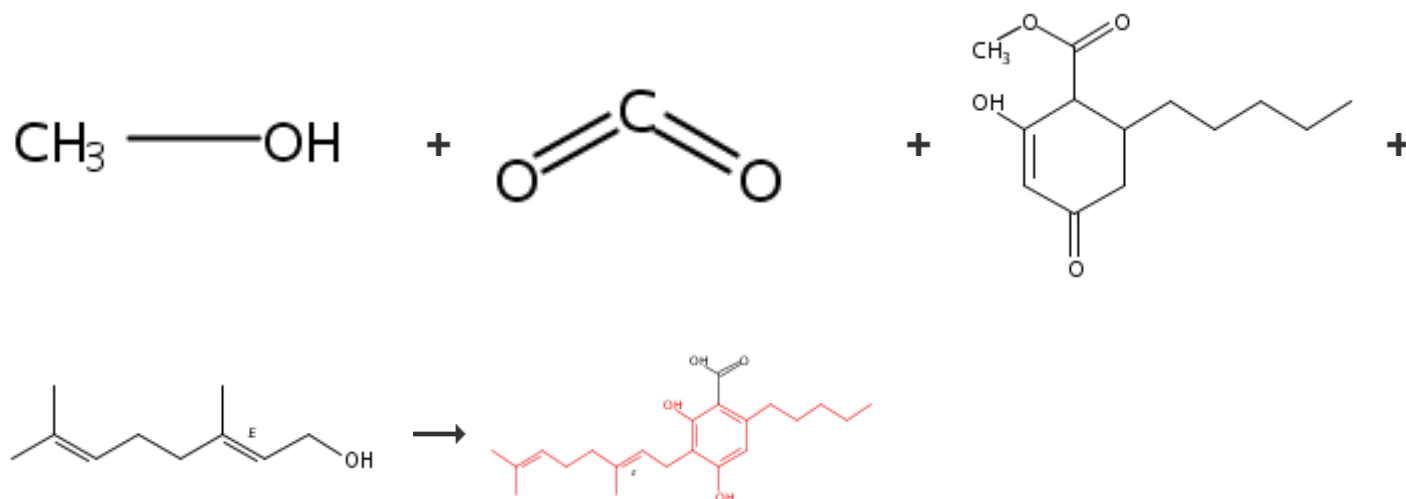
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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#### 91. 5 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

alternative preparation shown, conversion = 40%, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 6, Most stages in any one step: 2

### References

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

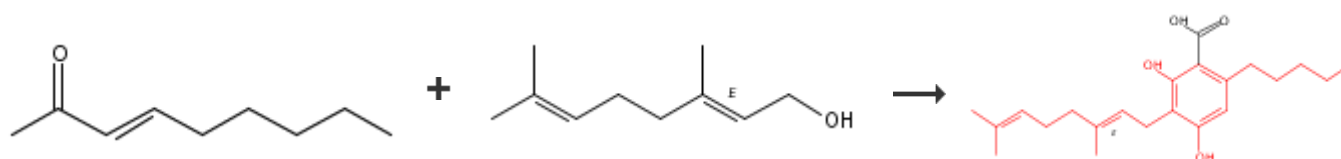
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### 92. 5 Steps (Converging)



● 1/2 Mg



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

### Notes

alternative preparation shown, conversion = 40%, Reactants: 5, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 6, Most stages in any one step: 2

### References

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

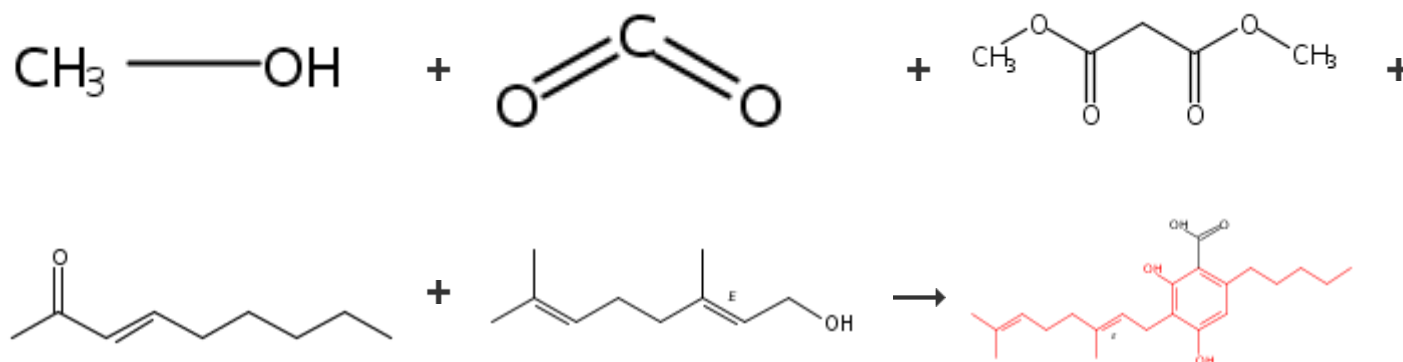
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## 93. 6 Steps (Converging)

[Overview](#)**Steps/Stages**

- 1.1 R:Mg, S:MeOH, cooled
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, S:H<sub>2</sub>O, rt; 3 h, reflux
- 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

**Notes**

exothermic, in the dark, conversion, 40%, alternative preparation shown, Reactants: 5, Reagents: 4, Catalysts: 1, Solvents: 4, Steps: 6, Stages: 7, Most stages in any one step: 2

**References**

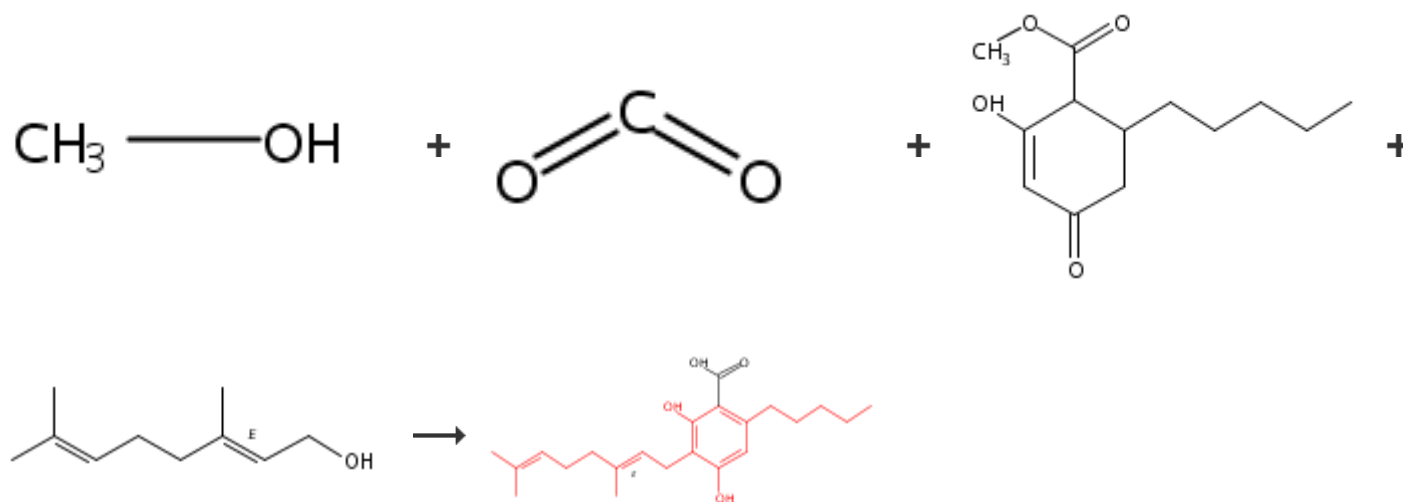
[Chemoenzymatic synthesis of tetrahydrocannabivarin, cannabivarin, and cannabivarinol](#)

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From U.S. Pat. Appl. Publ., 20170283837, 05 Oct 2017

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## 94. 5 Steps (Converging)

[Overview](#)**Steps/Stages****Notes**

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

exothermic, in the dark, conversion, 40%, alternative preparation shown, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 6, Most stages in any one step: 2

### References

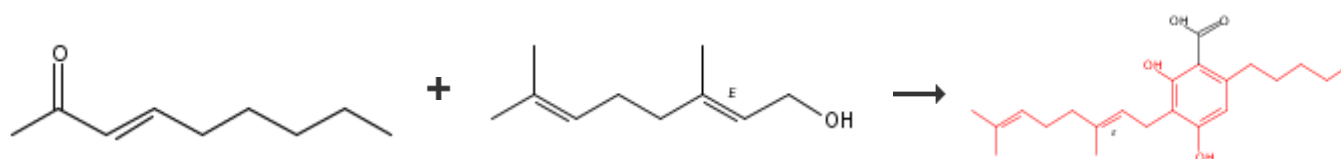
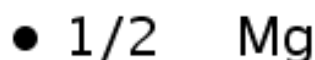
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### 95. 5 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, S:H<sub>2</sub>O, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

### Notes

exothermic, in the dark, conversion, 40%, alternative preparation shown, Reactants: 5, Reagents: 3, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 6, Most stages in any one step: 2

### References

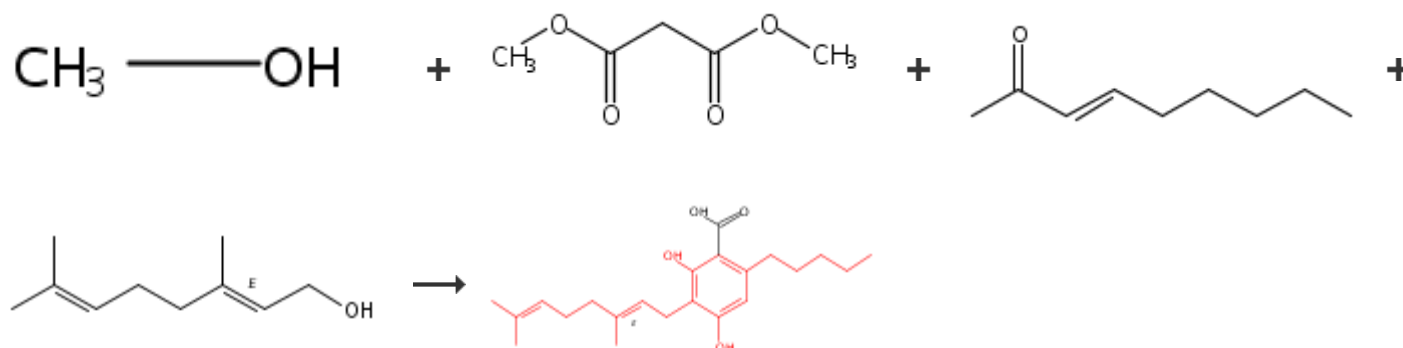
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## 96. 5 Steps (Converging)

[Overview](#)

## Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled
- 1.1 R:NaOMe, S:MeOH, S:H<sub>2</sub>O, rt; 3 h, reflux
- 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 R:CO<sub>2</sub>, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:H<sub>2</sub>O, rt, pH 2

## Notes

in the dark, conversion, 85%, sealed vessel used, alternative preparation shown, Reactants: 4, Reagents: 5, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 6, Most stages in any one step: 2

## References

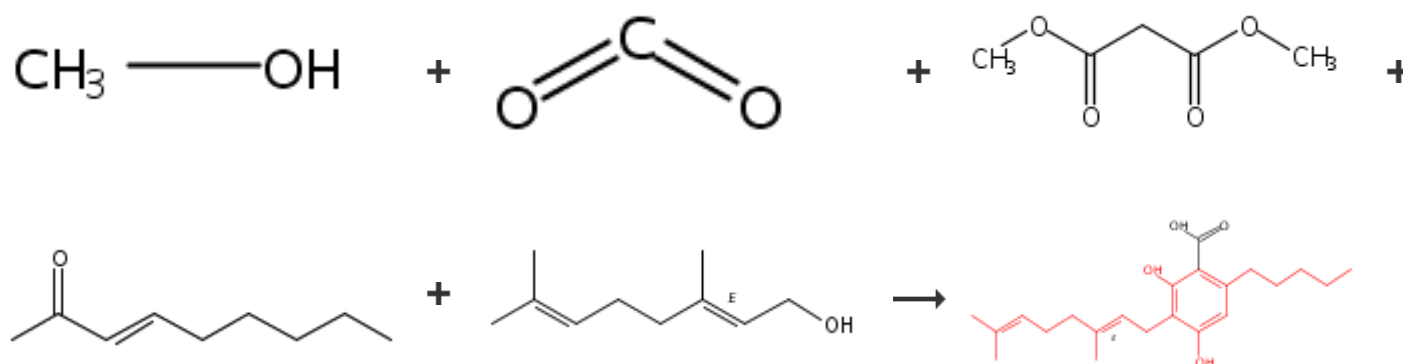
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## 97. 6 Steps (Converging)

[Overview](#)

## Steps/Stages

## Notes

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 4, Steps: 6, Stages: 8, Most stages in any one step: 2

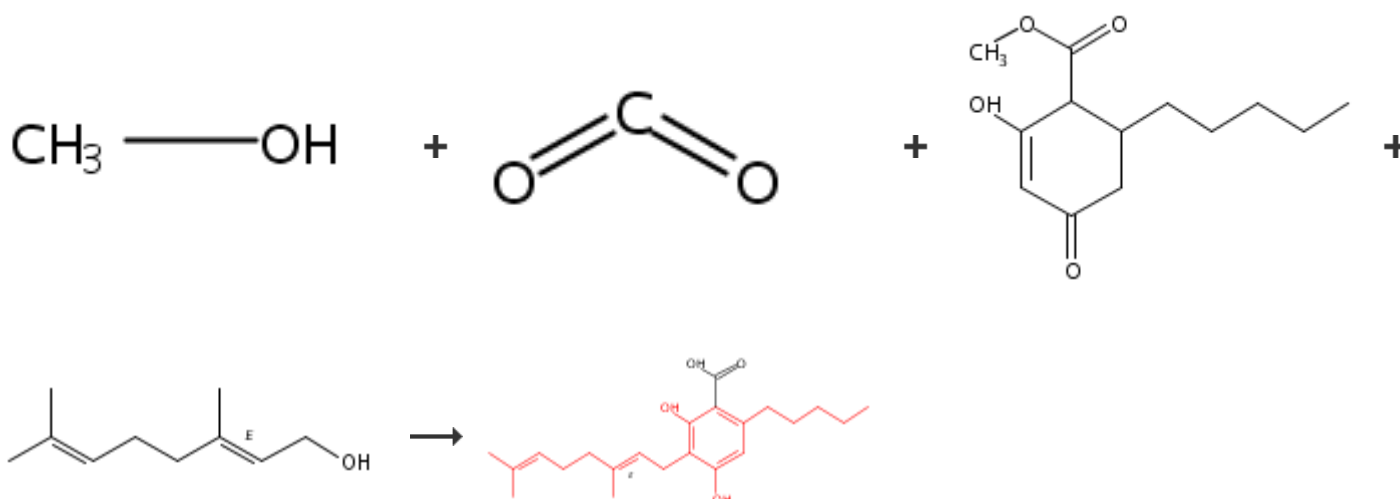
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### 98. 5 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, Reactants: 4, Reagents: 4, Solvents: 4, Steps: 5, Stages: 6, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

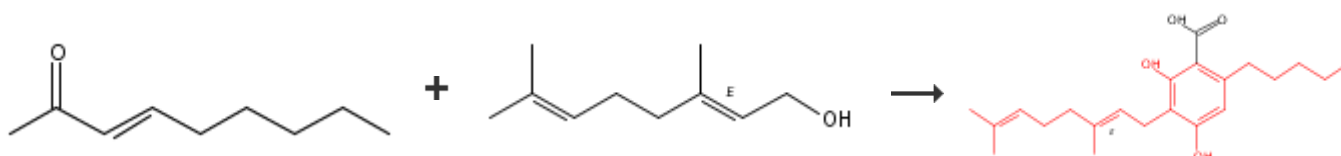
By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 99. 5 Steps (Converging)



● 1/2 Mg



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2

#### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, Reactants: 5, Reagents: 5, Solvents: 4, Steps: 5, Stages: 7, Most stages in any one step: 2

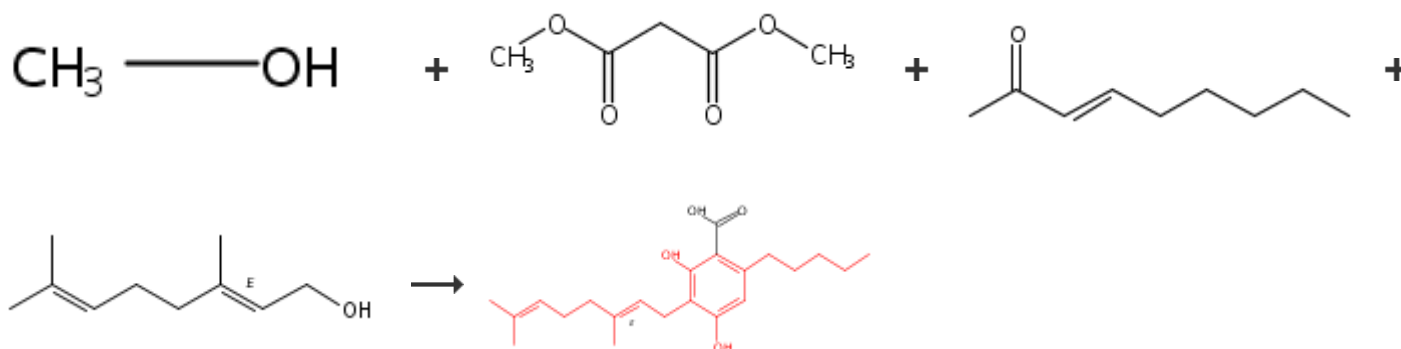
#### References

##### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 100. 5 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, Reactants: 4, Reagents: 6, Solvents: 4, Steps: 5, Stages: 7, Most stages in any one step: 2

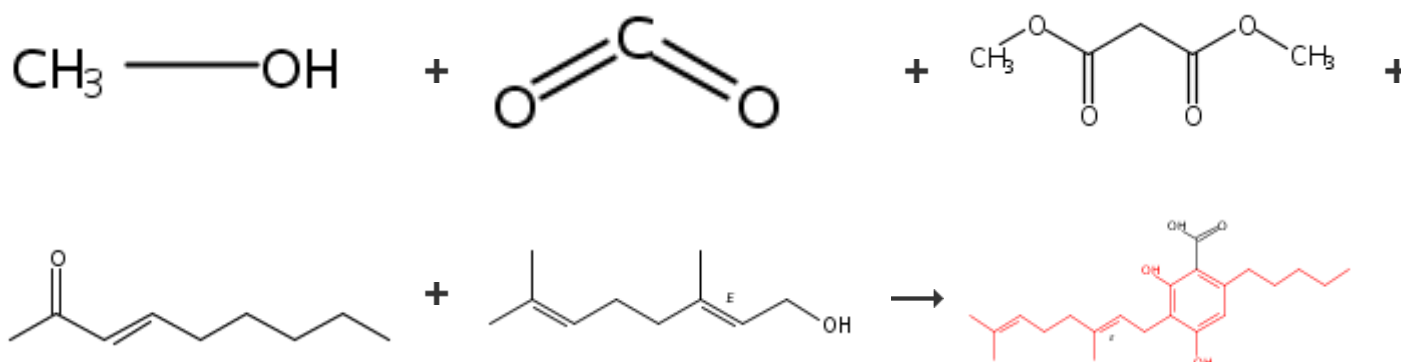
### References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 101. 5 Steps (Converging)



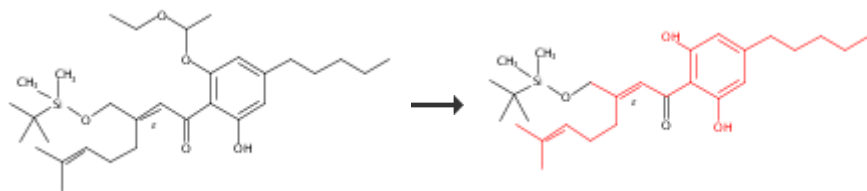
### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.2 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:HCl, S:H<sub>2</sub>O, rt, pH 4  
 2.1 R:Br<sub>2</sub>, S:DMF, cooled; 90 min, 80°C; 10 min, 80°C → 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 rt → 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:H<sub>2</sub>O, S:MeOH, S:CHCl<sub>3</sub>, rt, pH 2

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### 102. Single Step



### Notes

literature preparation, exothermic (stage 2), literature preparation, in the dark, conversion, 85%, alternative preparation shown, sealed vessel used, Reactants: 5, Reagents: 4, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 8, Most stages in any one step: 2

### References

[Chemoenzymic synthesis of cannabinoids](#)

By Winnicki, Robert and Donsky, Marc  
 From PCT Int. Appl., 2014134281, 04 Sep 2014

Overview

Steps/Stages

1.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF

Notes

AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 1,  
Reagents: 2, Solvents: 2, Steps: 1, Stages: 1,  
Most stages in any one step: 1

References

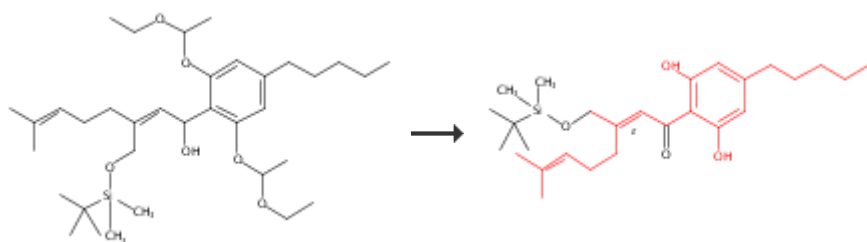
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society,  
Chemical Communications, (16), 1171-3;  
1989

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103. 2 Steps



Overview

Steps/Stages

1.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr

2.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF

Notes

2) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 1,  
Reagents: 4, Solvents: 2, Steps: 2, Stages: 2,  
Most stages in any one step: 1

References

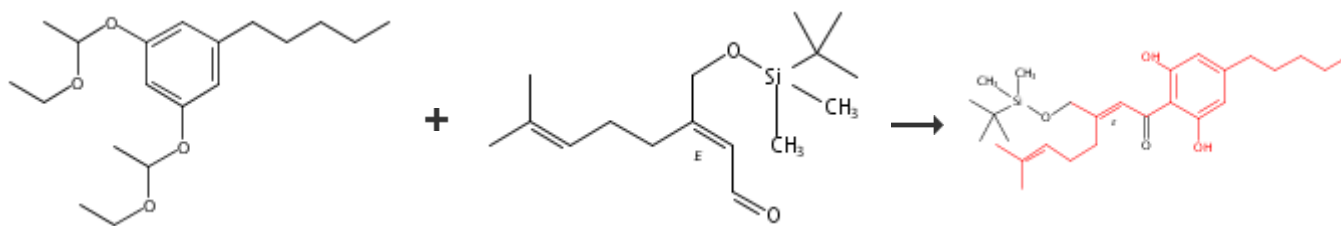
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society,  
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1989

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104. 3 Steps



## Overview

## Steps/Stages

- 1.1 R:BuLi, S:THF  
 1.2  
 2.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr  
 3.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF

## Notes

3) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 2, Reagents: 5, Solvents: 2, Steps: 3, Stages: 4, Most stages in any one step: 2

## References

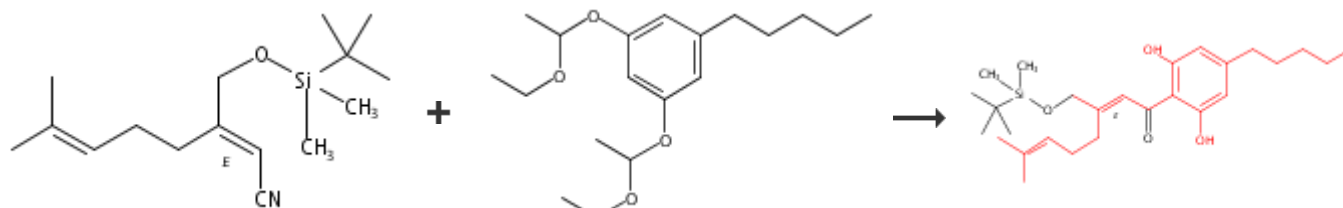
Synthesis of (±)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid (THC = tetrahydrocannabinol)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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## 105. 4 Steps



[Step 2.1]

## Overview

## Steps/Stages

- 1.1 R:AlH(Bu-*i*)<sub>2</sub>, S:Et<sub>2</sub>O  
 2.1 R:BuLi, S:THF  
 2.2  
 3.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr  
 4.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF

## Notes

4) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 2, Reagents: 6, Solvents: 3, Steps: 4, Stages: 5, Most stages in any one step: 2

## References

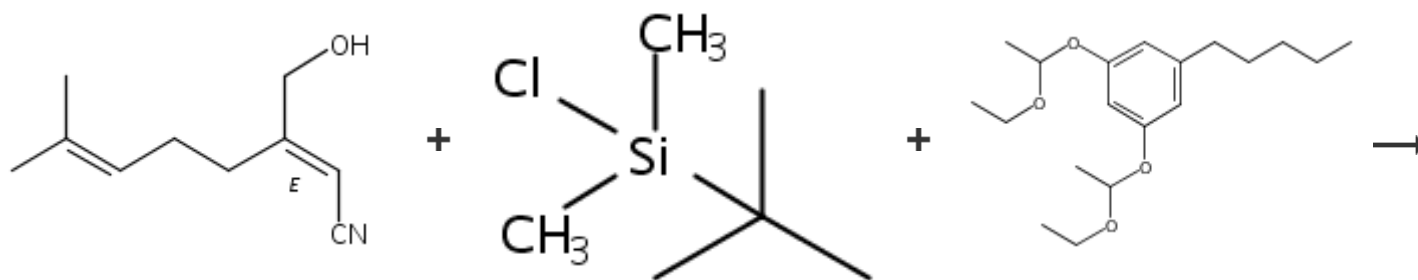
Synthesis of (±)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid (THC = tetrahydrocannabinol)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

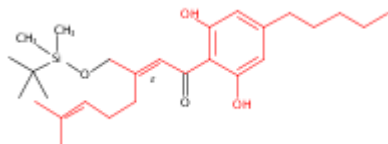
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## 106. 5 Steps



[Step 3.1]





## Overview

### Steps/Stages

- 1.1  
 2.1 R:AlH(Bu-*t*)<sub>2</sub>, S:Et<sub>2</sub>O  
 3.1 R:BuLi, S:THF  
 3.2  
 4.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr  
 5.1 R:AcOH, R:H<sub>2</sub>O, S:H<sub>2</sub>O, S:THF

### Notes

5) AcOH:THF:H<sub>2</sub>O, 1:1:1, Reactants: 3, Reagents: 6, Solvents: 3, Steps: 5, Stages: 6, Most stages in any one step: 2

### References

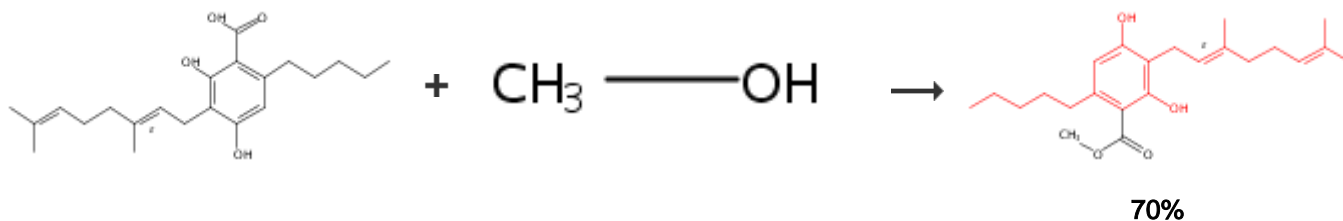
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 107. Single Step



## Overview

### Steps/Stages

- 1.1 R:DCC, C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:MeOH, 40 min, rt

### Notes

Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

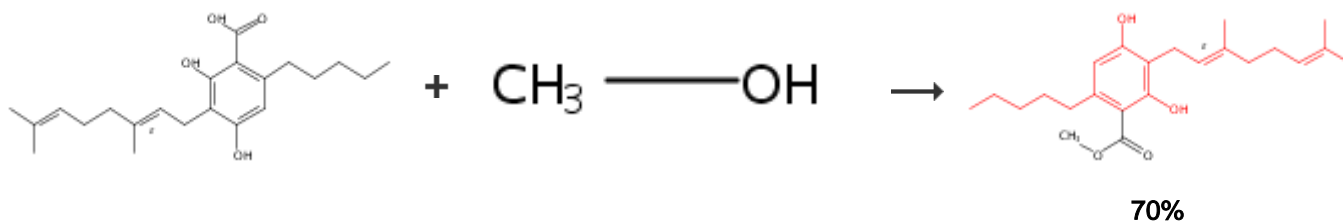
[Preparation of cannabigerol derivatives as PPAR-γ agonists and therapeutic uses thereof](#)

By Appendino, Giovanni et al

From Eur. Pat. Appl., 2913321, 02 Sep 2015

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### 108. Single Step



[Overview](#)**Steps/Stages**

- 1.1 R:DCC, C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:MeOH, 40 min, rt  
 1.2 S:PhMe, 1 h, -18°C

**Notes**

Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

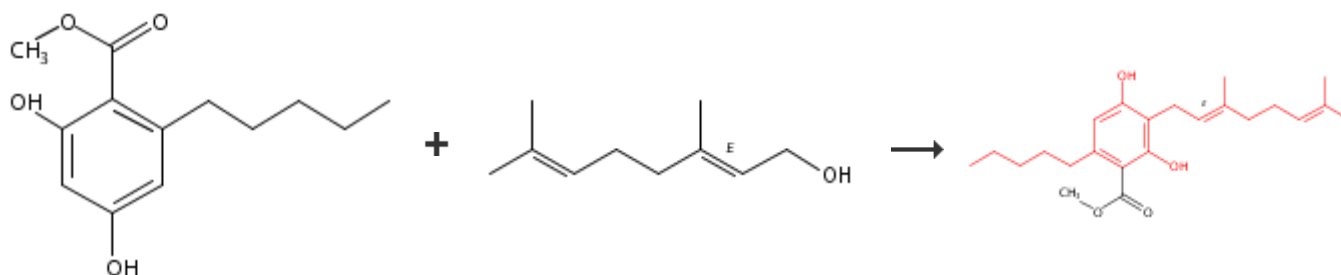
**References**

[Preparation of cannabigerol derivatives as PPAR-γ agonists and therapeutic uses thereof](#)

By Appendino, Giovanni et al

From PCT Int. Appl., 2015128200, 03 Sep 2015

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**109. Single Step**

40%

[Overview](#)**Steps/Stages**

- 1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C

**Notes**

Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

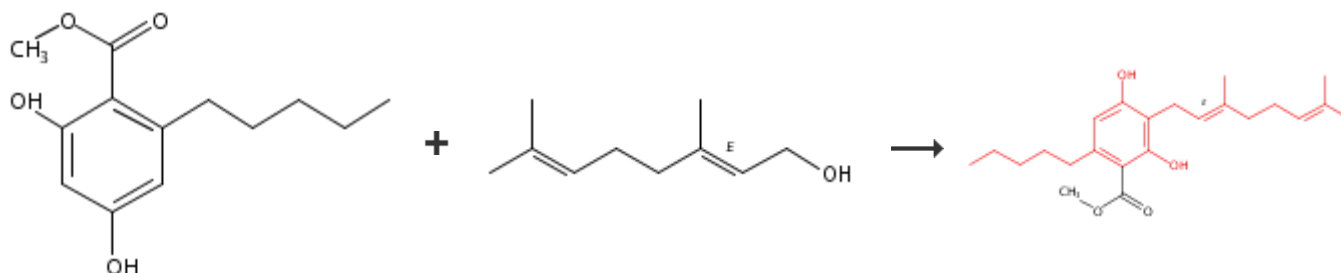
**References**

[Synthesis of phytocannabinoids including a decarboxylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033168, 21 Feb 2019

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**110. Single Step**

40%

[Overview](#)**Steps/Stages**1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C**Notes**

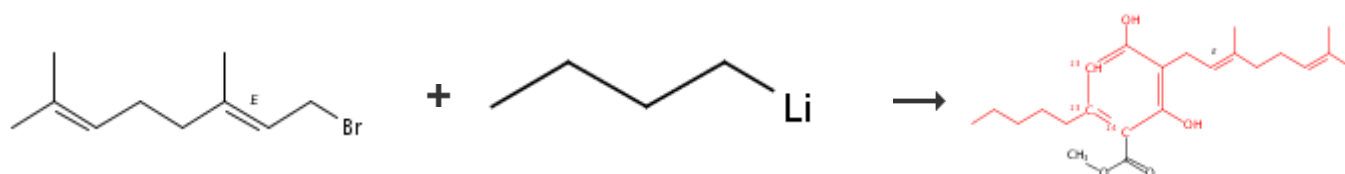
Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**[Synthesis of phytocannabinoids including a demethylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033164, 21 Feb 2019

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**111. Single Step**[Overview](#)**Steps/Stages**

1.1 R:Benzene

1.2 R:HCl, S:H<sub>2</sub>O**Notes**

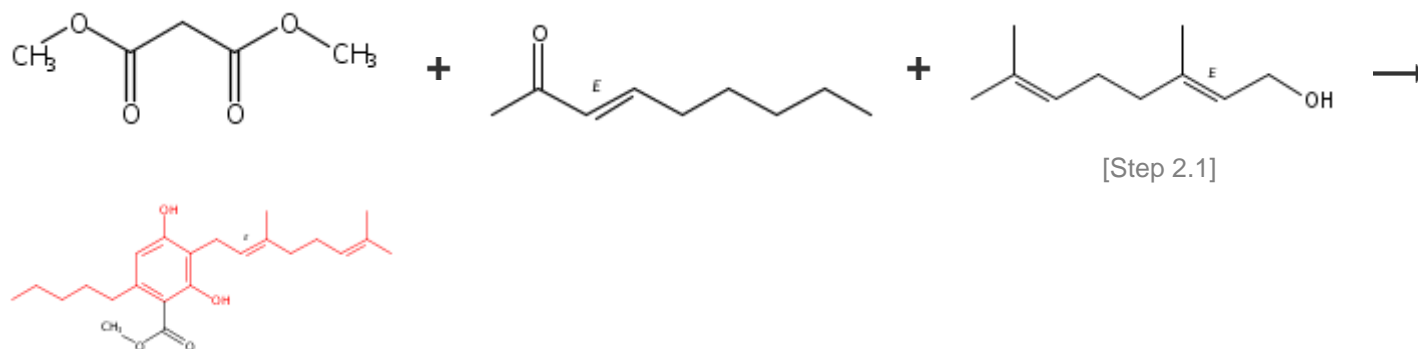
Reactants: 2, Reagents: 2, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**[Synthesis of \[5,6-13C2,1-14C\]olivetolic acid, methyl \[1'-13C\]olivetolate and \[5,6-13C2,1-14C\]cannabigerolic acid](#)

By Porwoll, Joseph P. and Leete, Edward

From Journal of Labelled Compounds and Radiopharmaceuticals, 22(3), 257-71; 1985

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**112. 2 Steps**[Overview](#)**Steps/Stages****Notes**

- 1.1 R:Na, S:MeOH, 0°C; 8 h, reflux  
 1.2 R:Br<sub>2</sub>, S:DMF, 0°C; 1 h, 20°C; 16 h, 20°C → 80°C; cooled  
 1.3 R:Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, S:H<sub>2</sub>O  
 2.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C

Reactants: 3, Reagents: 4, Solvents: 4, Steps: 2, Stages: 4, Most stages in any one step: 3

### References

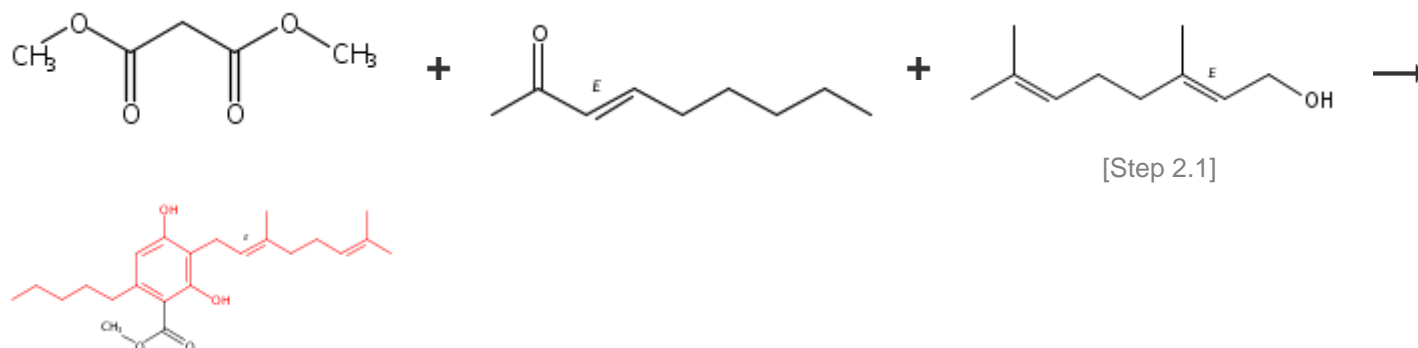
[Synthesis of phytocannabinoids including a decarboxylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033168, 21 Feb 2019

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### 113. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:Na, S:MeOH, 0°C; 8 h, reflux  
 1.2 R:Br<sub>2</sub>, S:DMF, 0°C; 1 h, 20°C; 16 h, 20°C → 80°C; cooled  
 1.3 R:Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, S:H<sub>2</sub>O  
 2.1 R:BF<sub>3</sub>-Et<sub>2</sub>O, S:CHCl<sub>3</sub>, 0.25 h, -20°C

#### Notes

Reactants: 3, Reagents: 4, Solvents: 4, Steps: 2, Stages: 4, Most stages in any one step: 3

### References

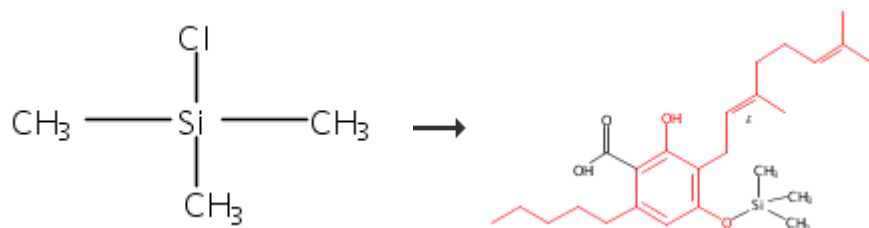
[Synthesis of phytocannabinoids including a demethylation step](#)

By Reekie, Tristan et al

From PCT Int. Appl., 2019033164, 21 Feb 2019

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### 114. Single Step



### Overview

#### Steps/Stages

#### Notes

1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled

1.2 R:NaCl, S:H<sub>2</sub>O

unspecified reactant used in stage 1, regioselective, Reactants: 1, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

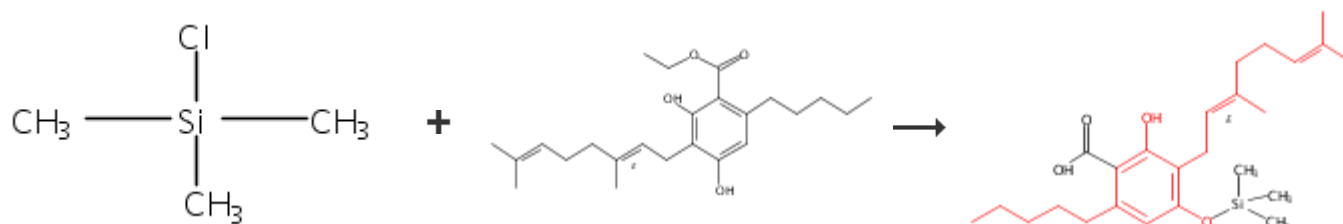
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 115. Single Step



### Overview

#### Steps/Stages

1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled

1.2 R:NaCl, S:H<sub>2</sub>O

1.3

### Notes

unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 1, Stages: 3, Most stages in any one step: 3

### References

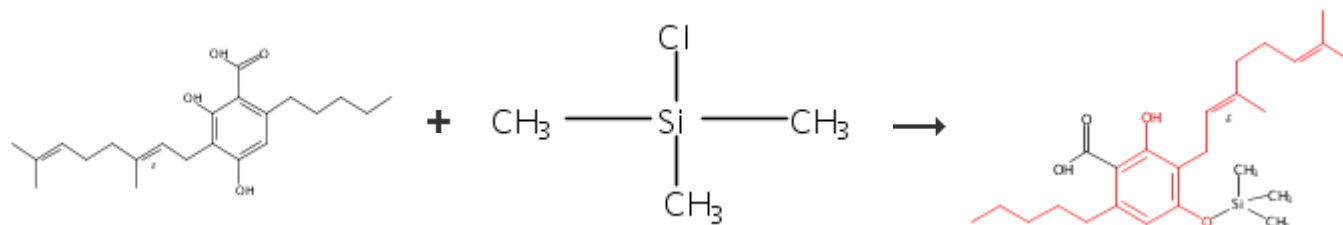
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

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### 116. Single Step



### Overview

**Steps/Stages**

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

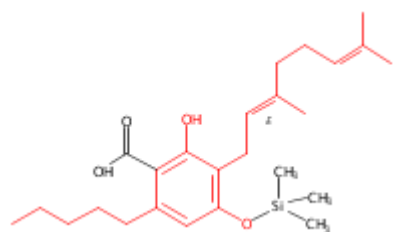
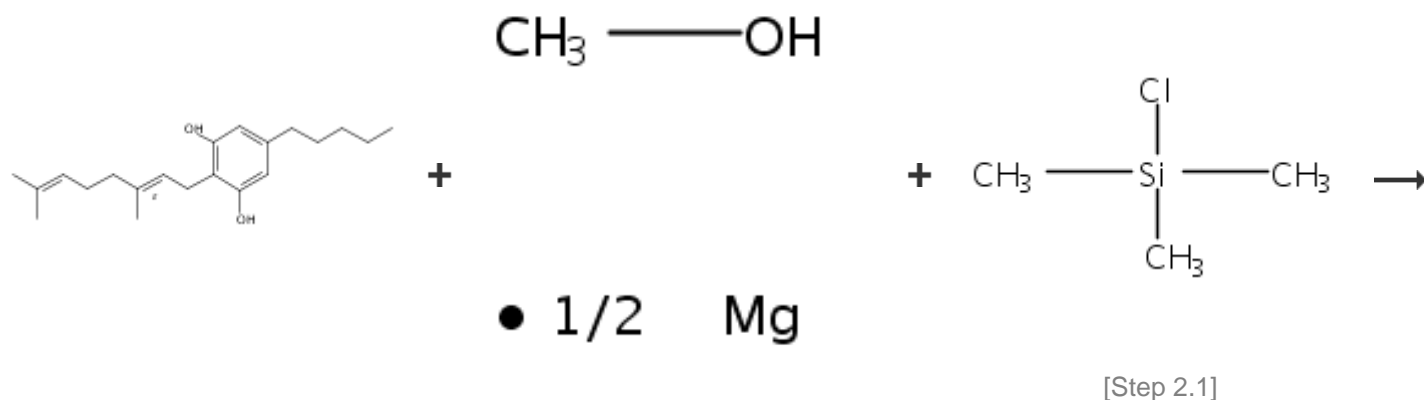
alternative preparation shown, regioselective,  
 Reactants: 2, Reagents: 2, Solvents: 2, Steps:  
 1, Stages: 2, Most stages in any one step: 2

**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct  
 2017

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**117. 2 Steps****Overview****Steps/Stages**

- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

1) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 2) alternative preparation shown, regioselective,  
 Reactants: 3, Reagents: 3, Solvents: 4, Steps:  
 2, Stages: 4, Most stages in any one step: 2

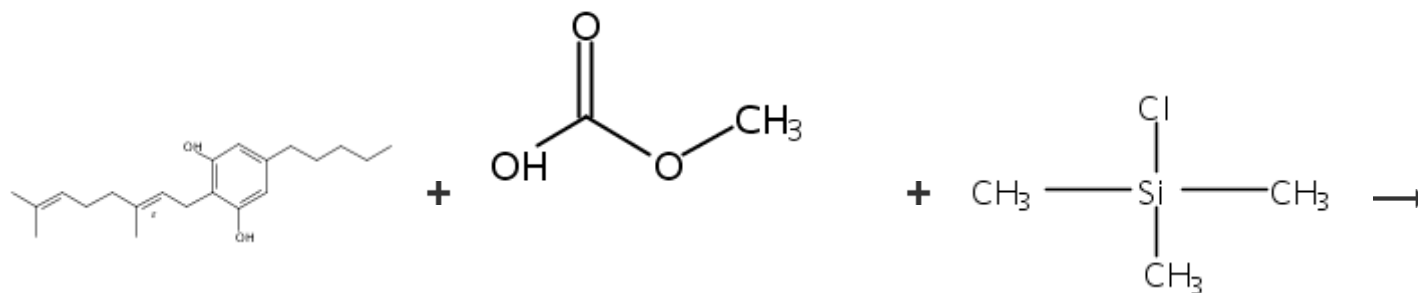
**References**

[Biosynthesis of cannabinoid prodrugs](#)

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 From PCT Int. Appl., 2017181118, 19 Oct  
 2017

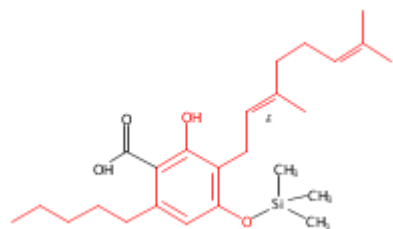
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**118. 2 Steps**



• 1/2 Mg

[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

1) conversion = 40%, alternative preparation shown, 2) alternative preparation shown, regioselective, Reactants: 3, Reagents: 3, Solvents: 5, Steps: 2, Stages: 4, Most stages in any one step: 2

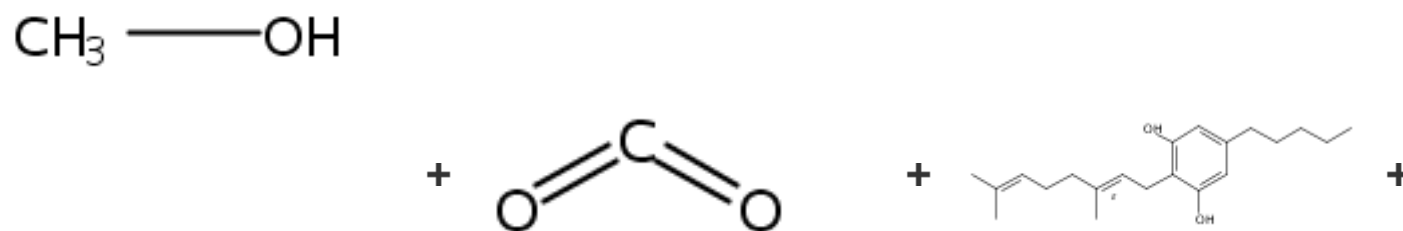
#### References

##### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

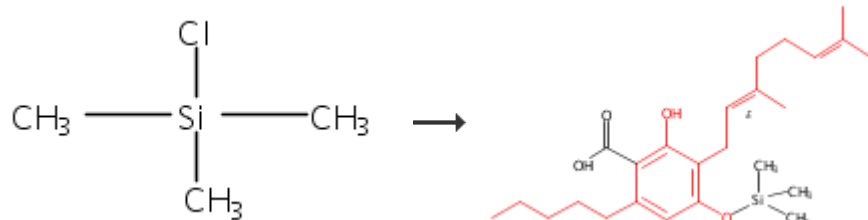
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#### 119. 3 Steps



• 1/2 Mg

[Step 2.1]



[Step 3.1]

[Overview](#)**Steps/Stages**

- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

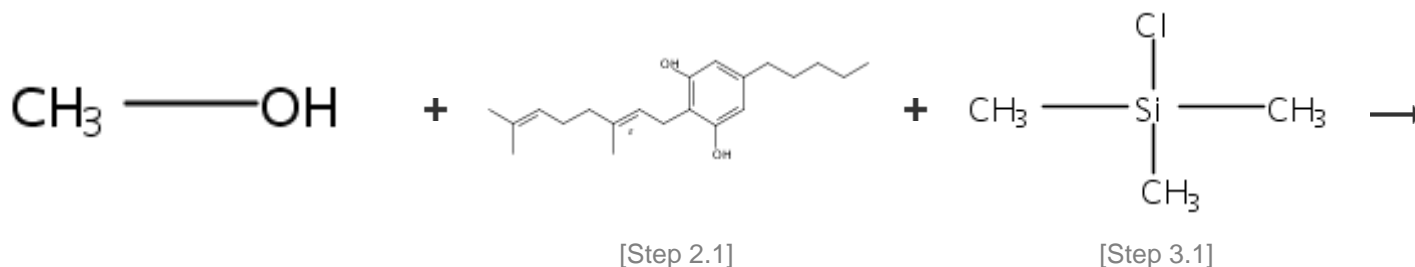
**Notes**

1) exothermic reaction, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, Reactants: 4, Reagents: 3, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

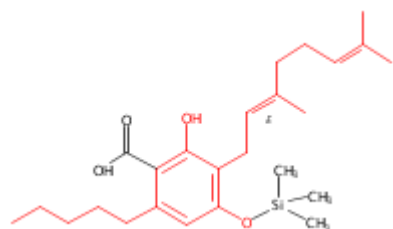
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**120. 3 Steps**

[Step 2.1]

[Step 3.1]

[Overview](#)**Steps/Stages****Notes**



- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, Reactants: 3, Reagents: 4, Solvents: 4, Steps: 3, Stages: 5, Most stages in any one step: 2

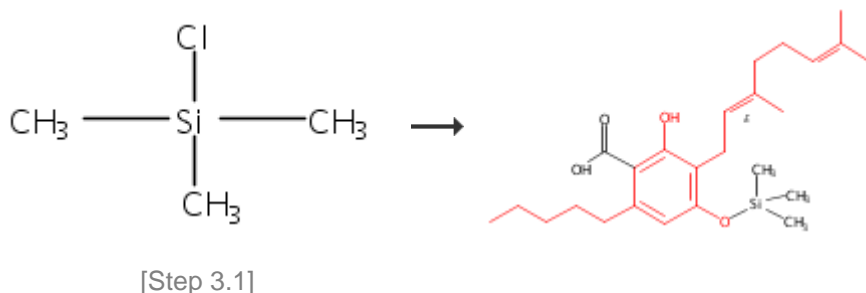
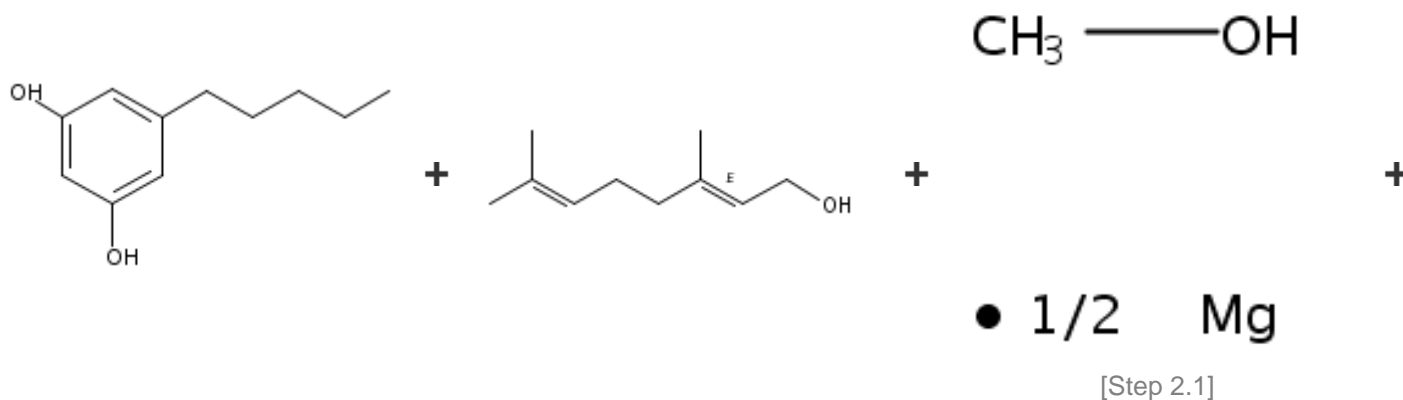
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#### 121. 3 Steps



#### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

1) in the dark, 2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, Reactants: 4, Reagents: 4, Solvents: 4, Steps: 3, Stages: 5, Most stages in any one step: 2

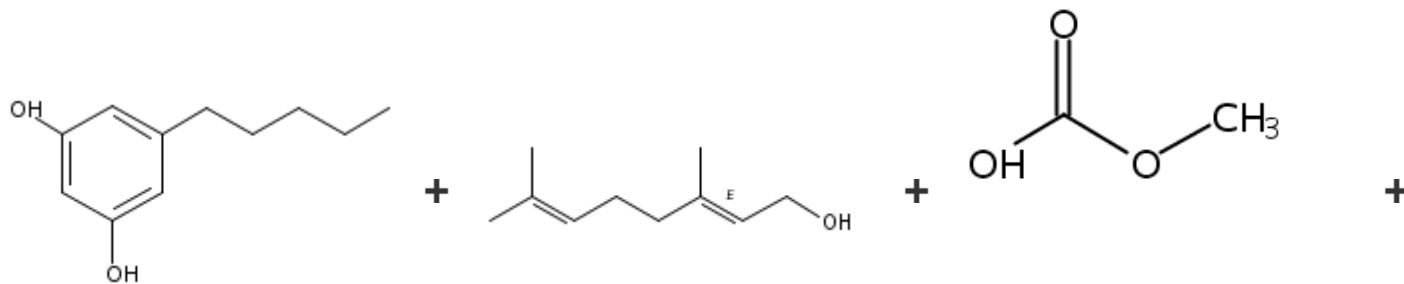
#### References

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By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

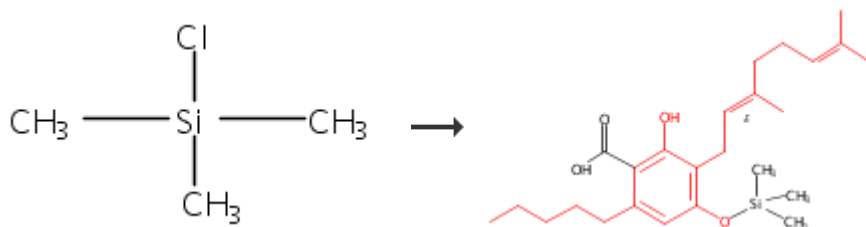
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#### 122. 3 Steps



• 1/2 Mg

[Step 2.1]



[Step 3.1]

#### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

1) in the dark, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, Reactants: 4, Reagents: 4, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

#### References

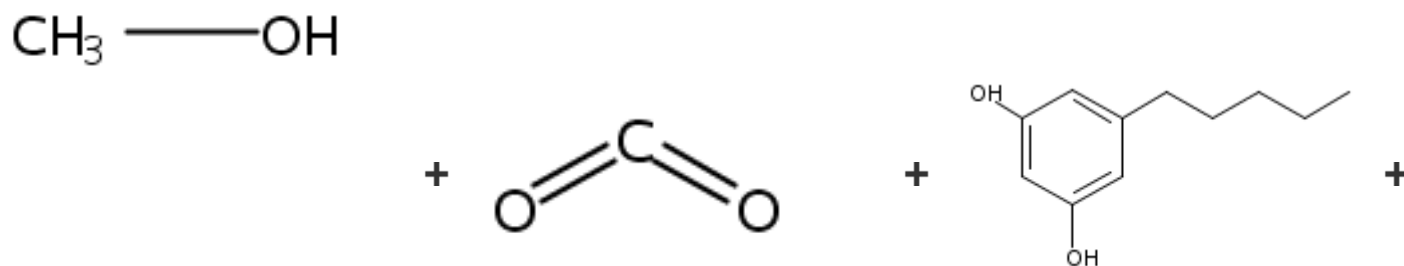
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

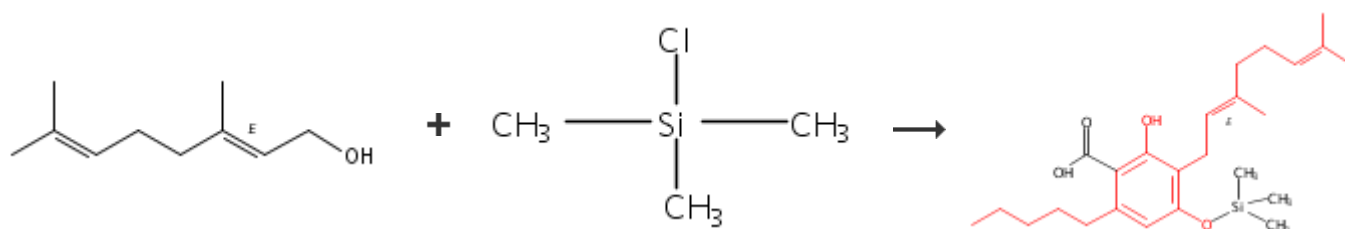
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#### 123. 4 Steps (Converging)



• 1/2 Mg



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

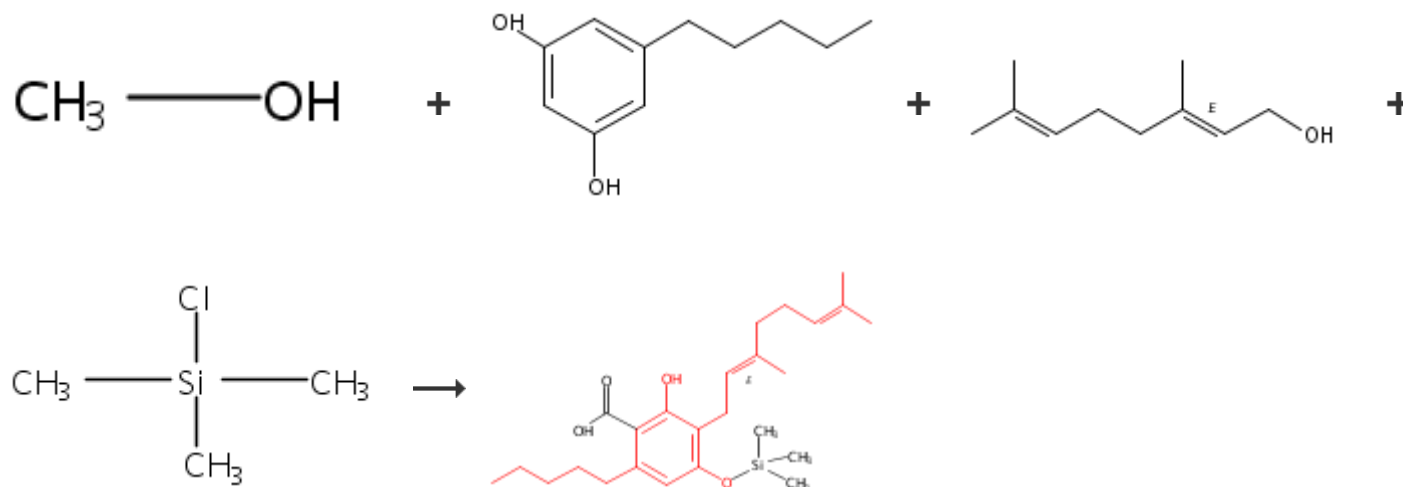
#### References

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#### 124. 4 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, Reactants: 4, Reagents: 5, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

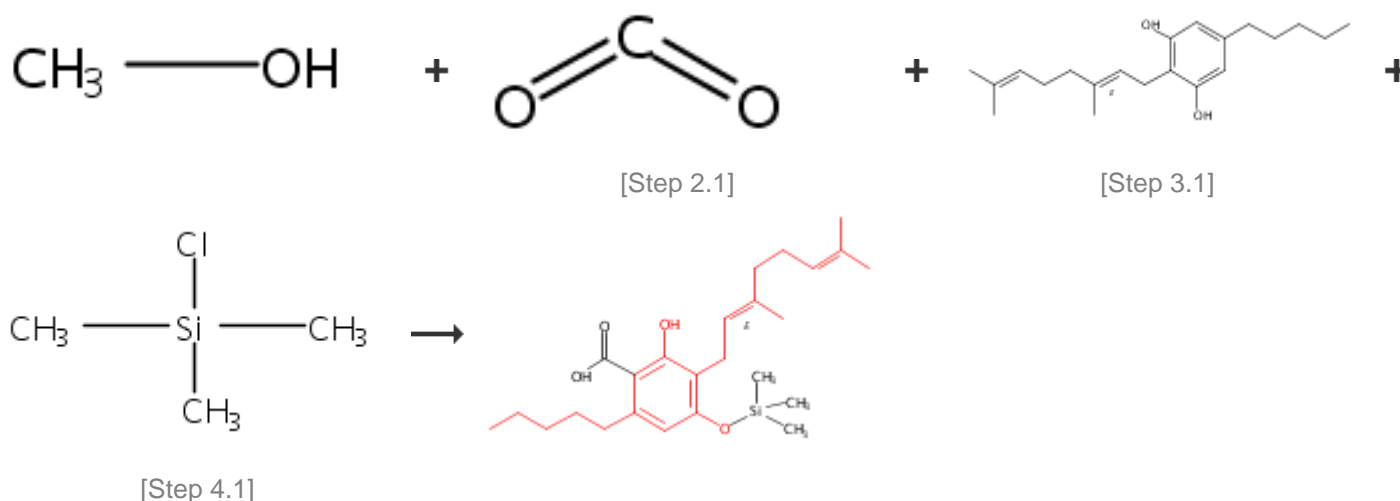
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

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#### 125. 4 Steps



#### Overview

##### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O

##### Notes

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, Reactants: 4, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

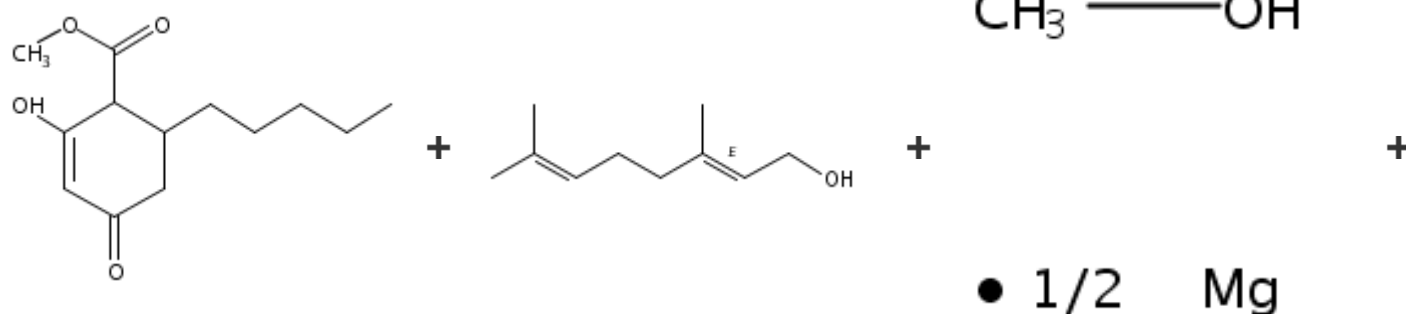
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
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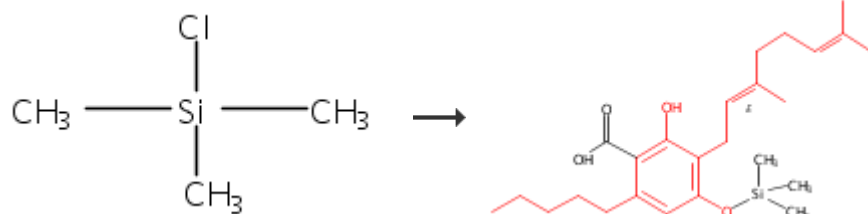
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#### 126. 4 Steps



[Step 2.1]

[Step 3.1]



[Step 4.1]

**Overview****Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

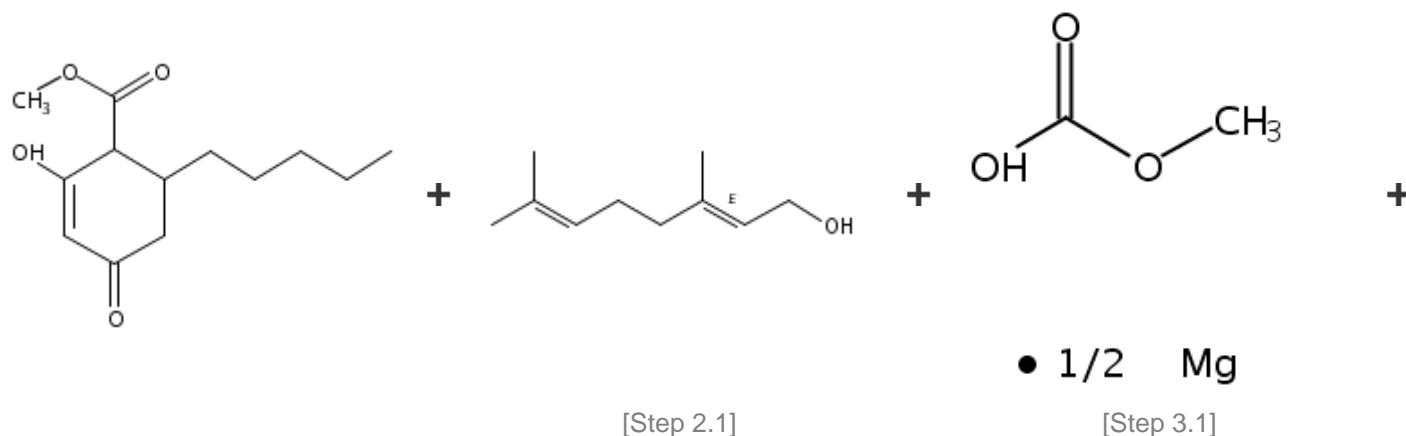
2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 4) alternative preparation shown, regioselective, Reactants: 4, Reagents: 5, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

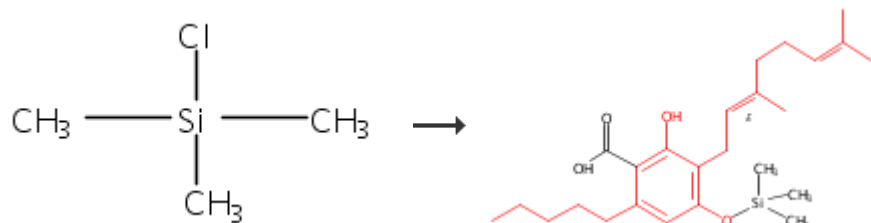
**References**

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**127. 4 Steps**



[Step 4.1]

[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

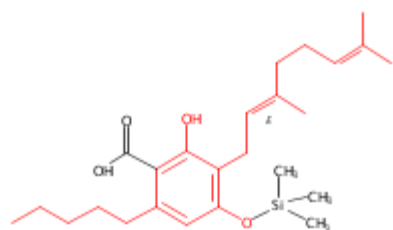
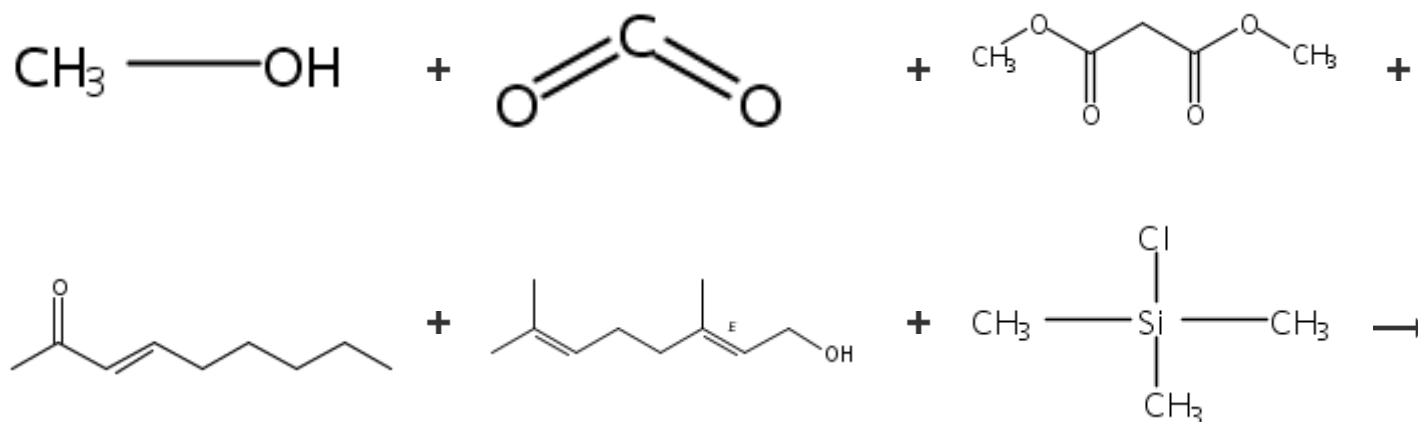
**Notes**

2) in the dark, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, Reactants: 4, Reagents: 5, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

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**128. 7 Steps (Converging)**[Overview](#)**Steps/Stages****Notes**

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 6, Reagents: 8, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

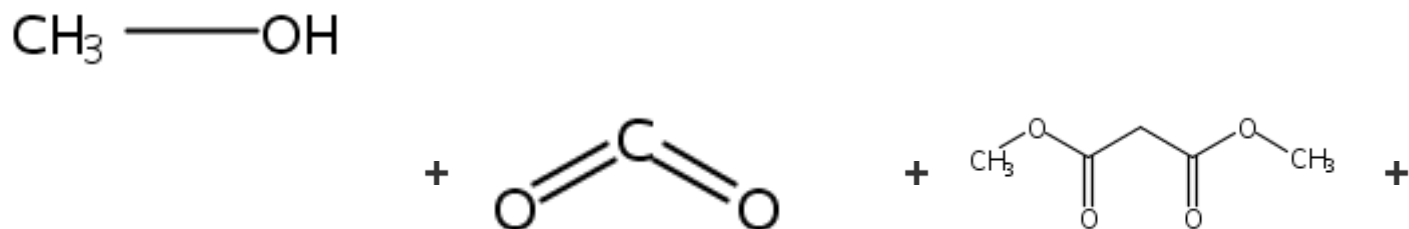
### References

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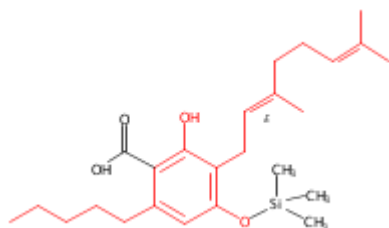
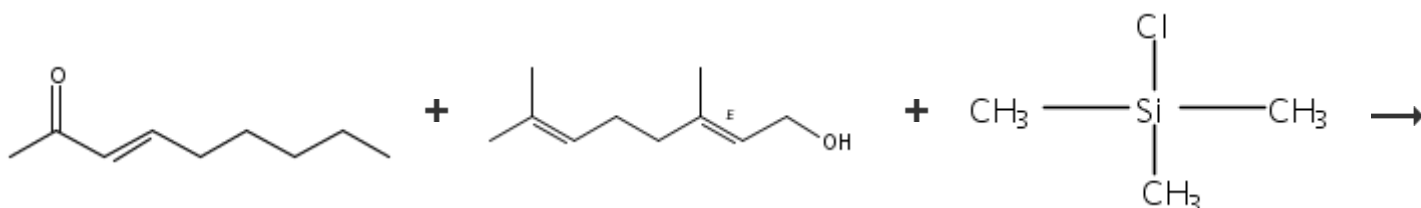
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### 129. 6 Steps (Converging)



● 1/2 Mg



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 6, Reagents: 7, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

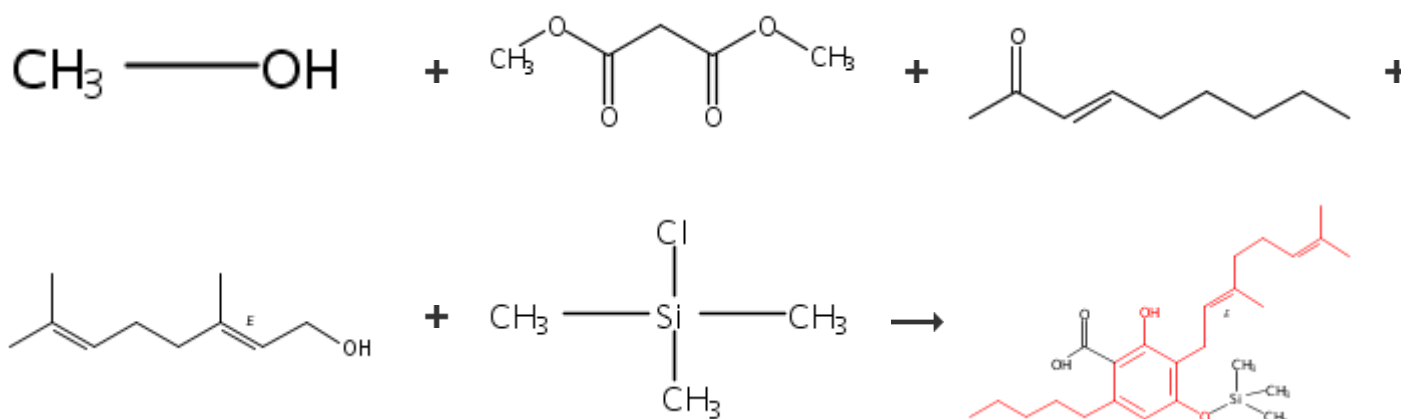
#### References

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By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 130. 6 Steps (Converging)



#### Overview

##### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

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##### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, Reactants: 5, Reagents: 8, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

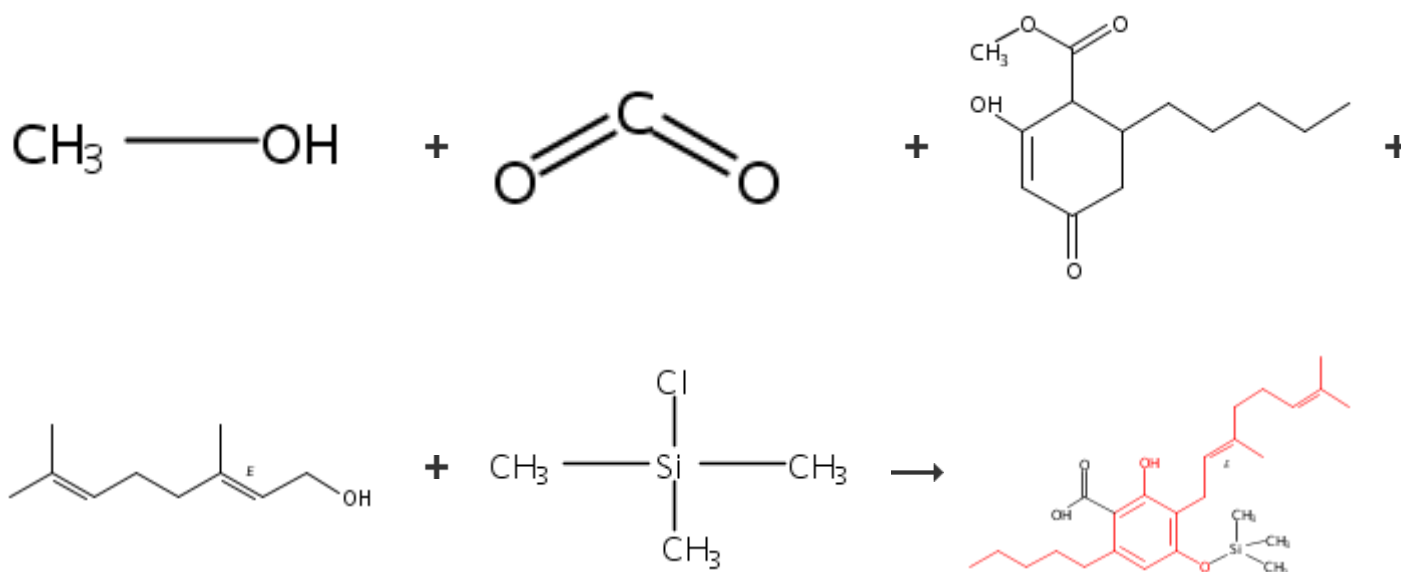
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017



## 131. 6 Steps (Converging)



## Overview

## Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

## Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 6, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

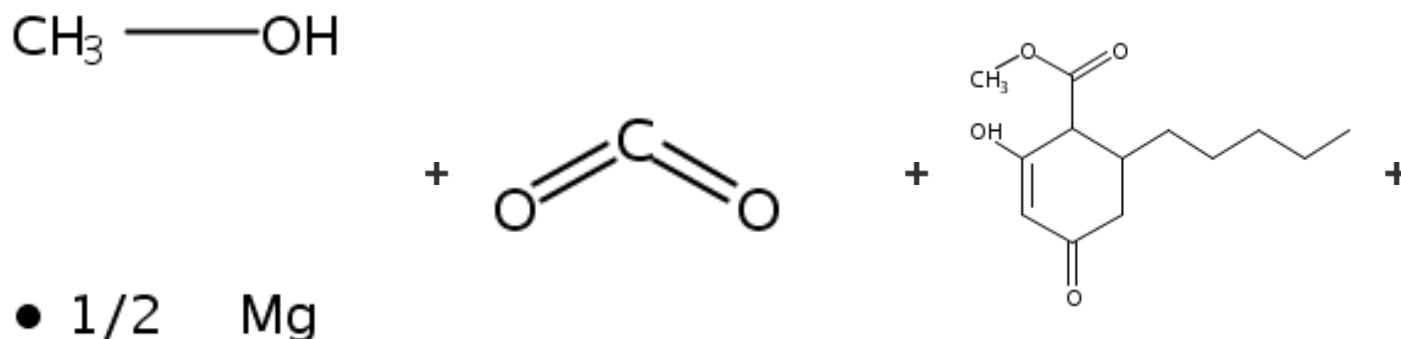
## References

[Biosynthesis of cannabinoid prodrugs](#)

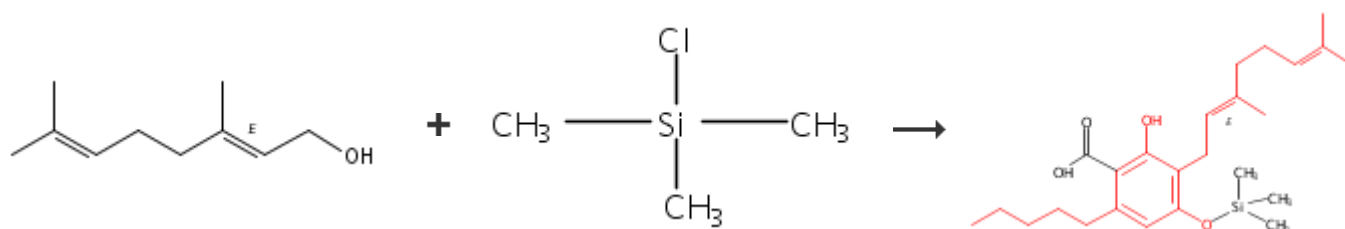
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## 132. 5 Steps (Converging)



● 1/2 Mg



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

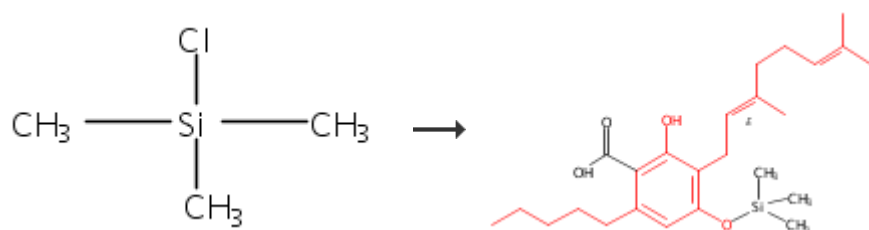
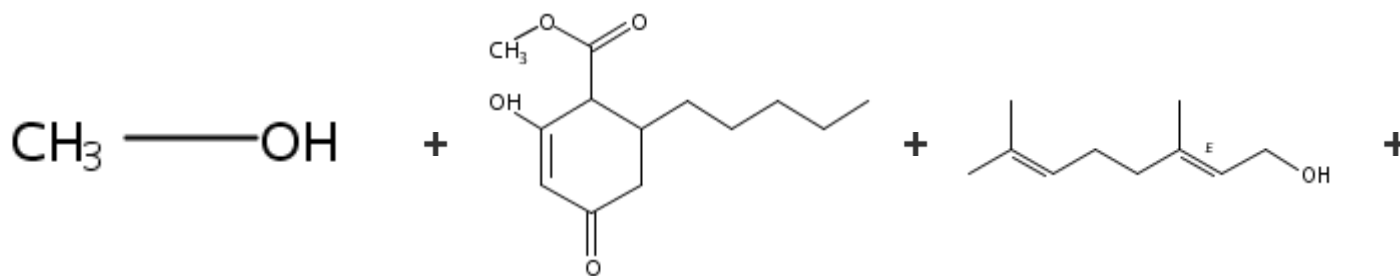
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#### 133. 5 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, Reactants: 4, Reagents: 6, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

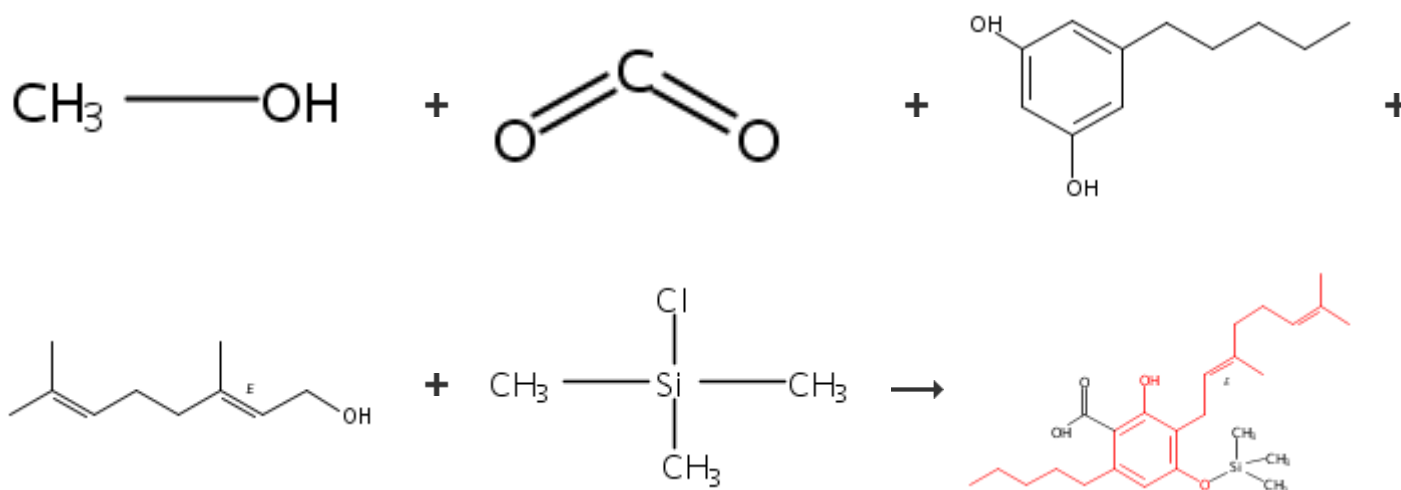
### References

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### 134. 5 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O

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### 135. 5 Steps

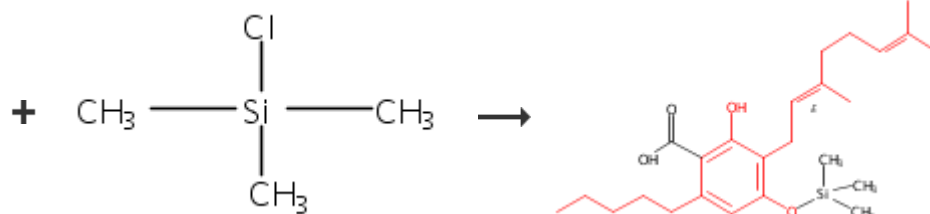
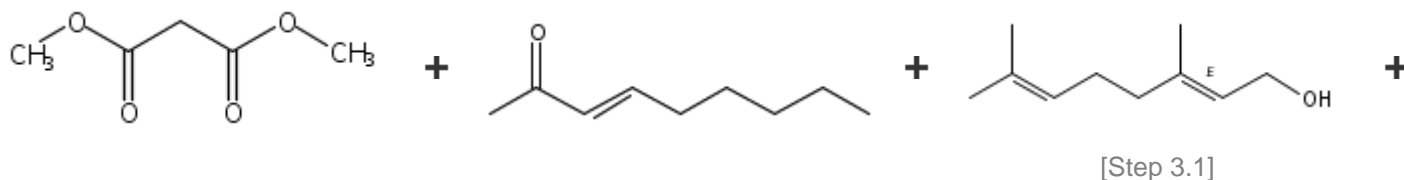
#### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017



[Step 4.1]

[Step 5.1]

### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

3) in the dark, 4) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 5) alternative preparation shown, regioselective, Reactants: 5, Reagents: 7, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

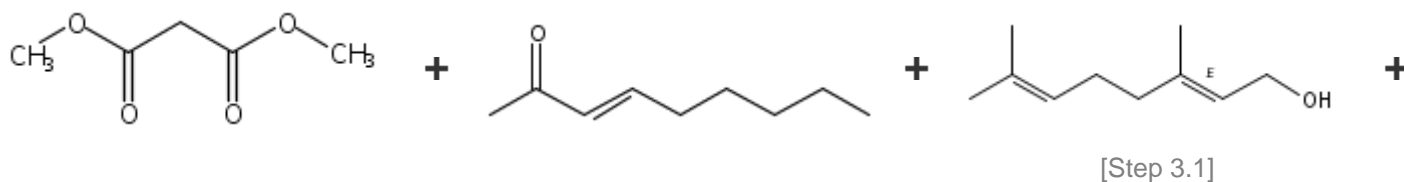
#### References

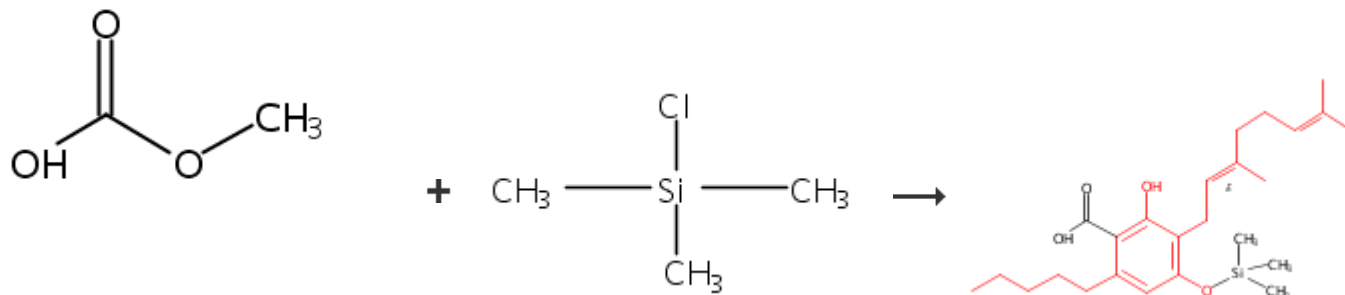
[Biosynthesis of cannabinoid prodrugs](#)

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#### 136. 5 Steps





• 1/2 Mg

[Step 4.1]

[Step 5.1]

### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

3) in the dark, 4) conversion = 40%, alternative preparation shown, 5) alternative preparation shown, regioselective, Reactants: 5, Reagents: 7, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

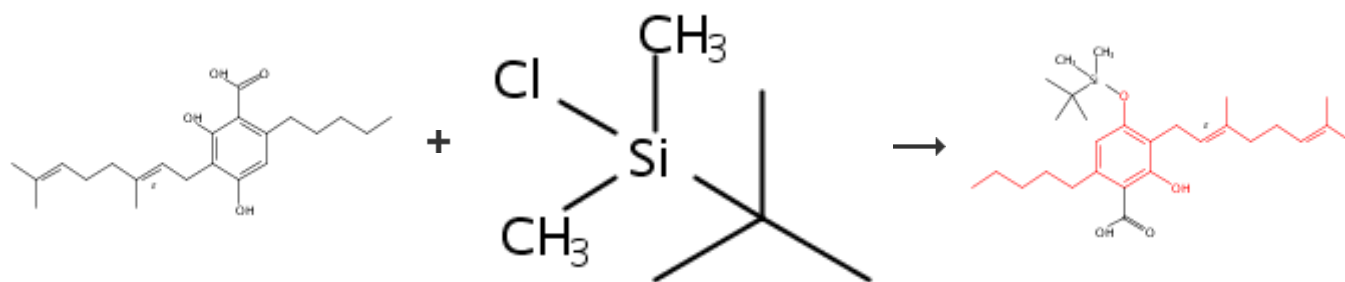
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

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#### 137. Single Step



### Overview

#### Steps/Stages

#### Notes

1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled

1.2 R:NaCl, S:H<sub>2</sub>O

regioselective, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

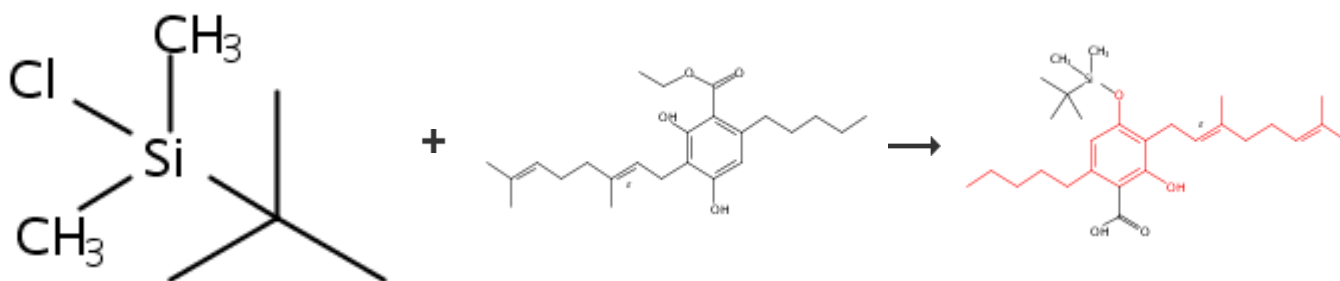
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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#### 138. Single Step



#### Overview

##### Steps/Stages

1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled

1.2 R:NaCl, S:H<sub>2</sub>O

1.3

#### Notes

unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 1, Stages: 3, Most stages in any one step: 3

#### References

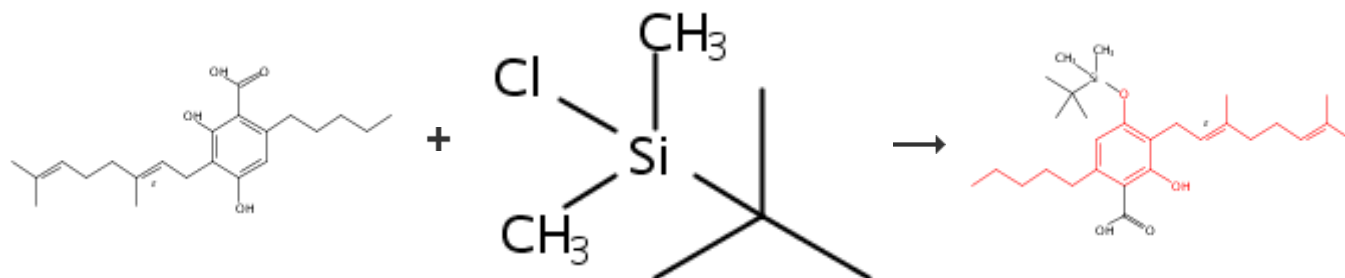
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 139. Single Step



[Overview](#)**Steps/Stages**

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O

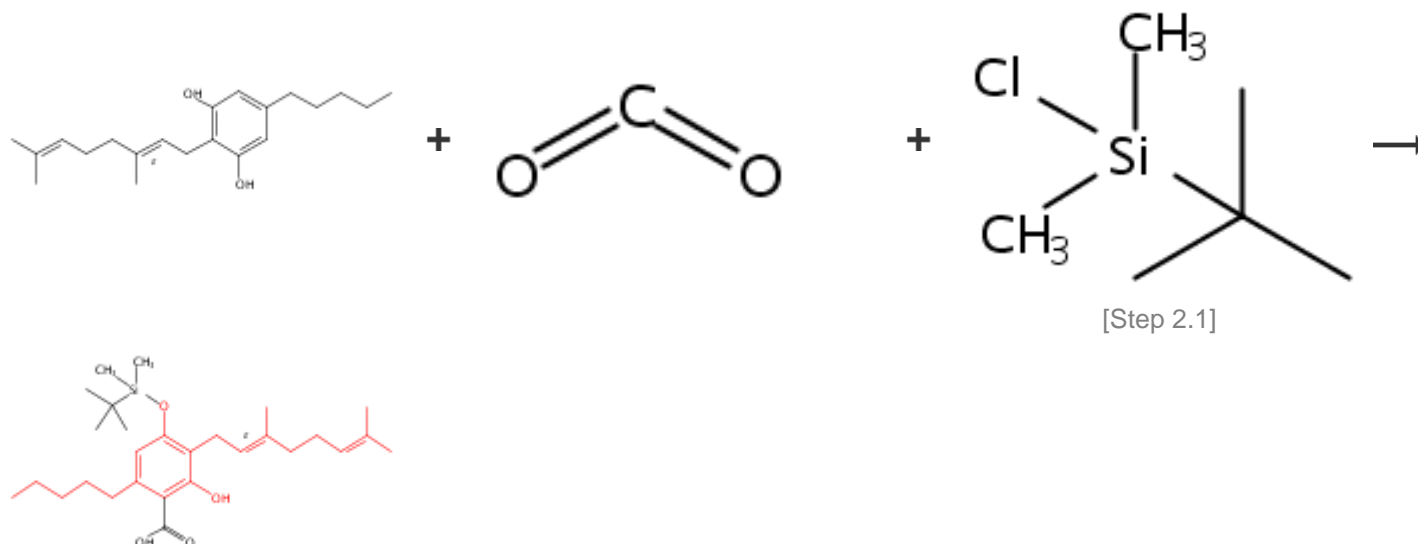
**Notes**

alternative preparation shown, regioselective,  
 Reactants: 2, Reagents: 2, Solvents: 2, Steps:  
 1, Stages: 2, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct  
 2017

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**140. 2 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

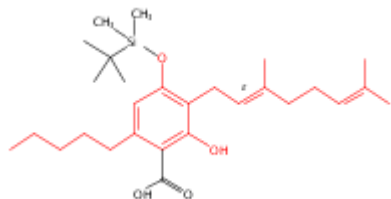
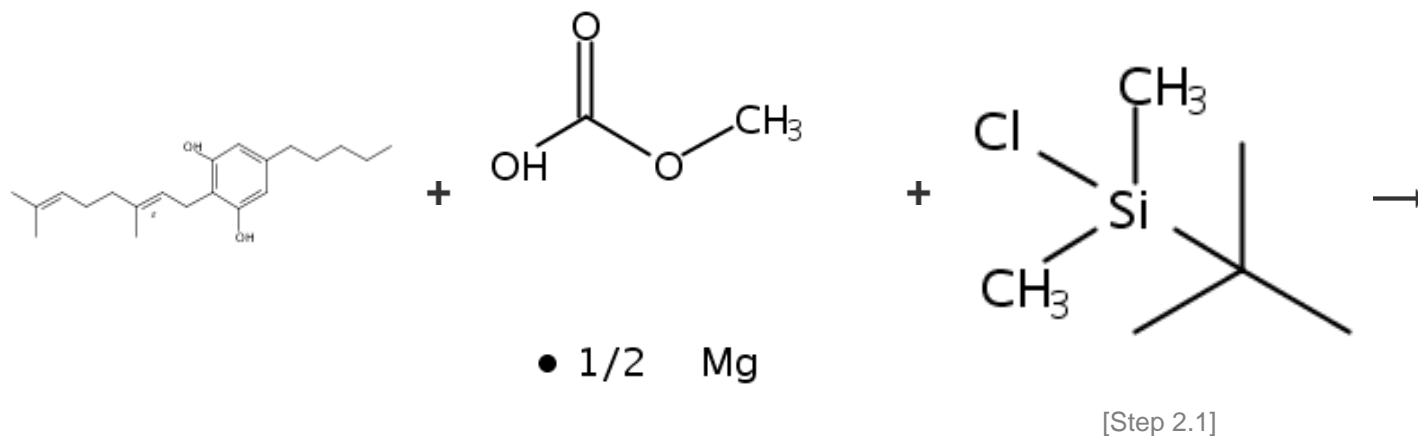
1) alternative preparation shown, conversion = 85%, 2) regioselective, Reactants: 3,  
 Reagents: 4, Solvents: 5, Steps: 2, Stages: 4,  
 Most stages in any one step: 2

**References**[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017216362, 21 Dec  
 2017

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**141. 2 Steps**



## Overview

### Steps/Stages

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O

### Notes

1) alternative preparation shown, conversion = 40%, 2) regioselective, Reactants: 3, Reagents: 3, Solvents: 5, Steps: 2, Stages: 4, Most stages in any one step: 2

### References

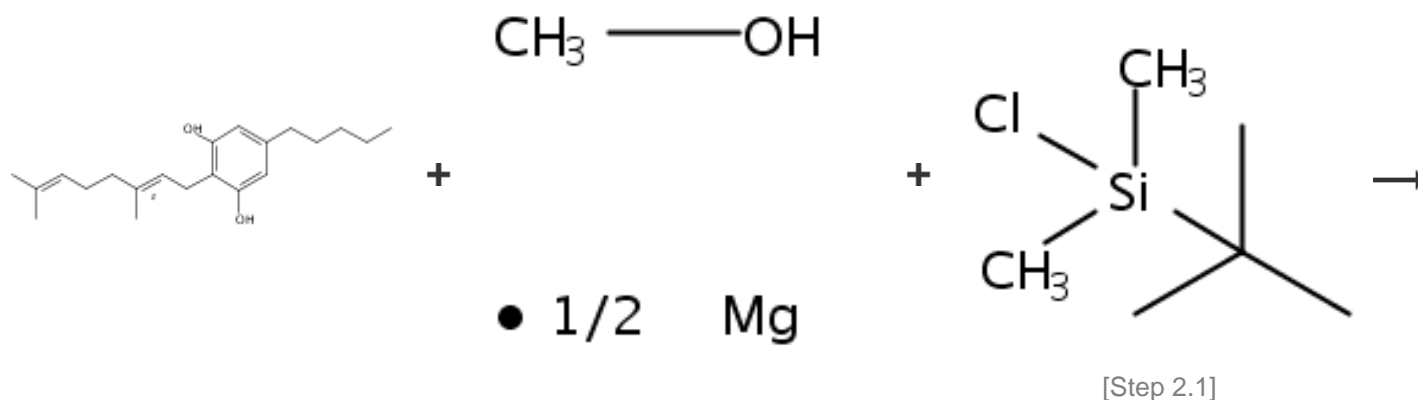
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

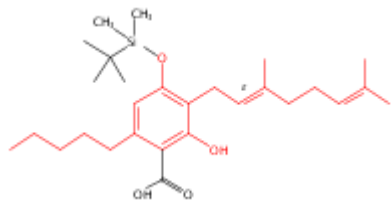
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### 142. 2 Steps







### Overview

#### Steps/Stages

- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

1) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 2) alternative preparation shown, regioselective, Reactants: 3, Reagents: 3, Solvents: 4, Steps: 2, Stages: 4, Most stages in any one step: 2

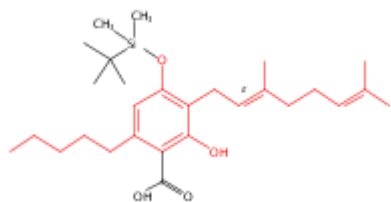
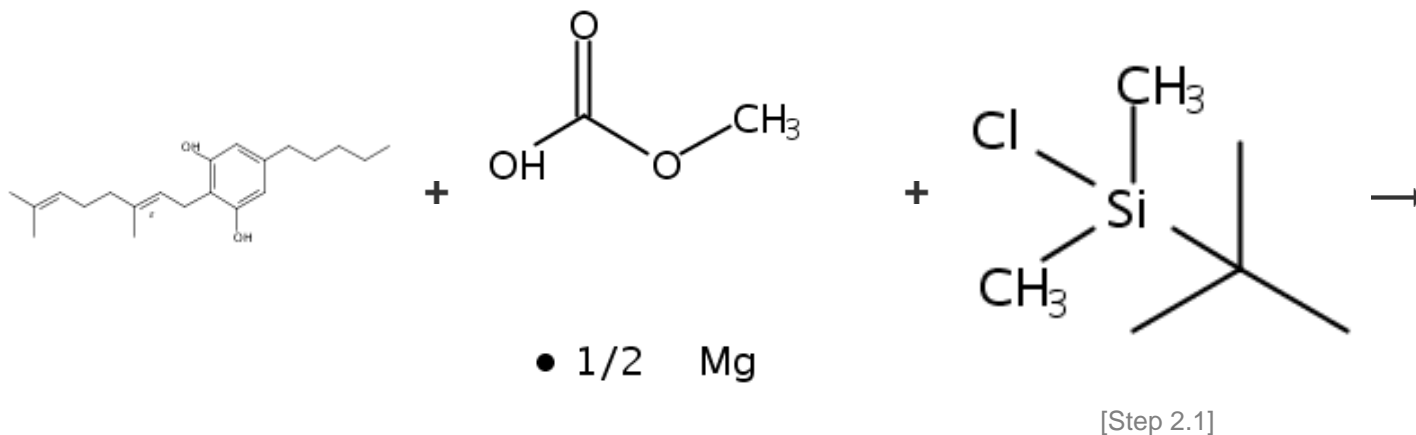
#### References

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#### 143. 2 Steps



### Overview

#### Steps/Stages

#### Notes

- 1.1 S:DMF, 1 h, 120°C  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O

1) conversion = 40%, alternative preparation shown, 2) alternative preparation shown, regioselective, Reactants: 3, Reagents: 3, Solvents: 5, Steps: 2, Stages: 4, Most stages in any one step: 2

#### References

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 From PCT Int. Appl., 2017181118, 19 Oct 2017

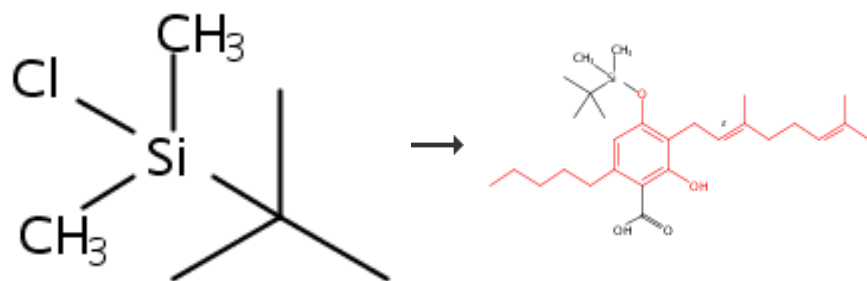
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#### 144. 3 Steps



● 1/2 Mg

[Step 2.1]



[Step 3.1]

#### Overview

##### Steps/Stages

- 1.1 S:DMF, 140°C  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O

##### Notes

2) alternative preparation shown, conversion = 40%, 3) regioselective, Reactants: 4, Reagents: 3, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

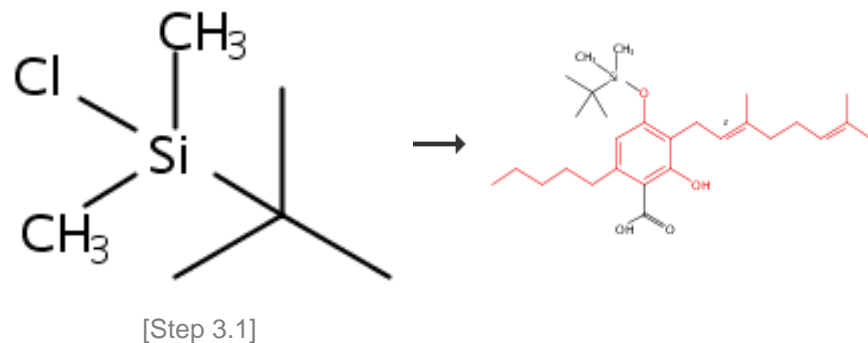
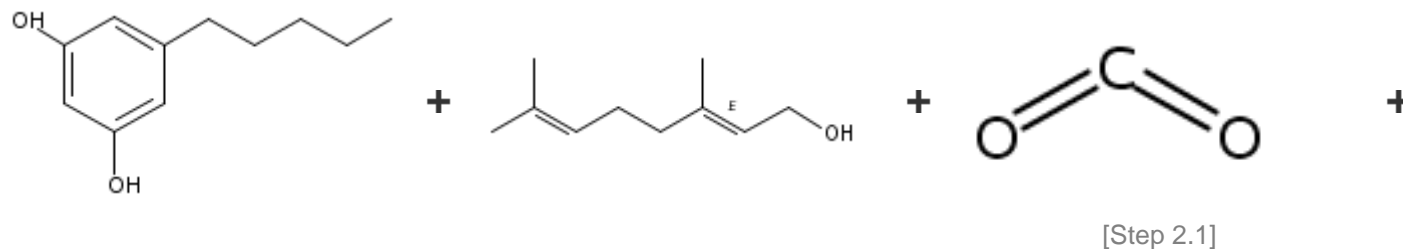
#### References

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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**145. 3 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

2) alternative preparation shown, conversion = 85%, 3) regioselective, Reactants: 4, Reagents: 4, Catalysts: 1, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

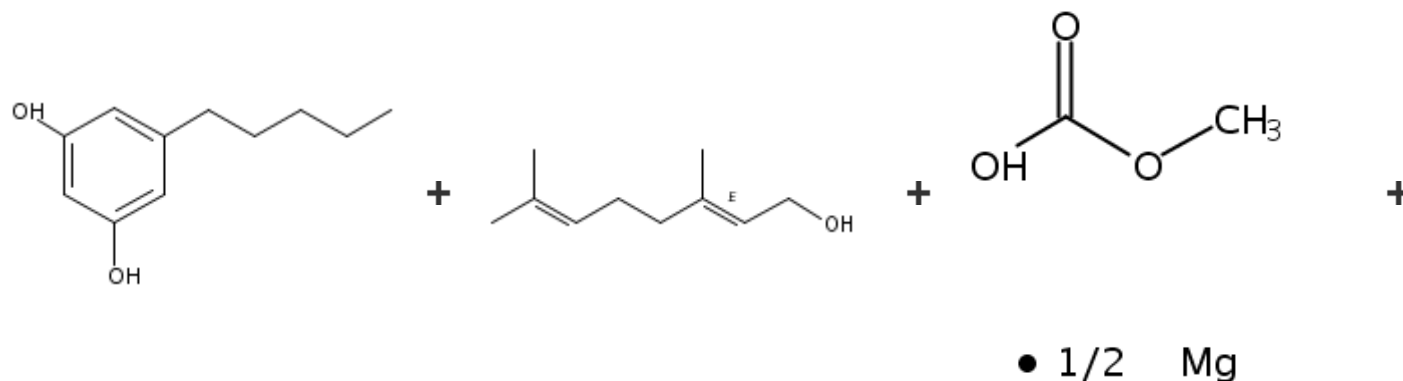
**References**

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

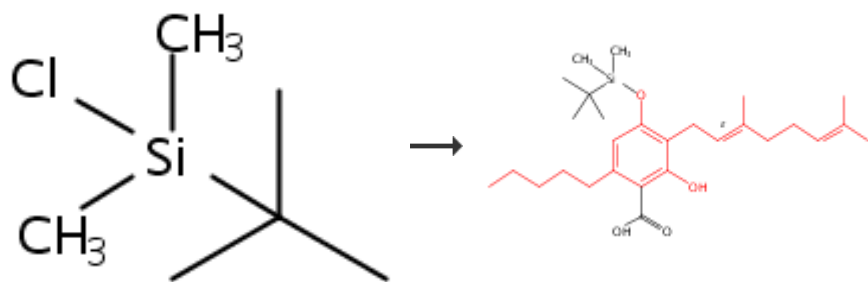
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**146. 3 Steps**

[Step 2.1]



[Step 3.1]

**Overview****Steps/Stages**

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

2) alternative preparation shown, conversion = 40%, 3) regioselective, Reactants: 4, Reagents: 3, Catalysts: 1, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

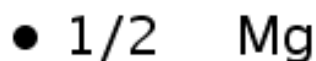
**References**

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

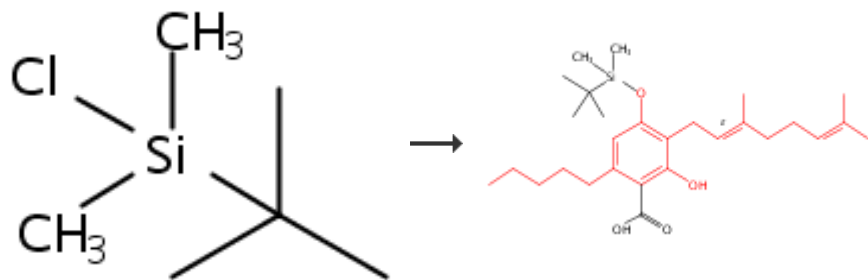
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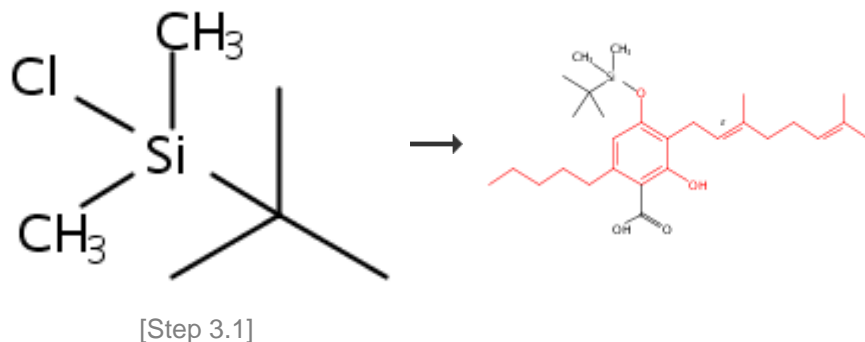
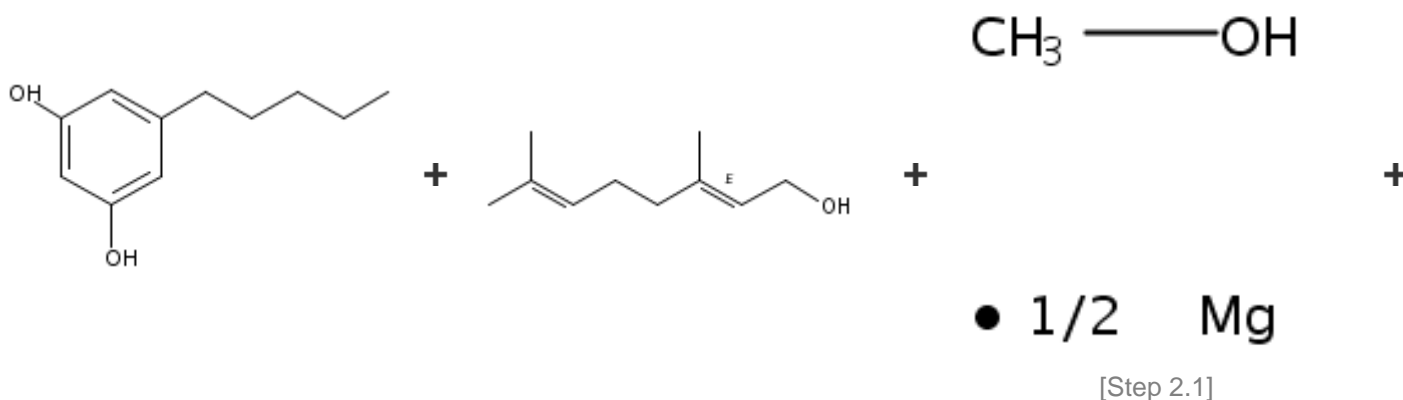
**147. 3 Steps**

[Step 2.1]



[Step 3.1]





### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

1) in the dark, 2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, Reactants: 4, Reagents: 4, Solvents: 4, Steps: 3, Stages: 5, Most stages in any one step: 2

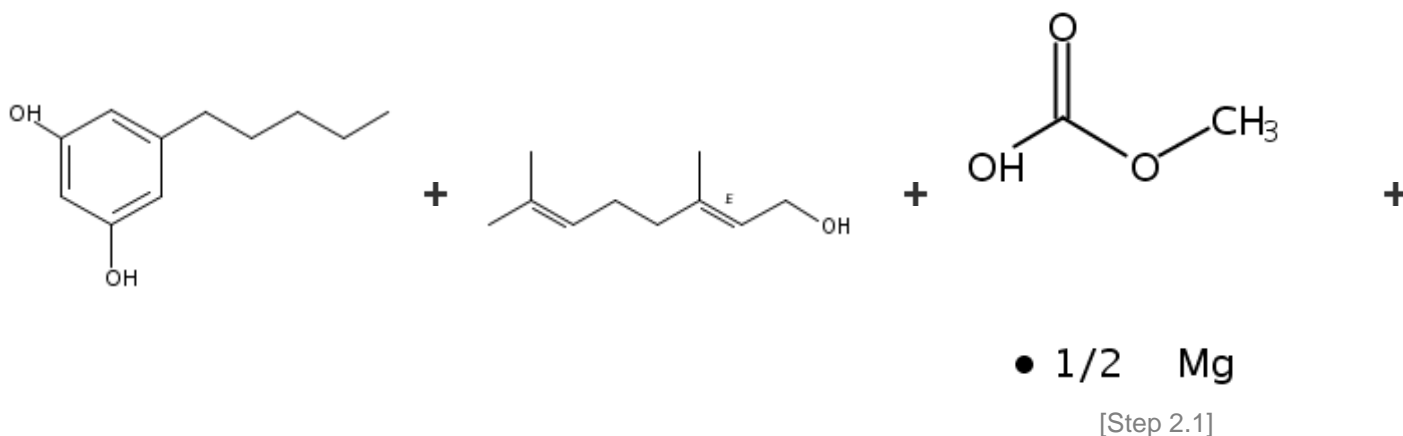
#### References

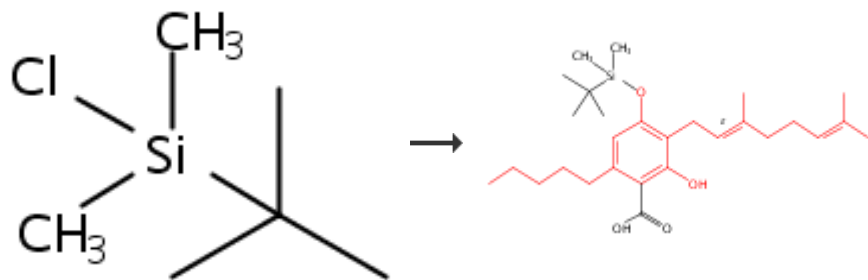
##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
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#### 150. 3 Steps





[Step 3.1]

[Overview](#)**Steps/Stages**

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

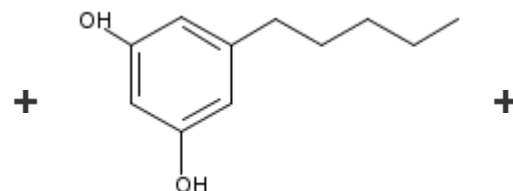
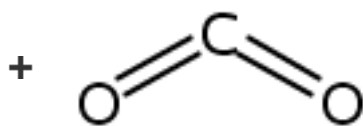
**Notes**

1) in the dark, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, Reactants: 4, Reagents: 4, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

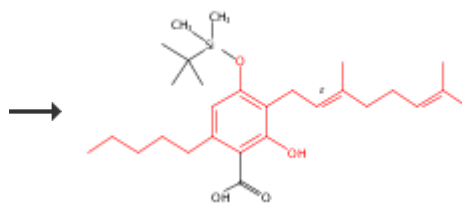
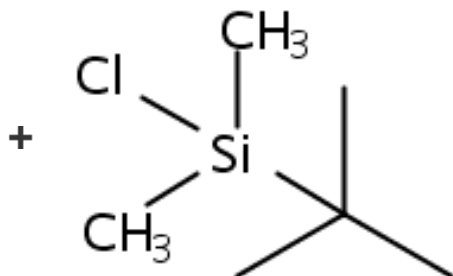
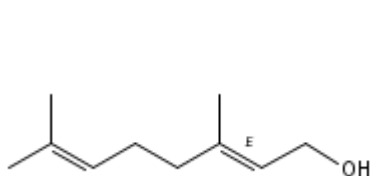
**References**[Biosynthesis of cannabinoid prodrugs](#)

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**151. 4 Steps (Converging)**

● 1/2 Mg

[Overview](#)**Steps/Stages****Notes**

- 1.1 S:DMF, 140°C  
 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O

alternative preparation shown, conversion = 40%, regioselective, Reactants: 5, Reagents: 3, Catalysts: 1, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

### References

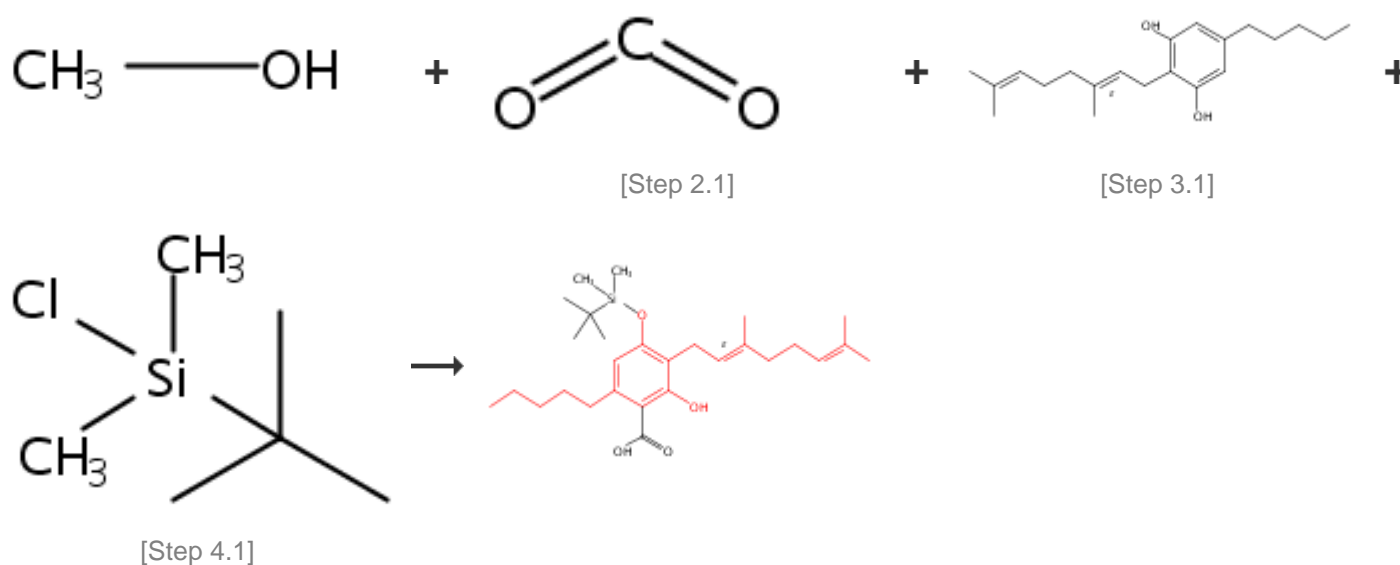
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 152. 4 Steps



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

3) alternative preparation shown, conversion = 40%, 4) regioselective, Reactants: 4, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

### References

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

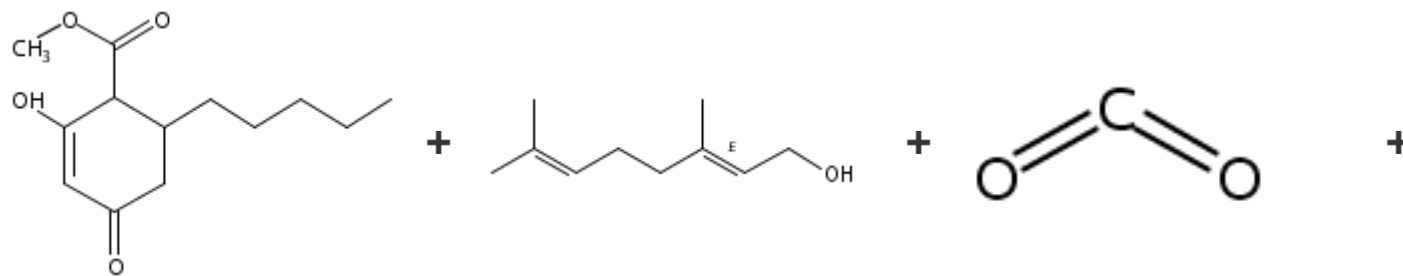
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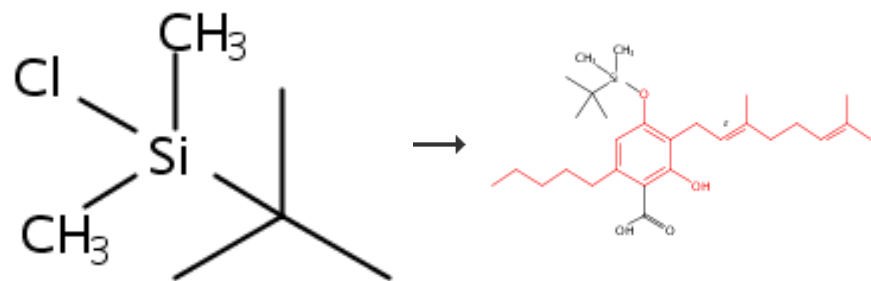
### 153. 4 Steps





[Step 2.1]

[Step 3.1]



[Step 4.1]

### Overview

#### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

3) alternative preparation shown, conversion = 85%, 4) regioselective, Reactants: 4, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

#### References

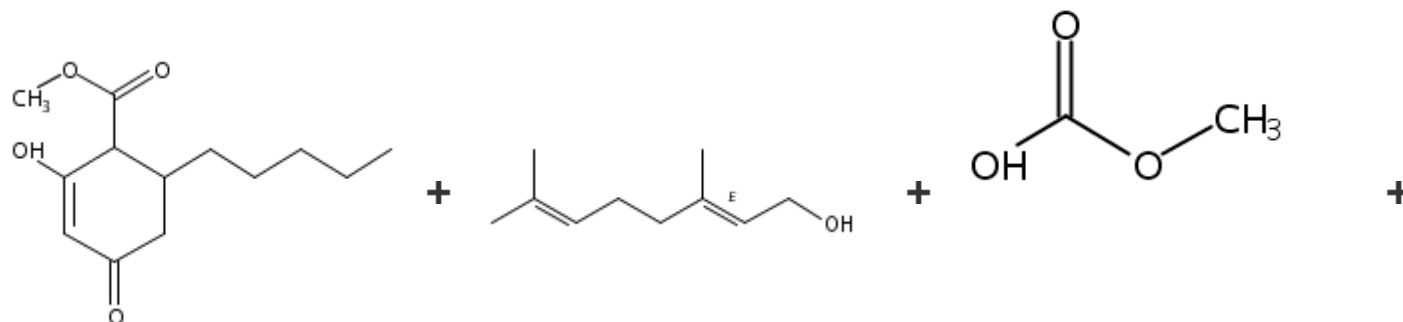
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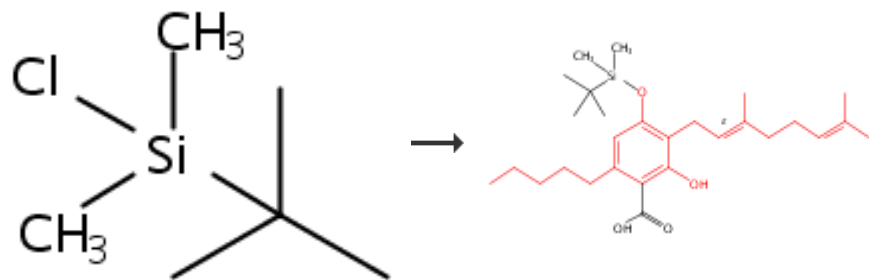
#### 154. 4 Steps



[Step 2.1]

[Step 3.1]

• 1/2 Mg



[Step 4.1]

[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

3) alternative preparation shown, conversion = 40%, 4) regioselective, Reactants: 4, Reagents: 4, Catalysts: 1, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

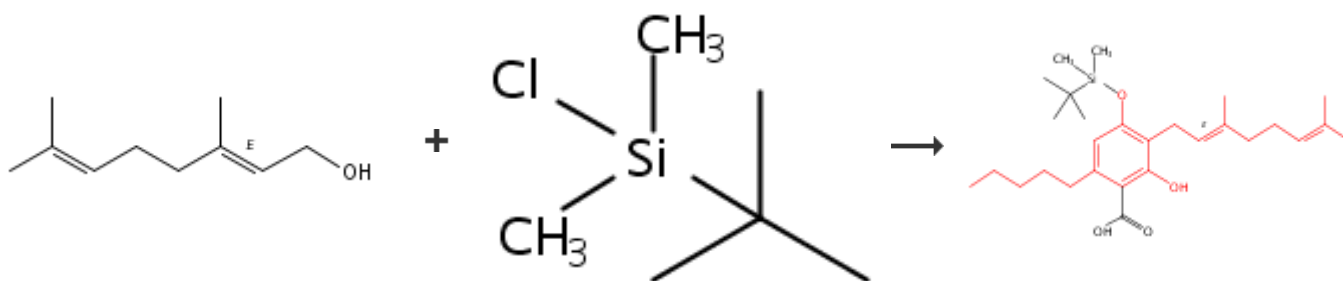
**References**

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**155. 4 Steps (Converging)**[Overview](#)

**Steps/Stages**

- 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

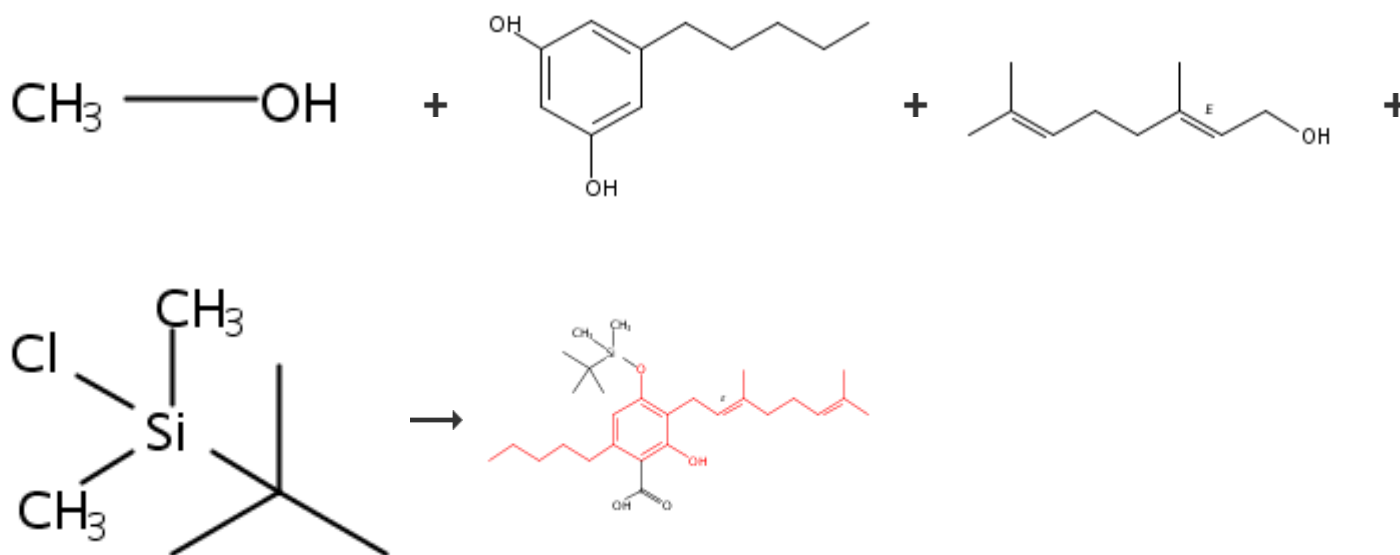
**References**

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**156. 4 Steps (Converging)****Overview****Steps/Stages**

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, Reactants: 4, Reagents: 5, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

**References**

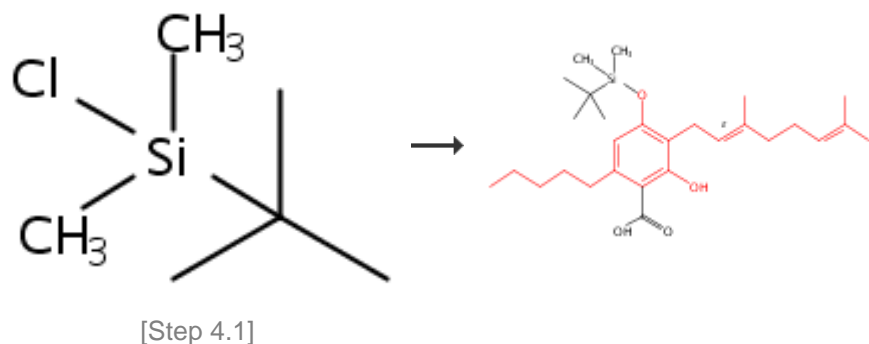
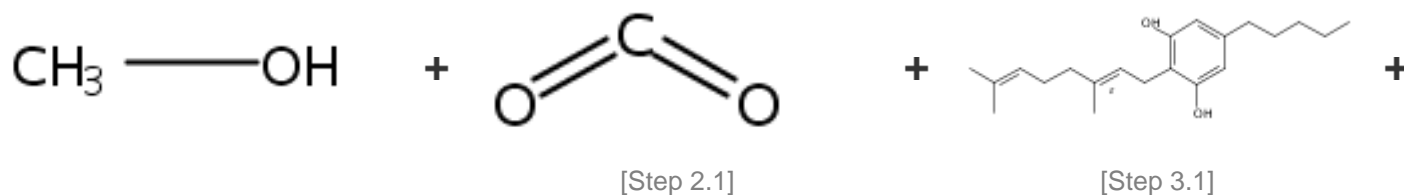
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

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**157. 4 Steps**



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, Reactants: 4, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

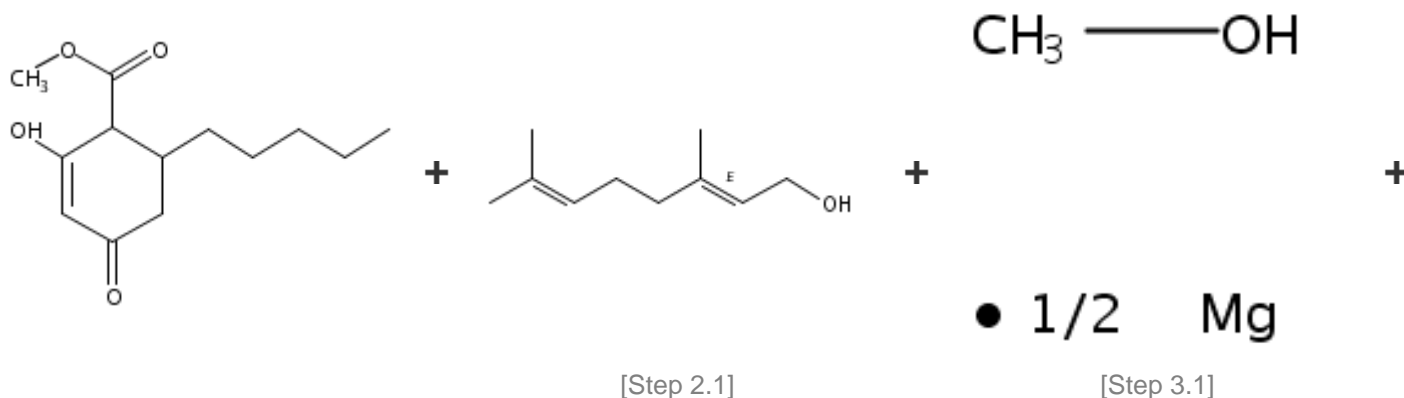
#### References

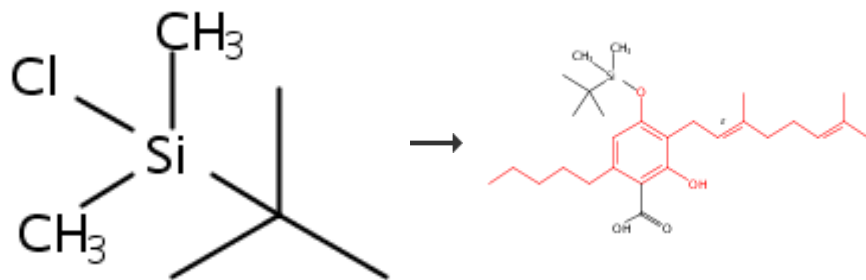
##### [Biosynthesis of cannabinoid prodrugs](#)

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#### 158. 4 Steps





[Step 4.1]

[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

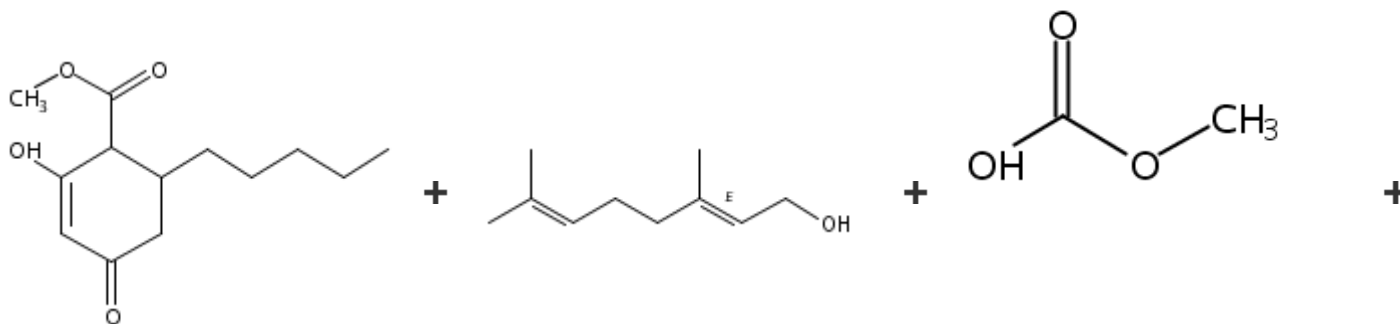
**Notes**

2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 4) alternative preparation shown, regioselective, Reactants: 4, Reagents: 5, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

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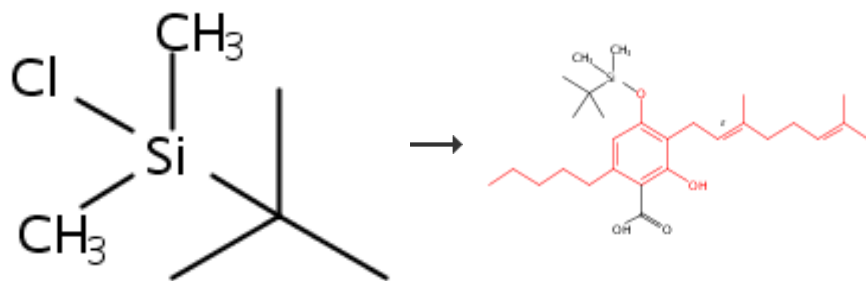
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**159. 4 Steps**

[Step 2.1]

• 1/2 Mg

[Step 3.1]



[Step 4.1]

[Overview](#)

**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

2) in the dark, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, Reactants: 4, Reagents: 5, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

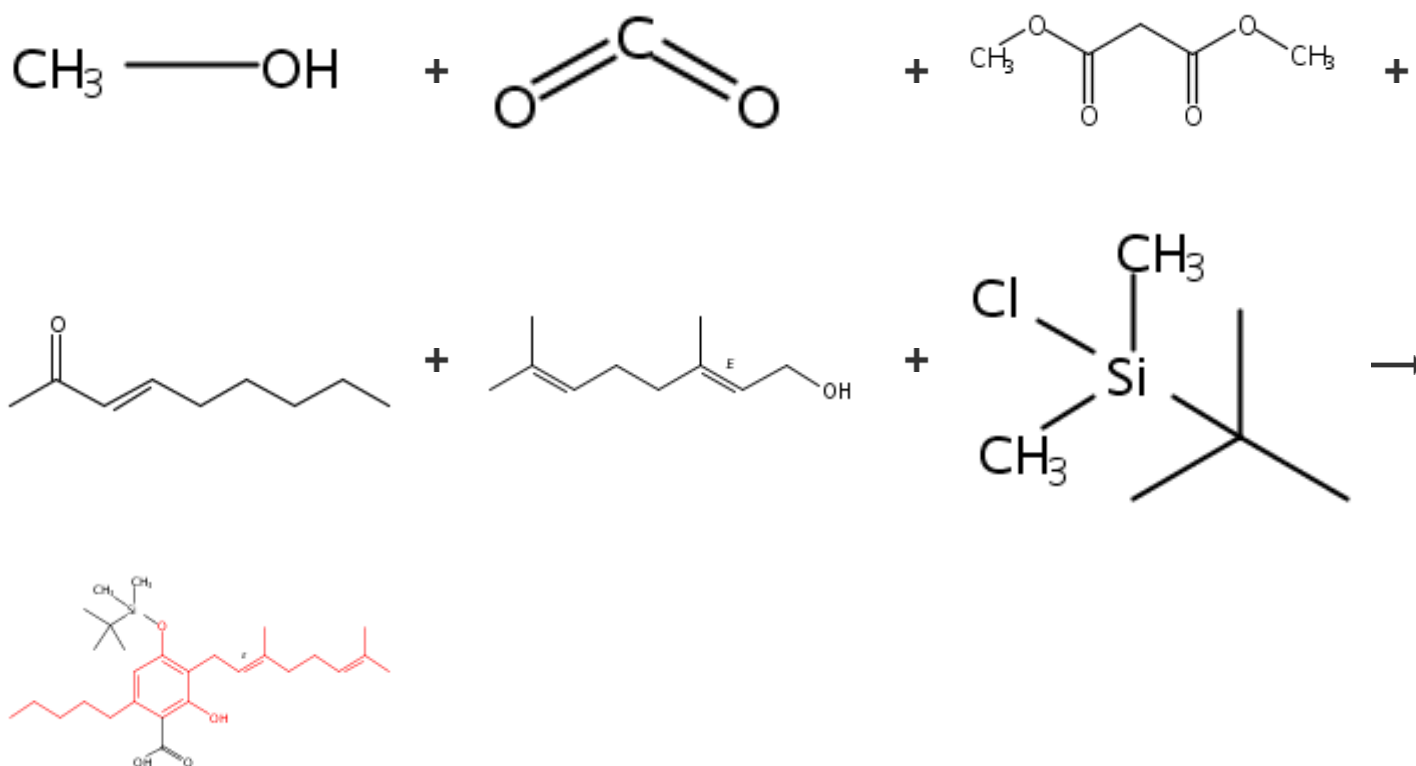
**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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**160. 7 Steps (Converging)**

[Overview](#)

**Steps/Stages****Notes**

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

alternative preparation shown, conversion = 40%, regioselective, Reactants: 6, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 9, Most stages in any one step: 2

### References

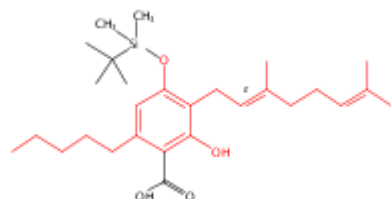
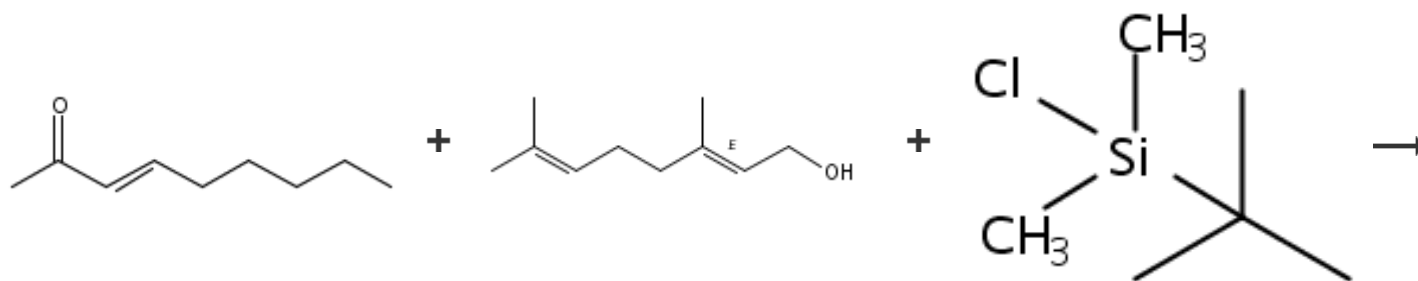
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 161. 6 Steps (Converging)



[Overview](#)

[Steps/Stages](#)

[Notes](#)

- 1.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

alternative preparation shown, conversion = 40%, regioselective, Reactants: 6, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

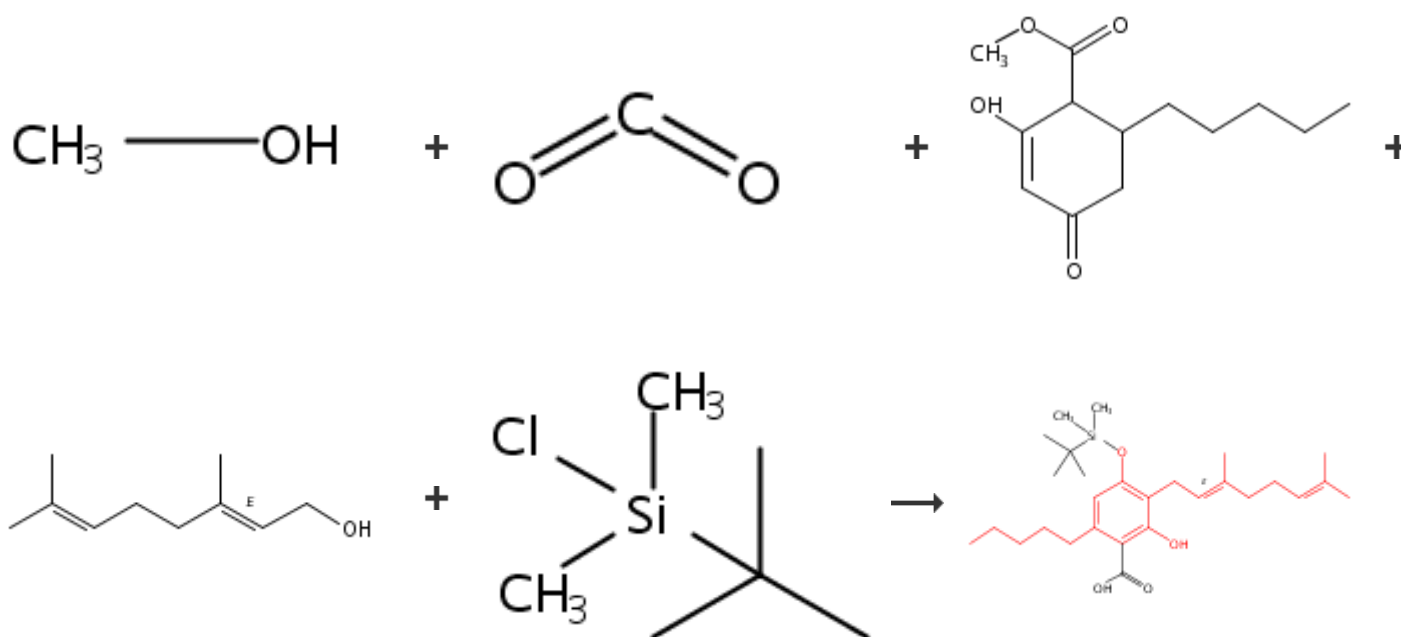
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### 162. 6 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O

### Notes

alternative preparation shown, conversion = 40%, regioselective, Reactants: 5, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

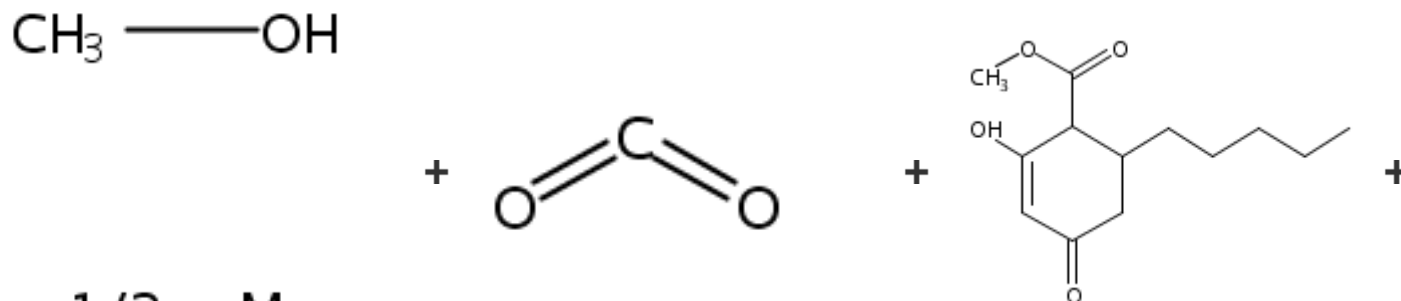
By Peet, Richard C. and Kavarana, Malcolm J.

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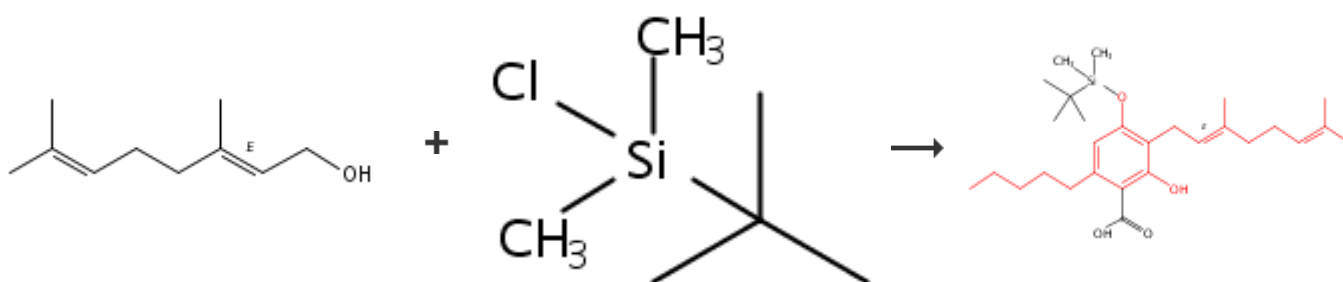


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### 163. 5 Steps (Converging)



● 1/2 Mg



#### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

alternative preparation shown, conversion = 40%, regioselective, Reactants: 5, Reagents: 4, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

#### References

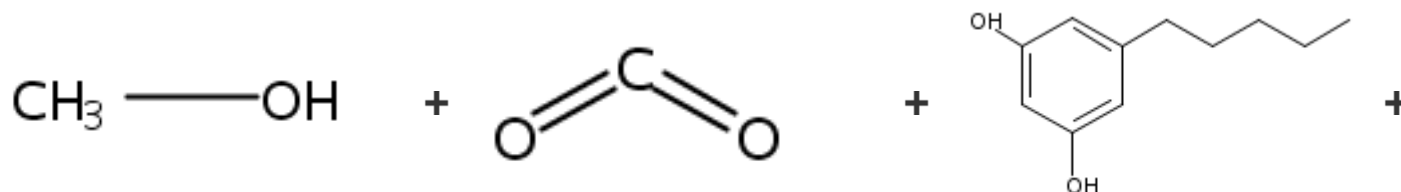
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

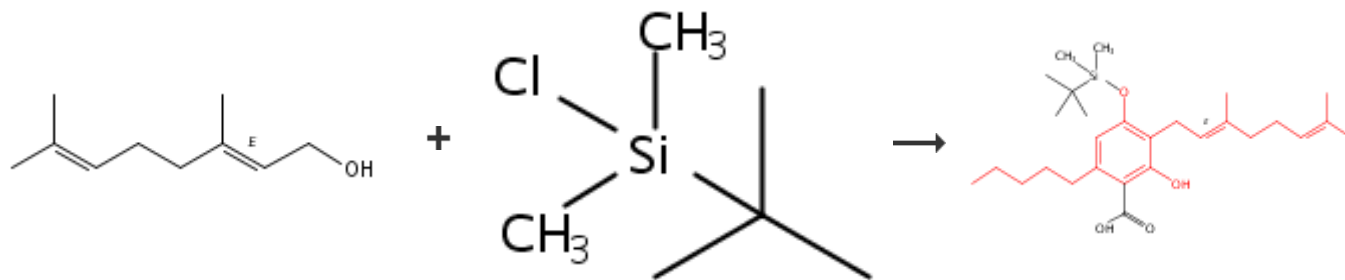
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### 164. 5 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled
- 2.1 S:DMF, 140°C
- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

### Notes

alternative preparation shown, conversion = 40%, regioselective, Reactants: 5, Reagents: 4, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

### References

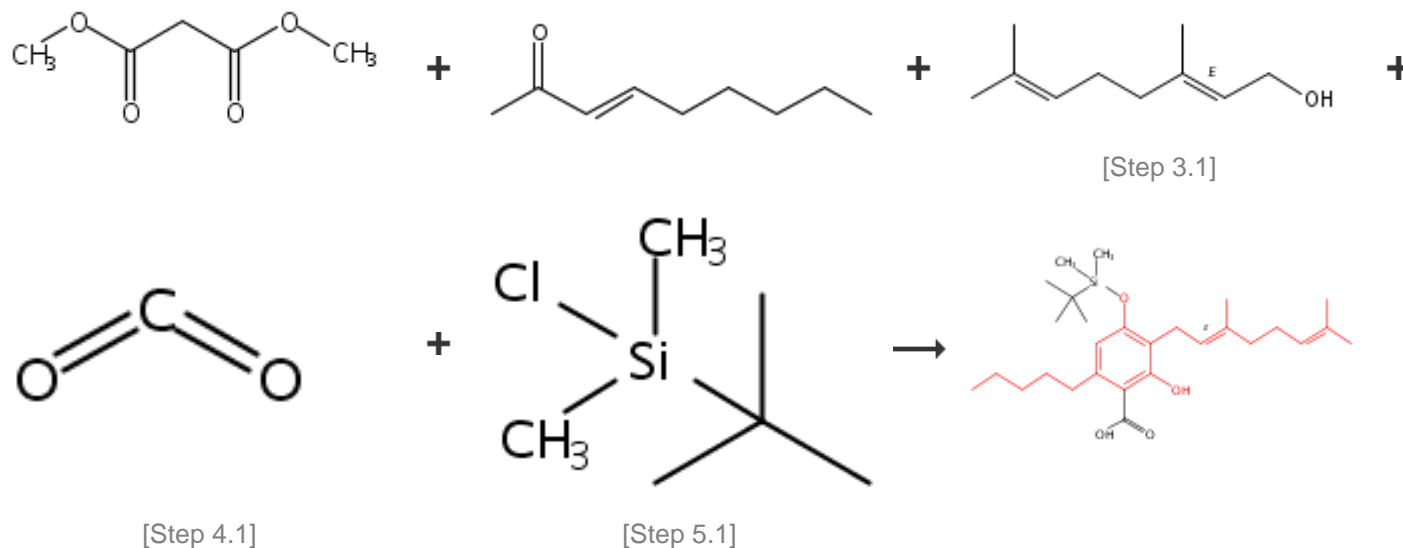
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### 165. 5 Steps



## Overview

### Steps/Stages

### Notes

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

4) alternative preparation shown, conversion = 85%, 5) regioselective, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

### References

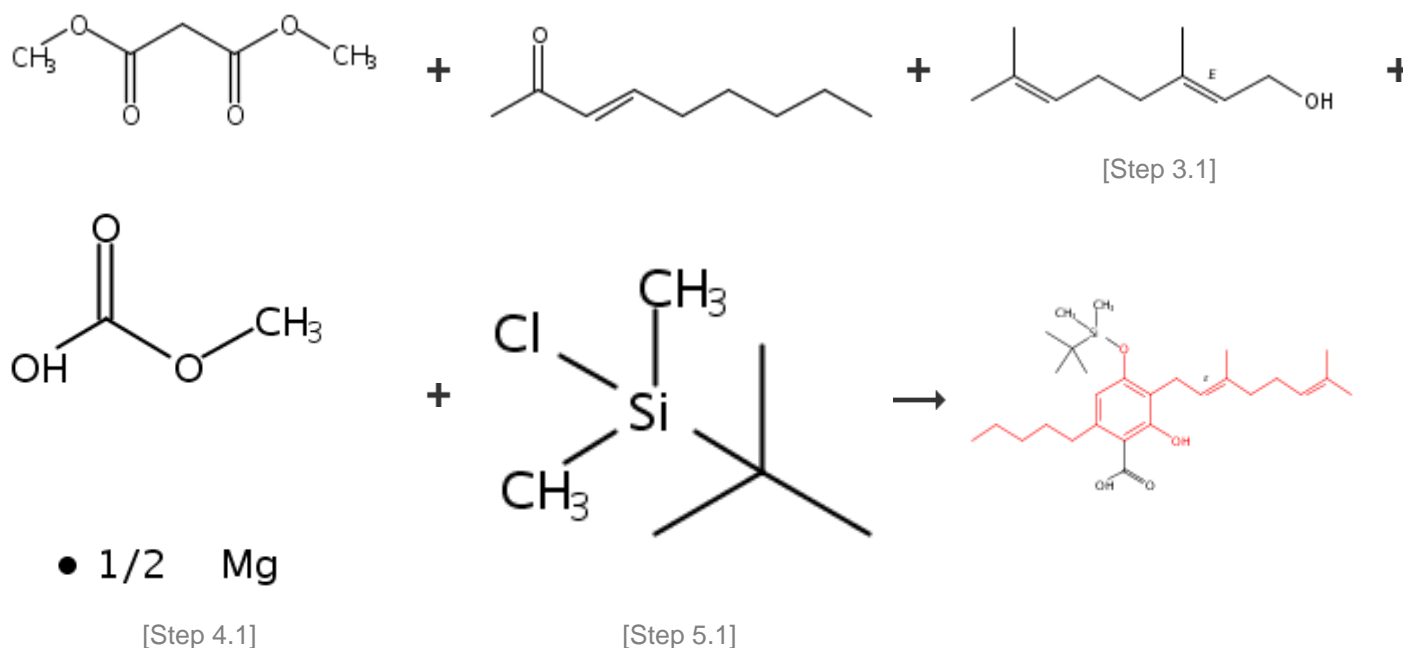
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### 166. 5 Steps



### Overview

#### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

4) alternative preparation shown, conversion = 40%, 5) regioselective, Reactants: 5, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

### References

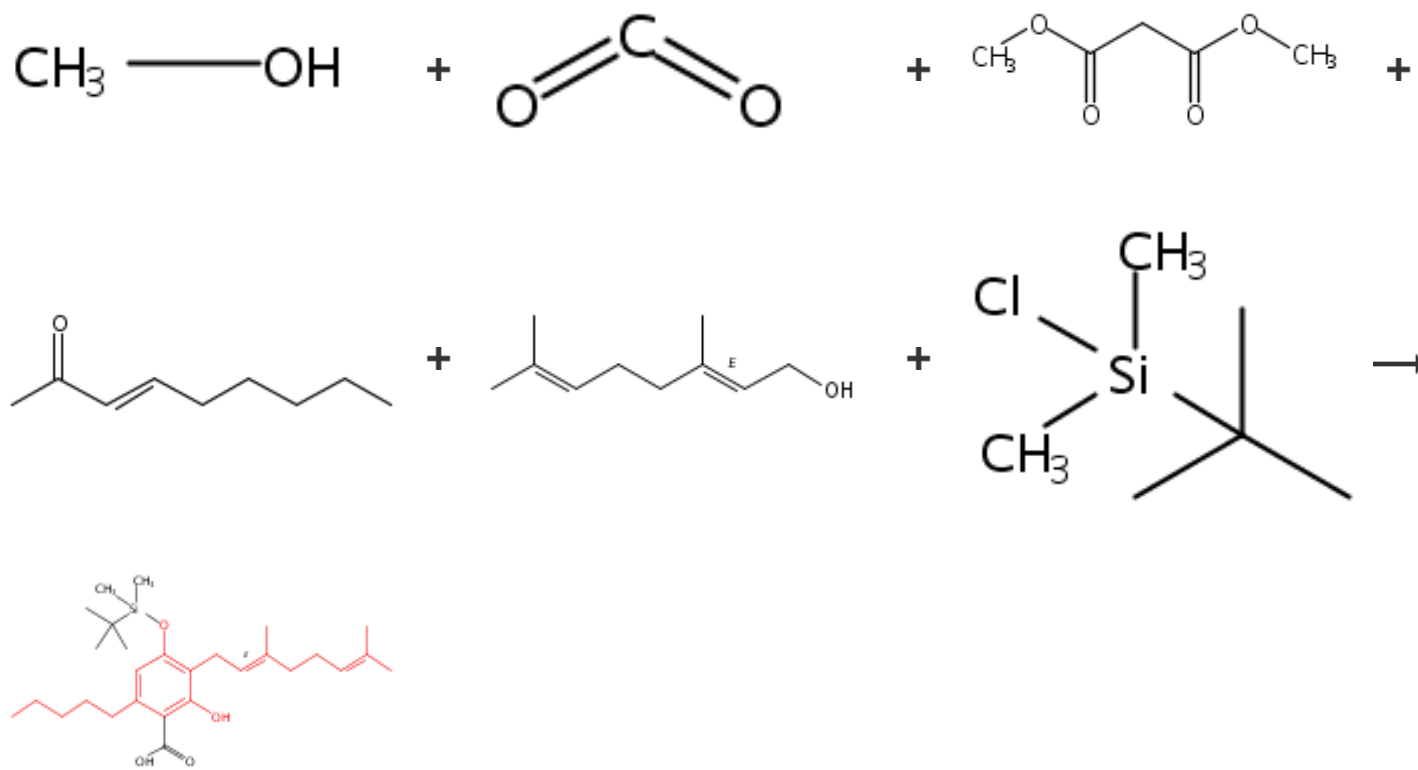
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## 167. 7 Steps (Converging)



## Overview

## Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O

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## 168. 6 Steps (Converging)

## Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 6, Reagents: 8, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

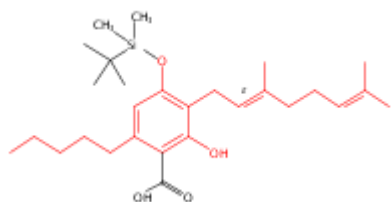
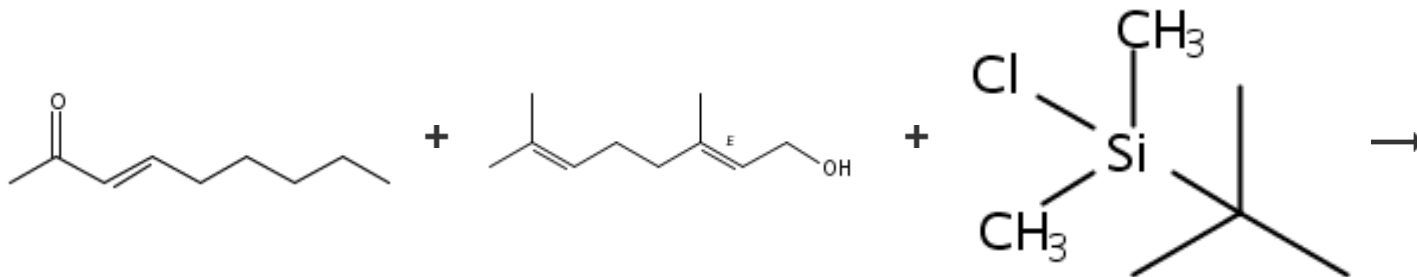
## References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



● 1/2 Mg



## Overview

### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 6, Reagents: 7, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

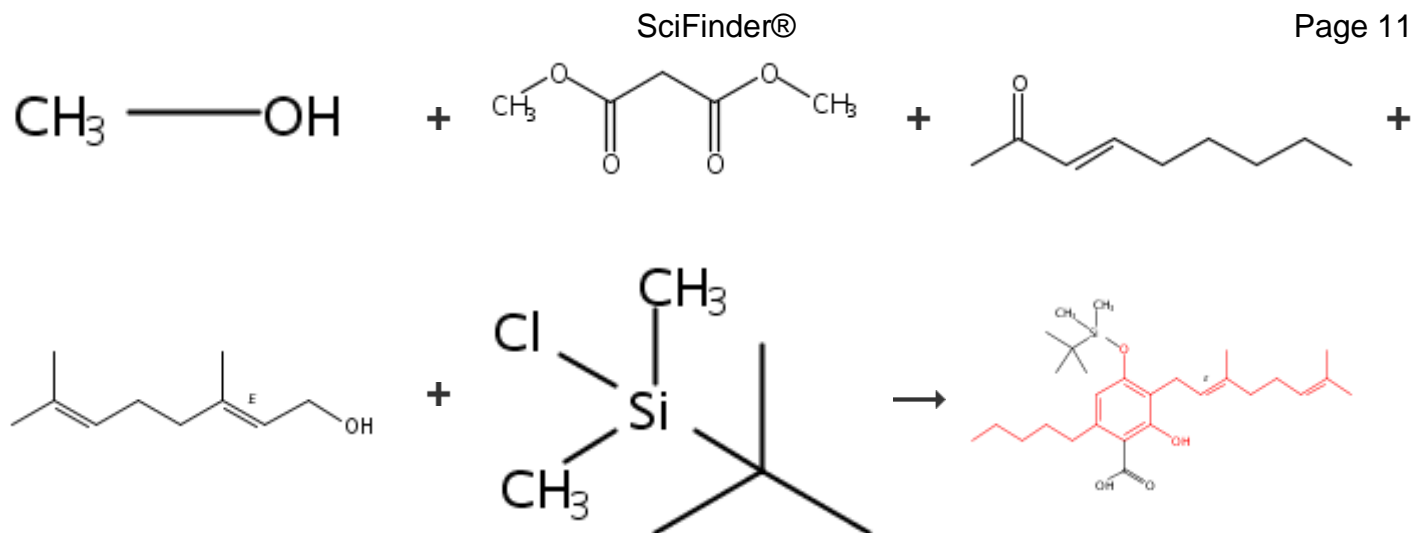
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### 169. 6 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, Reactants: 5, Reagents: 8, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

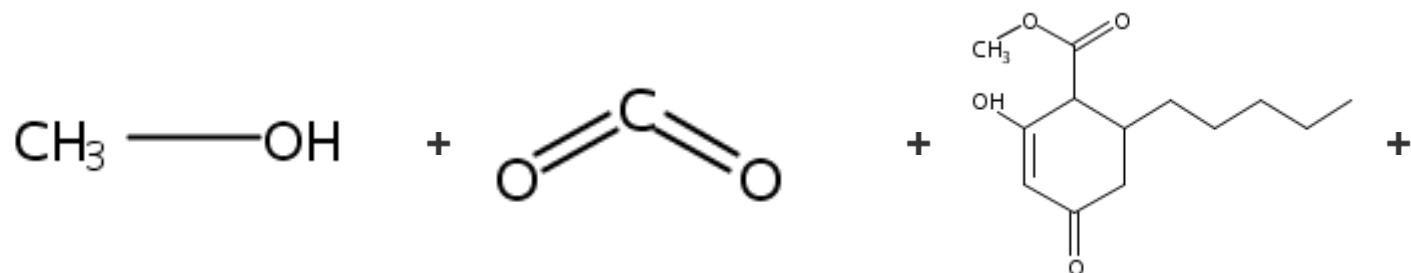
#### References

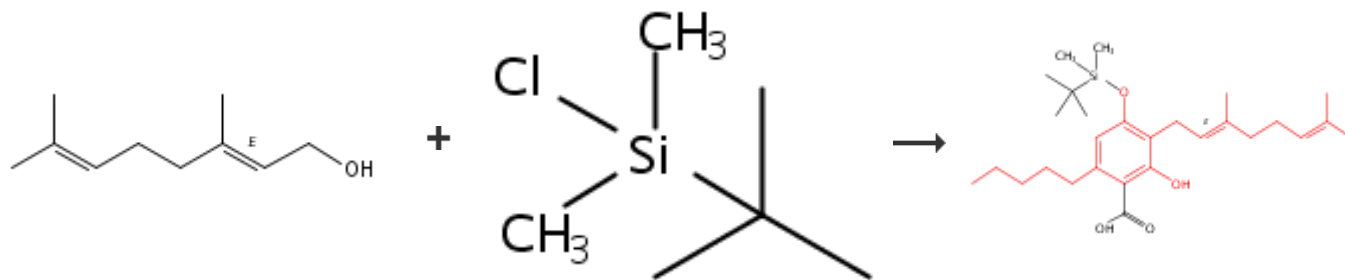
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#### 170. 6 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 6, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

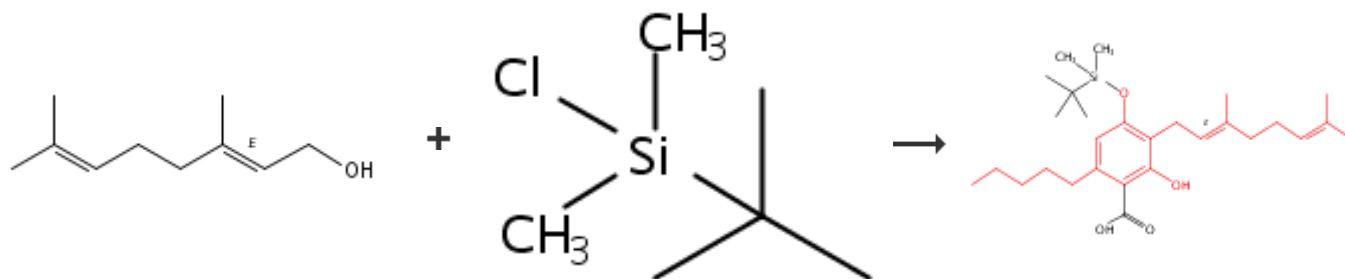
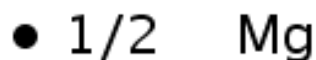
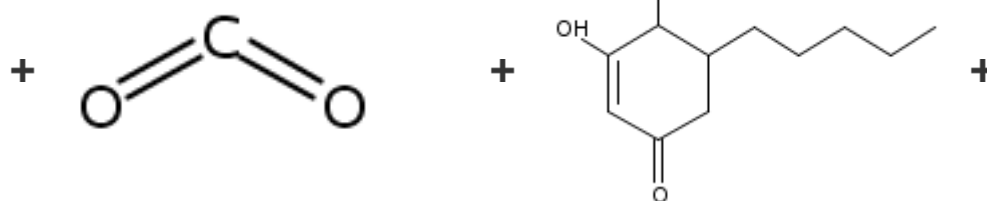
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### 171. 5 Steps (Converging)



## Overview

**Steps/Stages**

- 1.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:p-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

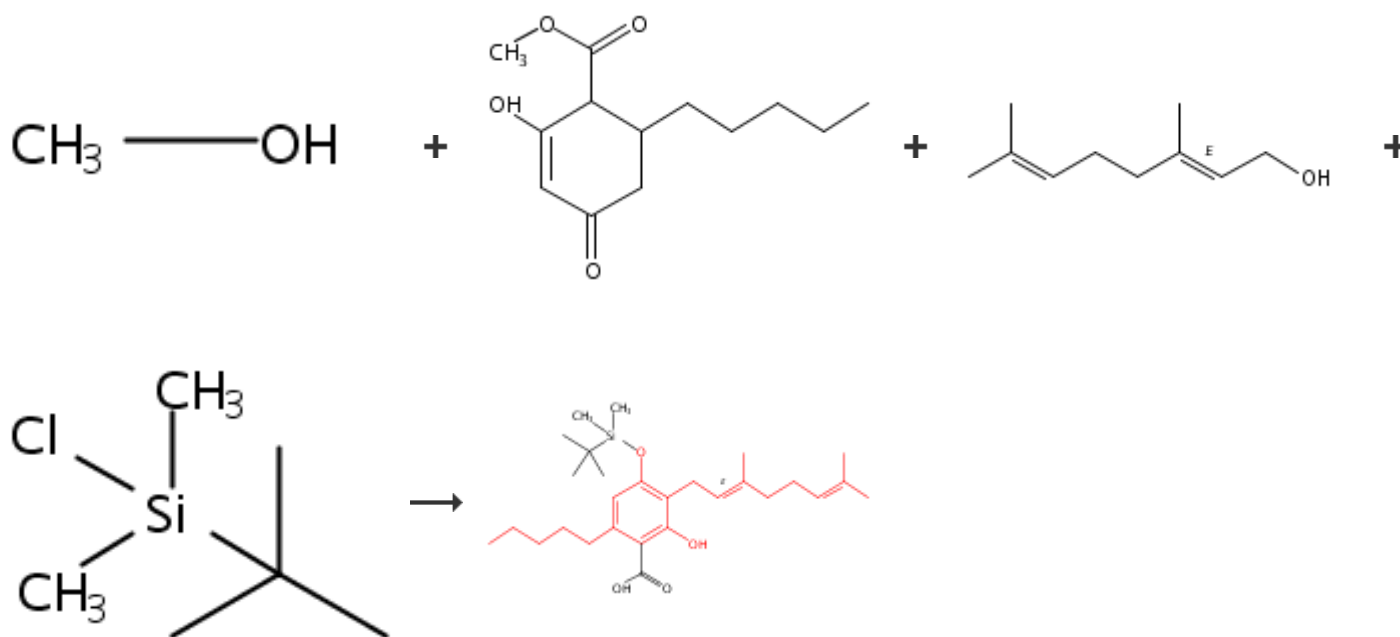
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**172. 5 Steps (Converging)**[Overview](#)**Steps/Stages**

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:p-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, Reactants: 4, Reagents: 6, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

**References**

[Biosynthesis of cannabinoid prodrugs](#)

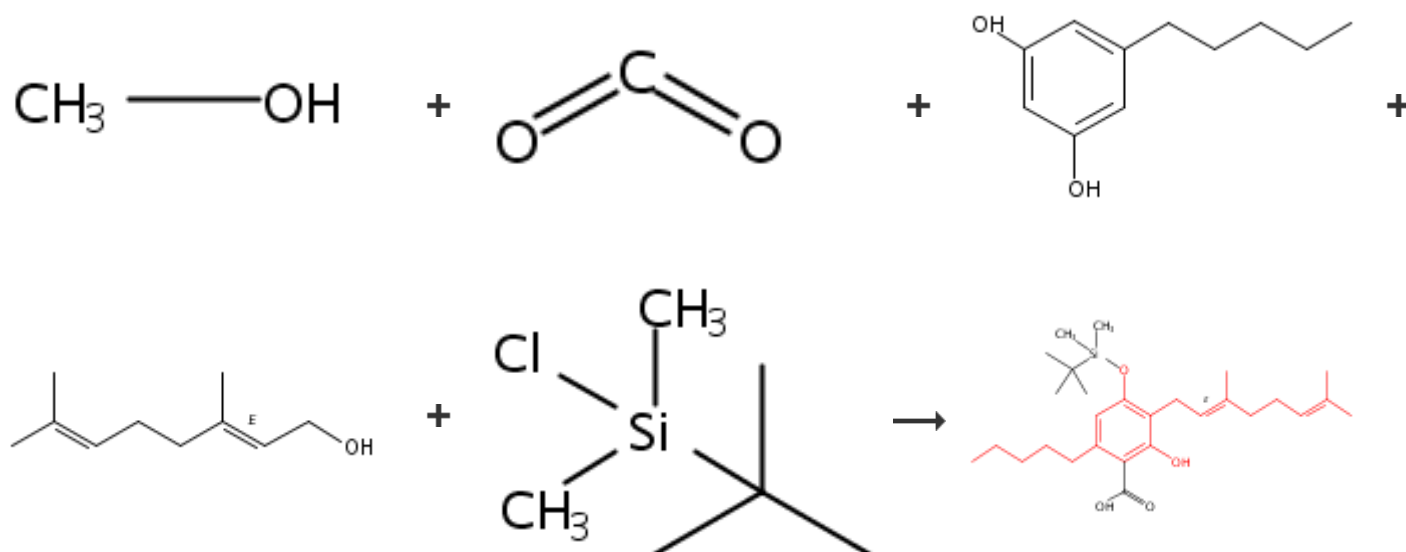
By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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## 173. 5 Steps (Converging)



## Overview

## Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O

## Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, Reactants: 5, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

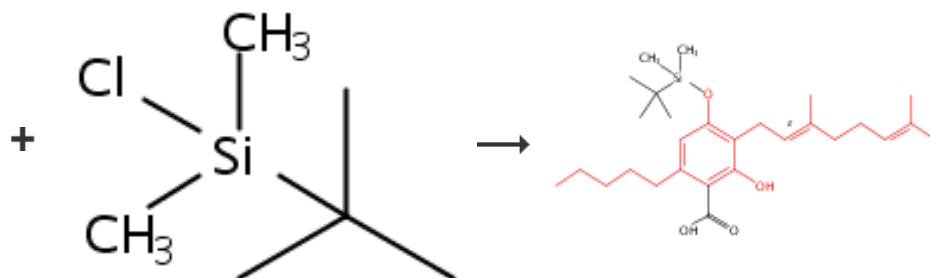
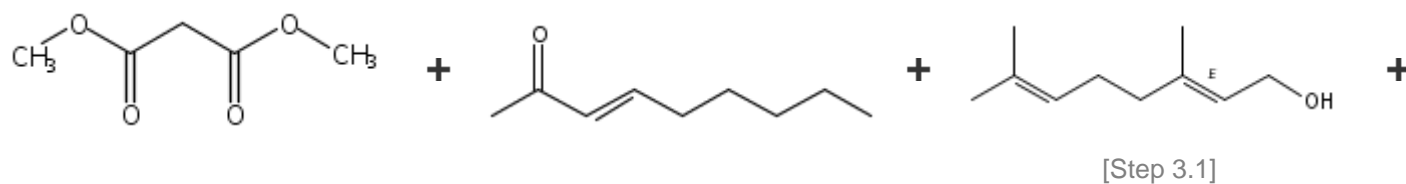
## References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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## 174. 5 Steps



● 1/2 Mg

[Step 4.1]

[Step 5.1]

[Overview](#)**Steps/Stages**

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O

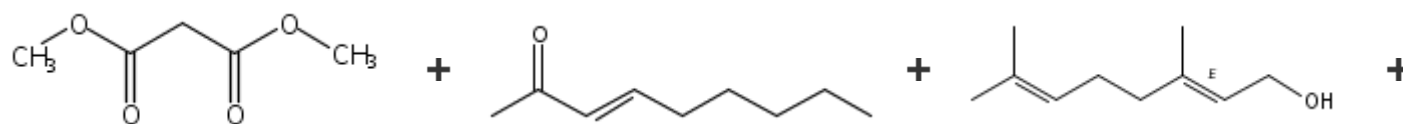
**Notes**

3) in the dark, 4) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 5) alternative preparation shown, regioselective, Reactants: 5, Reagents: 7, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

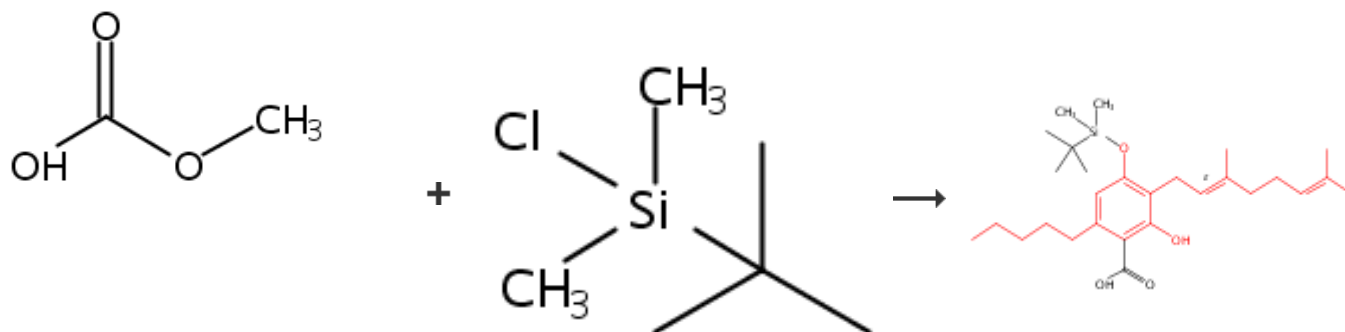
**References**[Biosynthesis of cannabinoid prodrugs](#)

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**175. 5 Steps**

[Step 3.1]



• 1/2 Mg

[Step 4.1]

[Step 5.1]

[Overview](#)**Steps/Stages****Notes**

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O

3) in the dark, 4) conversion = 40%, alternative preparation shown, 5) alternative preparation shown, regioselective, Reactants: 5, Reagents: 7, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

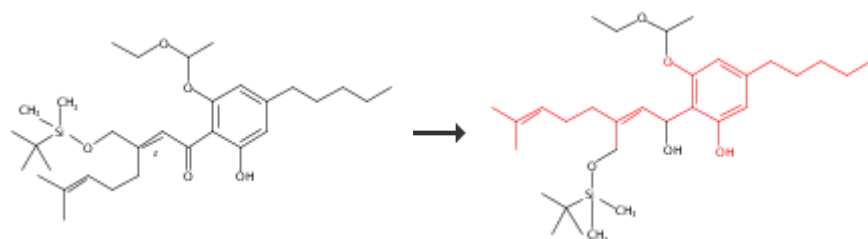
### References

[Biosynthesis of cannabinoid prodrugs](#)

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### 176. Single Step



94%

### Overview

#### Steps/Stages

- 1.1 R:NaBH<sub>4</sub>

#### Notes

Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

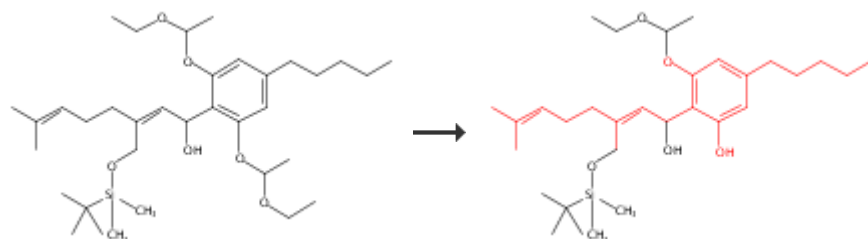
### References

[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin  
 From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 177. 2 Steps



[Overview](#)**Steps/Stages**1.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr2.1 R:NaBH<sub>4</sub>**Notes**

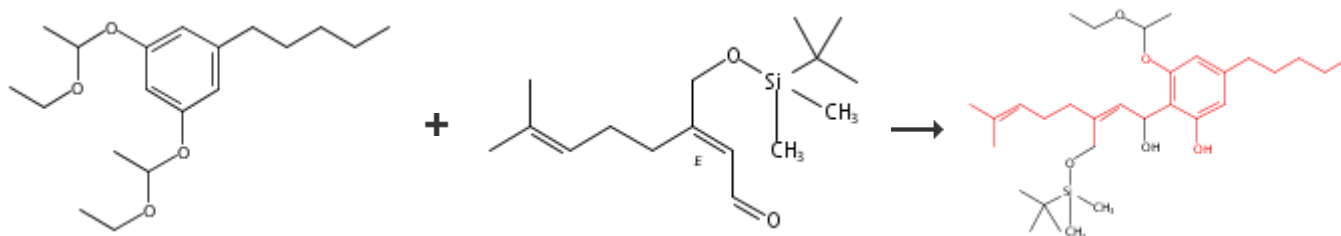
Reactants: 1, Reagents: 3, Steps: 2, Stages: 2, Most stages in any one step: 1

**References**[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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**178. 3 Steps**[Overview](#)**Steps/Stages**

1.1 R:BuLi, S:THF

1.2

2.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr3.1 R:NaBH<sub>4</sub>**Notes**

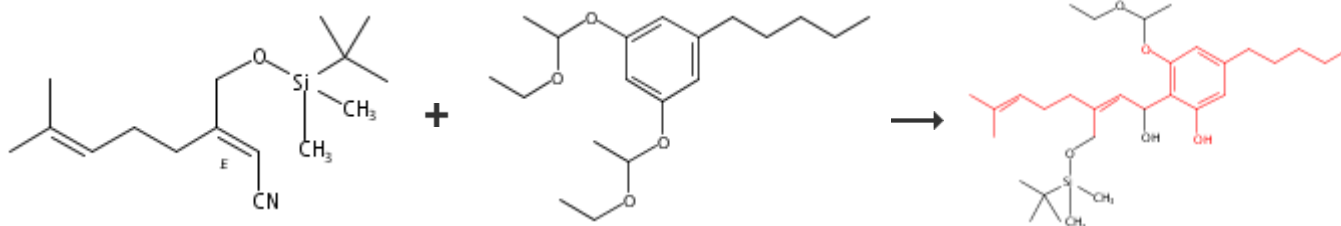
Reactants: 2, Reagents: 4, Solvents: 1, Steps: 3, Stages: 4, Most stages in any one step: 2

**References**[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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**179. 4 Steps**

[Step 2.1]

[Overview](#)

**Steps/Stages**

- 1.1 R:AlH(Bu-*l*)<sub>2</sub>, S:Et<sub>2</sub>O  
 2.1 R:BuLi, S:THF  
 2.2  
 3.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr  
 4.1 R:NaBH<sub>4</sub>

**Notes**

Reactants: 2, Reagents: 5, Solvents: 2, Steps: 4, Stages: 5, Most stages in any one step: 2

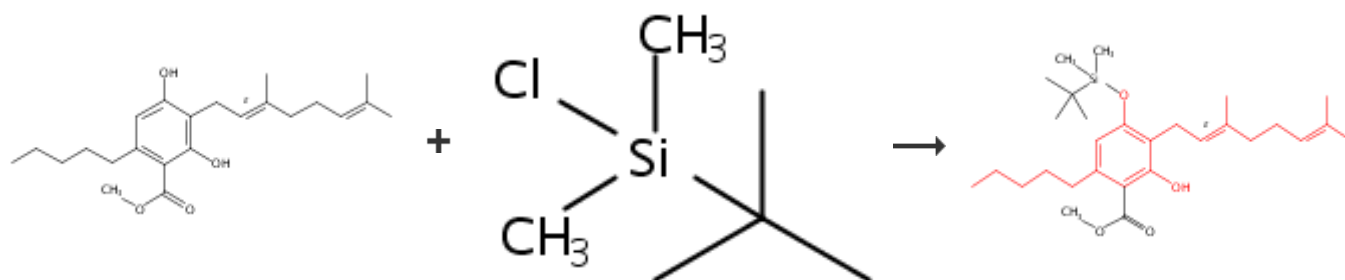
**References**

[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

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**180. Single Step****Overview****Steps/Stages**

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O

**Notes**

regioselective, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

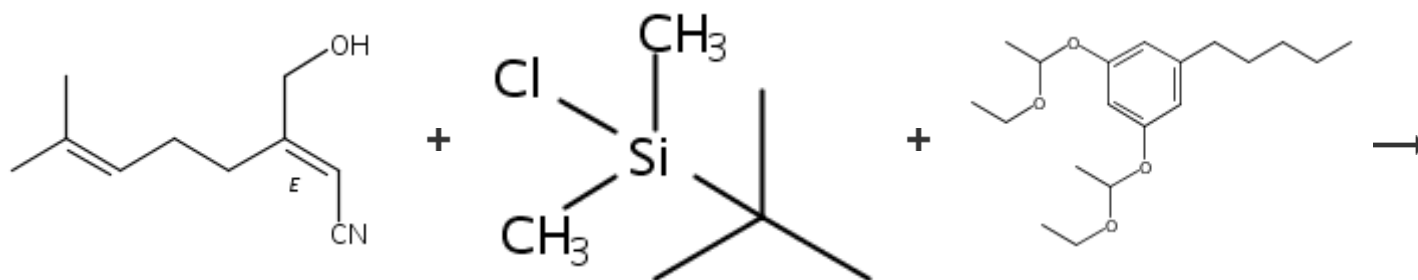
**References**

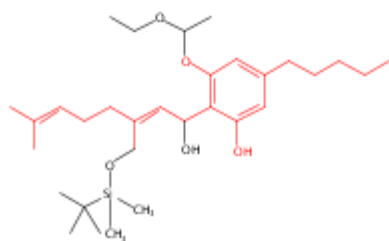
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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**181. 5 Steps**



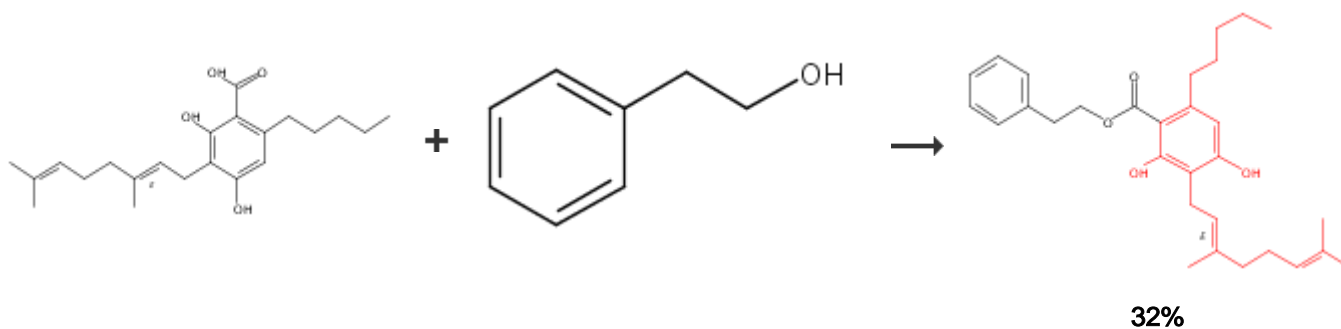
## Overview

### Steps/Stages

- 1.1
- 2.1 R:AlH(Bu-*i*)<sub>2</sub>, S:Et<sub>2</sub>O
- 3.1 R:BuLi, S:THF
- 3.2
- 4.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr
- 5.1 R:NaBH<sub>4</sub>

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### 182. Single Step



## Overview

### Steps/Stages

- 1.1 R:PPh<sub>3</sub>, R:N<sub>2</sub>(CO<sub>2</sub>CHMe<sub>2</sub>)<sub>2</sub>, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled; 16 h, rt

### Notes

Mitsunobu esterification, Reactants: 2, Reagents: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Antibacterial Cannabinoids from Cannabis sativa: A Structure-Activity Study](#)

By Appendino, Giovanni et al  
From Journal of Natural Products, 71(8), 1427-1430; 2008

## Experimental Procedure

**Mitsunobu Esterification of Pre-cannabinoids (synthesis of 3g as an example).** To a cooled (ice bath) solution of **3a** (360 mg, 1.1 mmol) in dry  $\text{CH}_2\text{Cl}_2$  (4 mL) were added sequentially phenethyl alcohol (92  $\mu\text{L}$ , 0.76 mmol, 0.75 molar equiv), triphenylphosphine (TPP) (220 mg, 0.84 mmol, 0.80 molar equiv), and diisopropyl diazodicarboxylate (DIAD) (228  $\mu\text{L}$ , 1.1 mmol, 1 molar equiv). At the end of the addition, the cooling bath was removed, and the reaction was stirred at room temperature. After 16 h, the reaction was worked up by evaporation, and the residue was dissolved in toluene and cooled at 4  $^\circ\text{C}$  overnight to remove most of the TPPO-dihydro DIAD adduct. The filtrate was evaporated and purified by gravity column chromatography on silica gel (10 g, petroleum ether as eluant) to afford 126 mg (32%) of **3g**. **Pre-cannabigerol Phenethyl Ester (3g)**: colorless foam, yield 126 mg (32%) IR  $\nu_{\text{KBr}}$  max 3746, 3513, 3313, 1715, 1589, 1421, 1274, 1164, 980, 804, 690  $\text{cm}^{-1}$ ;  $^1\text{H NMR}$  (300 MHz,  $\text{CDCl}_3$ )  $\delta$  12.08 (1H, s), 7.25 (5H, m), 6.02 (1H, s), 5.98 (1H, s), 5.25 (1H, br t,  $J = 7.0$  Hz), 5.01 (1H, br t,  $J = 6.5$  Hz), 4.56 (2H, t,  $J = 6.6$  Hz), 3.40 (2H, d,  $J = 7.3$  Hz), 3.1 (2H, t,  $J = 6.6$  Hz), 2.7 (2H, t,  $J = 6.6$  Hz), 2.05 (4H, m), 1.79 (3H, s), 1.65 (3H, s), 1.57 (3H, s), 1.24 (6H, m), 0.88 (3H, t,  $J = 7.1$  Hz);  $^{13}\text{C NMR}$  (75 MHz,  $\text{CDCl}_3$ )  $\delta$  172.1 (s), 162.7 (s), 159.5 (s), 148.8 (s), 139.1 (s), 137.4 (d), 132.1 (s), 128.8 (d), 126.8 (d), 125.9 (d), 121.5 (d), 111.5 (s), 110.8 (s), 65.8 (t), 39.8 (t), 36.6 (t), 35.0 (t), 32.0 (t), 31.5 (t), 26.5 (t), 25.8 (q), 22.2 (t), 17.8 (q), 16.3 (q), 14.2 (q); CIMS  $m/z$  [M + H] 465 [ $\text{C}_{30}\text{H}_{40}\text{O}_4$  + H].

### Reaction Protocol

#### Procedure

1. Add phenethyl alcohol (92  $\mu\text{L}$ , 0.76 mmol, 0.75 molar equivalents), triphenylphosphine (TPP) (220 mg, 0.84 mmol, 0.80 molar equivalents) and diisopropyl diazodicarboxylate (DIAD) (228  $\mu\text{L}$ , 1.1 mmol, 1 molar equivalent) to a cooled (ice bath) solution of pre-cannabinoids (1.1 mmol) in dry  $\text{CH}_2\text{Cl}_2$  (4 ml).
2. At the end of the addition, remove the cooling bath.

[View more...](#)

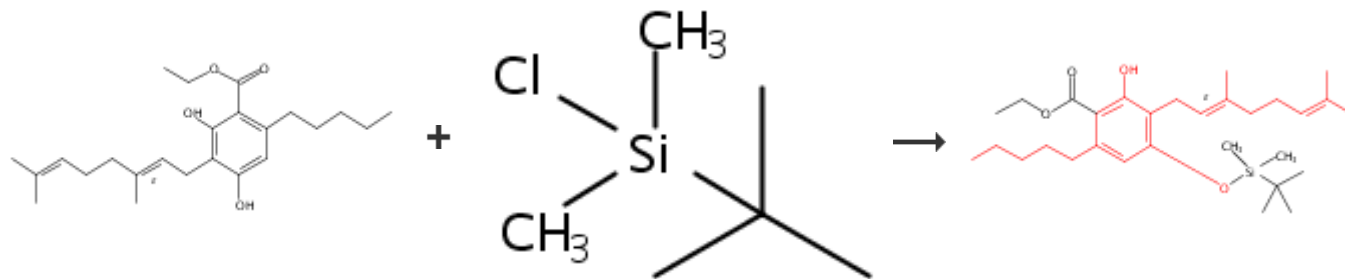
#### Available Experimental Data

$^1\text{H NMR}$ ,  $^{13}\text{C NMR}$ , IR, Mass Spec, State

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#### 183. Single Step



#### Overview

#### Steps/Stages

#### Notes

1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled

1.2 R:NaCl, S:H<sub>2</sub>O

regioselective, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

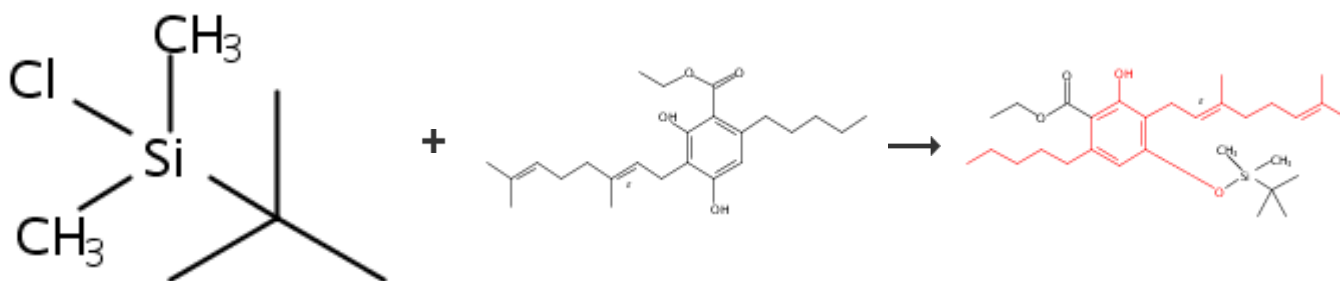
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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#### 184. Single Step



#### Overview

#### Steps/Stages

1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled

1.2 R:NaCl, S:H<sub>2</sub>O

#### Notes

regioselective, Reactants: 2, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

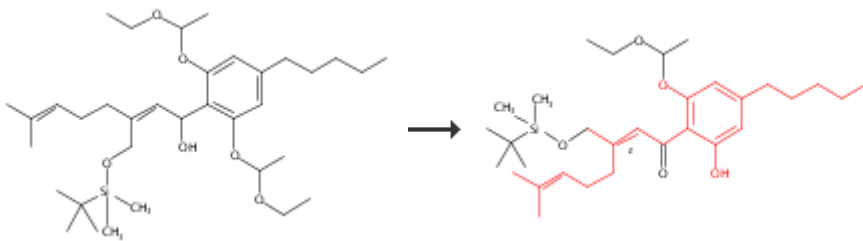
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 185. Single Step



79%

#### Overview

#### Steps/Stages

#### Notes



1.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr

Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

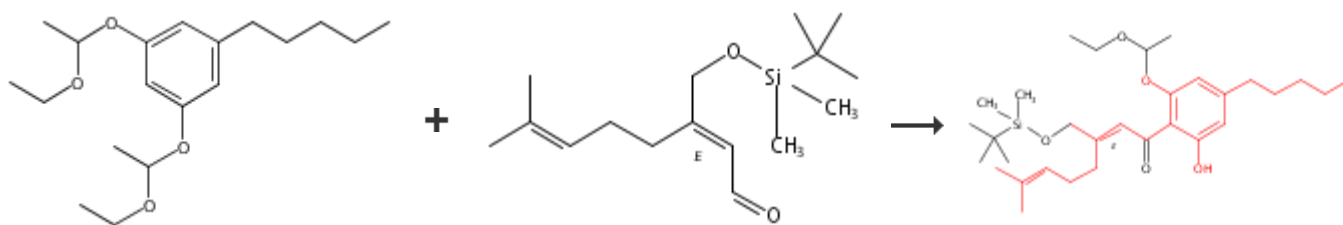
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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### 186. 2 Steps



### Overview

#### Steps/Stages

1.1 R:BuLi, S:THF

1.2

2.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr

### Notes

Reactants: 2, Reagents: 3, Solvents: 1, Steps: 2, Stages: 3, Most stages in any one step: 2

### References

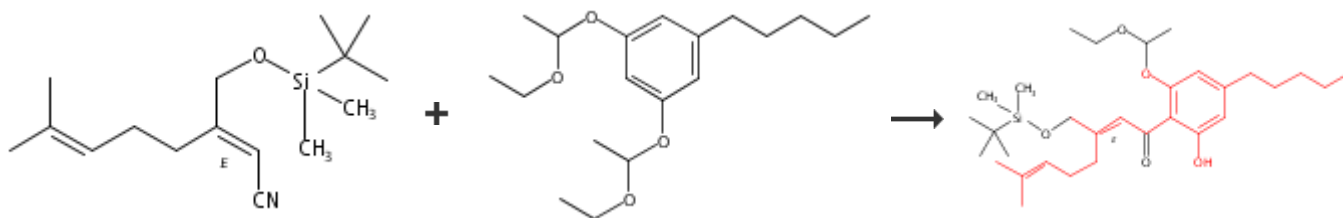
[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

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### 187. 3 Steps



[Step 2.1]

### Overview

#### Steps/Stages

### Notes

1.1 R:AlH(Bu-*l*)<sub>2</sub>, S:Et<sub>2</sub>O

2.1 R:BuLi, S:THF

2.2

3.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr

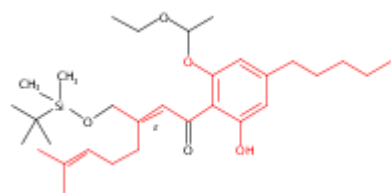
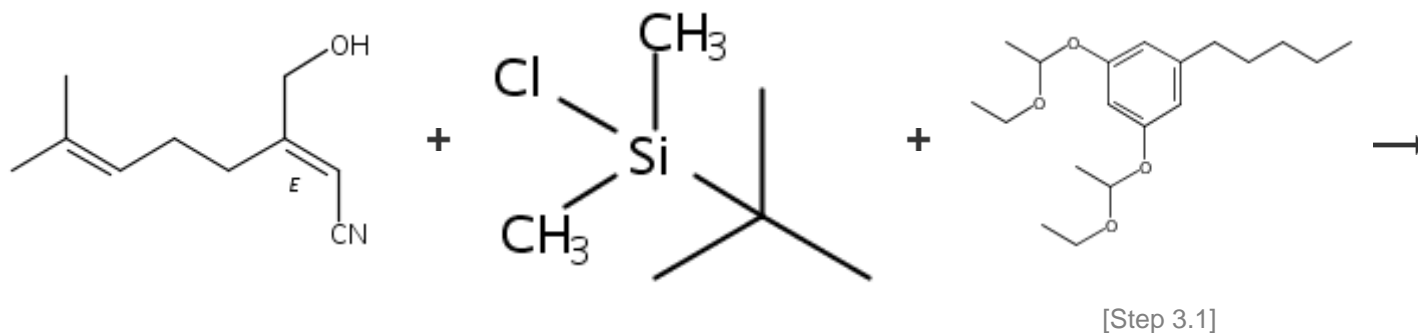
Reactants: 2, Reagents: 4, Solvents: 2, Steps: 3, Stages: 4, Most stages in any one step: 2

**References**[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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**188. 4 Steps****Overview****Steps/Stages**

1.1

2.1 R:AlH(Bu-*l*)<sub>2</sub>, S:Et<sub>2</sub>O

3.1 R:BuLi, S:THF

3.2

4.1 R:C<sub>5</sub>H<sub>10</sub>N(O=)CN=NC(=O)NC<sub>5</sub>H<sub>10</sub>, R:*t*-BuOMgBr**Notes**

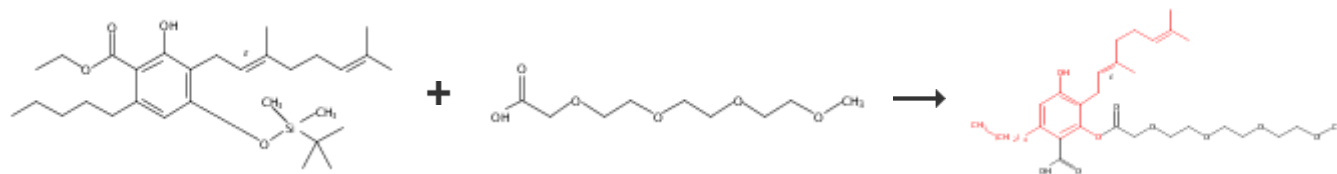
Reactants: 3, Reagents: 4, Solvents: 2, Steps: 4, Stages: 5, Most stages in any one step: 2

**References**[Synthesis of \(±\)-nor-Δ<sup>9</sup>-cis-6a,10a-THC-carboxylic acid \(THC = tetrahydrocannabinol\)](#)

By Tius, Marcus A. and Gu, Xueqin

From Journal of the Chemical Society, Chemical Communications, (16), 1171-3; 1989

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**189. Single Step**

[Overview](#)**Steps/Stages**

- 1.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 1.2 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

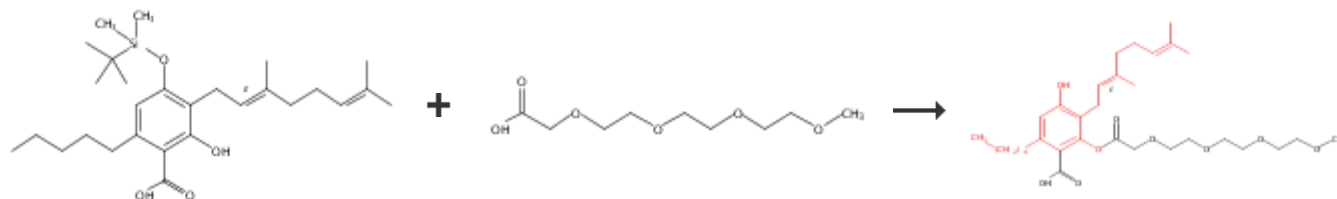
**Notes**

alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 2, Reagents: 2, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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**190. Single Step**[Overview](#)**Steps/Stages**

- 1.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 1.2 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

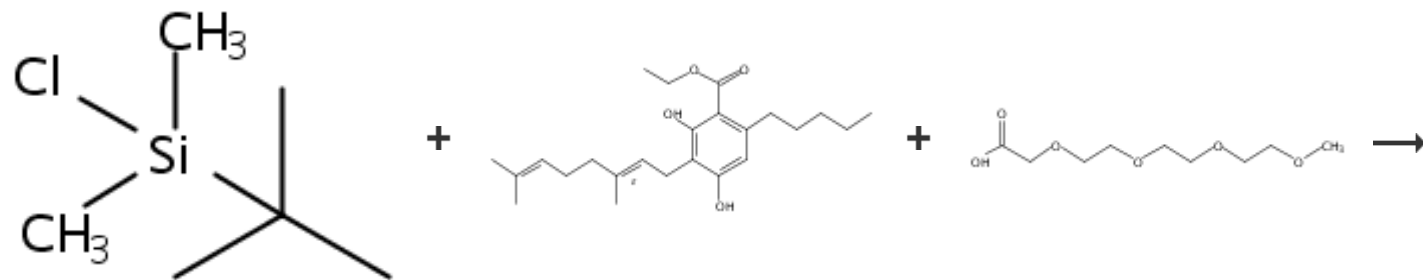
alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 2, Reagents: 2, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

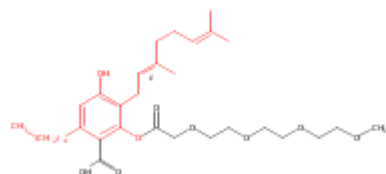
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**191. 2 Steps**



[Step 2.1]

[Overview](#)**Steps/Stages**

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 2.2 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

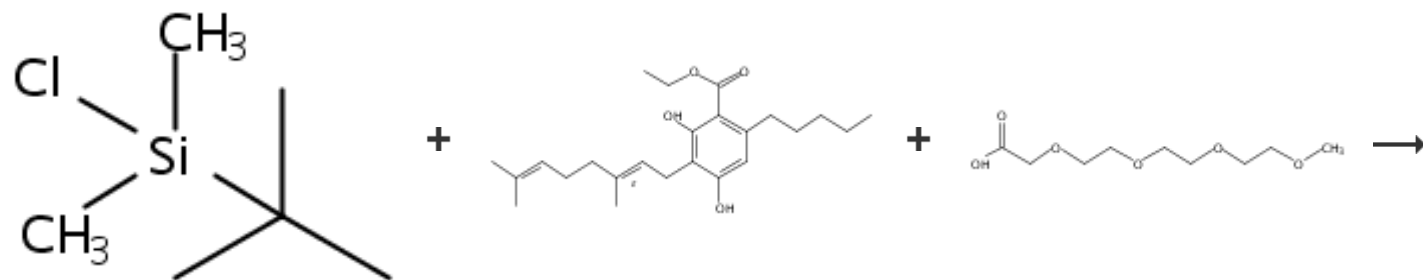
**Notes**

1) regioselective, 2) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 4, Most stages in any one step: 2

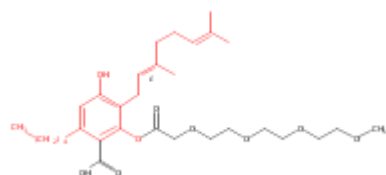
**References**[Biosynthesis of cannabinoid prodrugs](#)

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From PCT Int. Appl., 2017181118, 19 Oct 2017

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**192. 2 Steps**

[Step 2.1]

[Overview](#)**Steps/Stages****Notes**

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 1.3  
 2.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 2.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

1) unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, 2) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 5, Most stages in any one step: 3

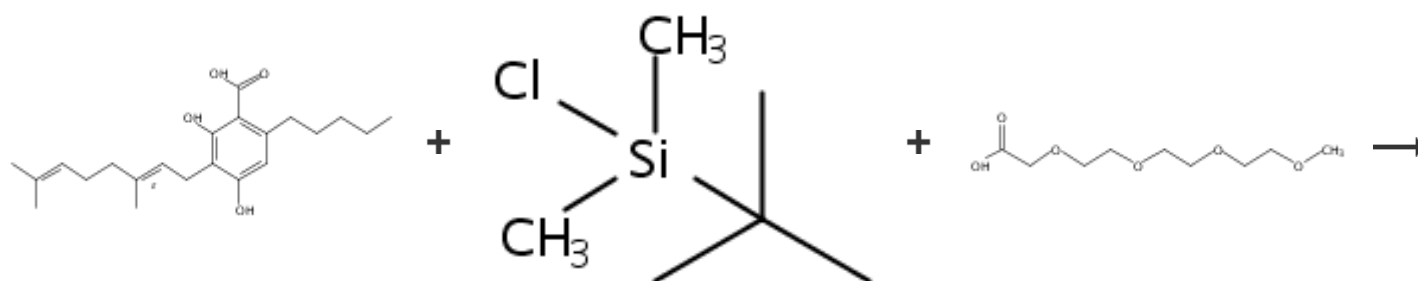
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

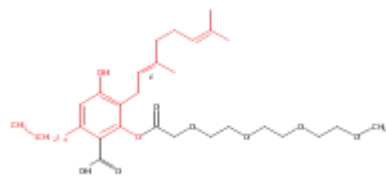
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### 193. 2 Steps



[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 2.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 2.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

1) alternative preparation shown, regioselective, 2) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 4, Most stages in any one step: 2

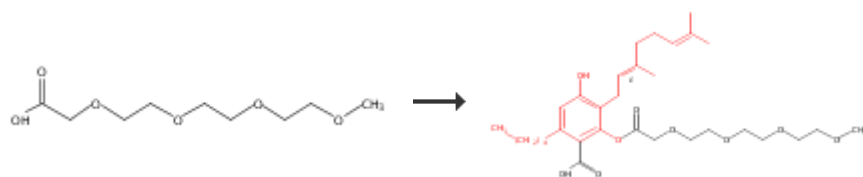
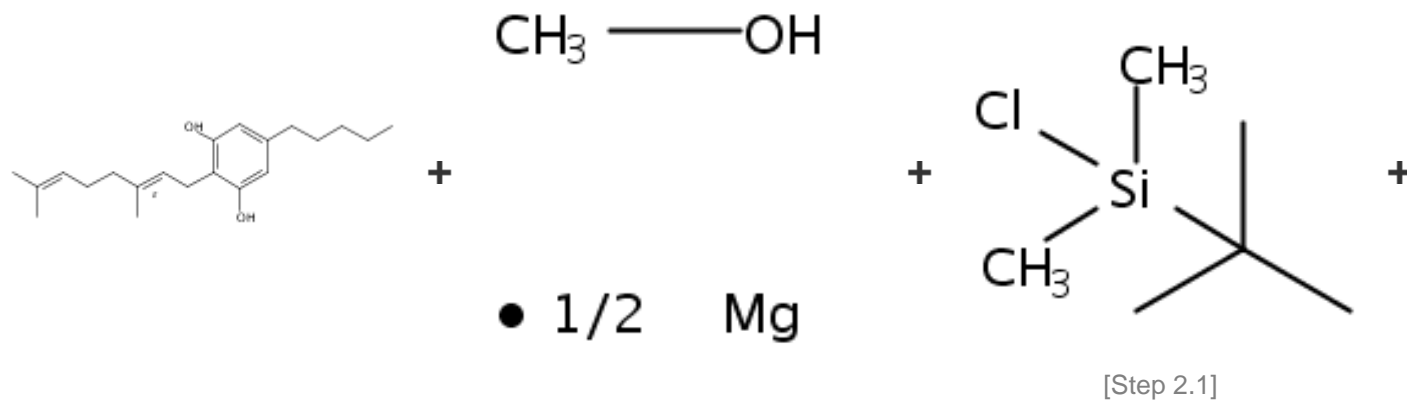
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

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### 194. 3 Steps



### Overview

#### Steps/Stages

- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 3.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

1) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 4, Reagents: 5, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 6, Most stages in any one step: 2

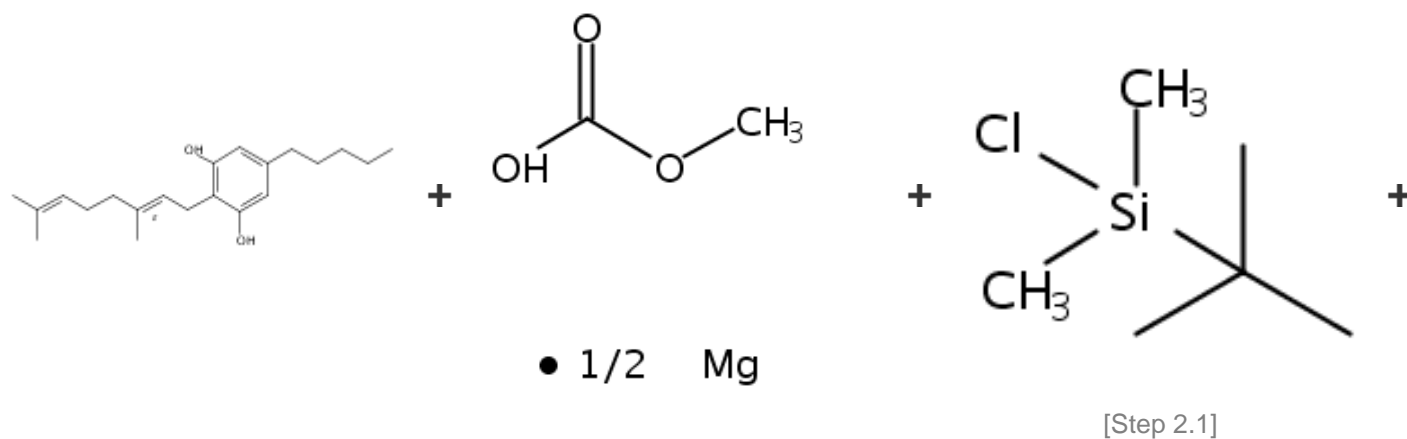
#### References

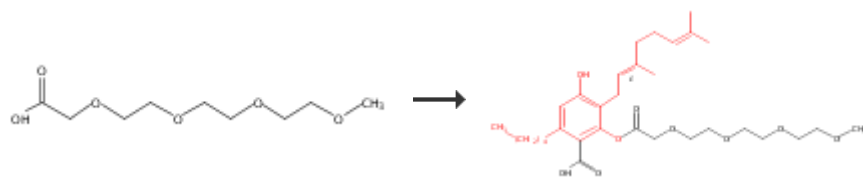
##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 195. 3 Steps





[Step 3.1]

[Overview](#)**Steps/Stages**

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 3.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

1) conversion = 40%, alternative preparation shown, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 4, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 3, Stages: 6, Most stages in any one step: 2

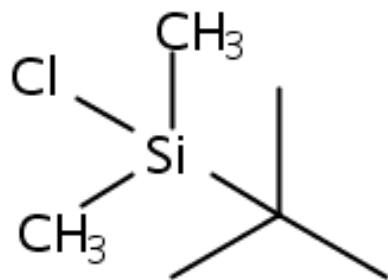
**References**[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

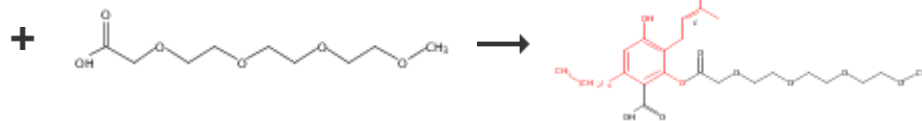
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**196. 4 Steps**

[Step 2.1]



[Step 3.1]



[Step 4.1]

[Overview](#)**Steps/Stages****Notes**

- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

1) exothermic reaction, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 4, Stages: 7, Most stages in any one step: 2

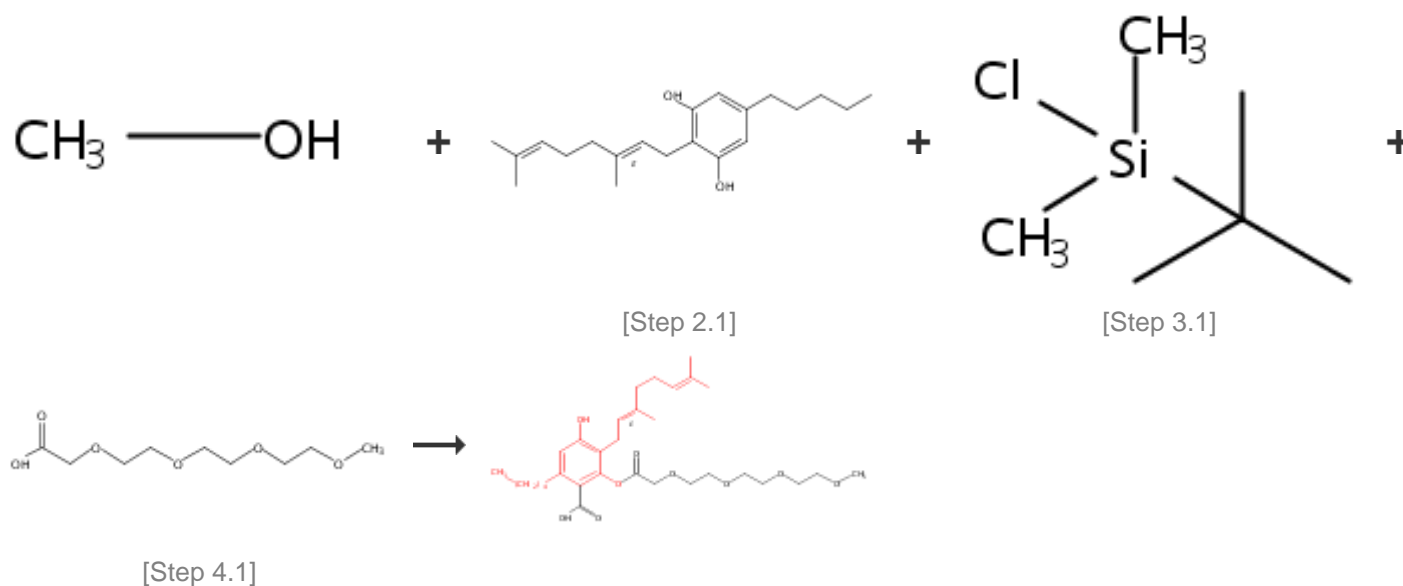
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

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From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 197. 4 Steps



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 4, Reagents: 6, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 7, Most stages in any one step: 2

### References

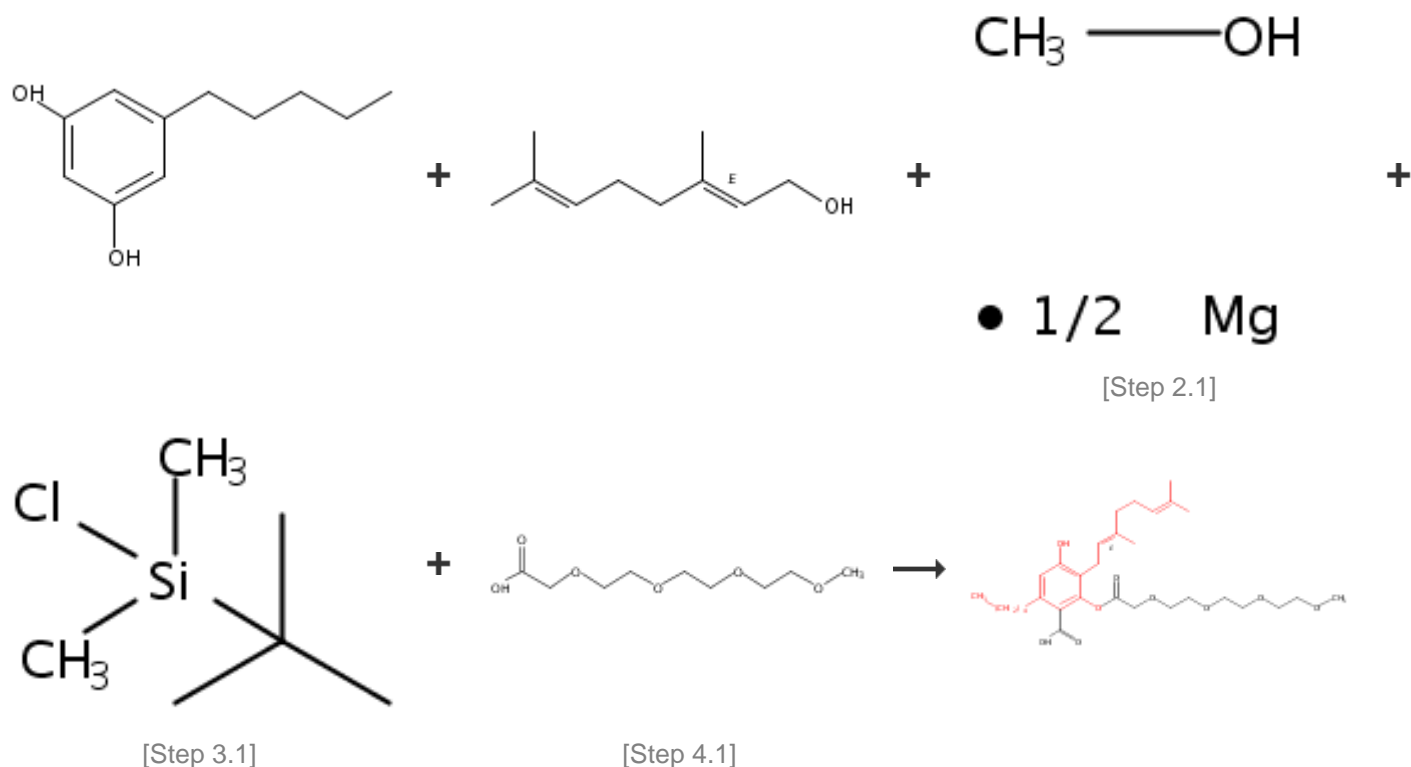
#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



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### 198. 4 Steps



### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

1) in the dark, 2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 7, Most stages in any one step: 2

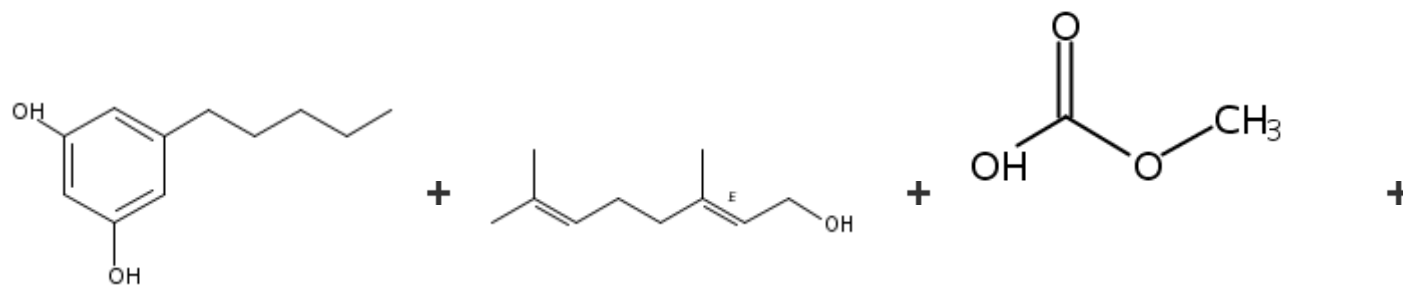
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

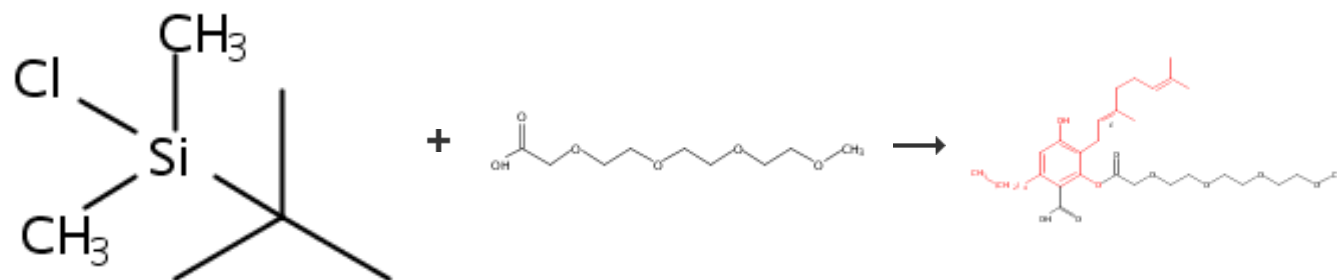
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### 199. 4 Steps



• 1/2 Mg

[Step 2.1]



[Step 3.1]

[Step 4.1]

## Overview

### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

1) in the dark, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 4, Stages: 7, Most stages in any one step: 2

### References

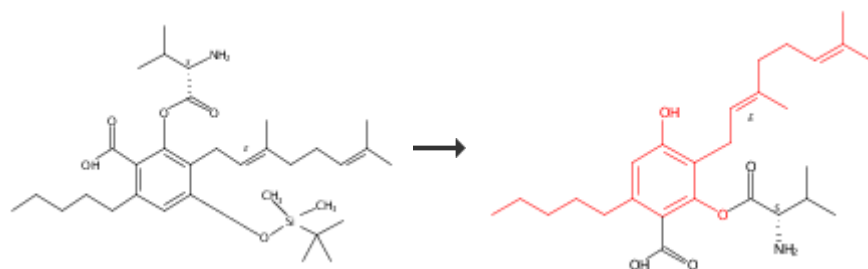
#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 200. Single Step



[Overview](#)**Steps/Stages**

1.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

Reactants: 1, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

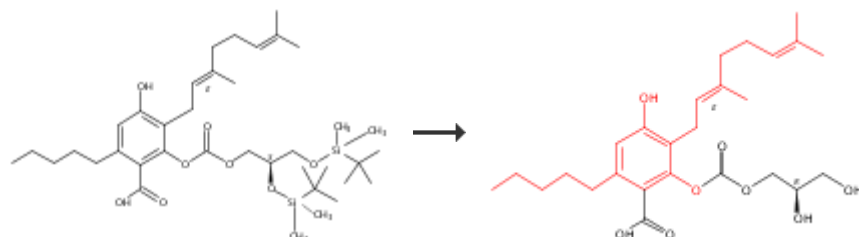
**References**

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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**201. Single Step**[Overview](#)**Steps/Stages**

1.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C

1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

**Notes**

Reactants: 1, Reagents: 2, Solvents: 3, Steps: 1, Stages: 2, Most stages in any one step: 2

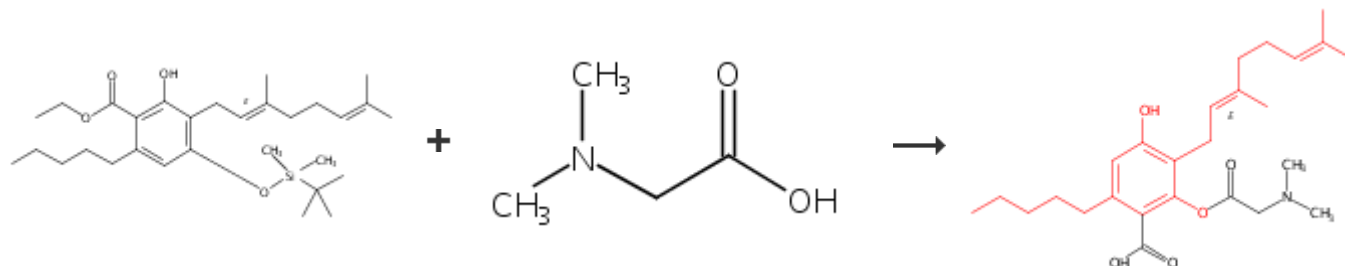
**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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**202. Single Step**[Overview](#)

**Steps/Stages**

- 1.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 1.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 2, Reagents: 2, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

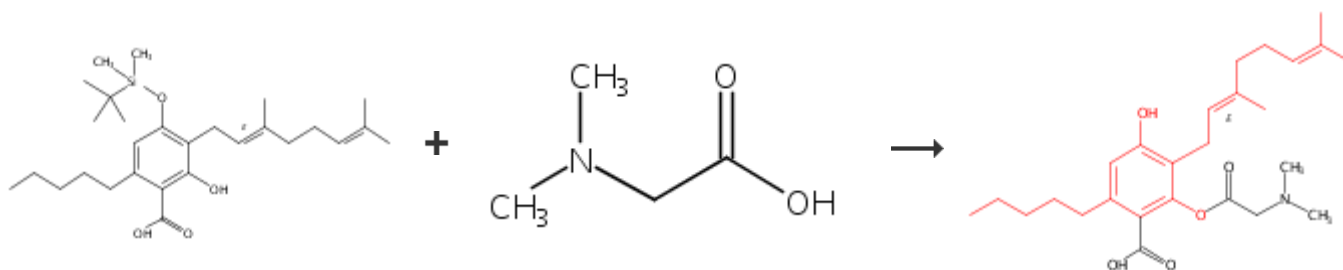
**References**

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**203. Single Step****Overview****Steps/Stages**

- 1.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 1.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 2, Reagents: 2, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

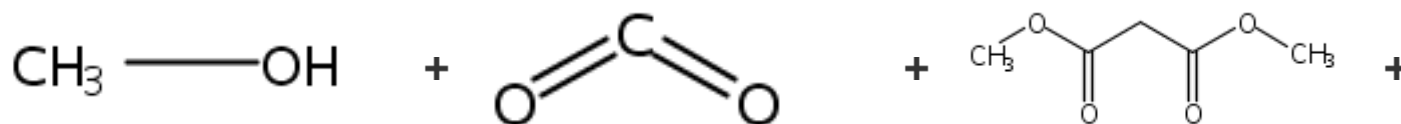
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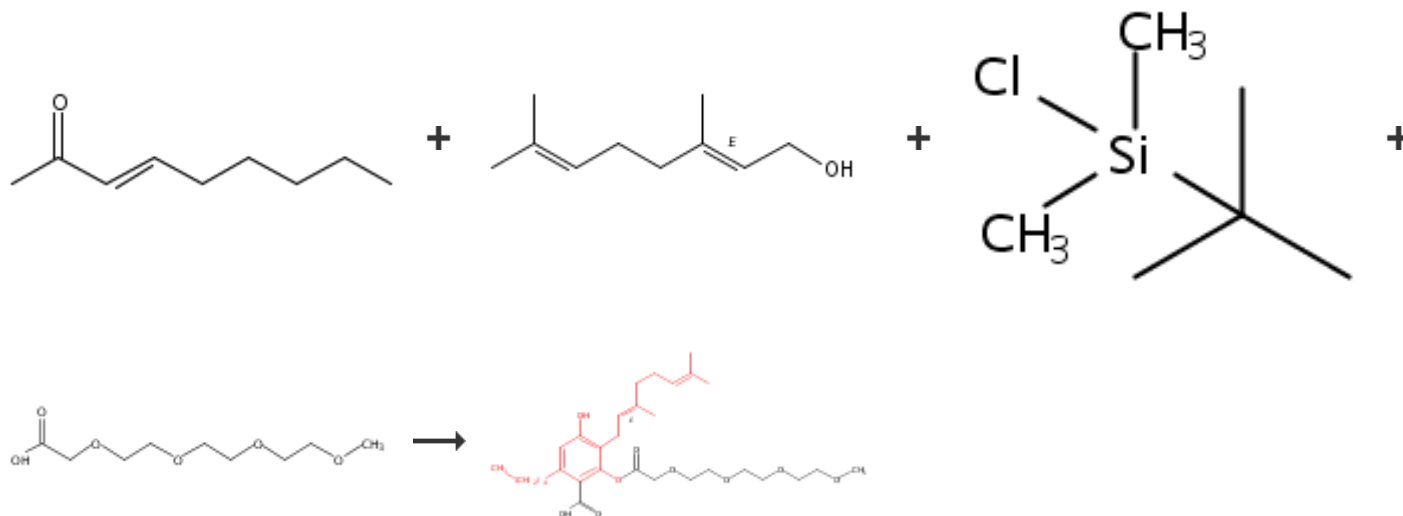
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**204. 8 Steps (Converging)**



## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 7, Reagents: 10, Catalysts: 1, Solvents: 5, Steps: 8, Stages: 12, Most stages in any one step: 2

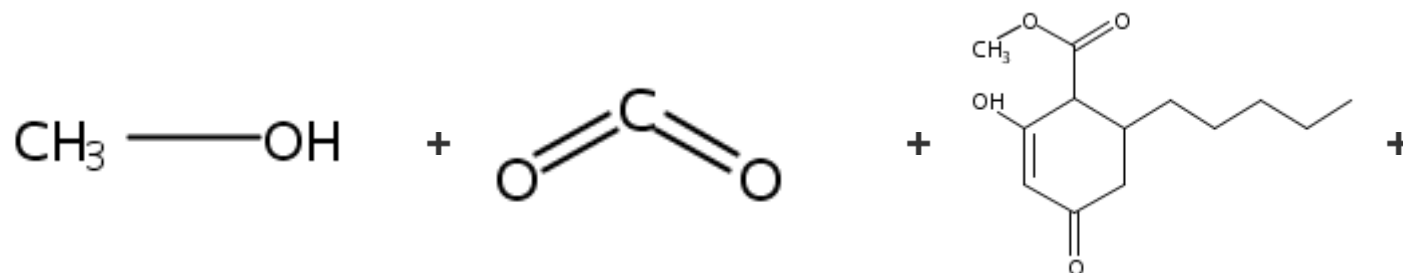
### References

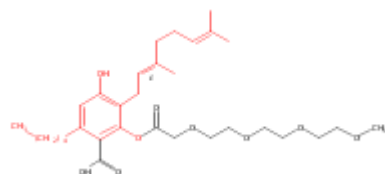
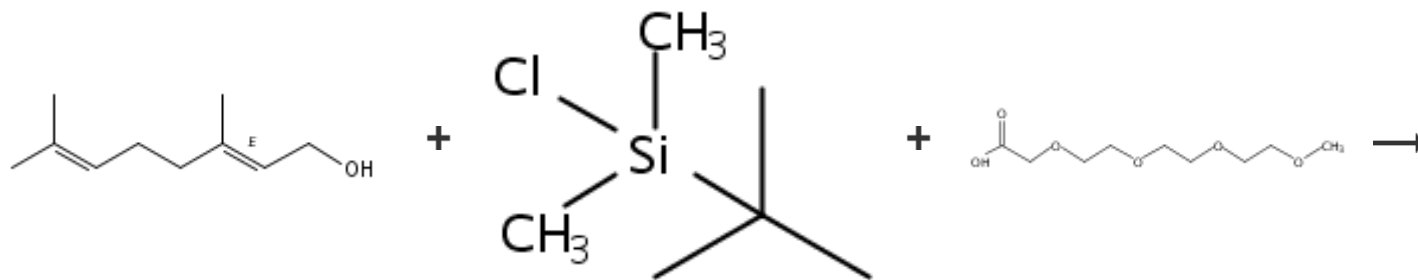
#### [Biosynthesis of cannabinoid prodrugs](#)

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### 205. 7 Steps (Converging)





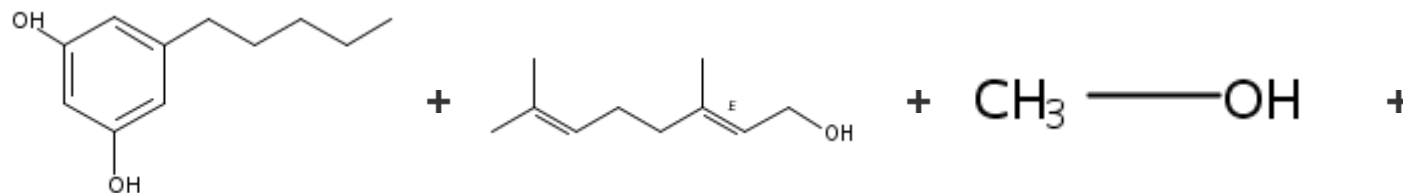
## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

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### 206. 6 Steps (Converging)



### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 6, Reagents: 8, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



[Overview](#)**Steps/Stages**

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

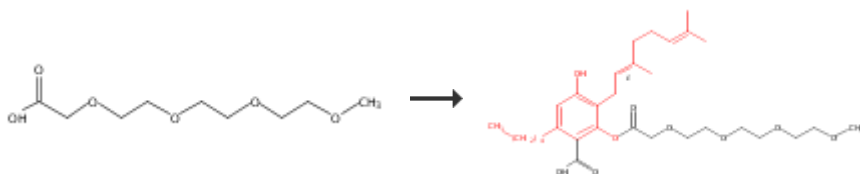
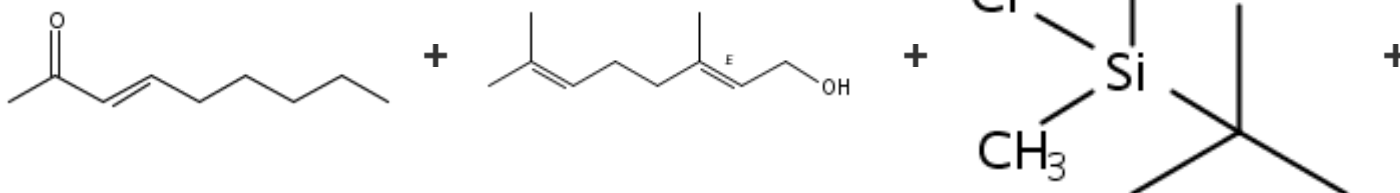
**Notes**

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

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**208. 7 Steps (Converging)**[Overview](#)**Steps/Stages****Notes**



- 1.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 7, Reagents: 9, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 11, Most stages in any one step: 2

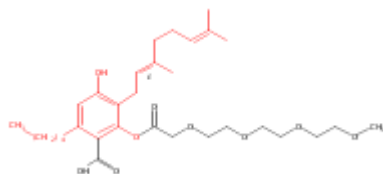
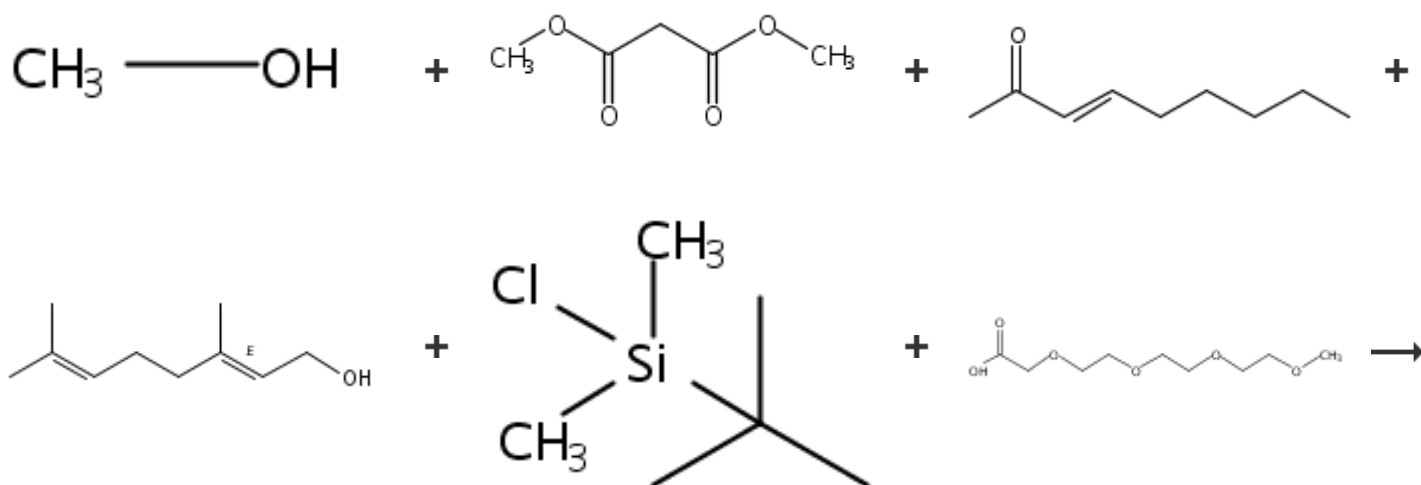
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### 209. 7 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 6, Reagents: 10, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 11, Most stages in any one step: 2

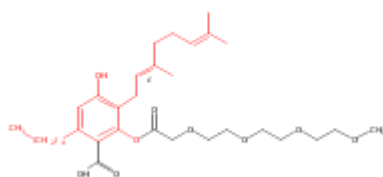
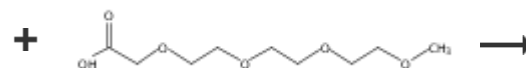
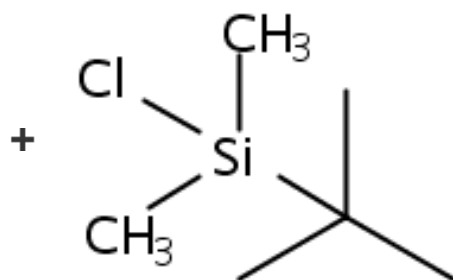
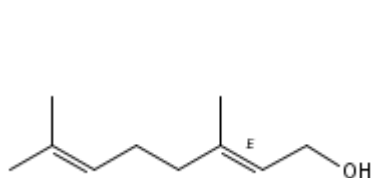
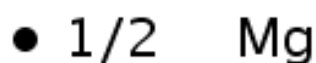
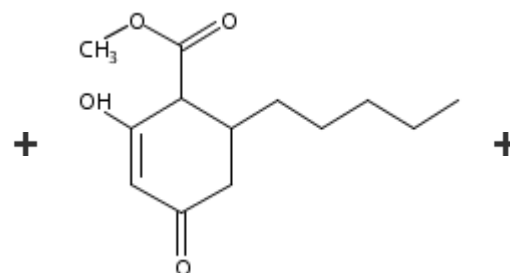
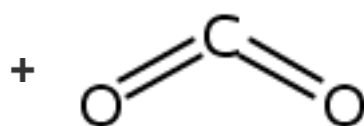
### References

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### 210. 6 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 6, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

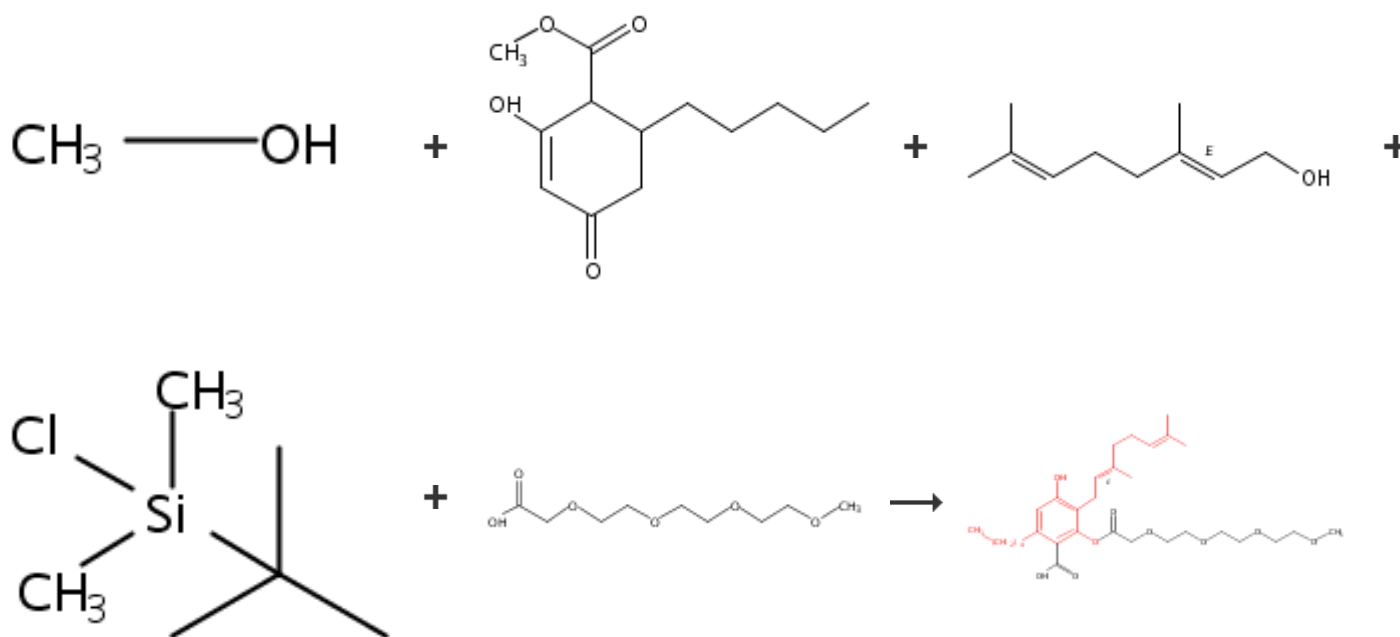
### References

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### 211. 6 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 8, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

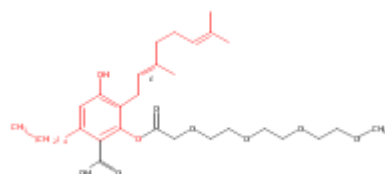
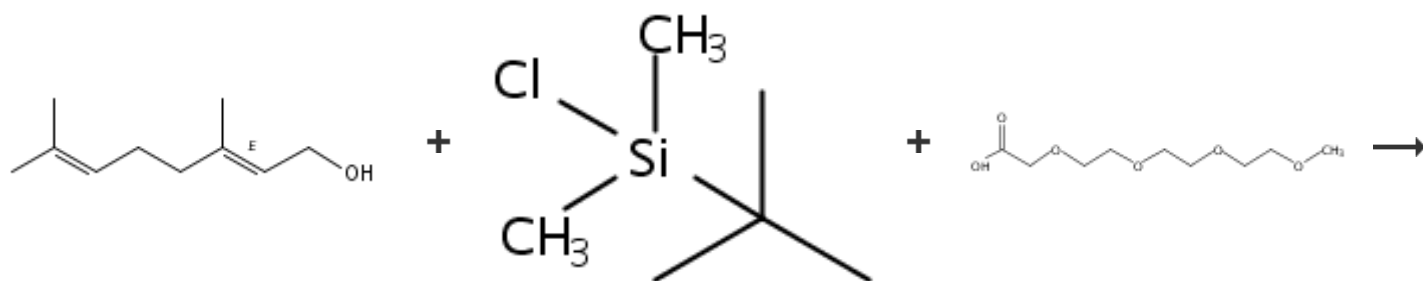
### References

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### 212. 5 Steps (Converging)



[Overview](#)

Steps/Stages

Notes

- 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 6, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

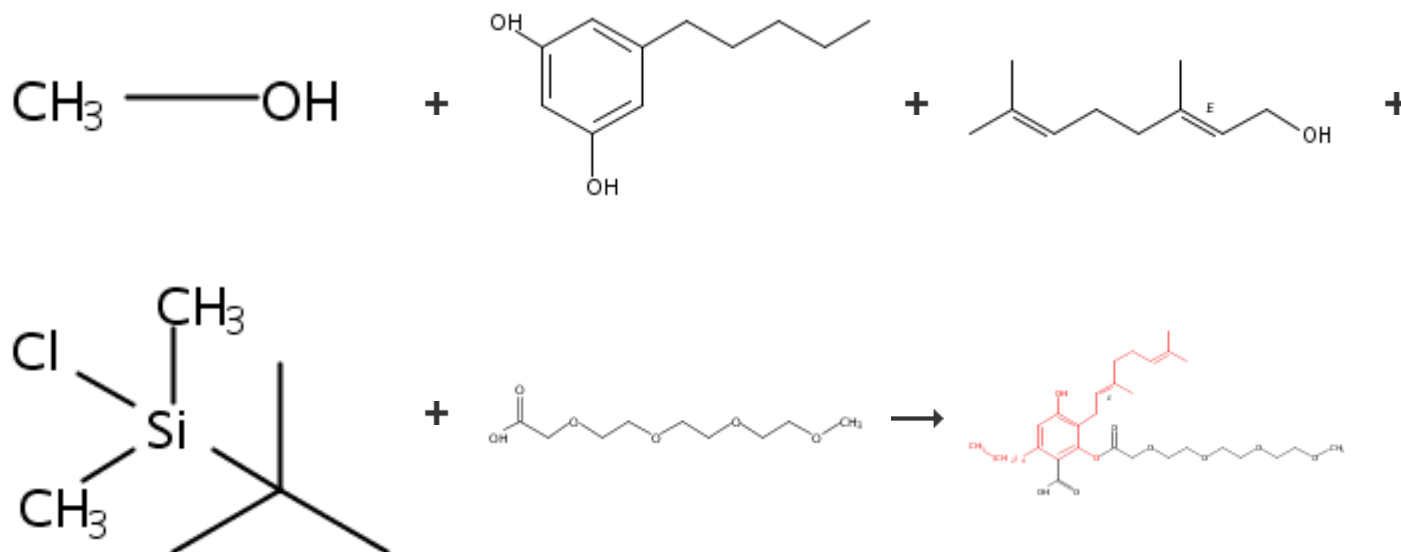
### References

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### 213. 5 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

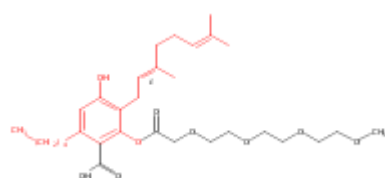
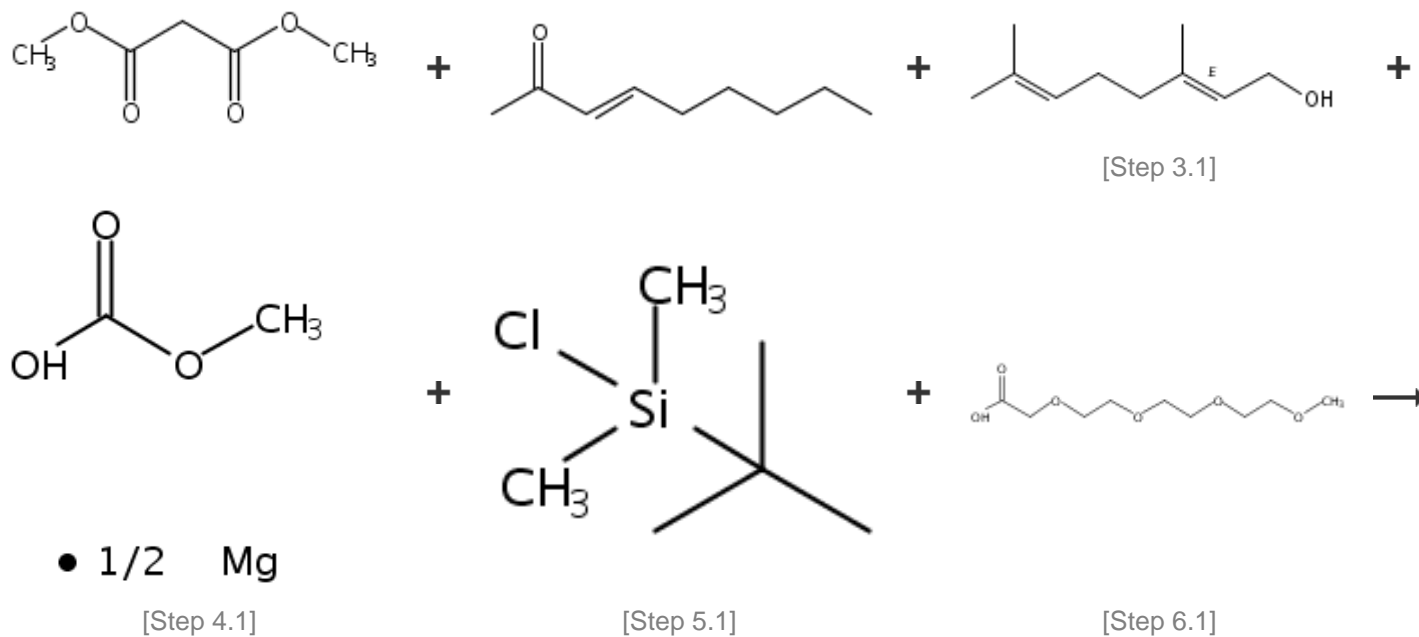
in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 8, Most stages in any one step: 2

### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017





## Overview

### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

3) in the dark, 4) conversion = 40%, alternative preparation shown, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 6, Reagents: 9, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 10, Most stages in any one step: 2

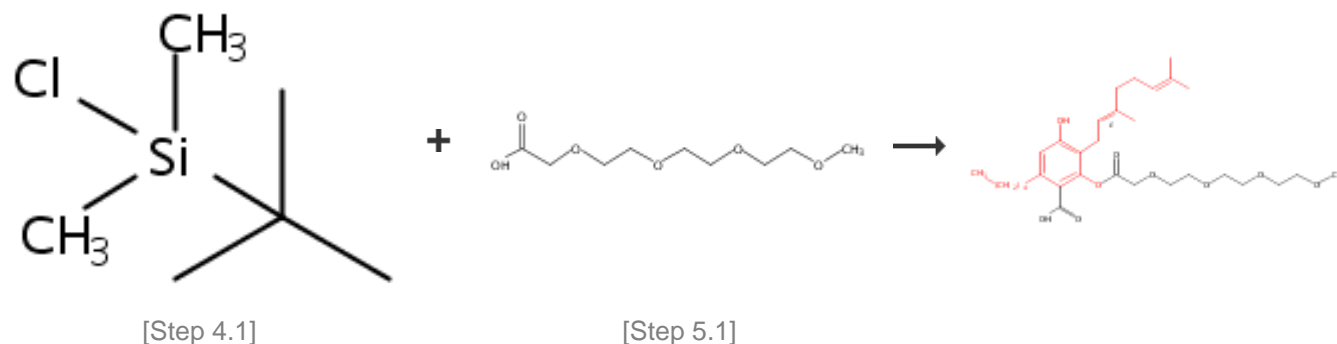
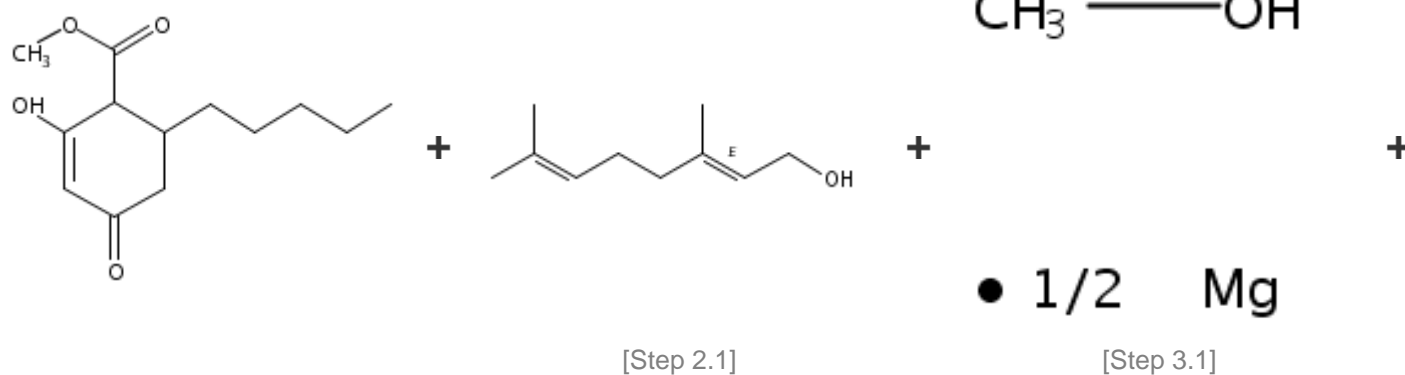
### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 216. 5 Steps



### Overview

#### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

#### References

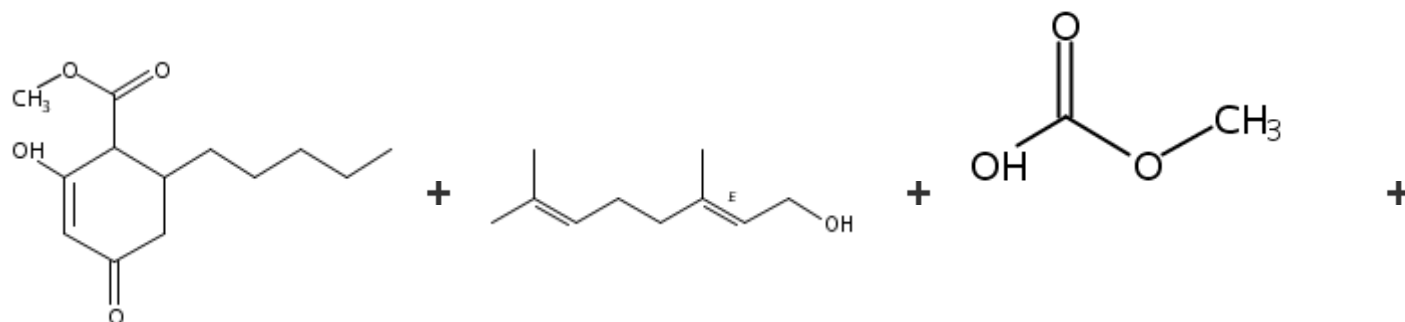
##### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 217. 5 Steps

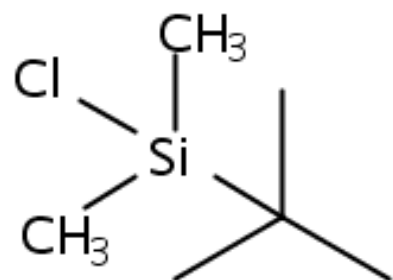




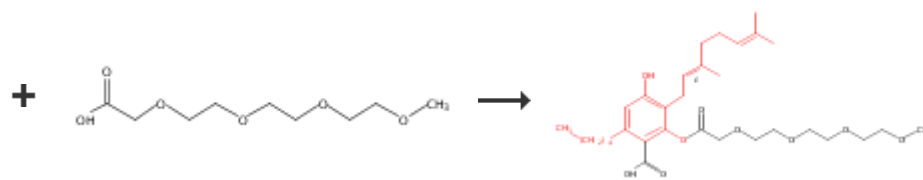
[Step 2.1]

[Step 3.1]

• 1/2 Mg



[Step 4.1]



[Step 5.1]

## Overview

### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

2) in the dark, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, other reagent carbonyldiimidazole may be used in stage 1 and triethylamine trihydrofluoride in stage 2, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

### References

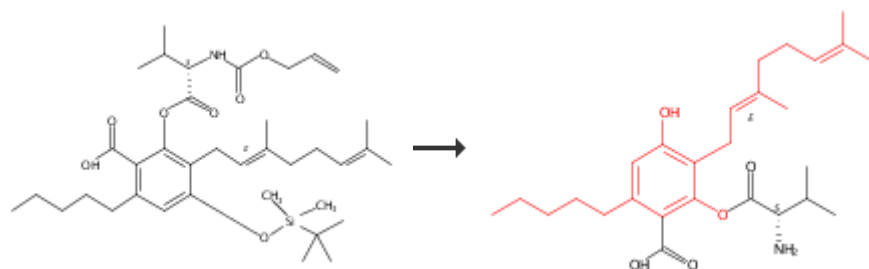
#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 218. 2 Steps



## Overview

## Steps/Stages

- 1.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 2.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

## Notes

Reactants: 1, Reagents: 2, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

## References

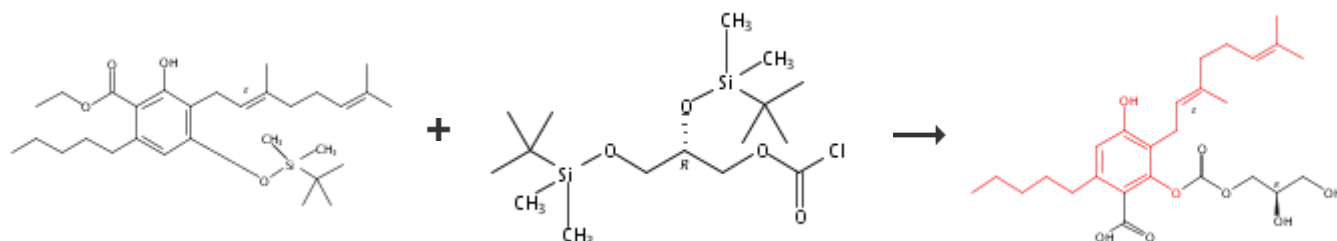
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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## 219. 2 Steps



## Overview

## Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 2.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 2.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

## Notes

1) alternative preparation shown, Reactants: 2, Reagents: 3, Solvents: 3, Steps: 2, Stages: 3, Most stages in any one step: 2

## References

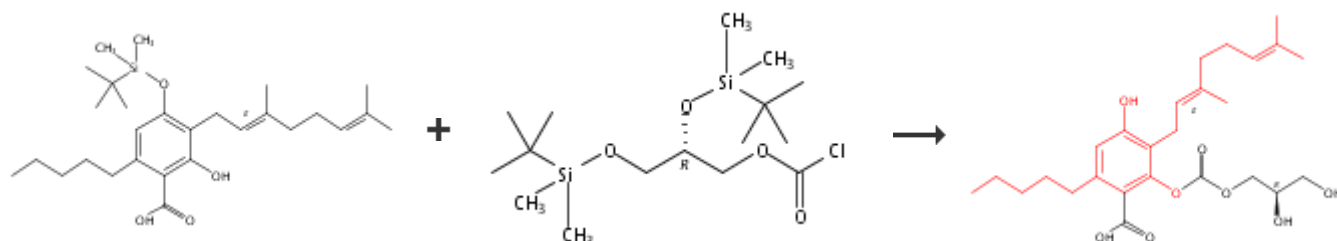
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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## 220. 2 Steps



[Overview](#)**Steps/Stages**

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 2.1 R:Et<sub>3</sub>N •3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 2.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

**Notes**

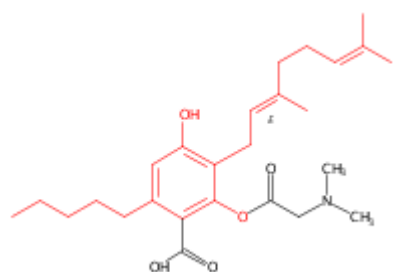
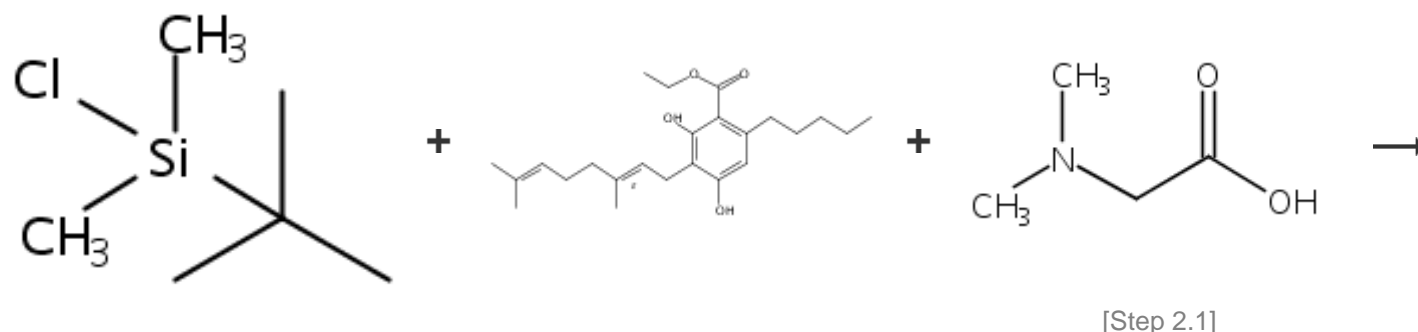
1) alternative preparation shown, Reactants: 2, Reagents: 3, Solvents: 3, Steps: 2, Stages: 3, Most stages in any one step: 2

**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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**221. 2 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 2.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 2.2 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

1) regioselective, 2) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 4, Most stages in any one step: 2

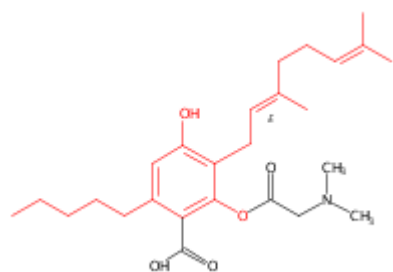
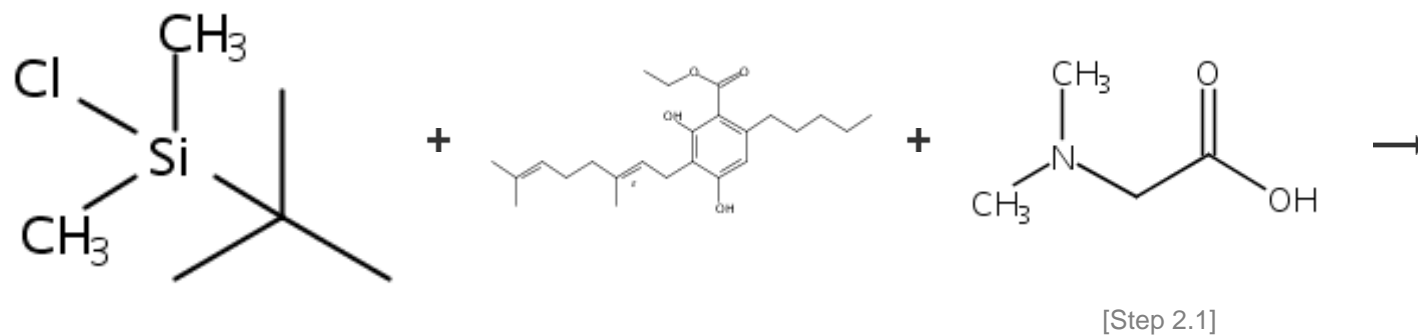
**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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**222. 2 Steps**



## Overview

### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 1.3
- 2.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 2.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

1) unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, 2) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 5, Most stages in any one step: 3

### References

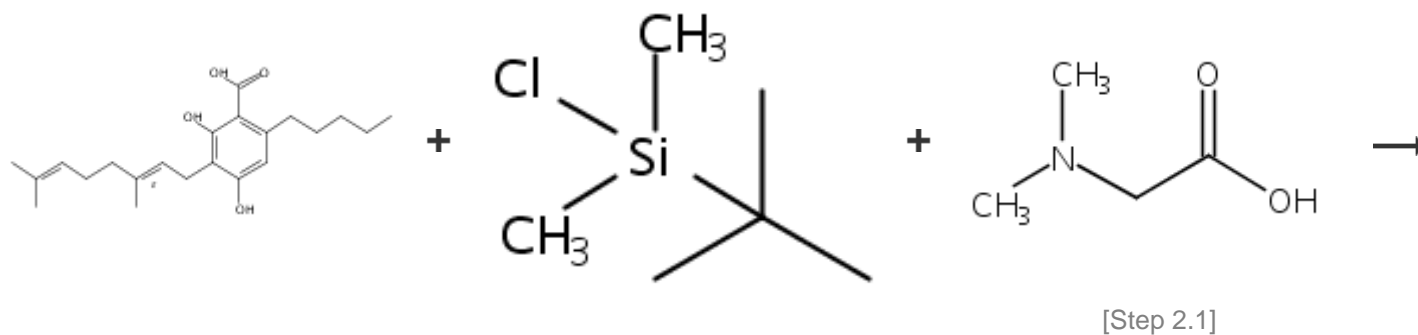
#### [Biosynthesis of cannabinoid prodrugs](#)

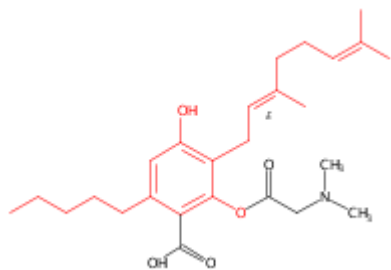
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### 223. 2 Steps





### Overview

#### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 2.2 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

1) alternative preparation shown, regioselective, 2) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 3, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 4, Most stages in any one step: 2

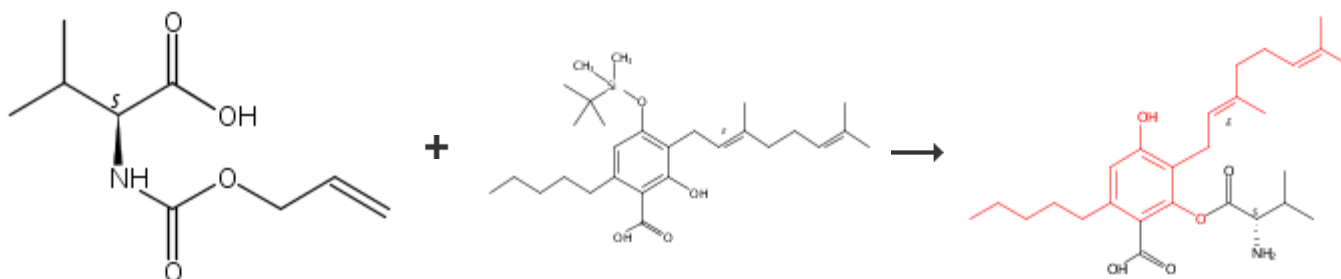
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
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#### 224. 3 Steps



### Overview

#### Steps/Stages

- 1.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 1.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 2.1 R:PhSiH<sub>3</sub>, C: Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 3.1 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

Reactants: 2, Reagents: 4, Catalysts: 1, Solvents: 2, Steps: 3, Stages: 4, Most stages in any one step: 2

#### References

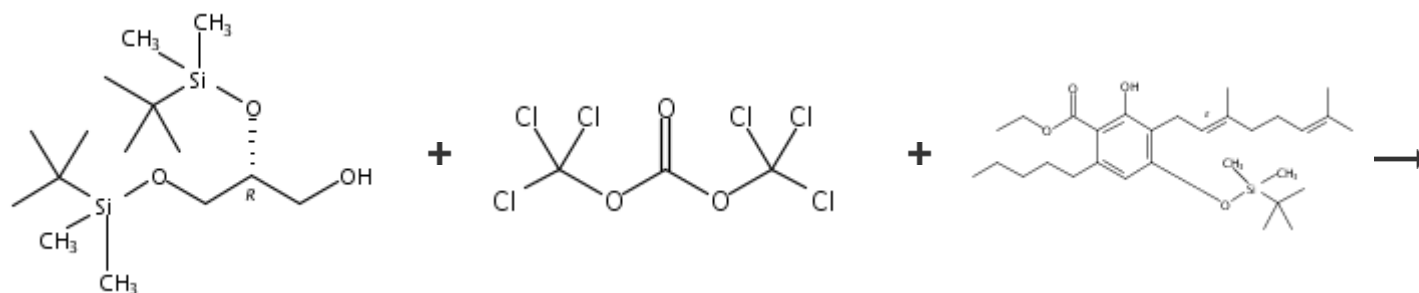
##### [Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

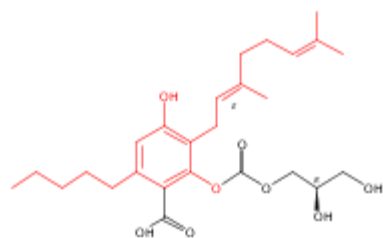
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### 225. 3 Steps



[Step 2.1]



#### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

2) alternative preparation shown, Reactants: 3, Reagents: 3, Solvents: 3, Steps: 3, Stages: 4, Most stages in any one step: 2

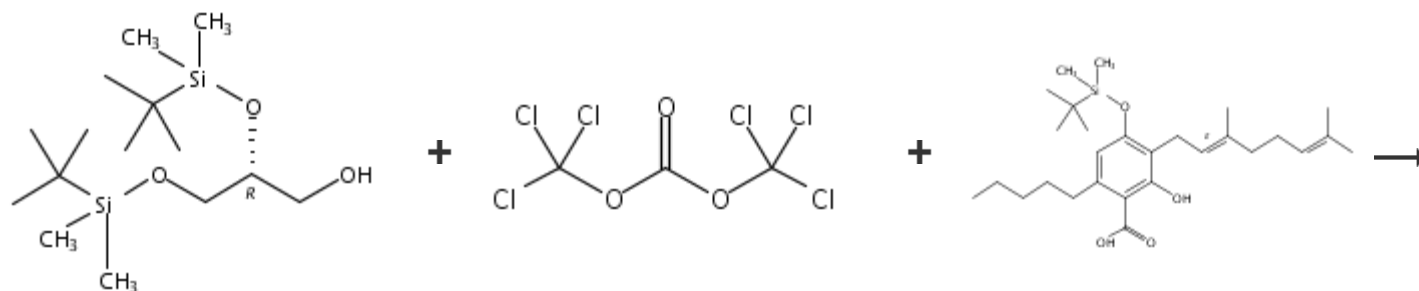
#### References

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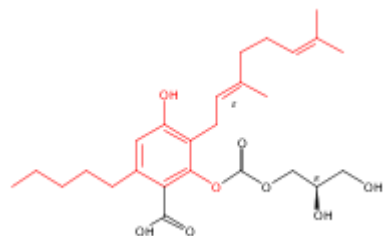
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### 226. 3 Steps



[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N •3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

2) alternative preparation shown, Reactants: 3, Reagents: 3, Solvents: 3, Steps: 3, Stages: 4, Most stages in any one step: 2

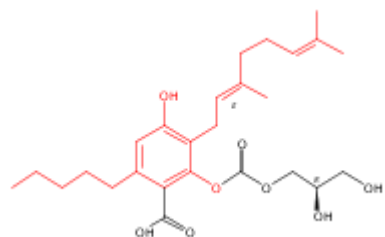
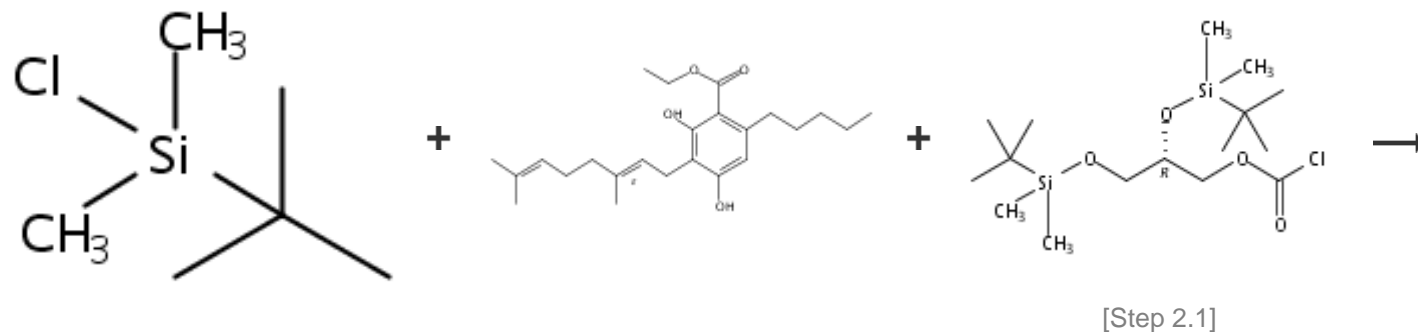
#### References

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#### 227. 3 Steps



### Overview

#### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N •3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

1) regioselective, 2) alternative preparation shown, Reactants: 3, Reagents: 5, Solvents: 3, Steps: 3, Stages: 5, Most stages in any one step: 2

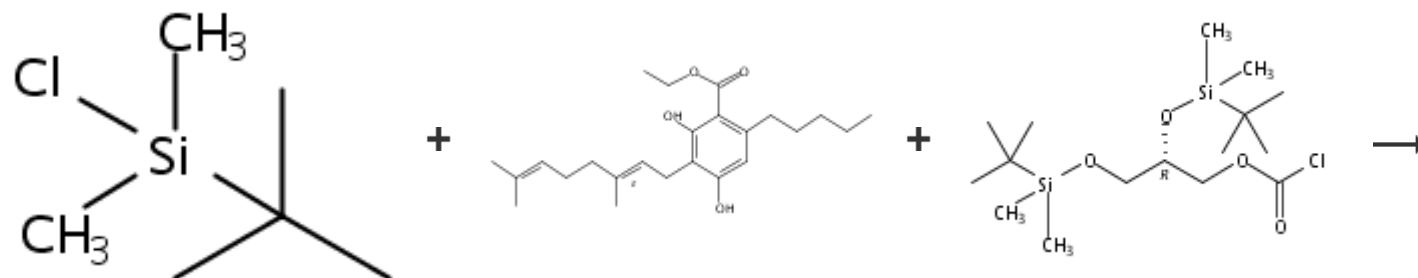
#### References

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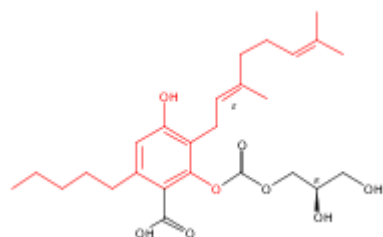
By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 228. 3 Steps



[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 1.3
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

1) unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, 2) alternative preparation shown, Reactants: 3, Reagents: 5, Solvents: 3, Steps: 3, Stages: 6, Most stages in any one step: 3

#### References

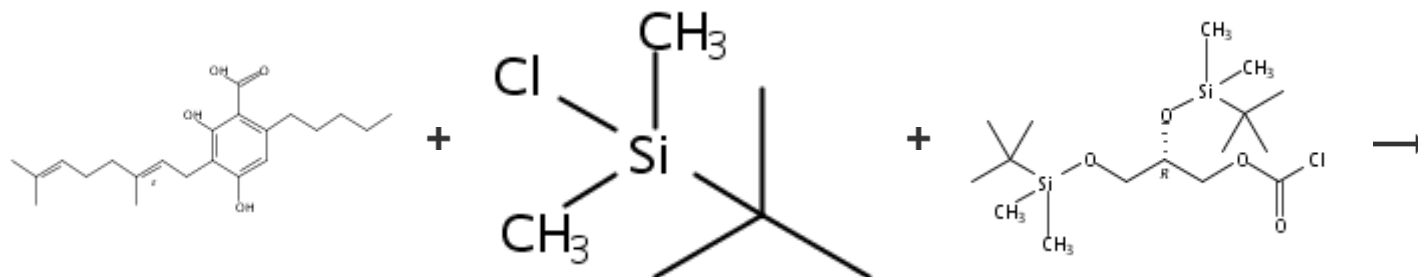
##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

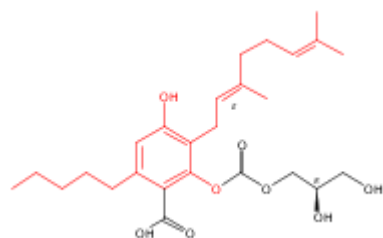
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### 229. 3 Steps



[Step 2.1]





## Overview

### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

1) alternative preparation shown, regioselective, 2) alternative preparation shown, Reactants: 3, Reagents: 5, Solvents: 3, Steps: 3, Stages: 5, Most stages in any one step: 2

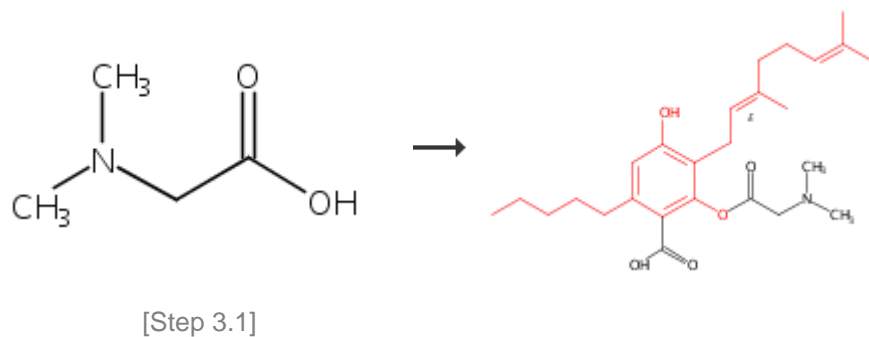
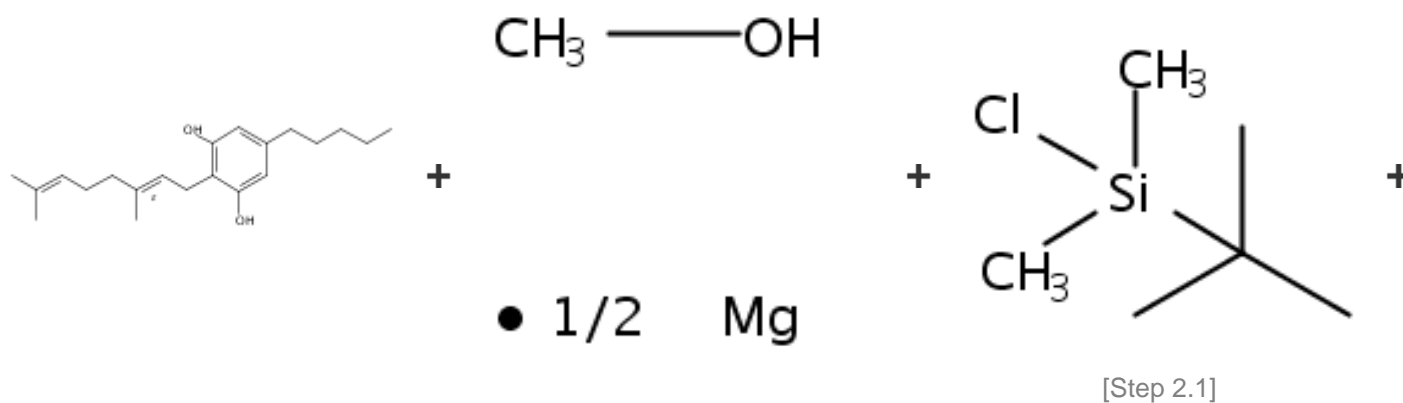
### References

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### 230. 3 Steps



## Overview

### Steps/Stages

### Notes

- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O  
 3.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 3.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

1) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 4, Reagents: 5, Catalysts: 1, Solvents: 4, Steps: 3, Stages: 6, Most stages in any one step: 2

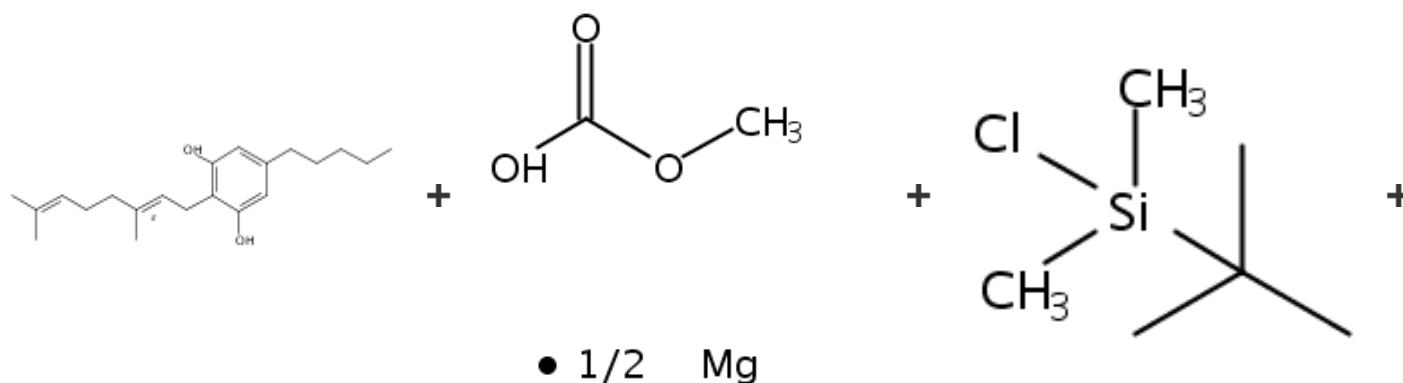
### References

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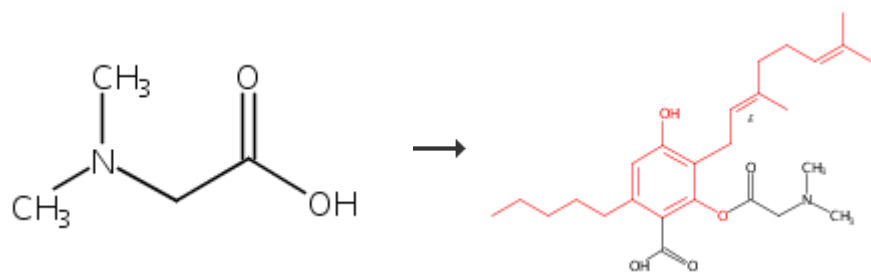
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### 231. 3 Steps



[Step 2.1]



[Step 3.1]

### [Overview](#)

### Steps/Stages

### Notes

- 1.1 S:DMF, 1 h, 120°C  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O  
 3.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 3.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

1) conversion = 40%, alternative preparation shown, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 4, Reagents: 5, Catalysts: 1, Solvents: 5, Steps: 3, Stages: 6, Most stages in any one step: 2

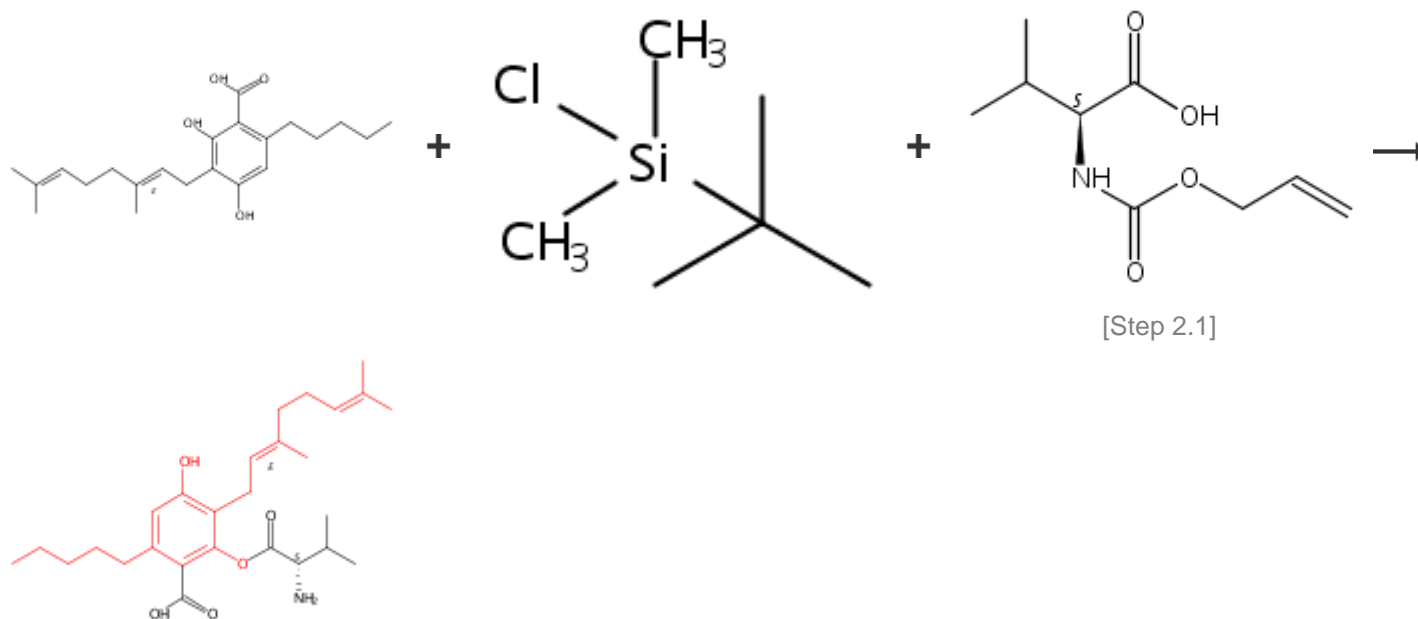
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### 232. 4 Steps



### Overview

#### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 2.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 2.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 3.1 R:PhSiH<sub>3</sub>, C: Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 4.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

1) regioselective, Reactants: 3, Reagents: 6, Catalysts: 1, Solvents: 3, Steps: 4, Stages: 6, Most stages in any one step: 2

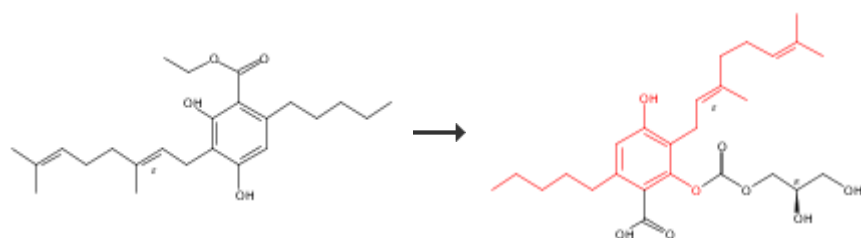
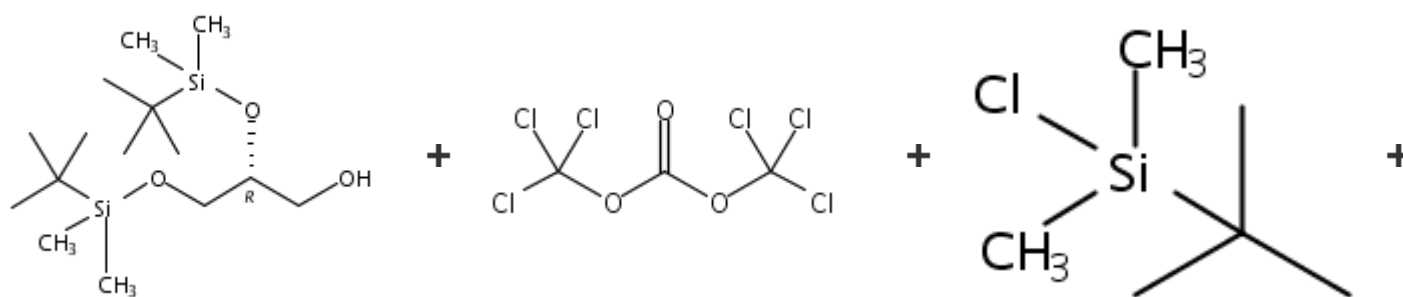
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#### [Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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**233. 4 Steps (Converging)**[Overview](#)**Steps/Stages**

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

**Notes**

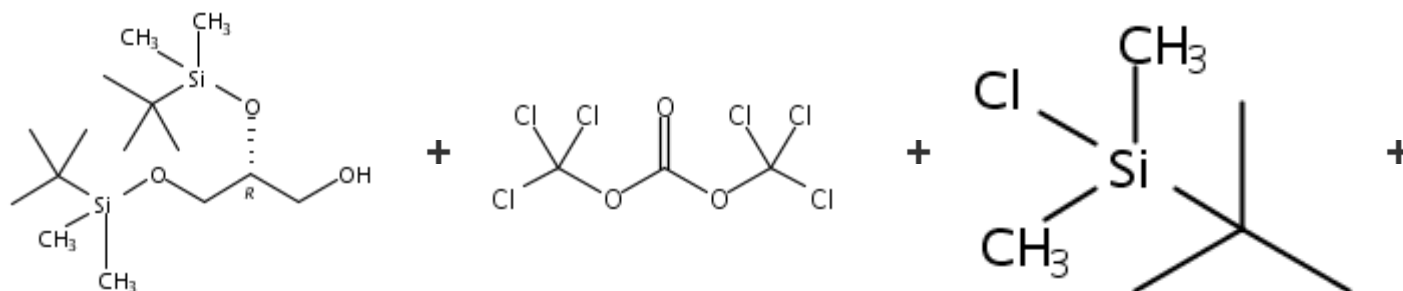
regioselective, alternative preparation shown, Reactants: 4, Reagents: 5, Solvents: 3, Steps: 4, Stages: 6, Most stages in any one step: 2

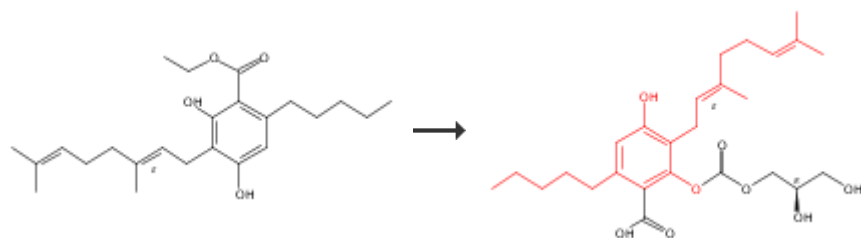
**References**

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**234. 4 Steps (Converging)**



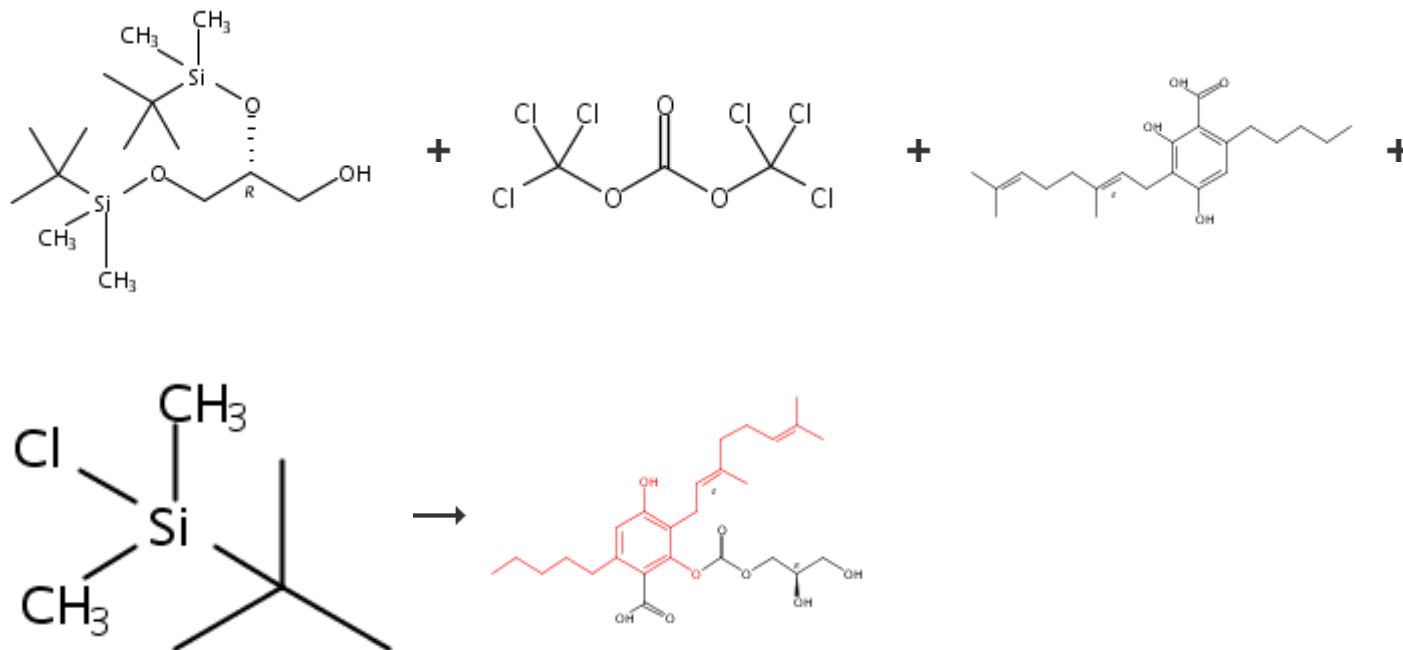
### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 1.3
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 3.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

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#### 235. 4 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 4, Reagents: 5, Solvents: 3, Steps: 4, Stages: 7, Most stages in any one step: 3

#### References

##### Biosynthesis of cannabinoid prodrugs

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From PCT Int. Appl., 2017181118, 19 Oct 2017

#### Notes

alternative preparation shown, regioselective, alternative preparation shown, Reactants: 4, Reagents: 5, Solvents: 3, Steps: 4, Stages: 6, Most stages in any one step: 2

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 3.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

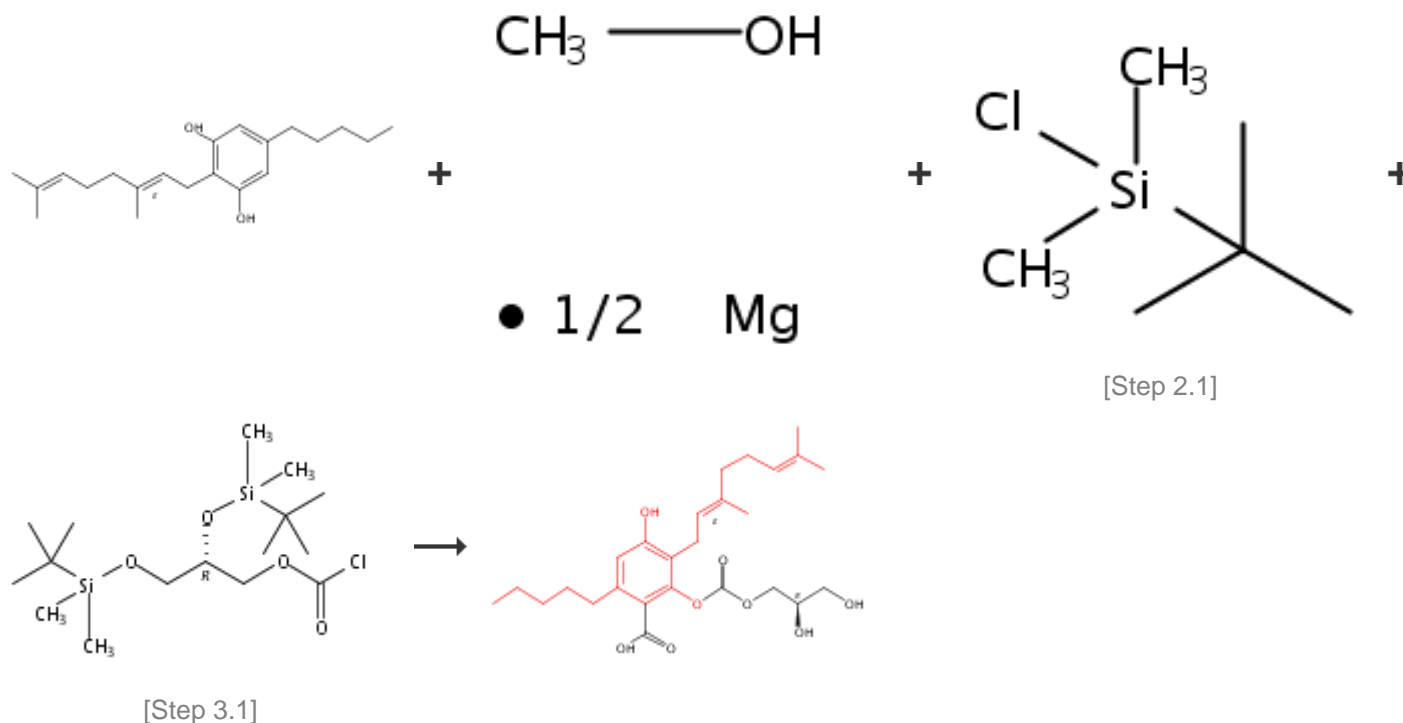
### References

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### 236. 4 Steps



### Overview

#### Steps/Stages

- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O  
 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 4.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 4.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

1) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, Reactants: 4, Reagents: 6, Solvents: 5, Steps: 4, Stages: 7, Most stages in any one step: 2

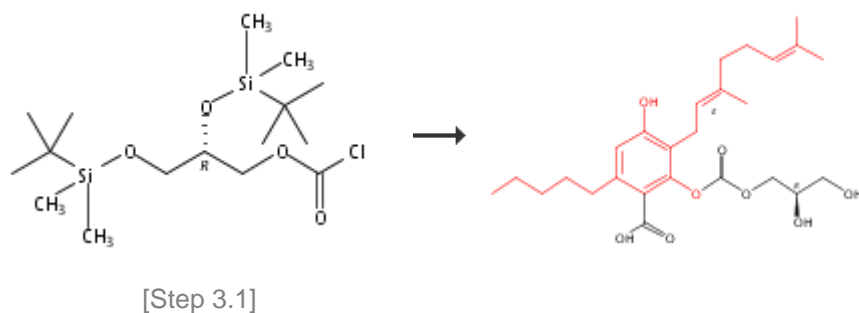
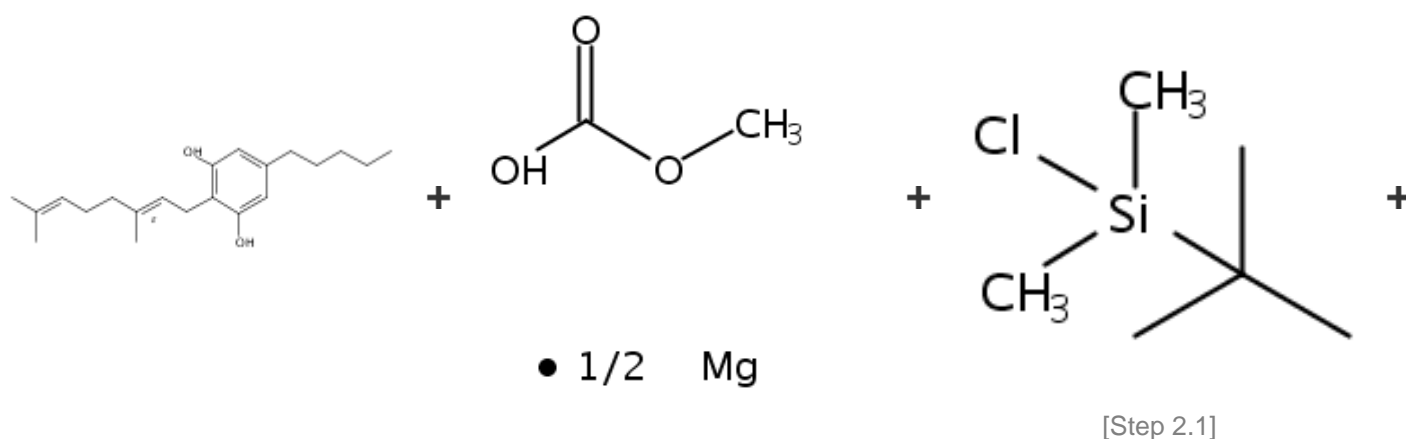
### References

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## 237. 4 Steps



## Overview

## Steps/Stages

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 4.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 4.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

## Notes

1) conversion = 40%, alternative preparation shown, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, Reactants: 4, Reagents: 6, Solvents: 6, Steps: 4, Stages: 7, Most stages in any one step: 2

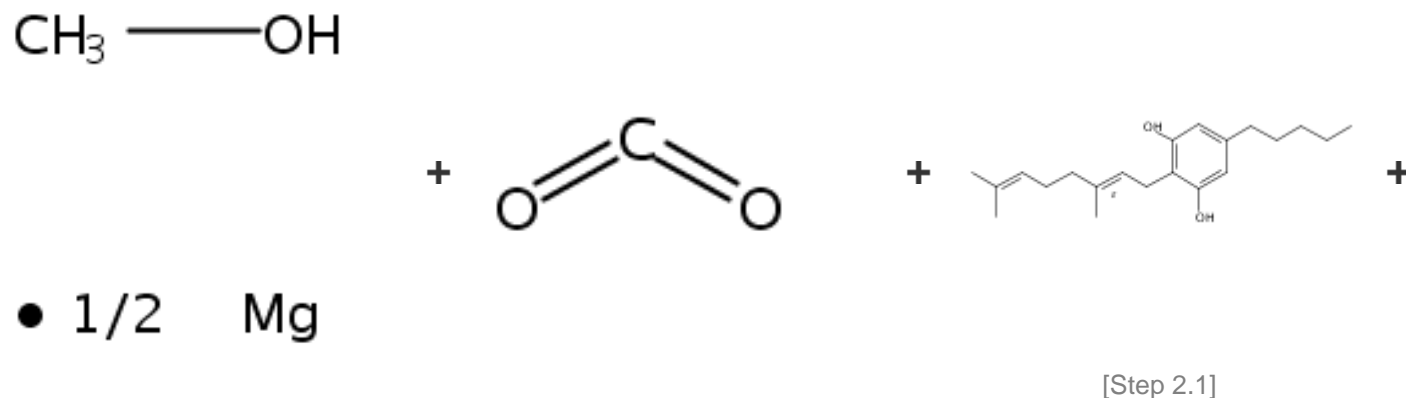
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## 238. 4 Steps







- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup> • F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 4, Reagents: 6, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 7, Most stages in any one step: 2

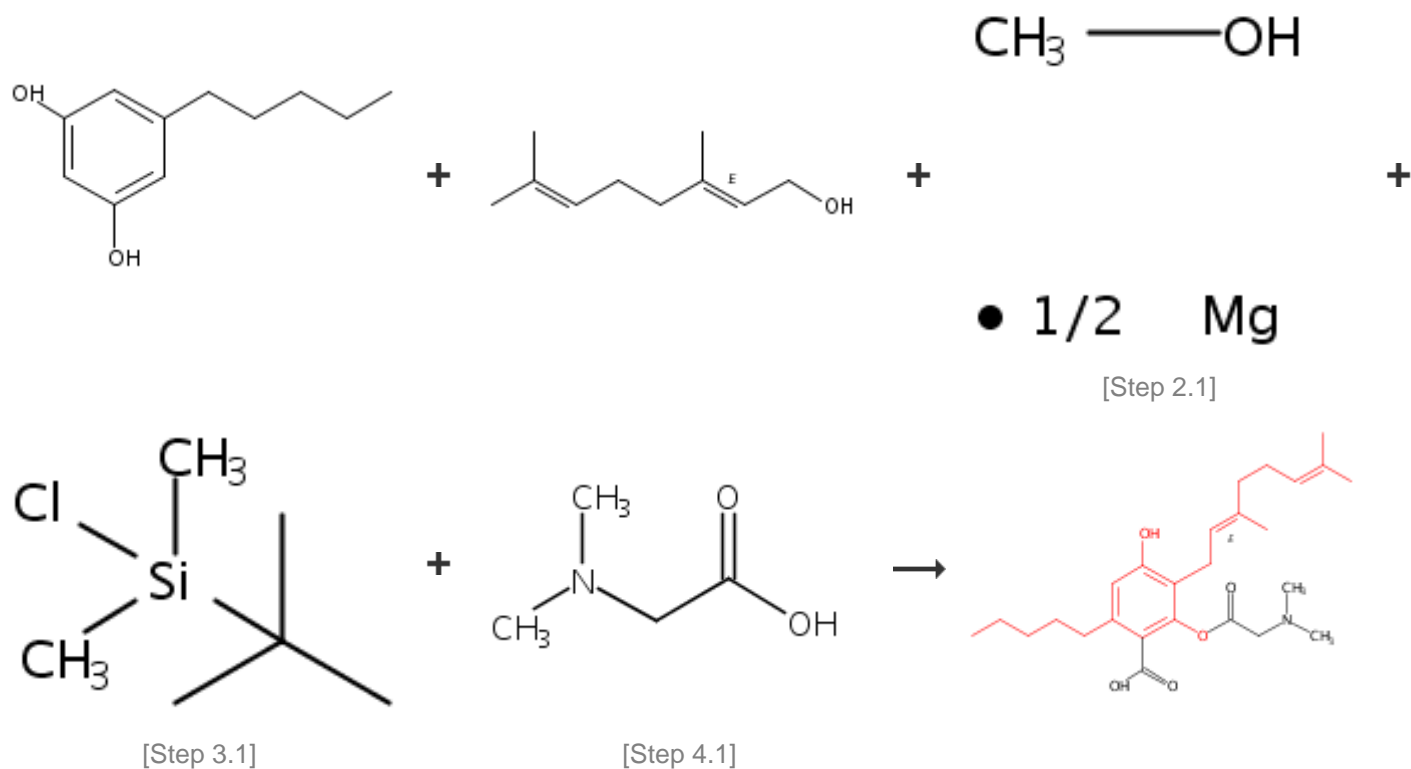
### References

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### 240. 4 Steps



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

1) in the dark, 2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 4, Steps: 4, Stages: 7, Most stages in any one step: 2

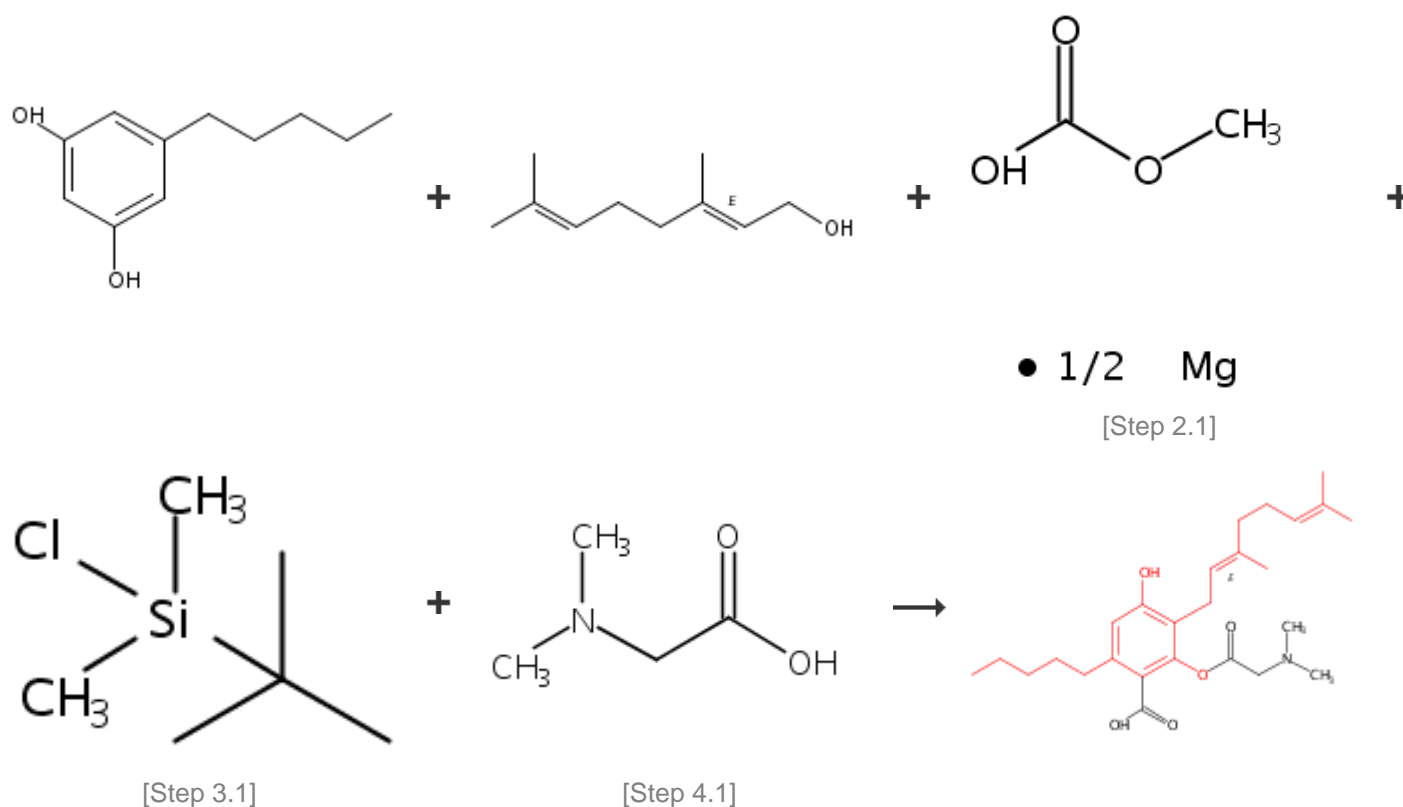
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### 241. 4 Steps



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

1) in the dark, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 4, Stages: 7, Most stages in any one step: 2

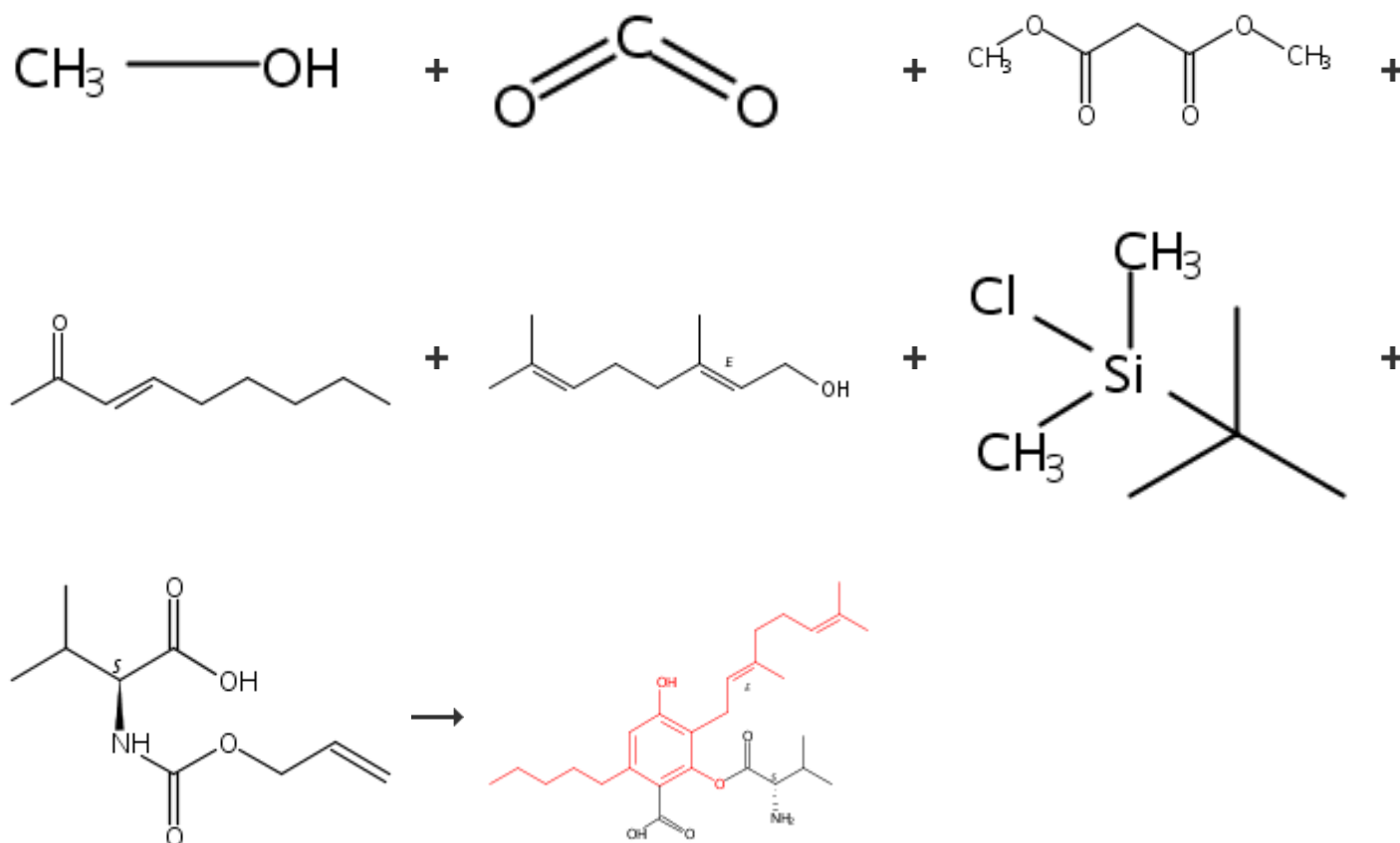
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#### 242. 10 Steps (Converging)



[Overview](#)

Steps/Stages

Notes

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 6.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 7.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 8.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

alternative preparation shown, conversion = 40%, regioselective, Reactants: 7, Reagents: 10, Catalysts: 2, Solvents: 5, Steps: 10, Stages: 13, Most stages in any one step: 2

### References

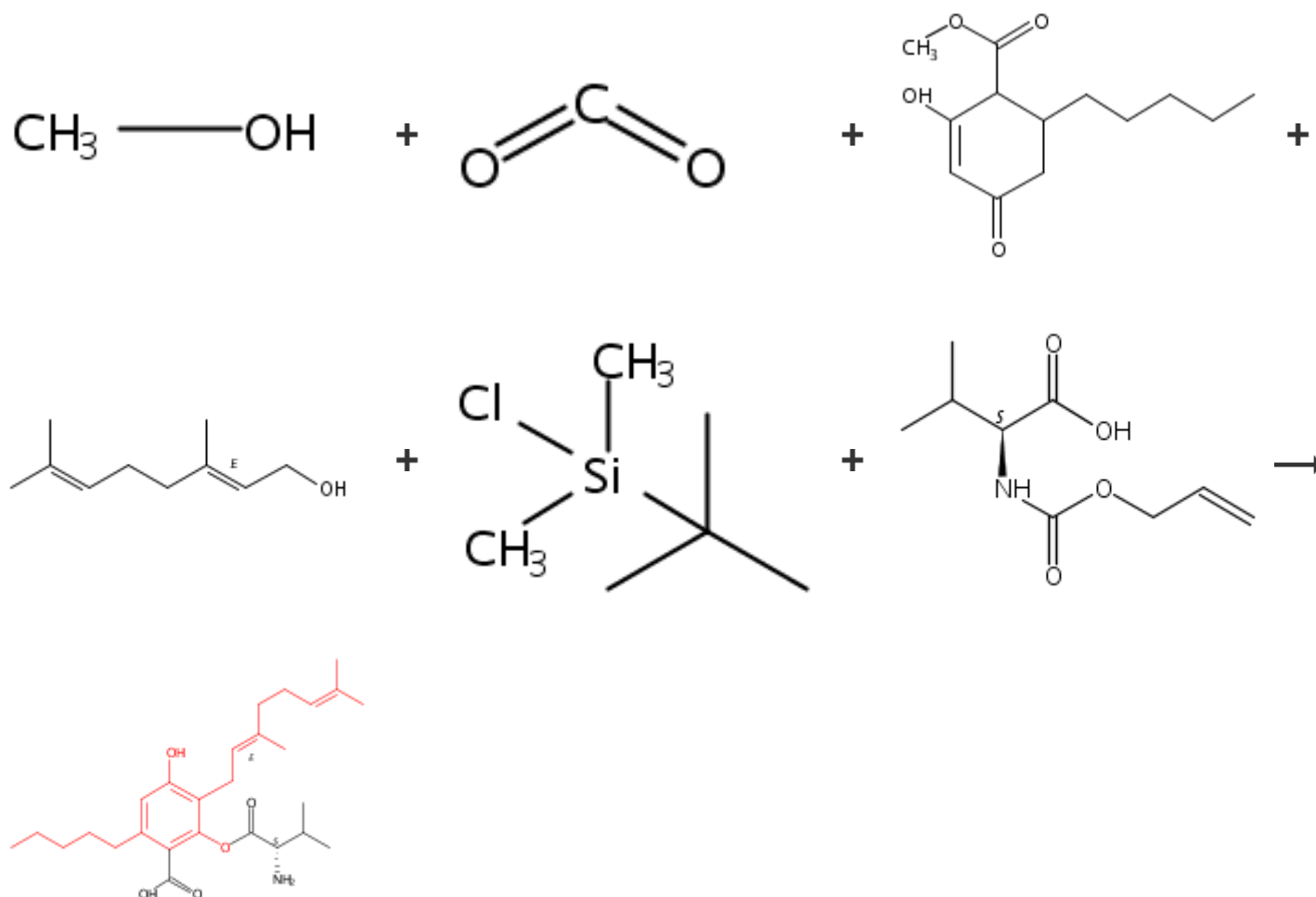
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

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### 243. 9 Steps (Converging)

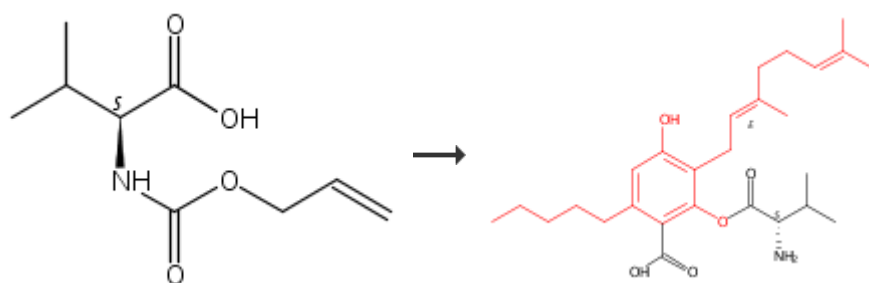
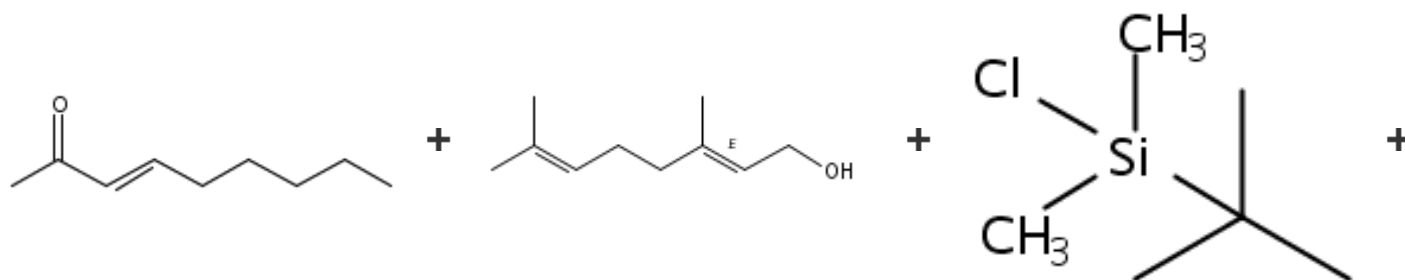
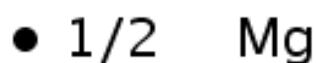


## Steps/Stages

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 5.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.1 R:PhSiH<sub>3</sub>, C: Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 7.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

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## 244. 9 Steps (Converging)



## Notes

alternative preparation shown, conversion = 40%, regioselective, Reactants: 6, Reagents: 9, Catalysts: 2, Solvents: 5, Steps: 9, Stages: 12, Most stages in any one step: 2

## References

[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

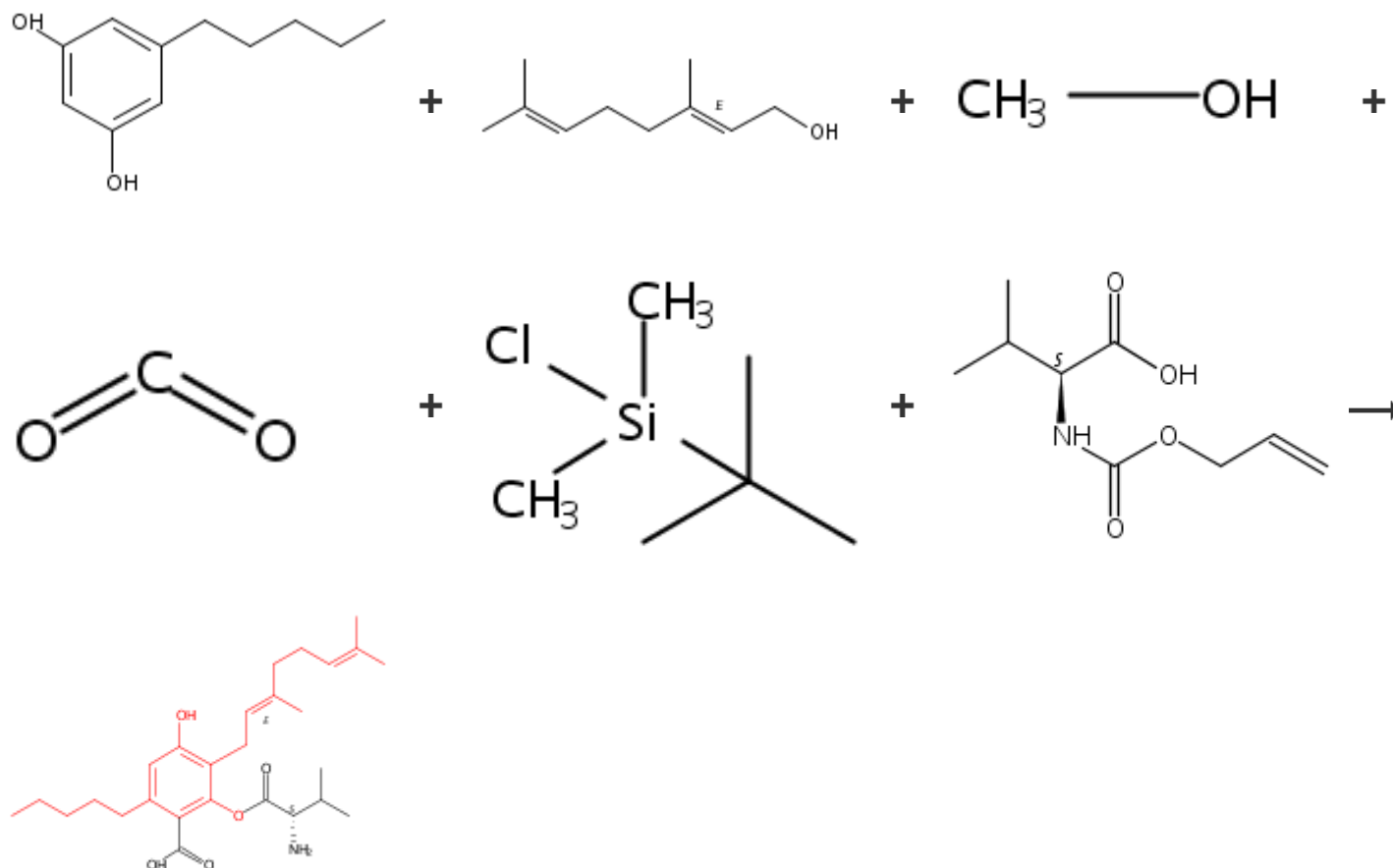
## Overview

## Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux
- 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C
- 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 6.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 7.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 8.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

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## 245. 8 Steps (Converging)



## Overview

## Notes

alternative preparation shown, conversion = 40%, regioselective, Reactants: 7, Reagents: 9, Catalysts: 2, Solvents: 5, Steps: 9, Stages: 12, Most stages in any one step: 2

## References

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By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

**Steps/Stages**

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 5.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 7.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

alternative preparation shown, conversion = 40%, regioselective, Reactants: 6, Reagents: 8, Catalysts: 2, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

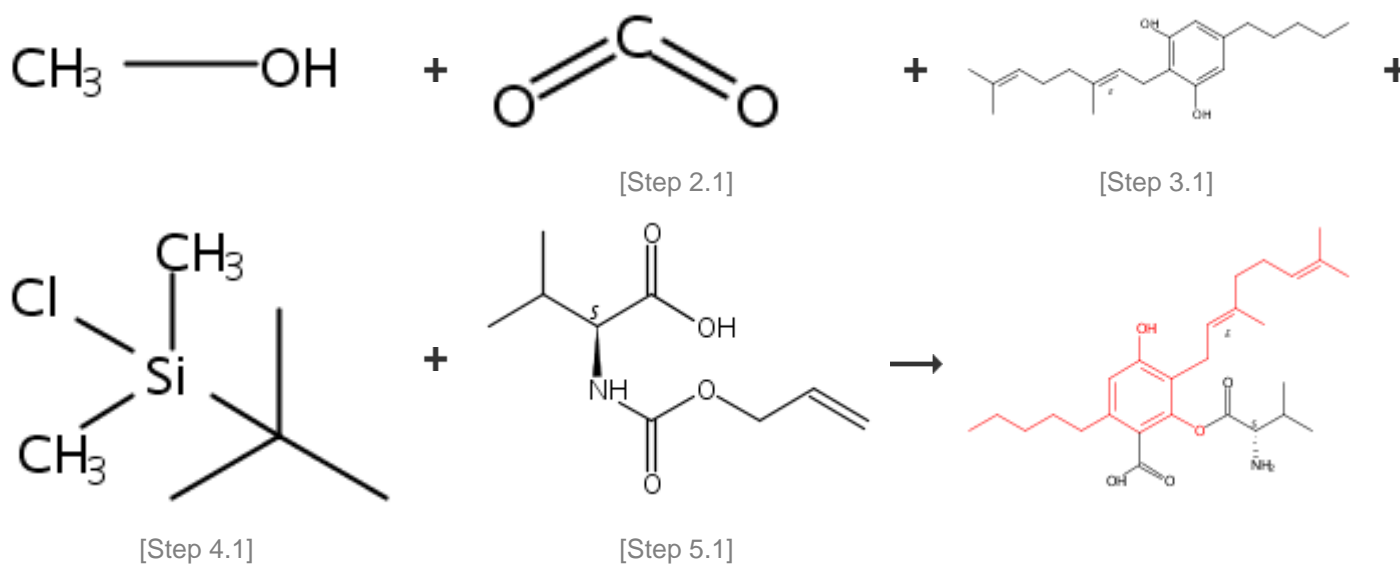
**References**

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**246. 7 Steps**

[Overview](#)

**Steps/Stages****Notes**

- 1.1 R:Mg, S:MeOH, cooled  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 5.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 7.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

3) alternative preparation shown, conversion = 40%, 4) regioselective, Reactants: 5, Reagents: 8, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

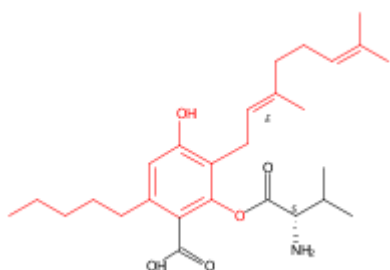
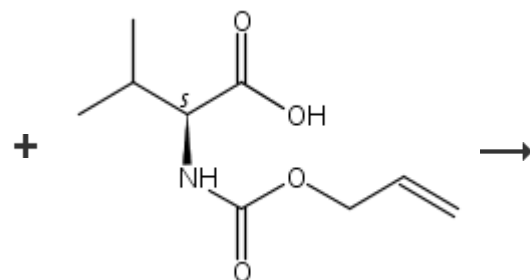
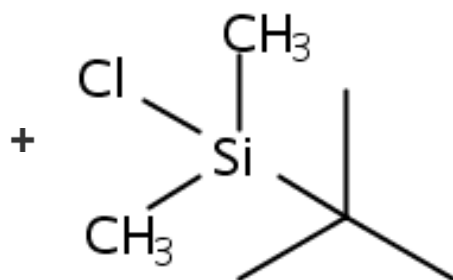
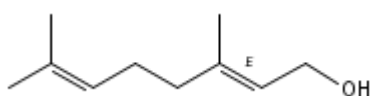
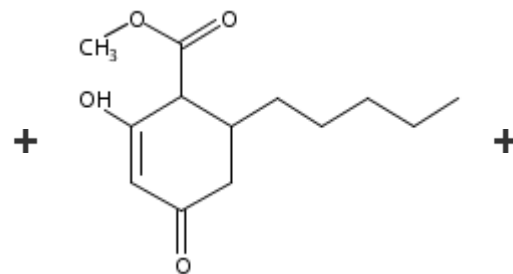
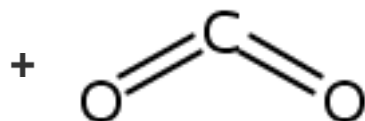
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### 247. 8 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**



- 1.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 5.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 7.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

alternative preparation shown, conversion = 40%, regioselective, Reactants: 6, Reagents: 8, Catalysts: 2, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

### References

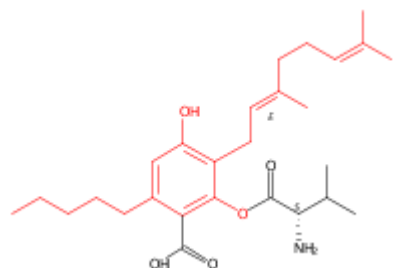
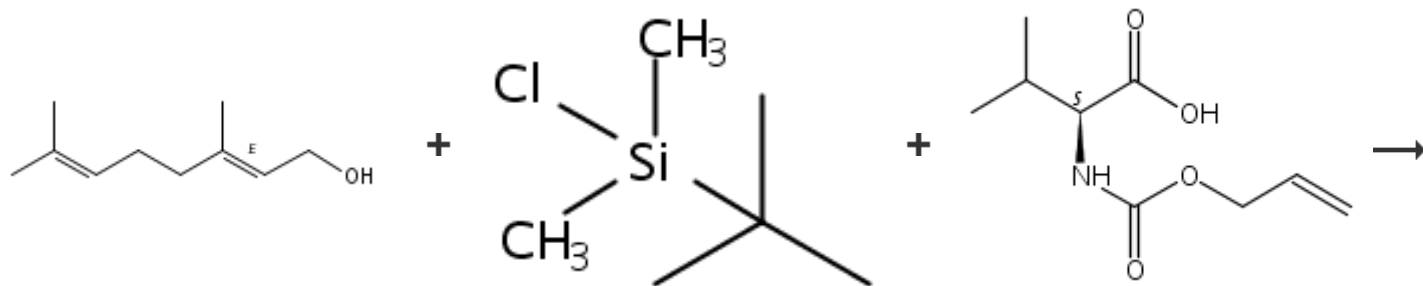
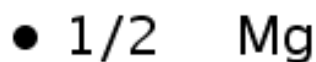
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### 248. 7 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 S:DMF, 140°C  
 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 4.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 6.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

alternative preparation shown, conversion = 40%, regioselective, Reactants: 6, Reagents: 7, Catalysts: 2, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

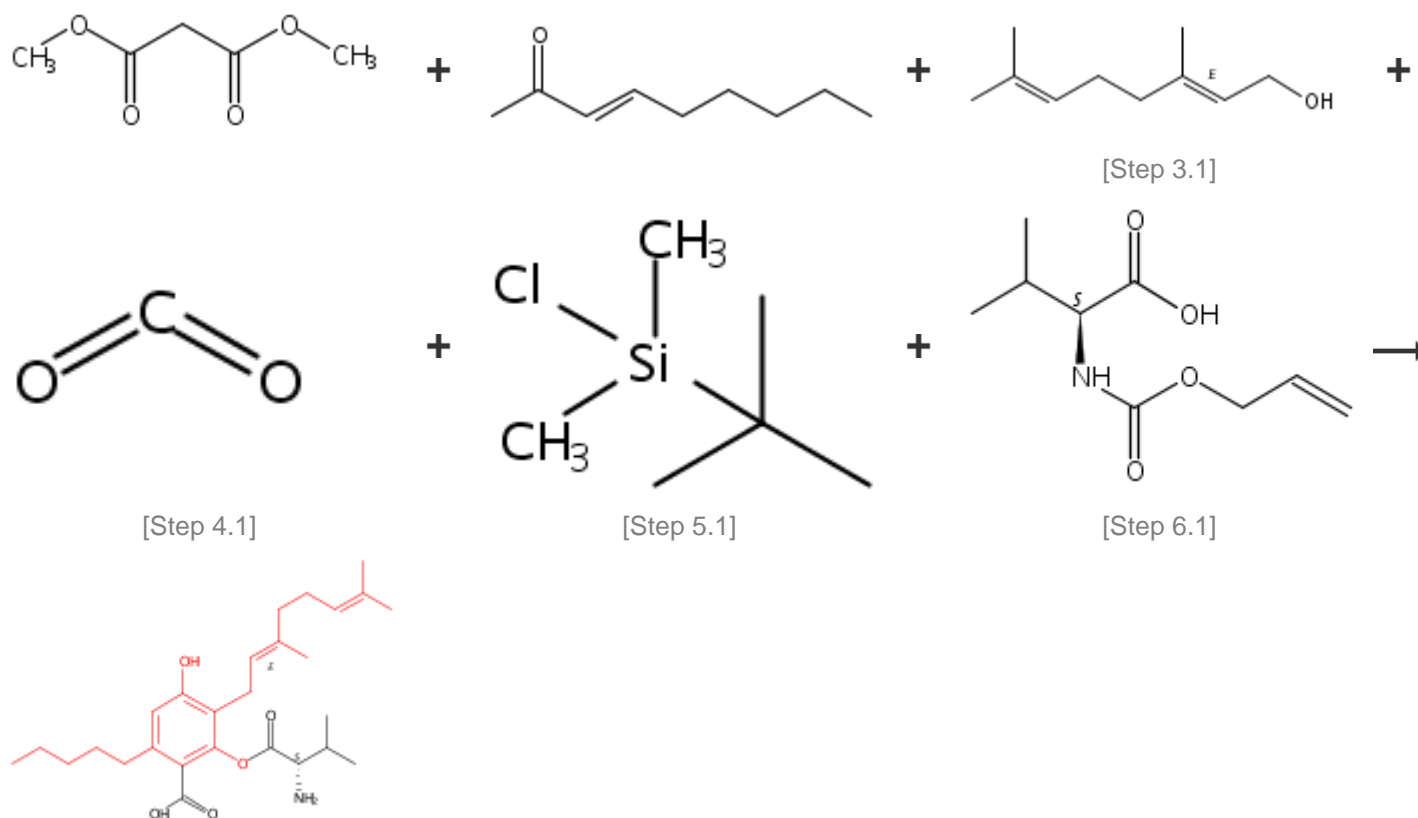
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### 249. 8 Steps



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 6.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 7.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 8.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

4) alternative preparation shown, conversion = 85%, 5) regioselective, Reactants: 6, Reagents: 10, Catalysts: 2, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

### References

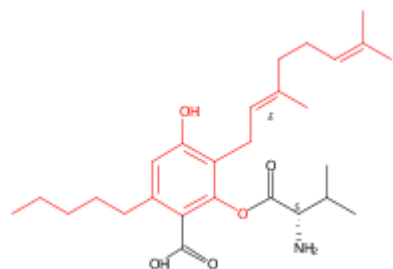
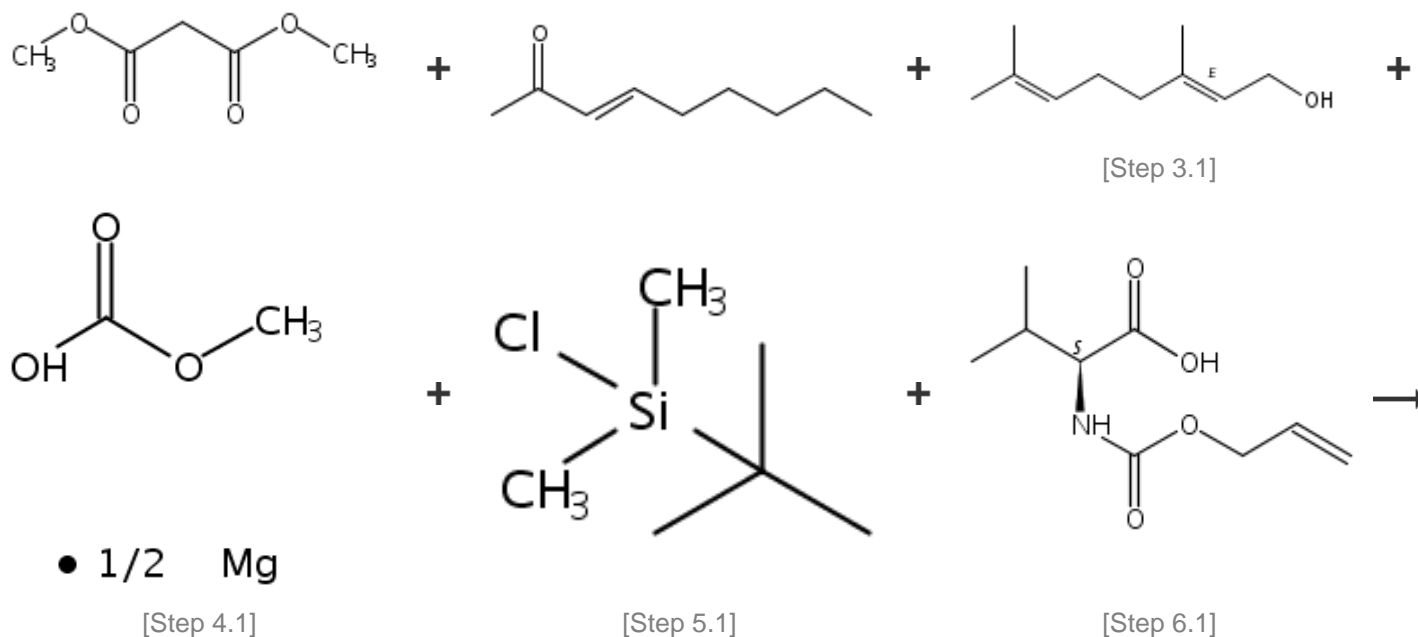
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### 250. 8 Steps



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux  
 2.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 3.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 6.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 7.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 8.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

4) alternative preparation shown, conversion = 40%, 5) regioselective, Reactants: 6, Reagents: 9, Catalysts: 2, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

### References

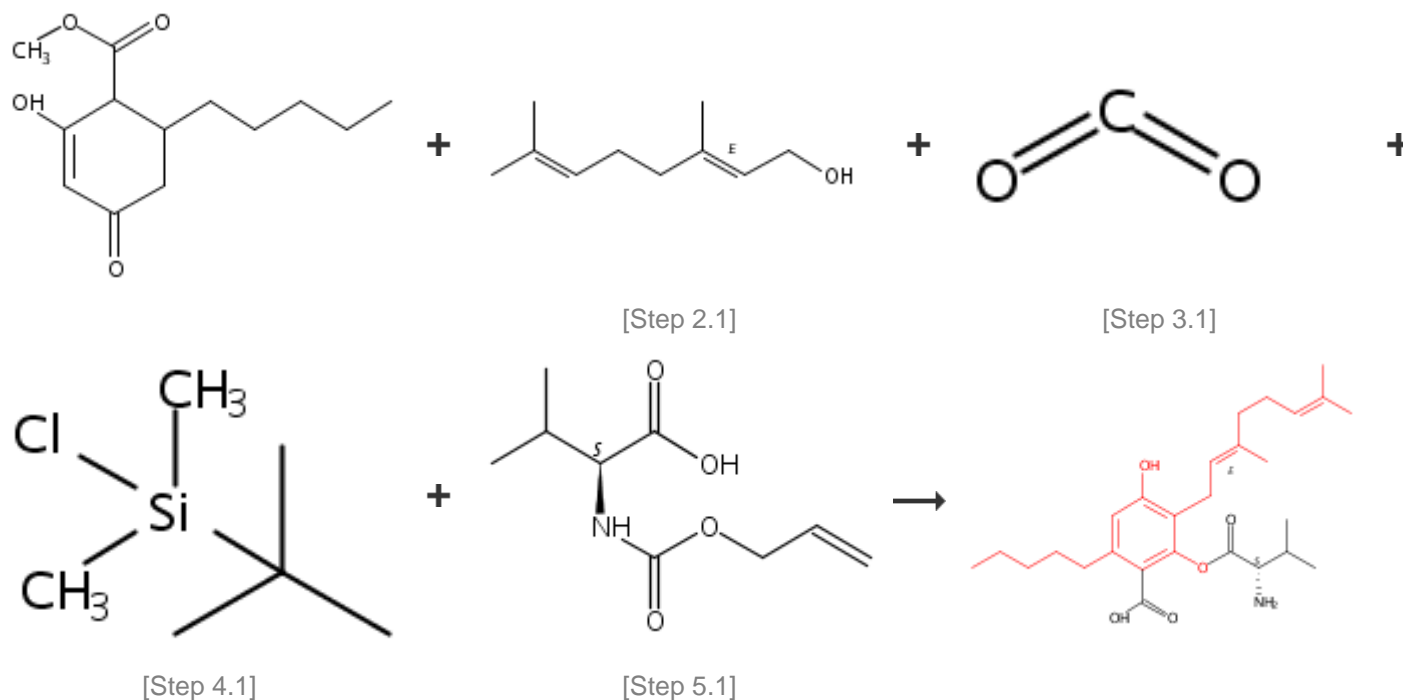
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### 251. 7 Steps



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 5.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 7.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

3) alternative preparation shown, conversion = 85%, 4) regioselective, Reactants: 5, Reagents: 9, Catalysts: 2, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

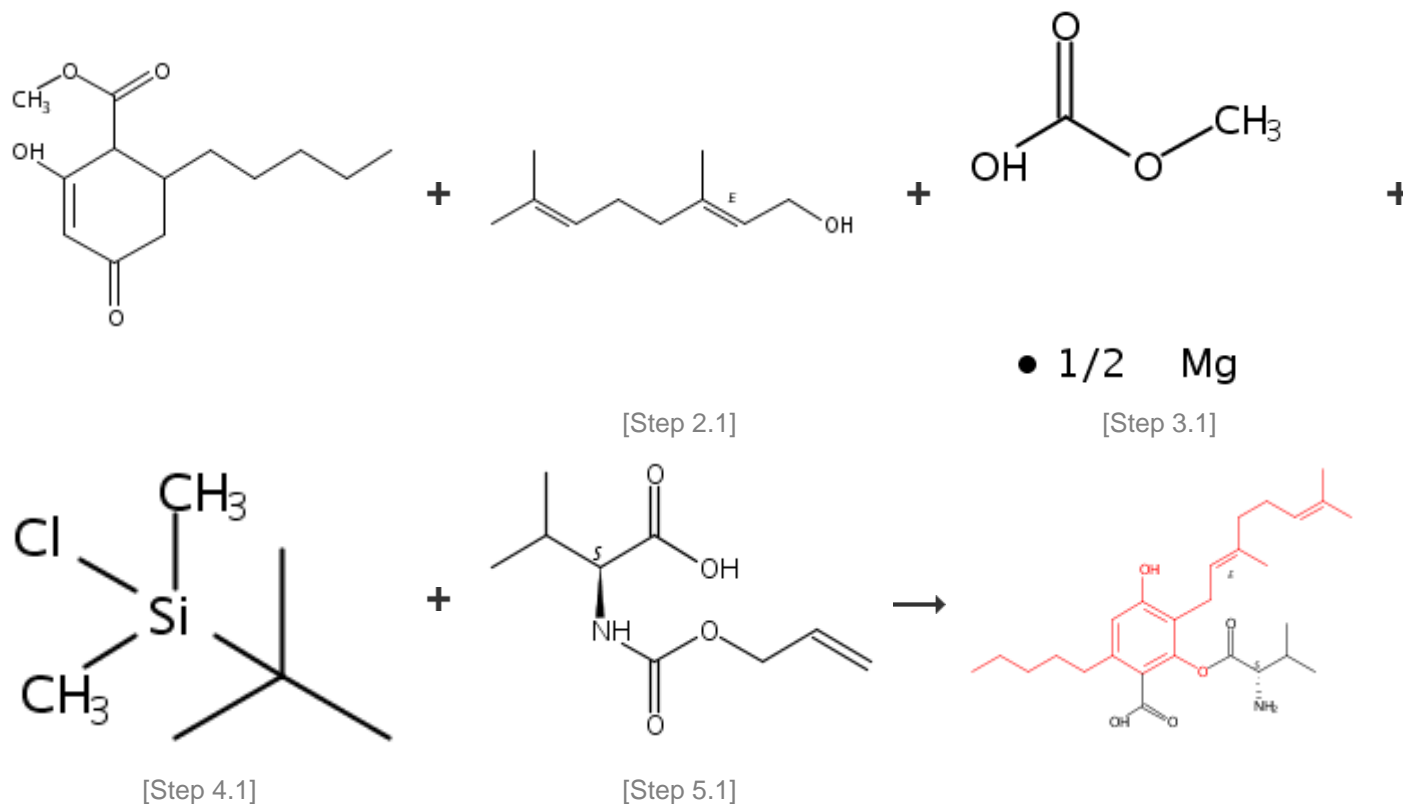
[Methods for the manufacture of cannabinoid prodrugs, pharmaceutical formulations and their use](#)

By Peet, Richard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017216362, 21 Dec 2017

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### 252. 7 Steps



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Br<sub>2</sub>, S:DMF, 90 min, cooled; 80°C → 160°C; 10 h, 160°C  
 2.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 5.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 7.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

3) alternative preparation shown, conversion = 40%, 4) regioselective, Reactants: 5, Reagents: 8, Catalysts: 2, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

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By Peet, Richard C. and Kavarana, Malcolm J.

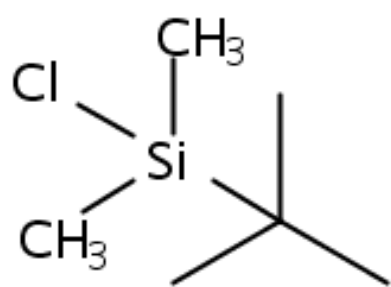
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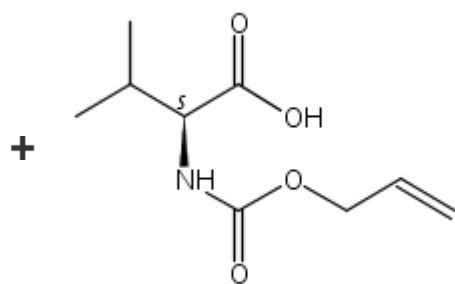
### 253. 6 Steps



● 1/2 Mg

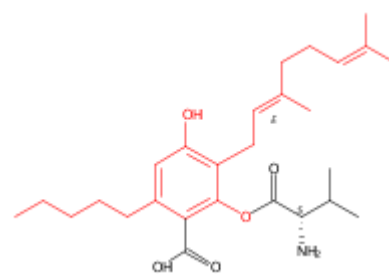


[Step 3.1]



[Step 4.1]

[Step 2.1]



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 S:DMF, 140°C  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 4.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 6.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

2) alternative preparation shown, conversion = 40%, 3) regioselective, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

### References

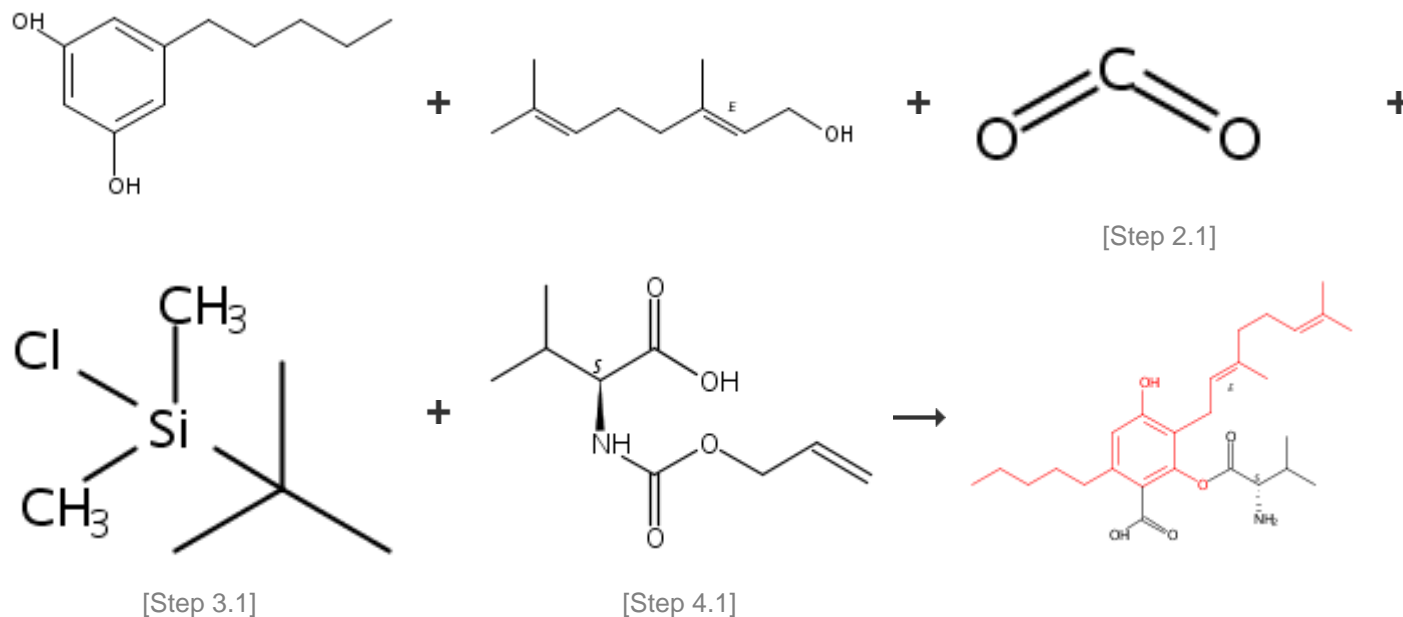
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### 254. 6 Steps



### Overview

#### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 4.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt  
 6.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

2) alternative preparation shown, conversion = 85%, 3) regioselective, Reactants: 5, Reagents: 8, Catalysts: 2, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

### References

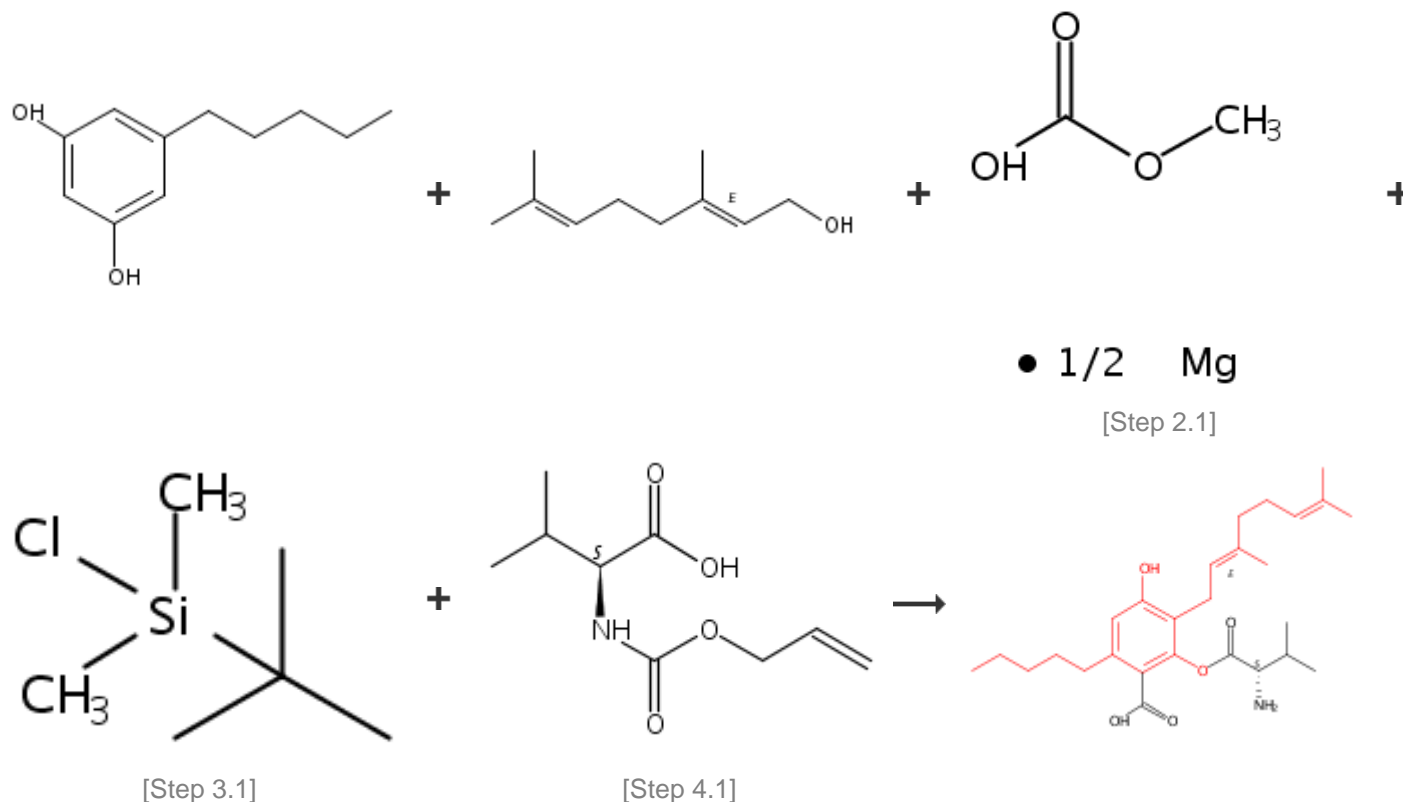
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### 255. 6 Steps



#### Overview

#### Steps/Stages

- 1.1 C:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 4.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 6.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

2) alternative preparation shown, conversion = 40%, 3) regioselective, Reactants: 5, Reagents: 7, Catalysts: 2, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

#### References

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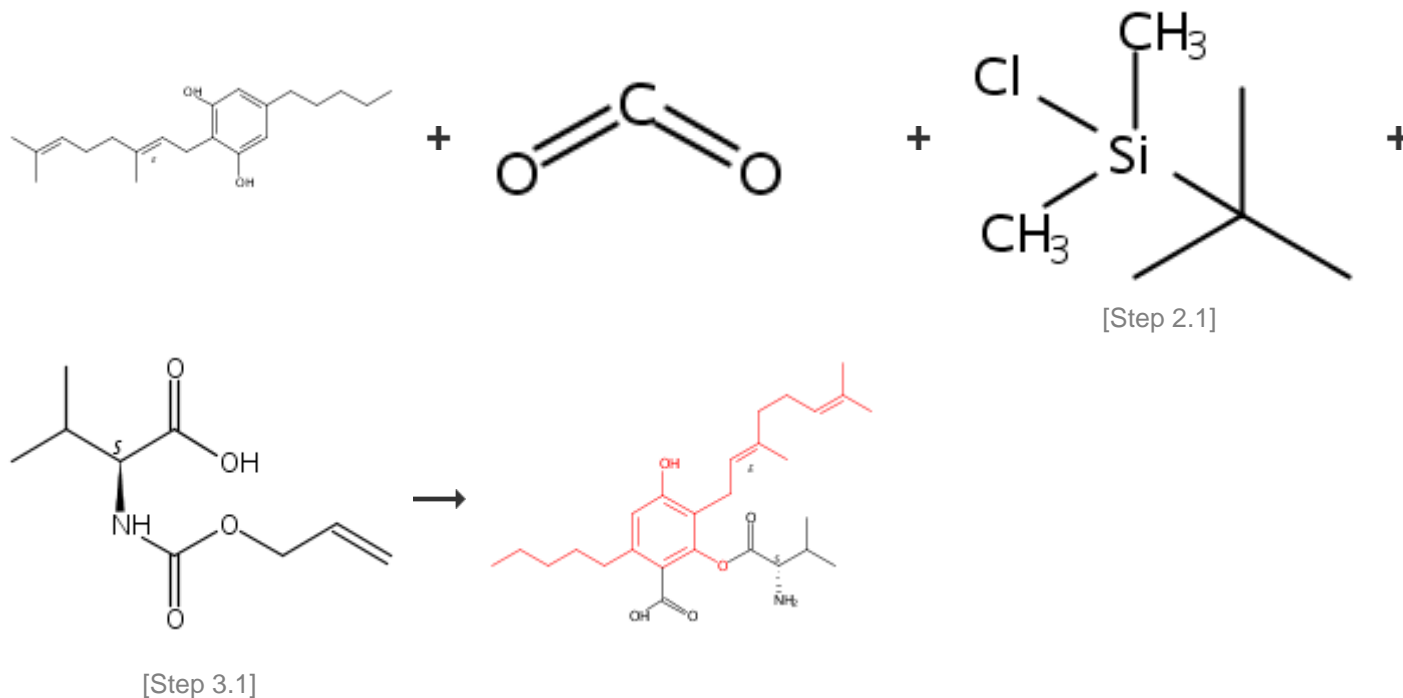
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### 256. 5 Steps





## Overview

### Steps/Stages

- 1.1 R:Mg(OMe)<sub>2</sub>, S:DMF, rt → 50°C; 3 h, 50°C; 50°C → rt
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 3.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 4.1 R:PhSiH<sub>3</sub>, C: Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 5.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

1) alternative preparation shown, conversion = 85%, 2) regioselective, Reactants: 4, Reagents: 8, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

### References

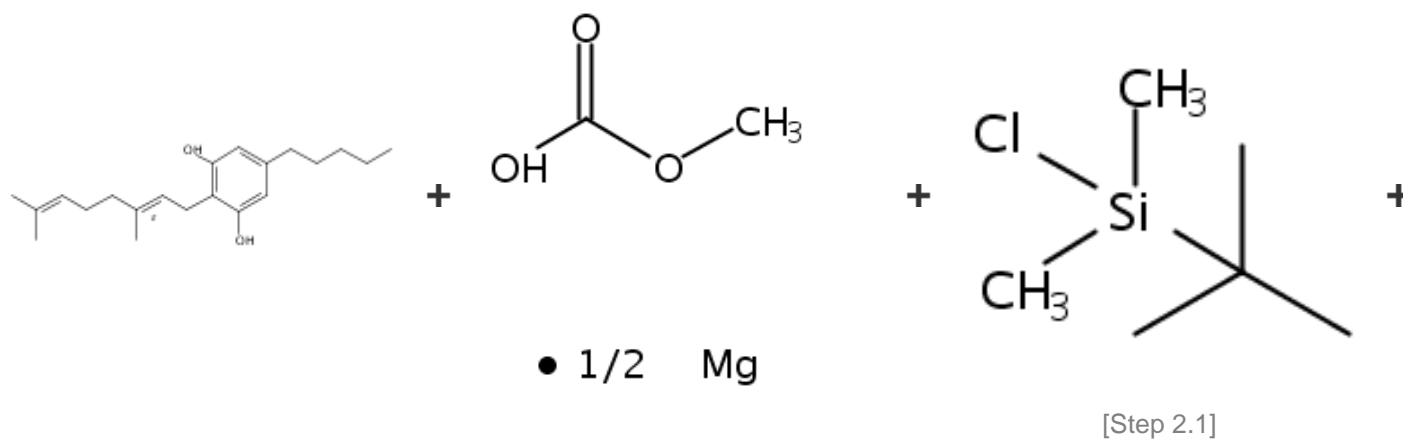
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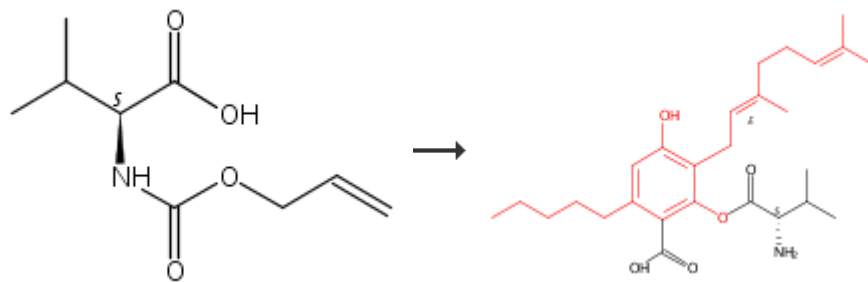
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### 257. 5 Steps





[Step 3.1]

**Overview****Steps/Stages**

- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:DCC, R:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 3.2 S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 4.1 R:PhSiH<sub>3</sub>, C:Pd(PPh<sub>3</sub>)<sub>4</sub>, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, rt
- 5.1 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

**Notes**

1) alternative preparation shown, conversion = 40%, 2) regioselective, Reactants: 4, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

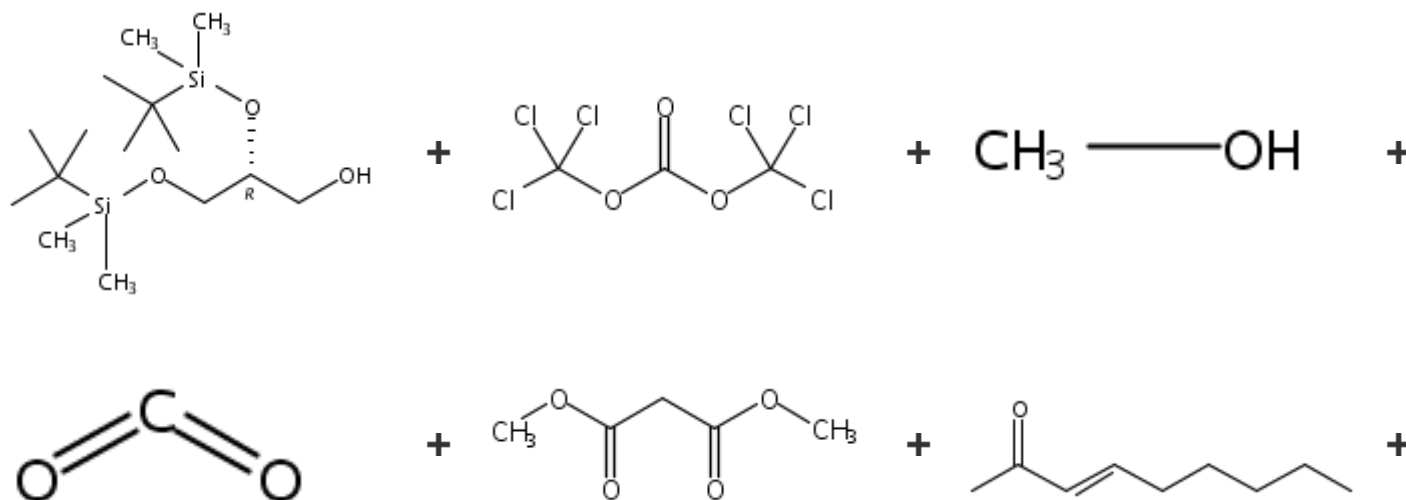
**References**

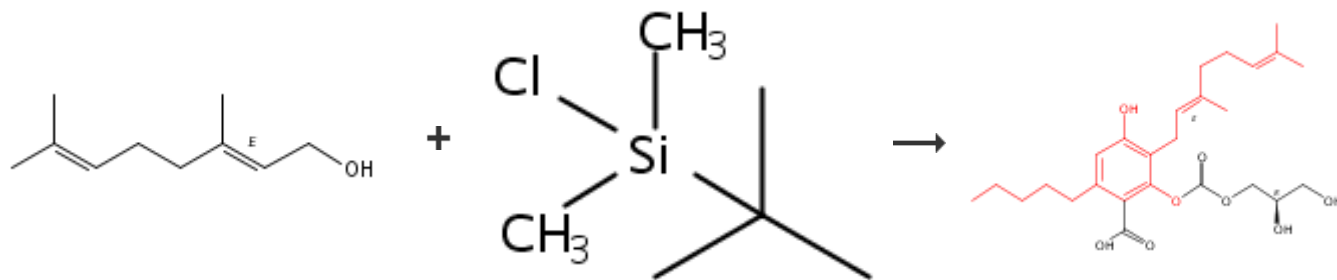
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**258. 10 Steps (Converging)**



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 8, Reagents: 11, Solvents: 6, Steps: 10, Stages: 14, Most stages in any one step: 2

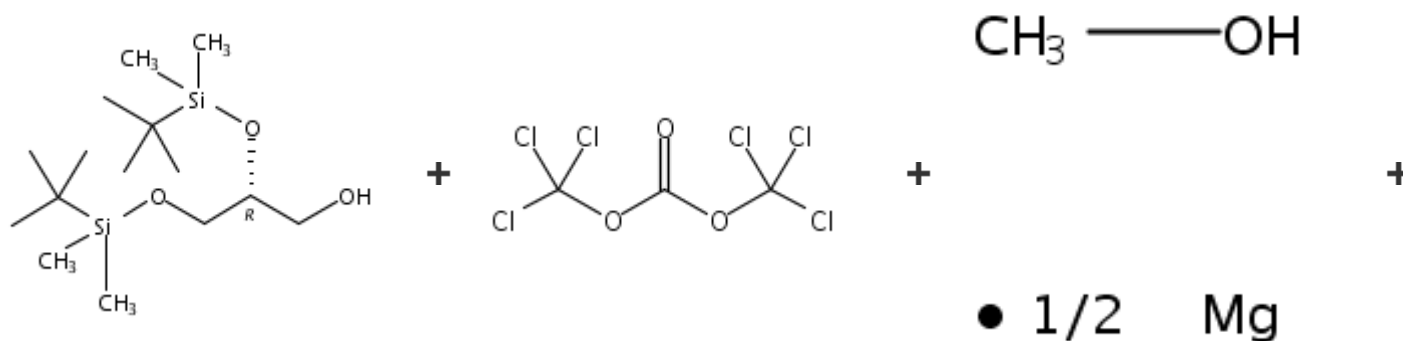
### References

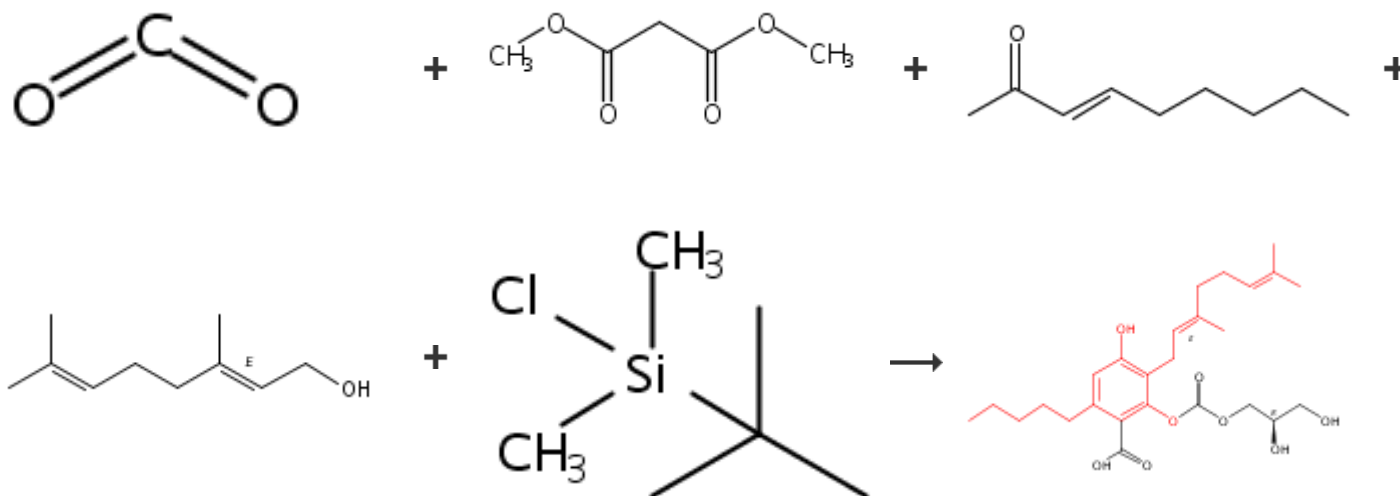
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### 259. 9 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 8, Reagents: 10, Solvents: 6, Steps: 9, Stages: 13, Most stages in any one step: 2

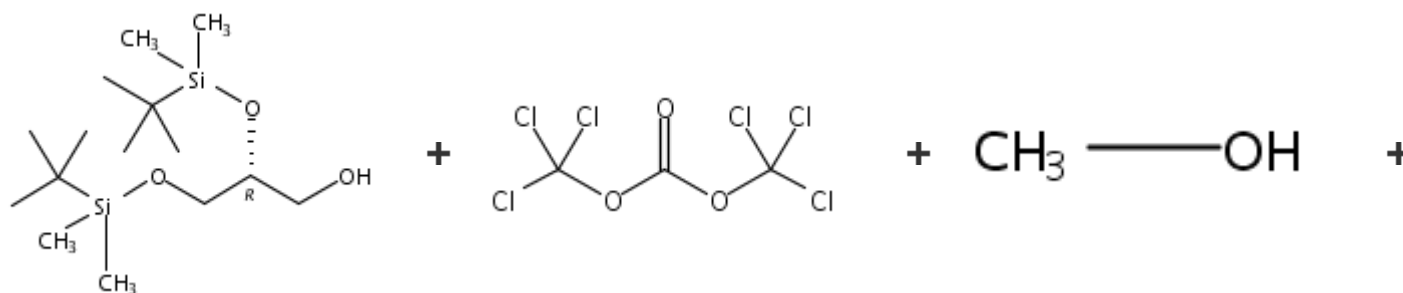
### References

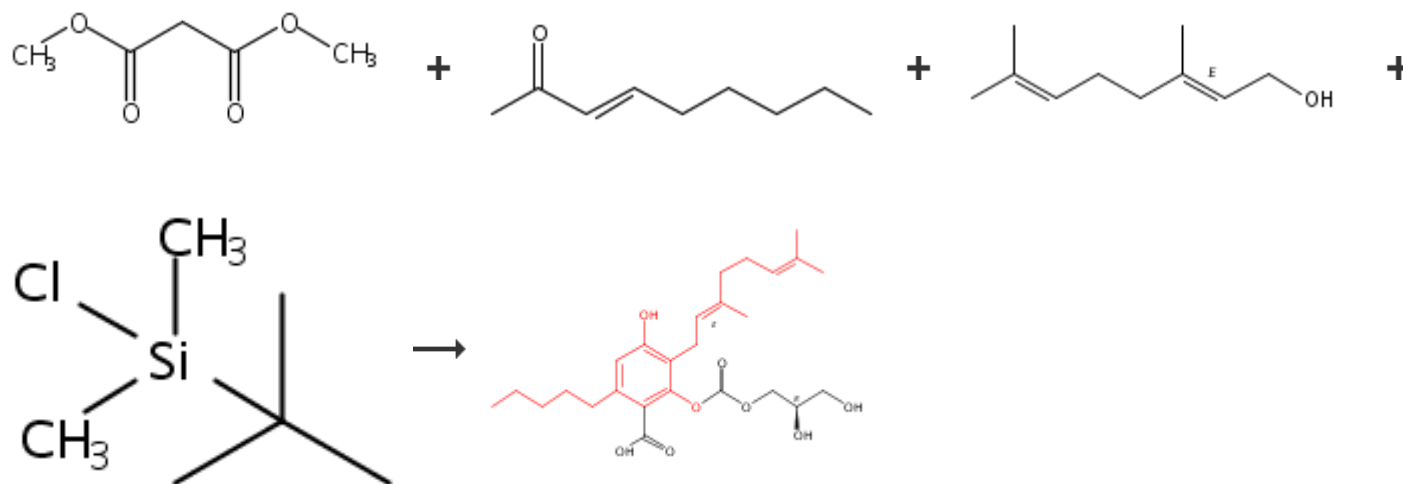
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### 260. 9 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 11, Solvents: 6, Steps: 9, Stages: 13, Most stages in any one step: 2

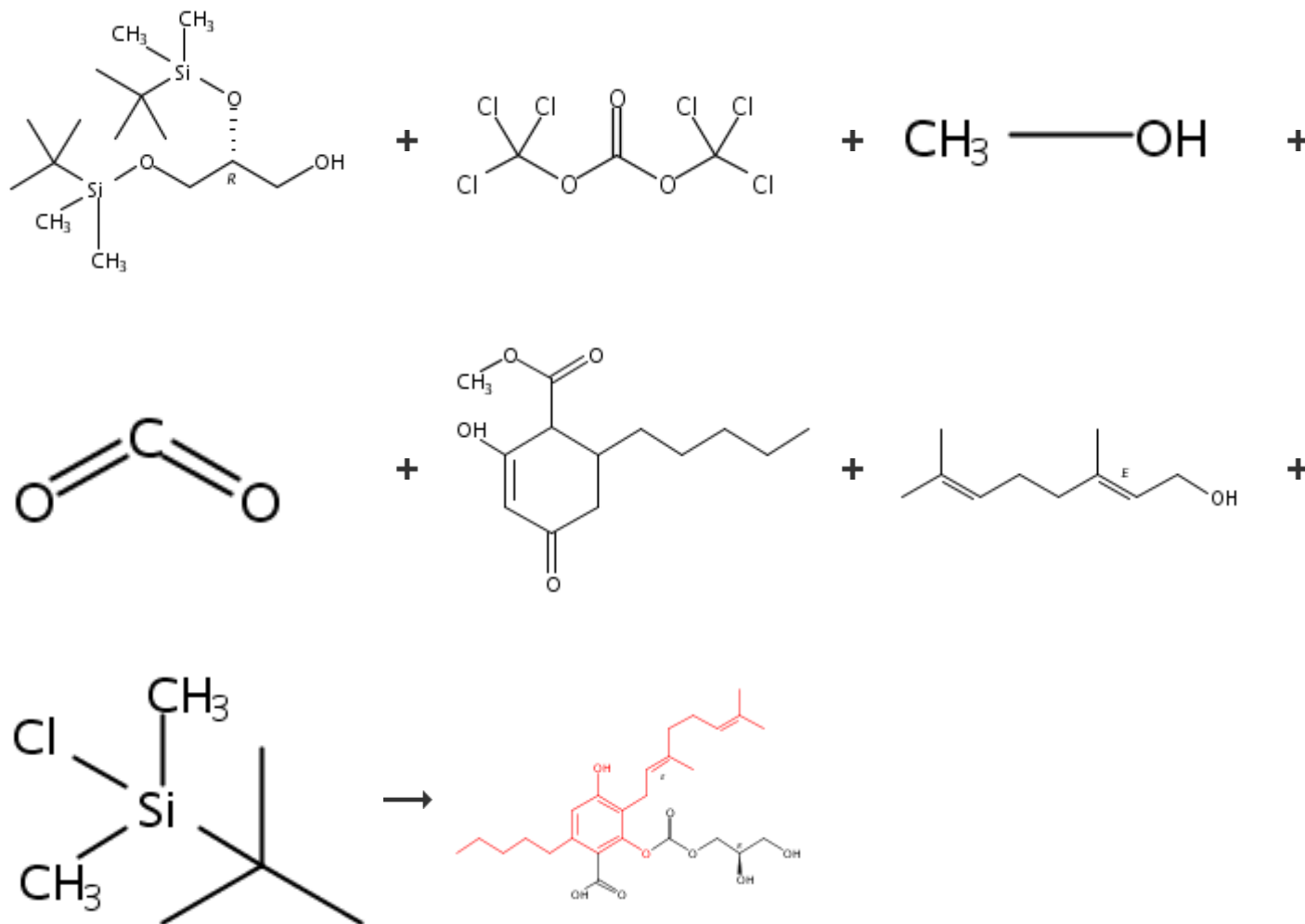
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### 261. 9 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 9, Solvents: 6, Steps: 9, Stages: 12, Most stages in any one step: 2

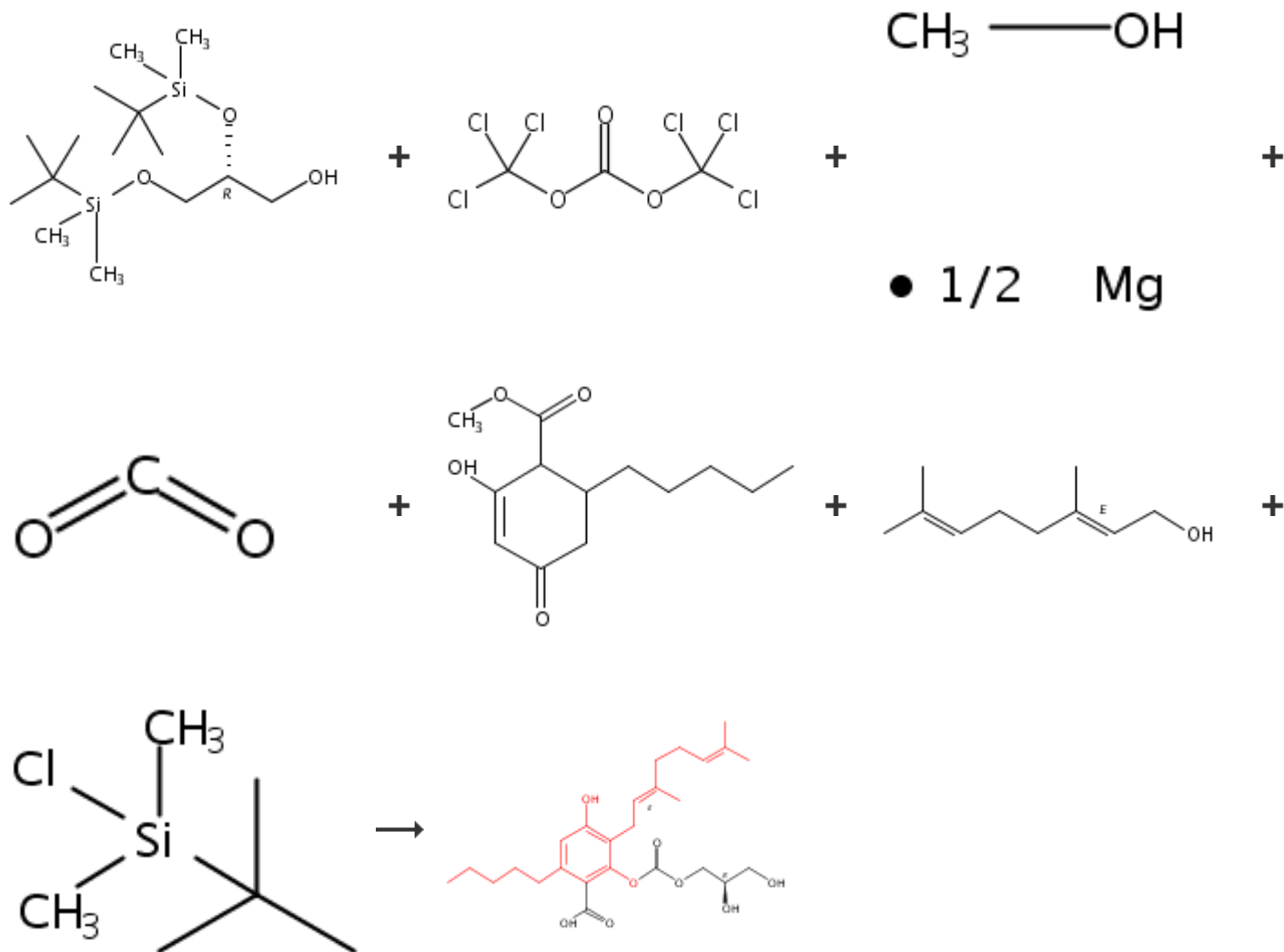
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### 262. 8 Steps (Converging)



[Overview](#)

Steps/Stages

Notes

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 8, Solvents: 6, Steps: 8, Stages: 11, Most stages in any one step: 2

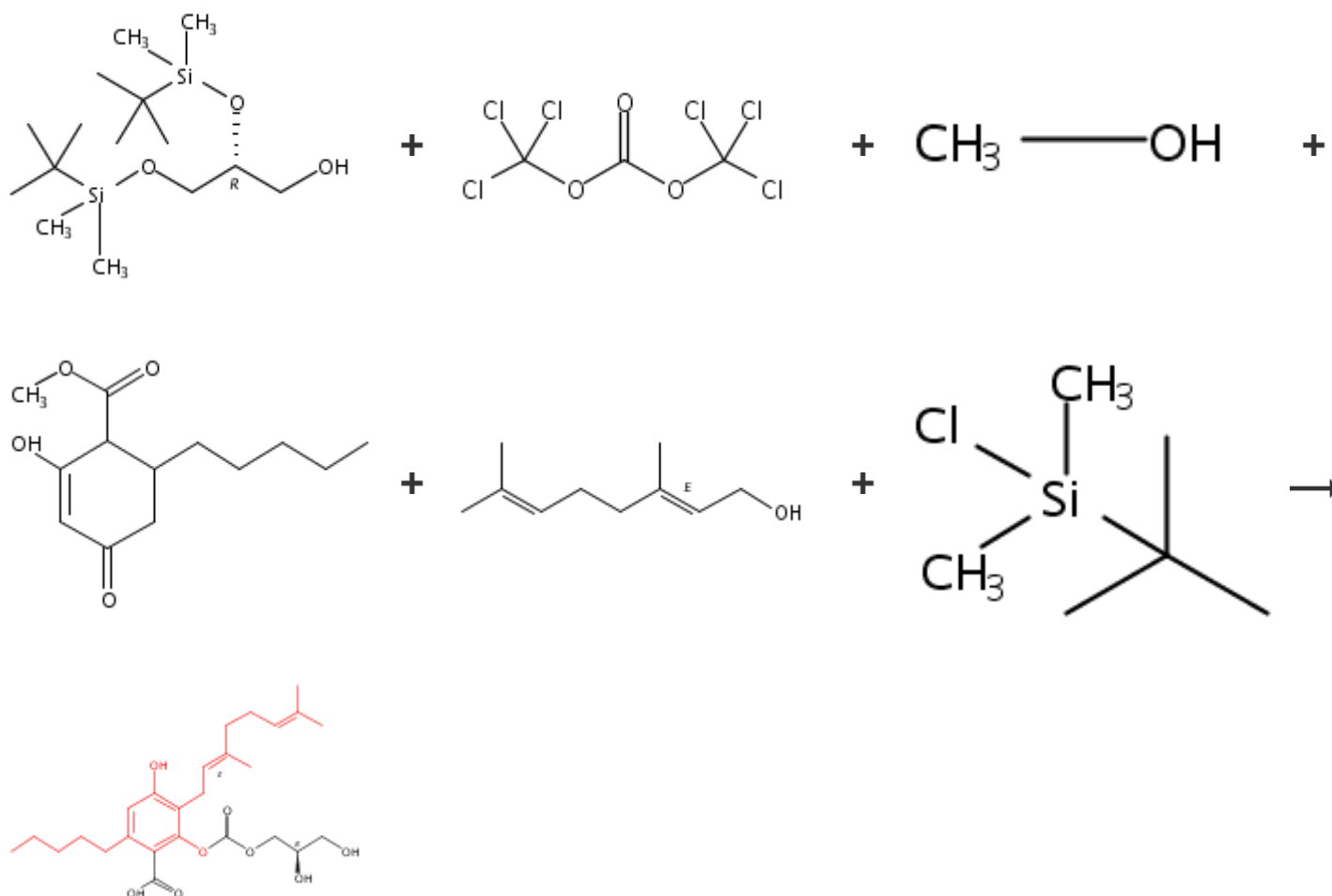
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#### Biosynthesis of cannabinoid prodrugs

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### 263. 8 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**



- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:Mg, S:MeOH, rt  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 9, Solvents: 6, Steps: 8, Stages: 11, Most stages in any one step: 2

### References

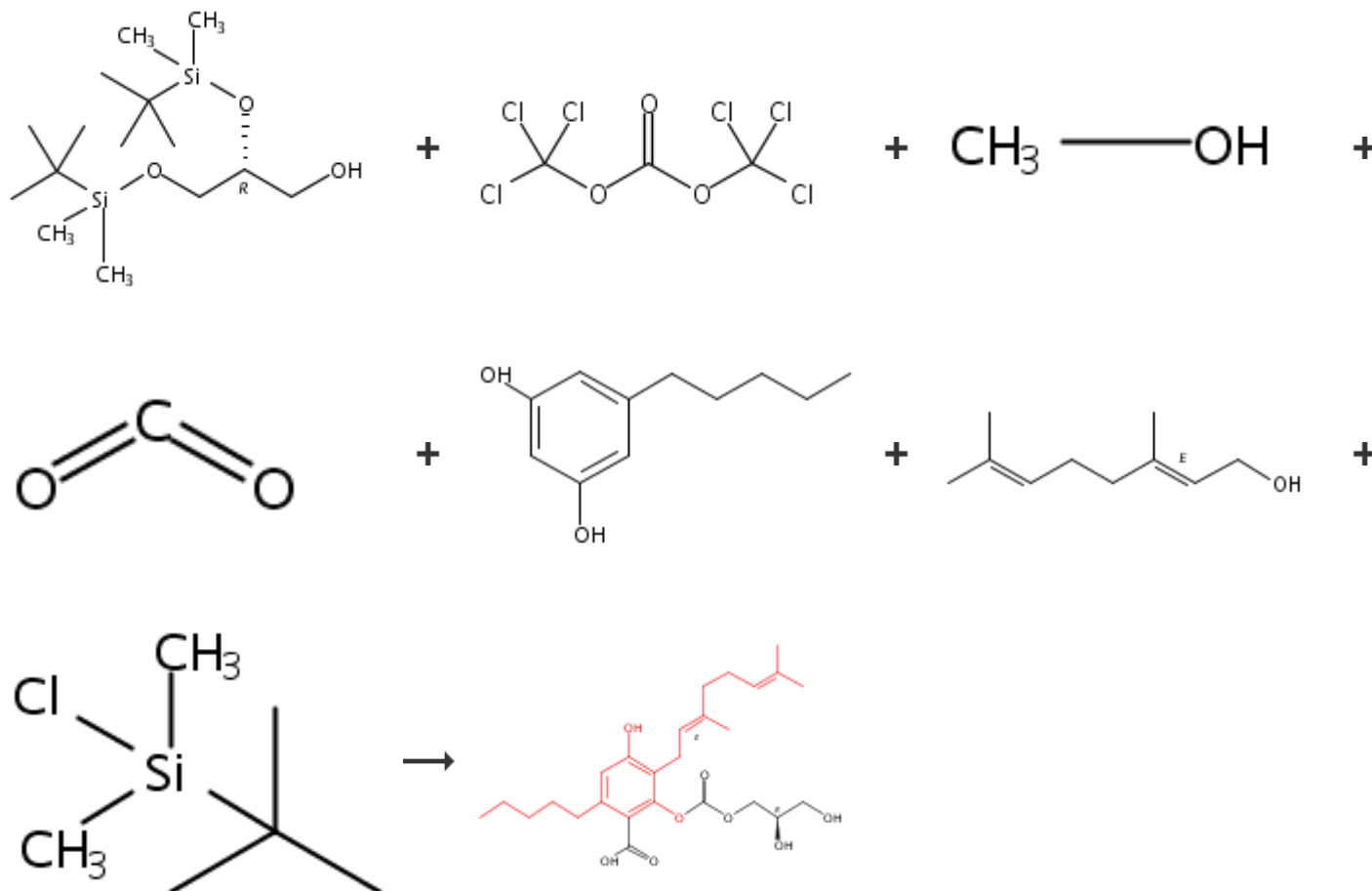
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### 264. 8 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 8, Solvents: 6, Steps: 8, Stages: 11, Most stages in any one step: 2

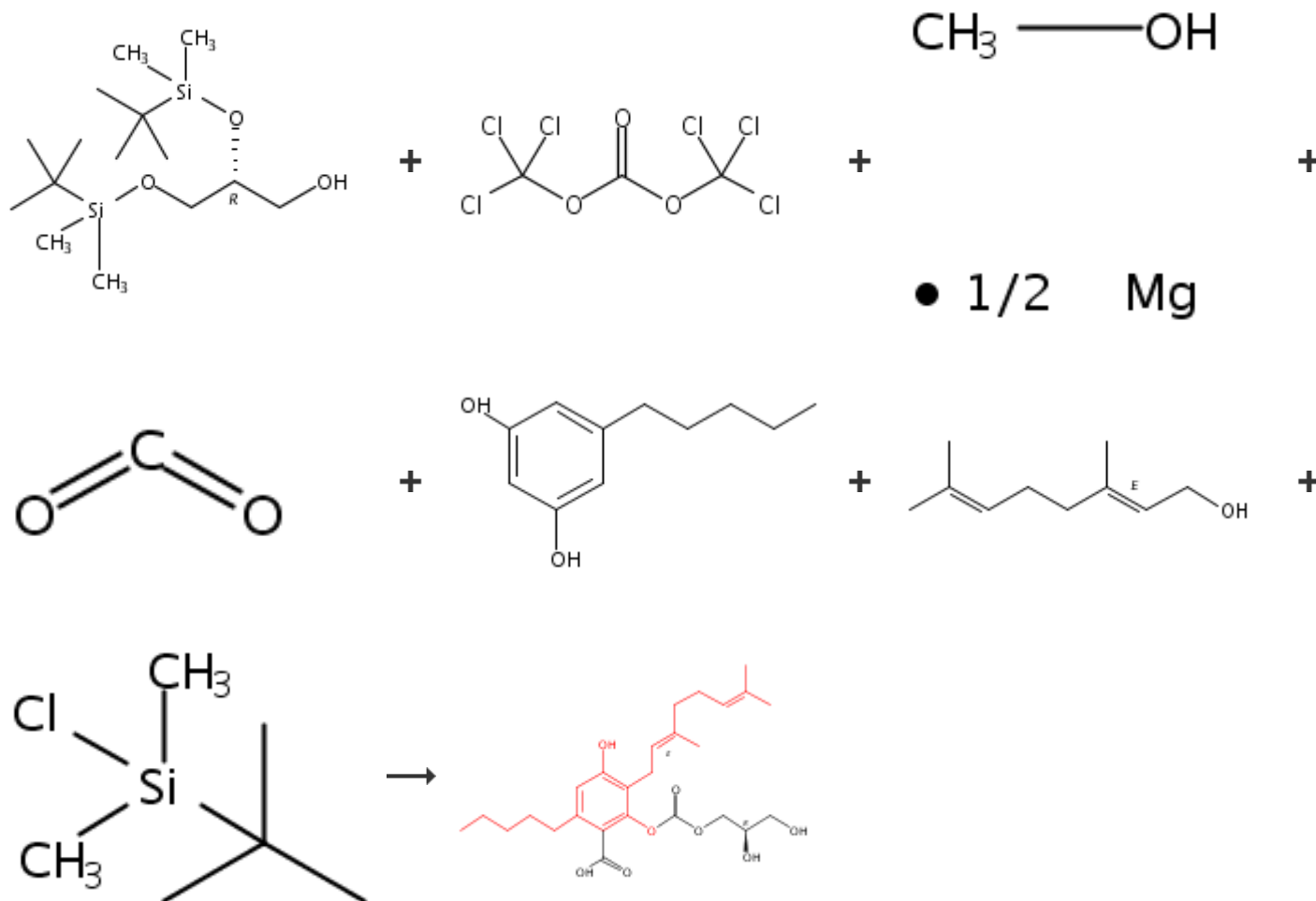
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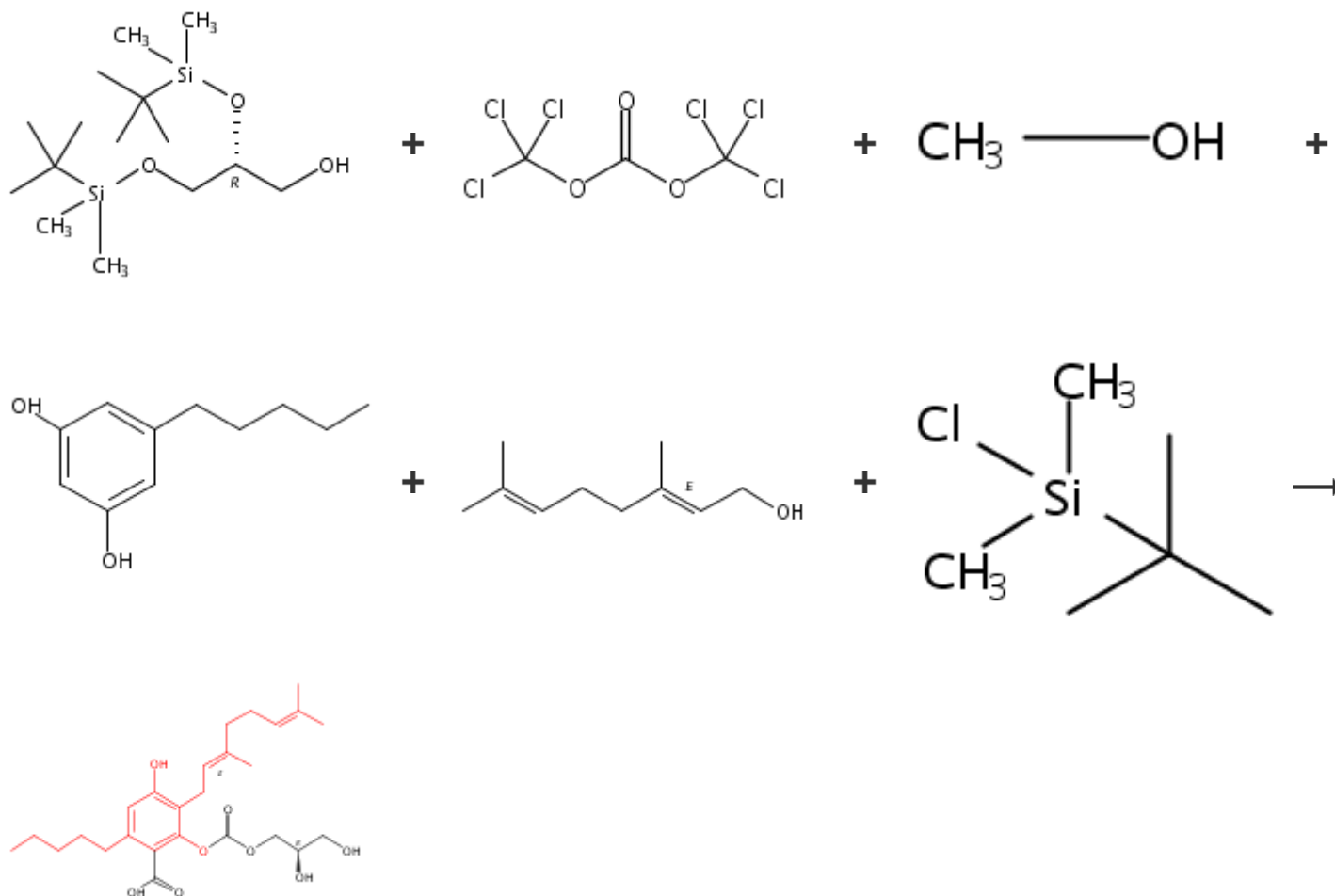
### 265. 7 Steps (Converging)



**Steps/Stages**

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

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**266. 7 Steps (Converging)**[Overview](#)**Steps/Stages****Notes**

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 7, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

**References**

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

**Notes**

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

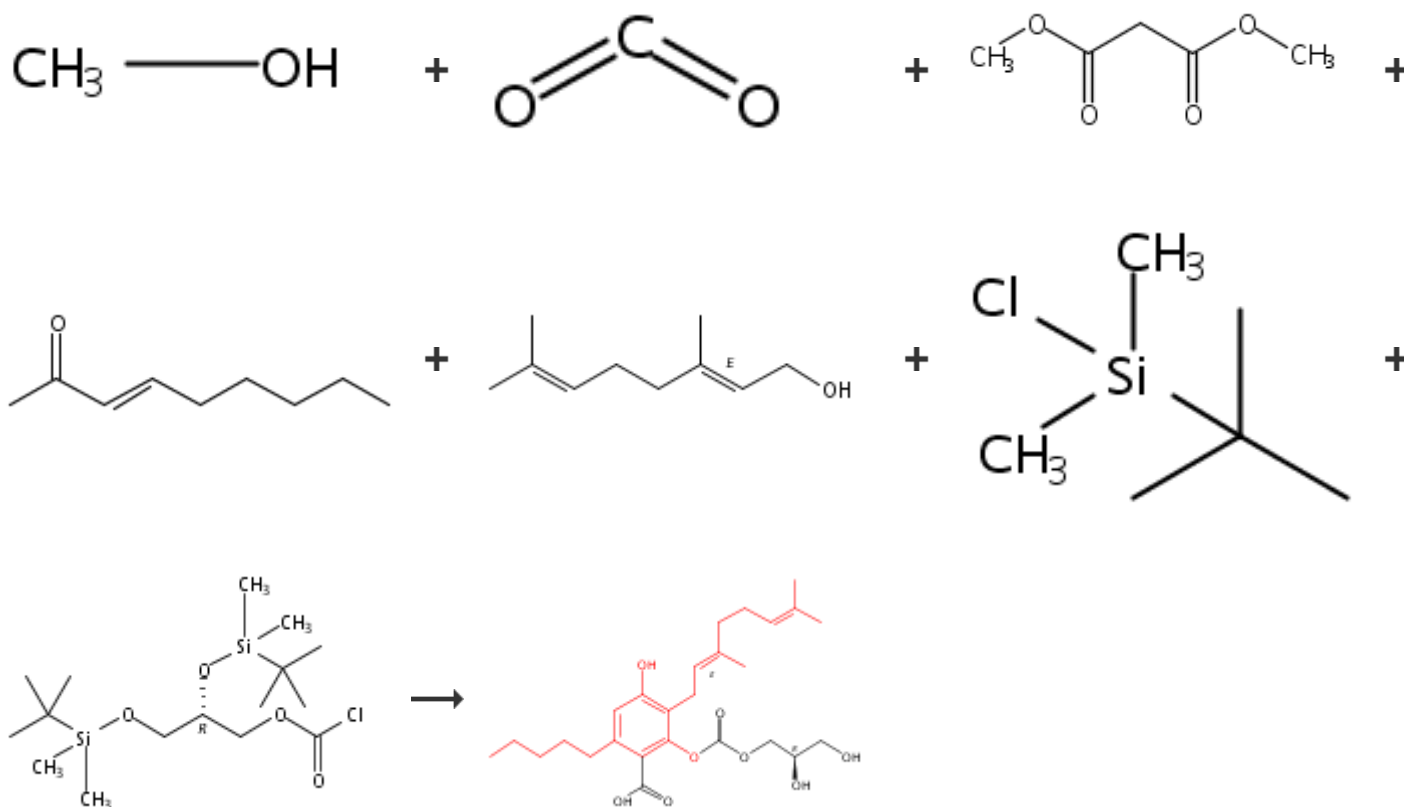
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### 267. 9 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 7.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 11, Solvents: 6, Steps: 9, Stages: 13, Most stages in any one step: 2

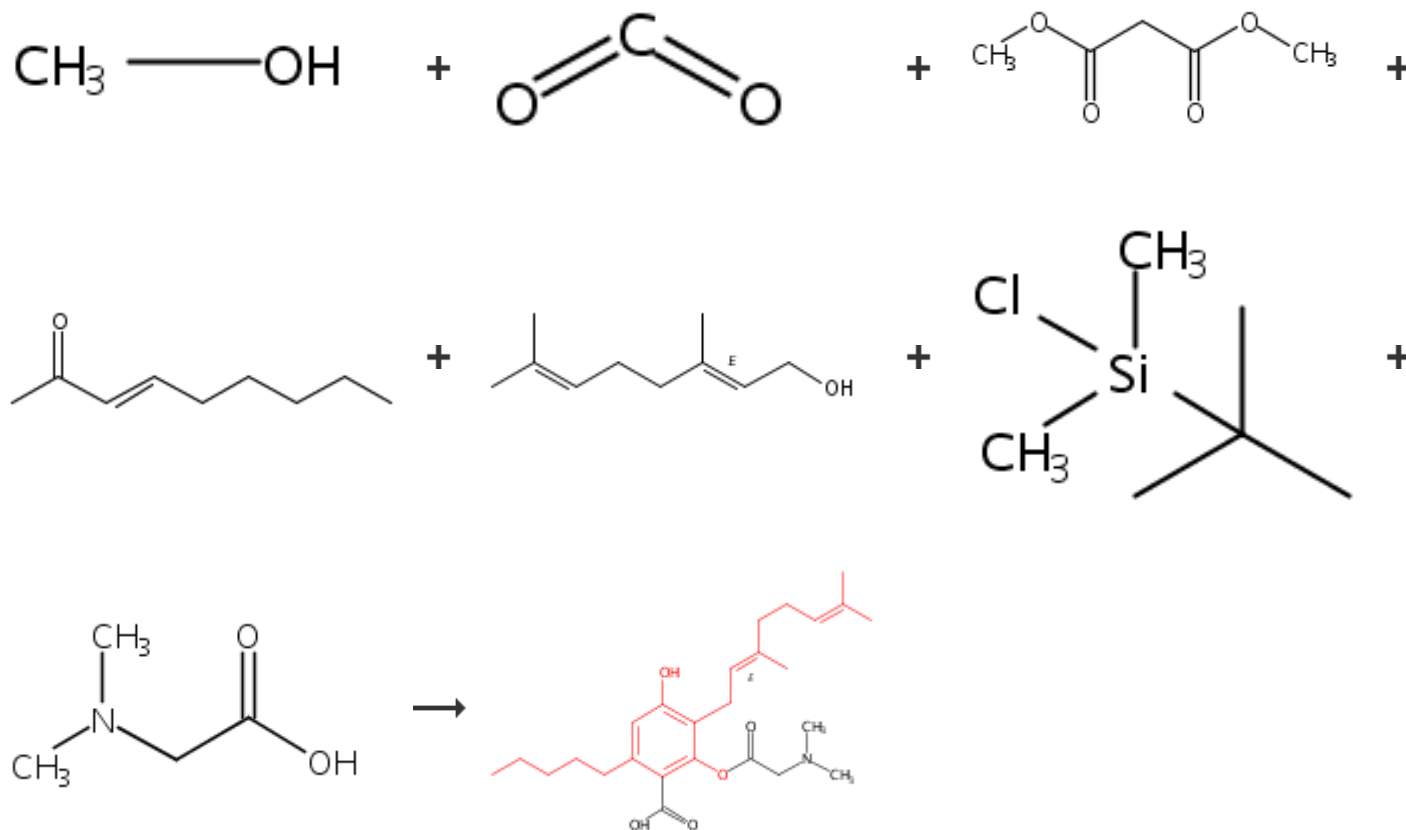
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### 268. 8 Steps (Converging)



[Overview](#)

Steps/Stages

Notes

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:DMF, 1 h, 120°C  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 6.2 R:Bu<sub>4</sub>N<sup>+</sup> •F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 7, Reagents: 10, Catalysts: 1, Solvents: 5, Steps: 8, Stages: 12, Most stages in any one step: 2

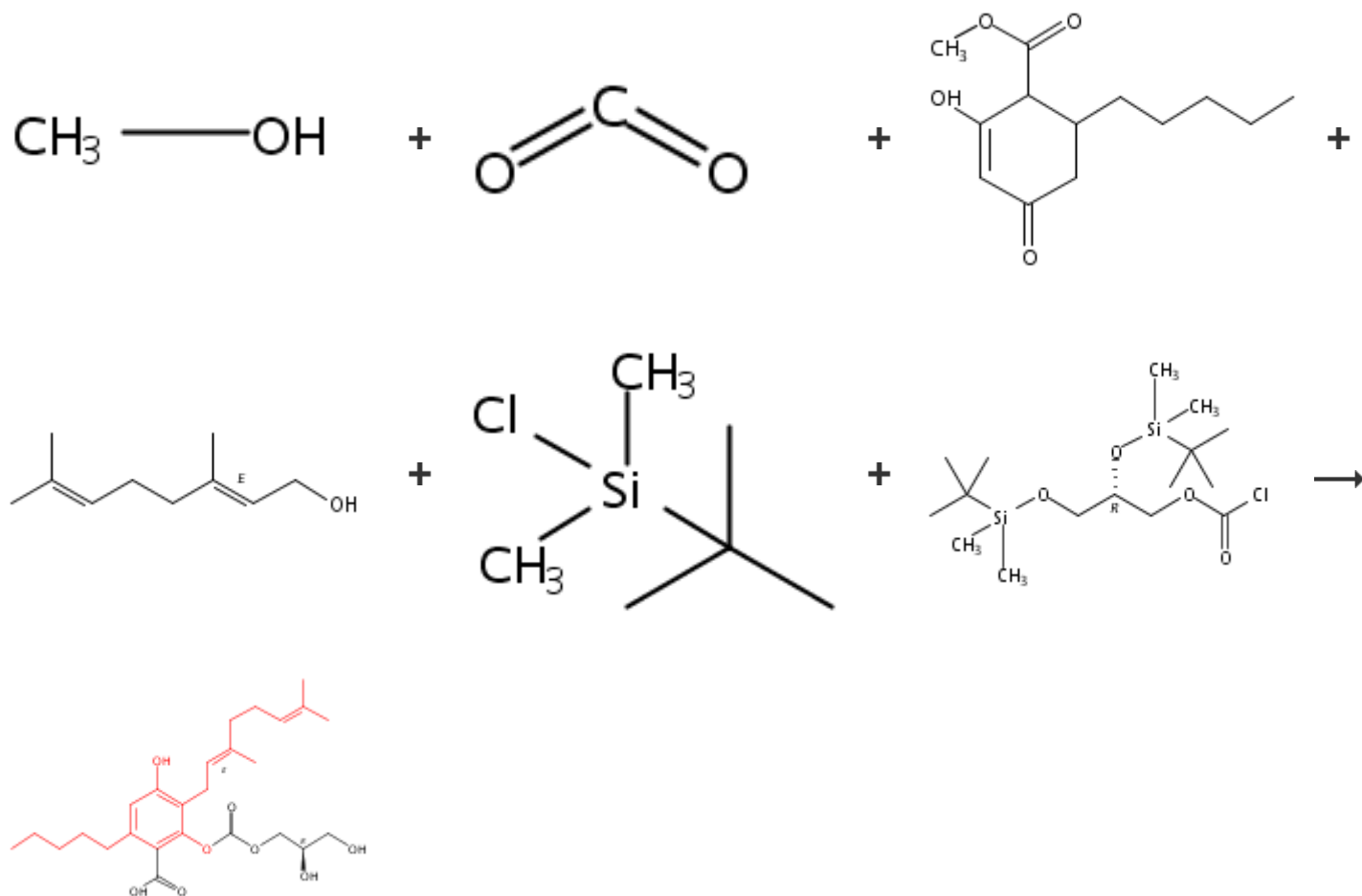
### References

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### 269. 8 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 6.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 9, Solvents: 6, Steps: 8, Stages: 11, Most stages in any one step: 2

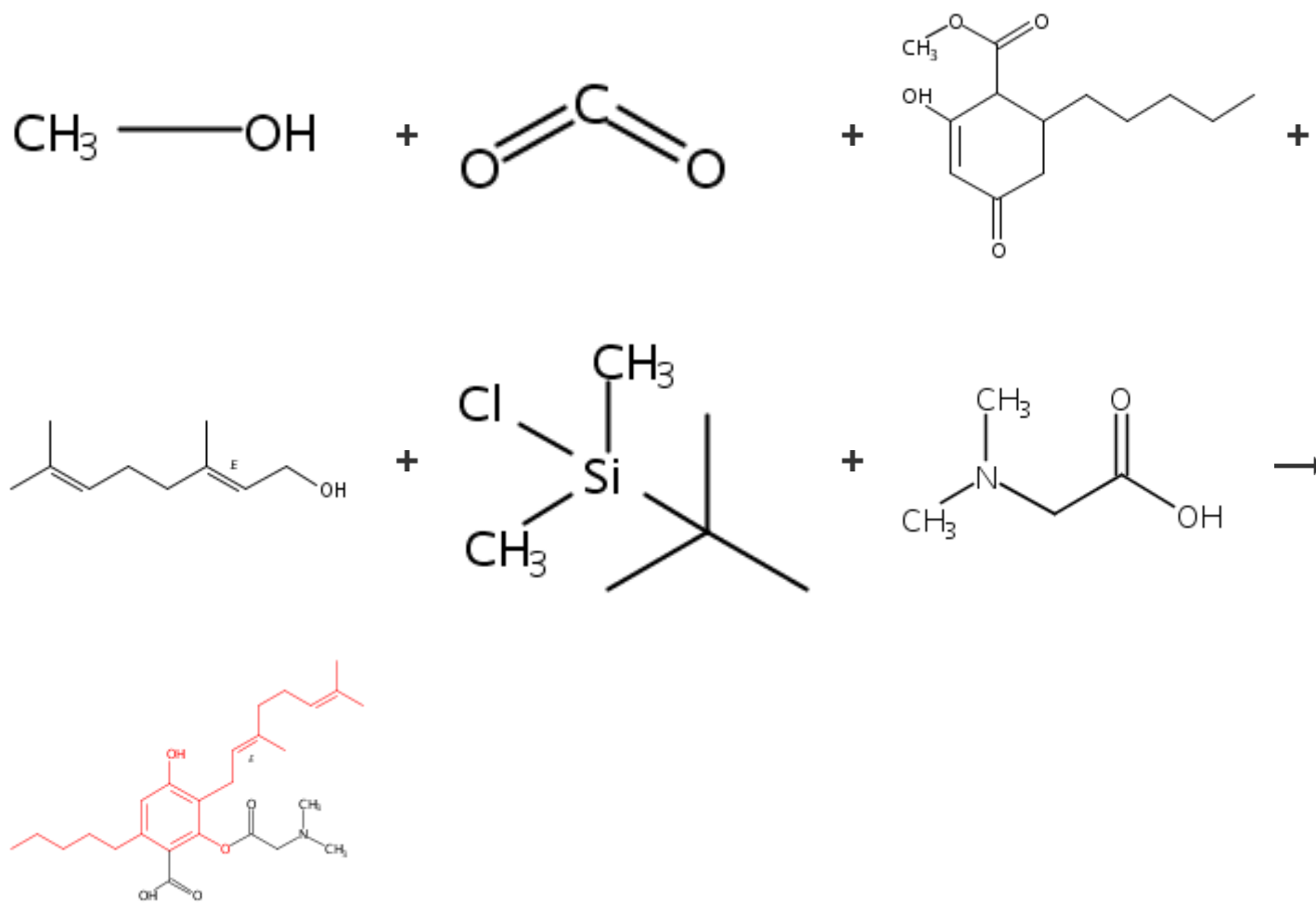
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### 270. 7 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 8, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

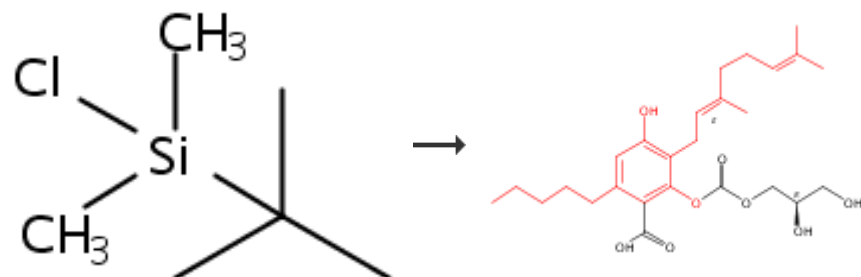
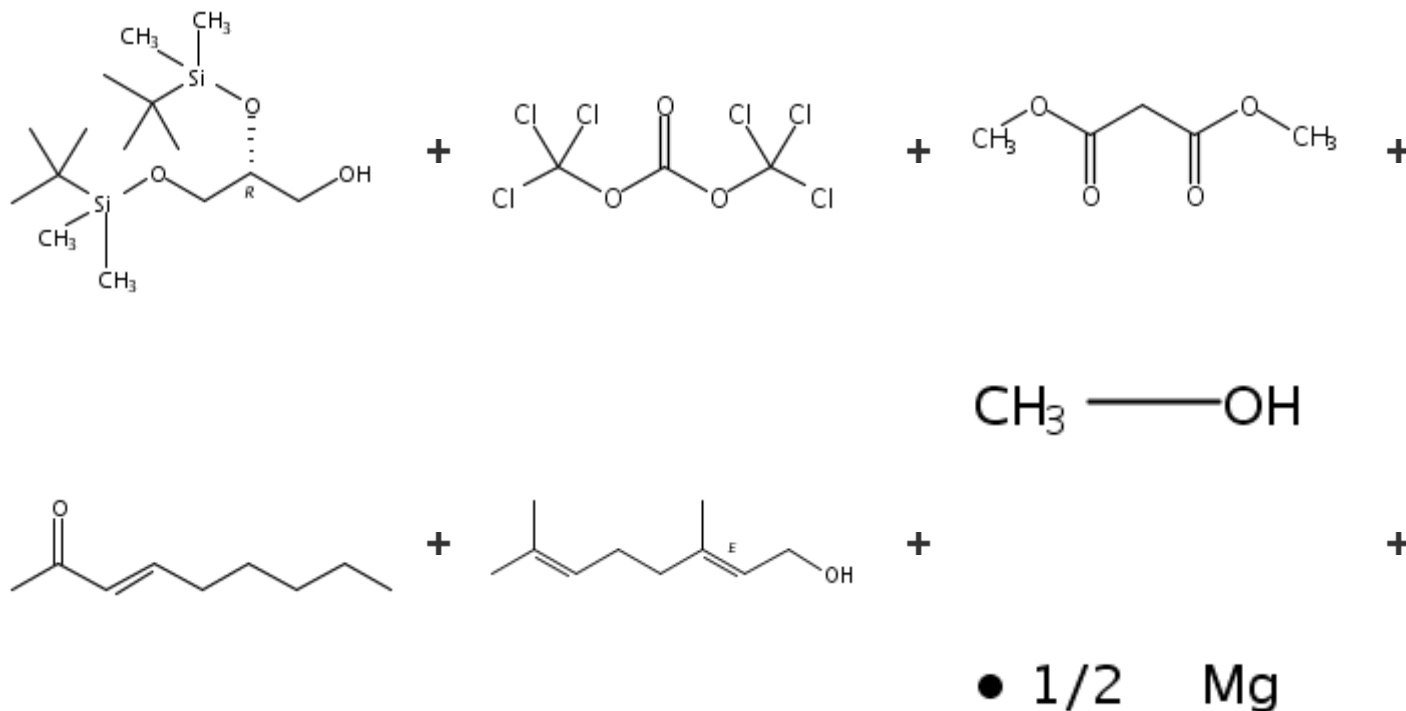
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### 271. 8 Steps (Converging)





## Overview

## Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

## Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 10, Solvents: 6, Steps: 8, Stages: 12, Most stages in any one step: 2

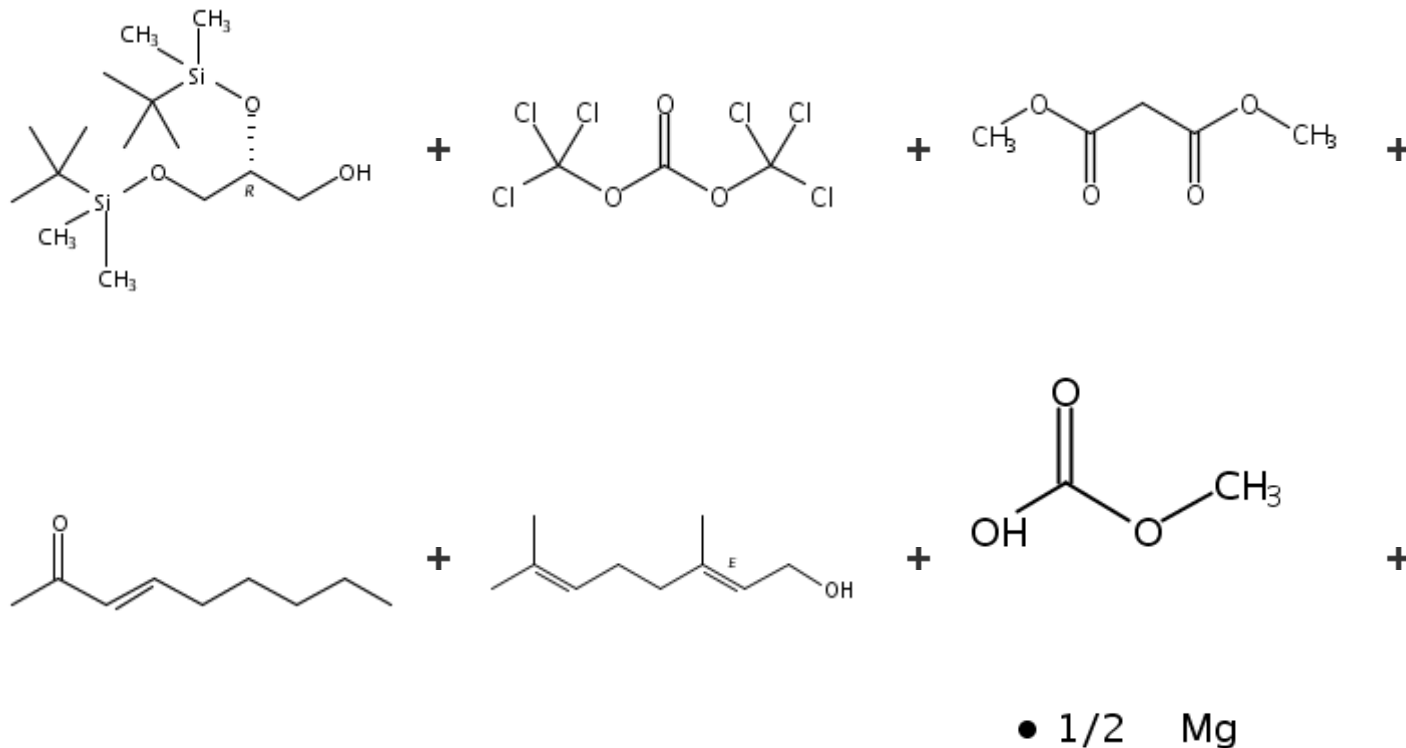
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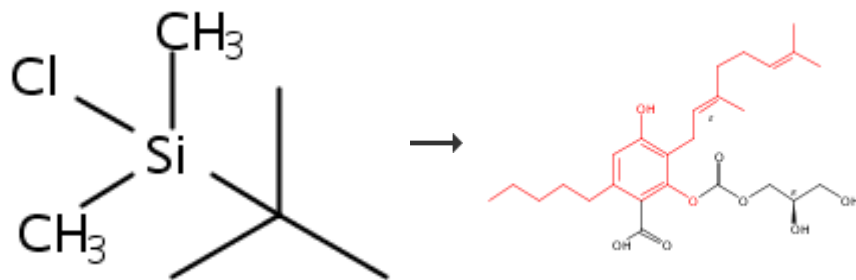
[Biosynthesis of cannabinoid prodrugs](#)

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## 272. 8 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 10, Solvents: 6, Steps: 8, Stages: 12, Most stages in any one step: 2

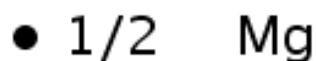
### References

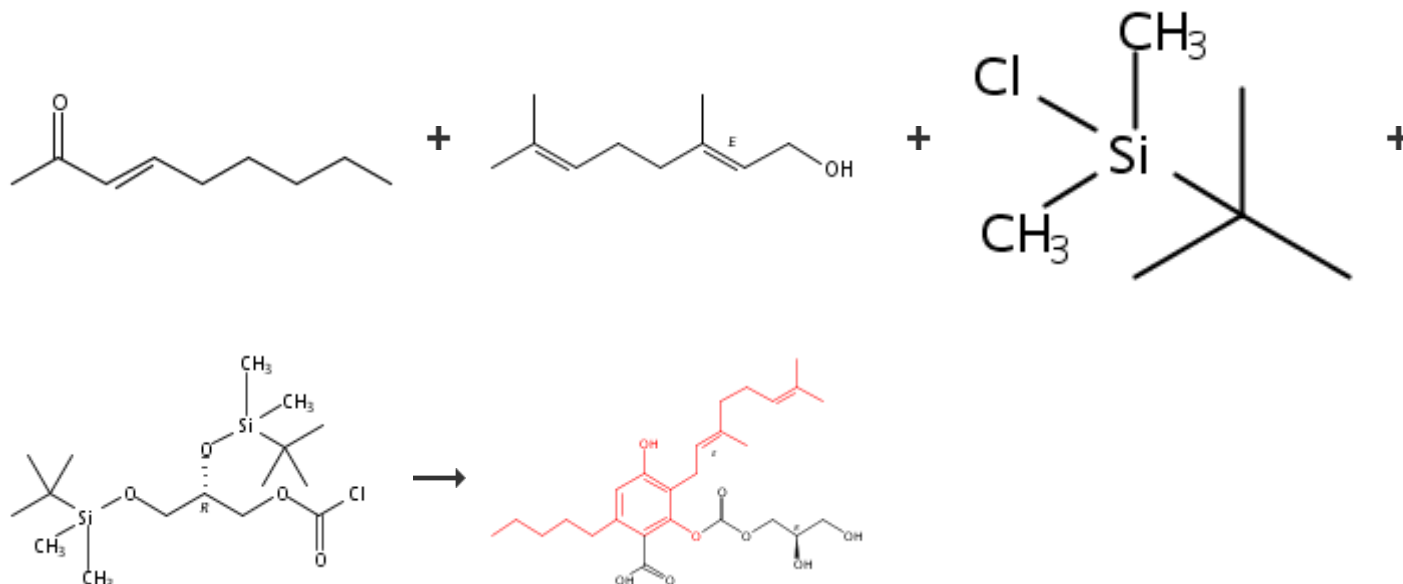
#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 273. 8 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 10, Solvents: 6, Steps: 8, Stages: 12, Most stages in any one step: 2

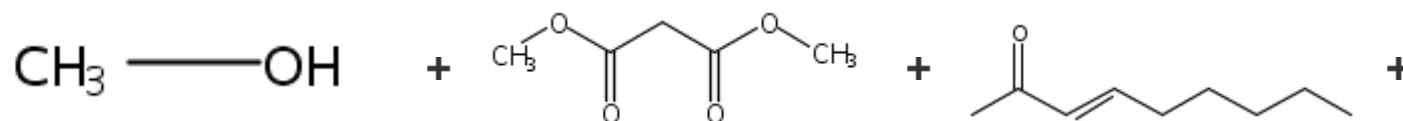
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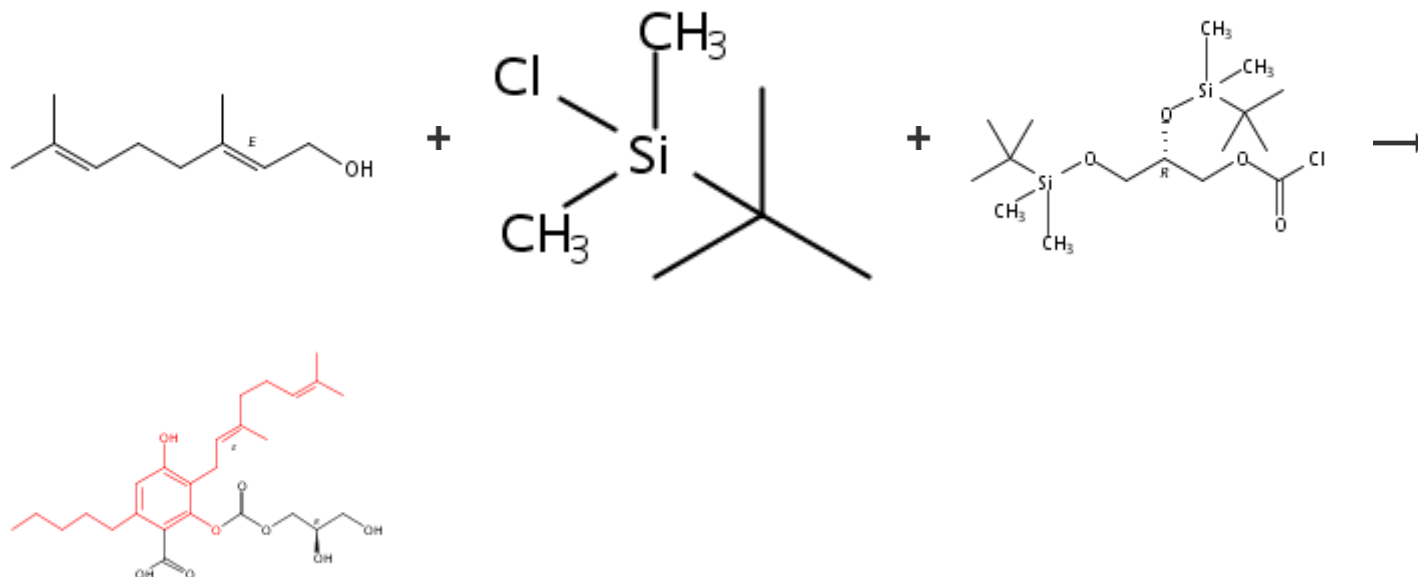
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From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 274. 8 Steps (Converging)





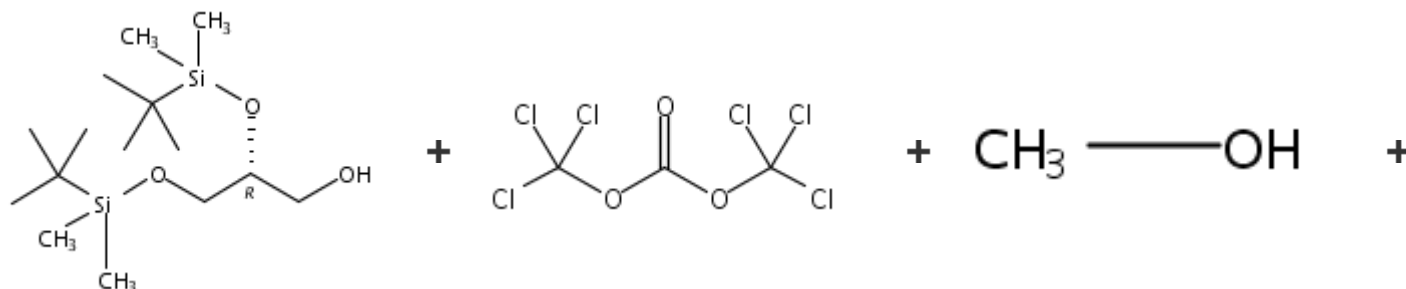
## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

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### 275. 7 Steps (Converging)



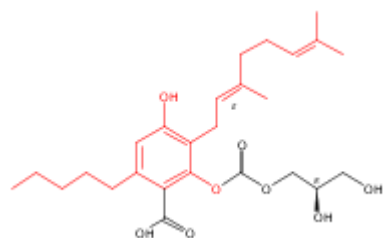
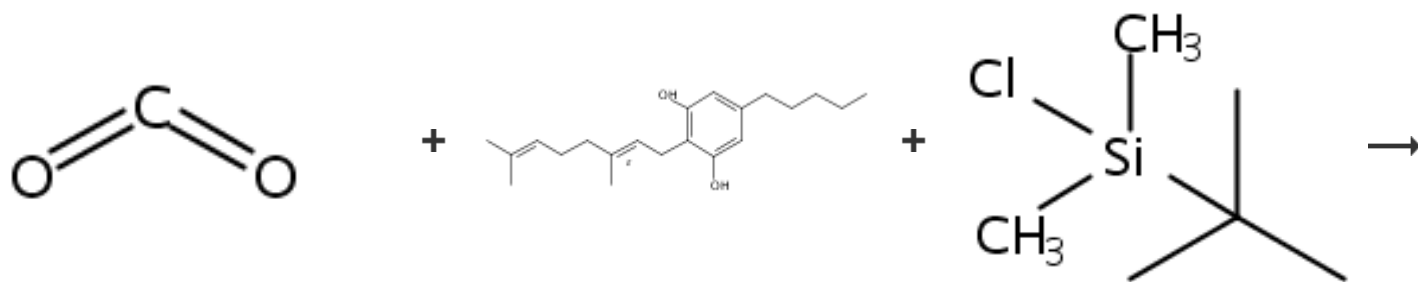
### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 11, Solvents: 6, Steps: 8, Stages: 12, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

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From PCT Int. Appl., 2017181118, 19 Oct 2017



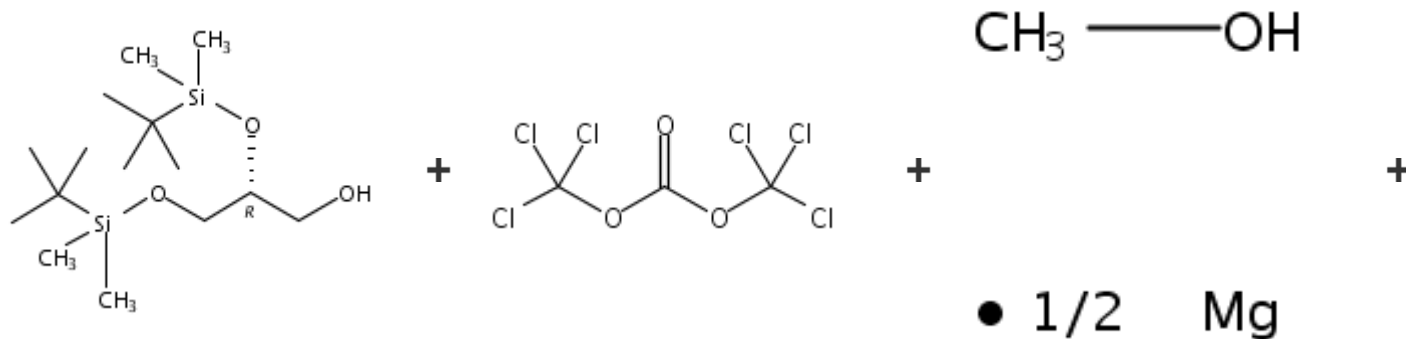
## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

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### 276. 6 Steps (Converging)



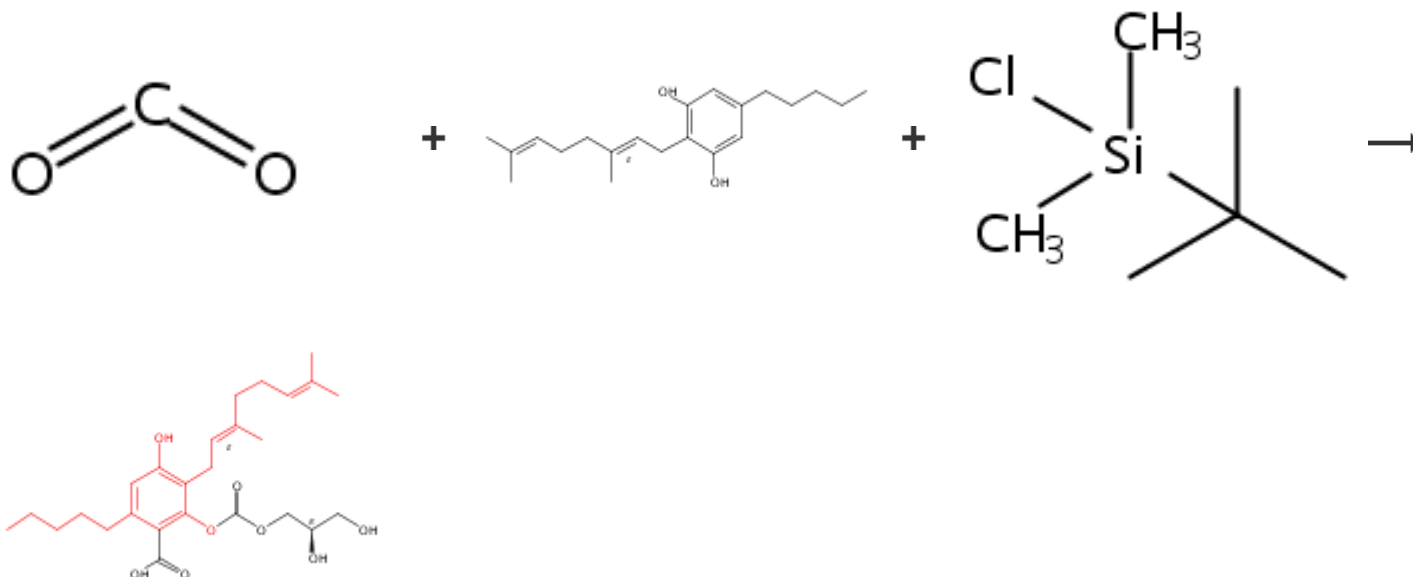
### Notes

exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 7, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 6, Solvents: 6, Steps: 6, Stages: 9, Most stages in any one step: 2

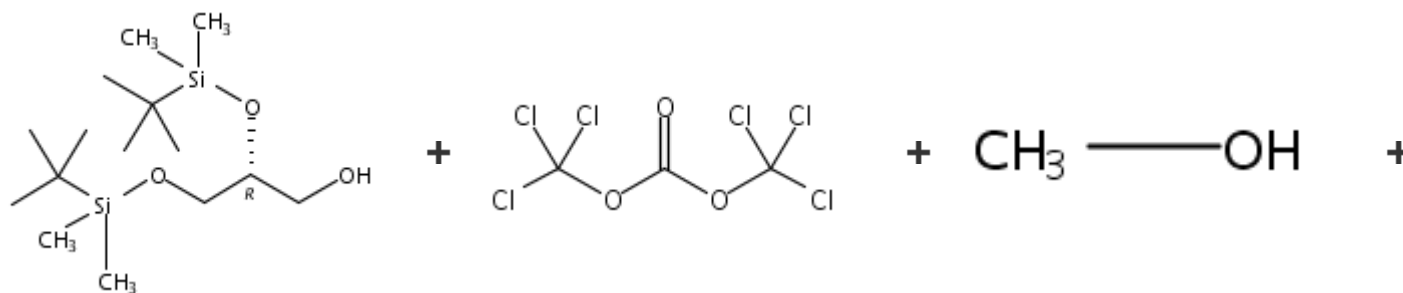
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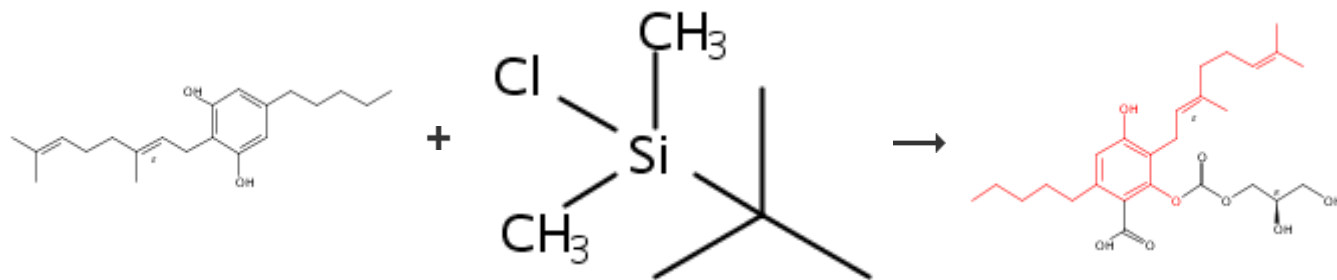
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### 277. 6 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 7, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

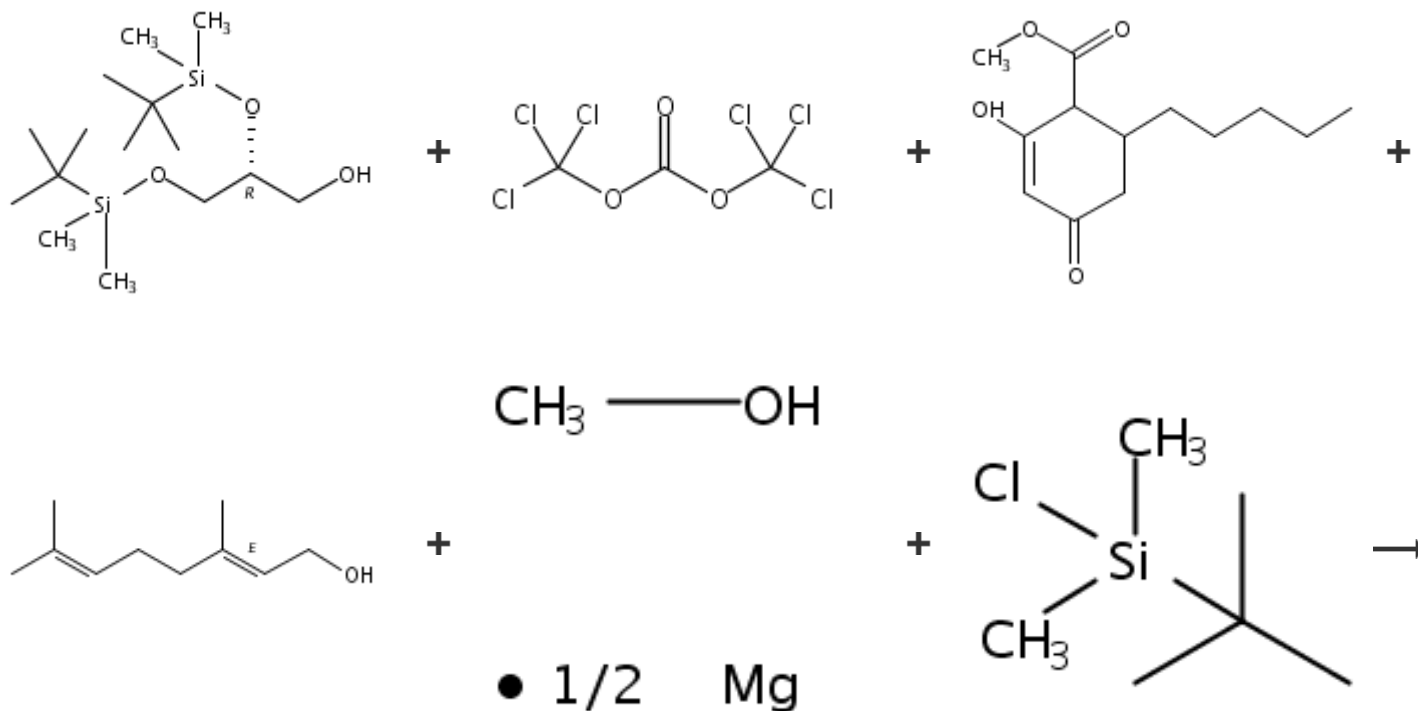
### References

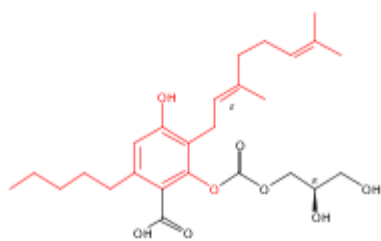
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### 278. 7 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

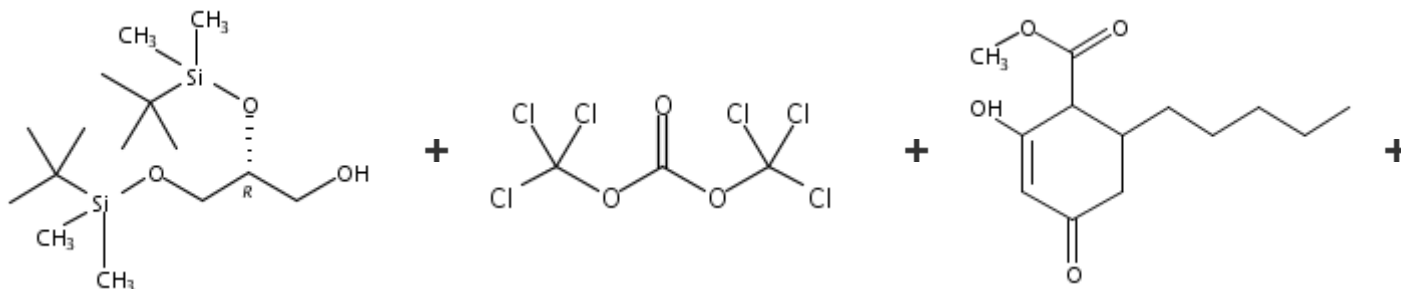
### References

#### Biosynthesis of cannabinoid prodrugs

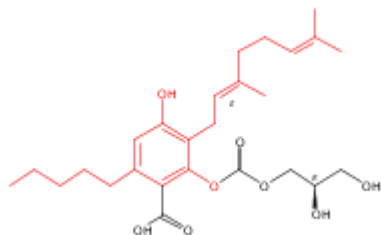
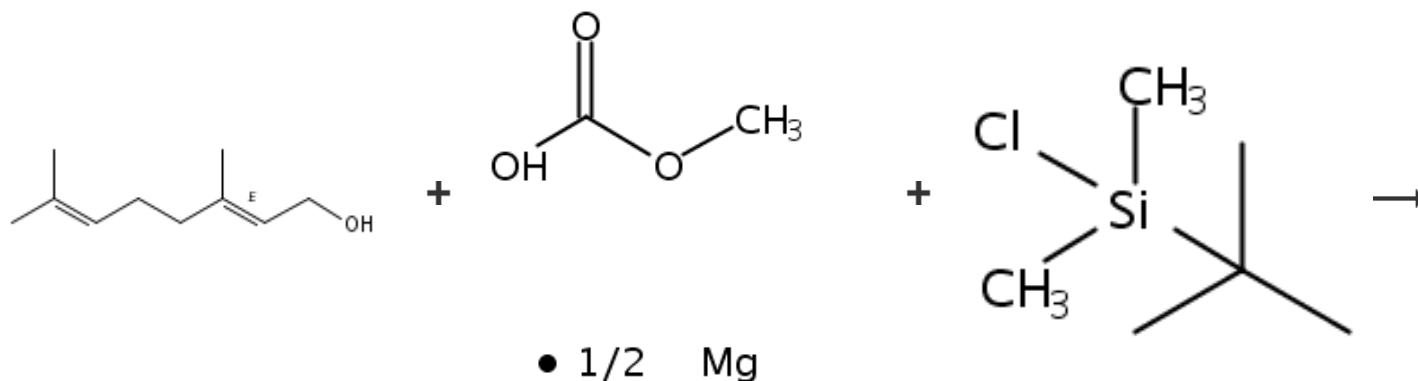
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### 279. 7 Steps (Converging)







## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

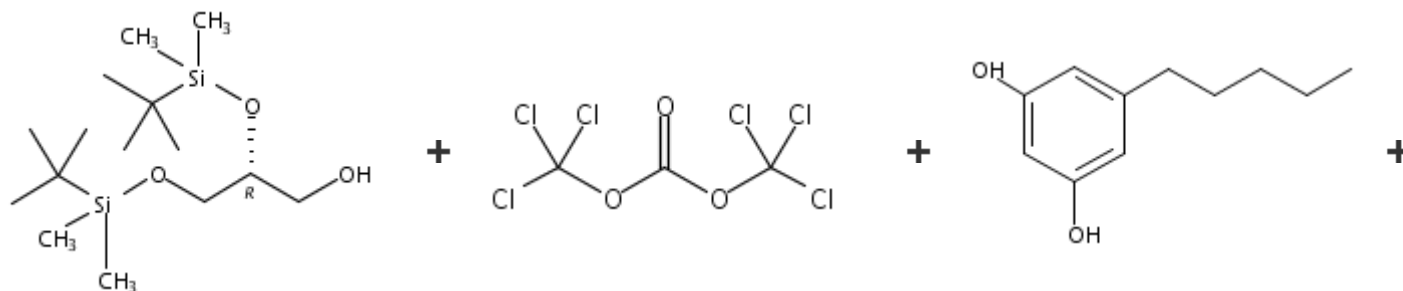
### References

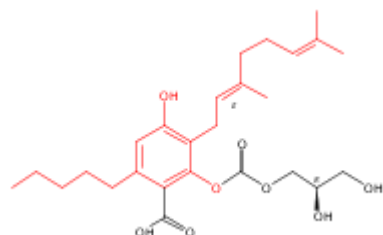
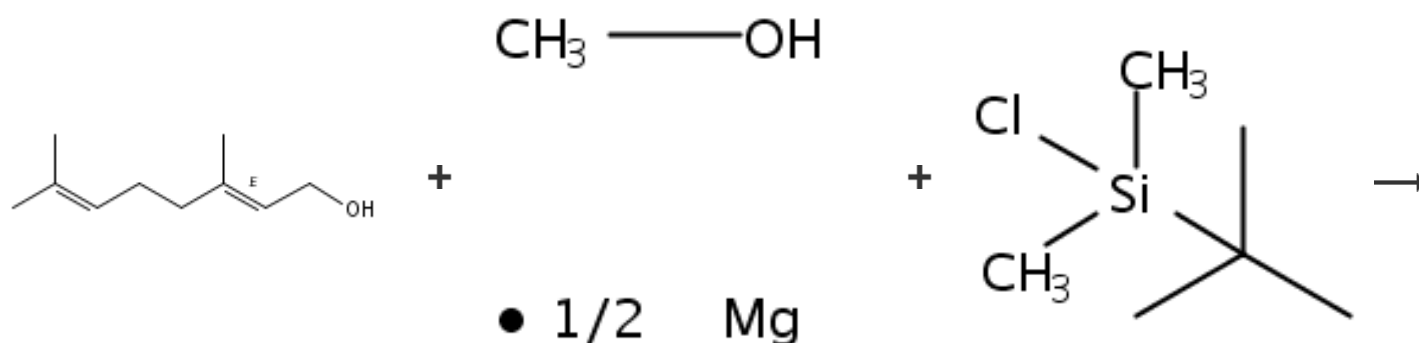
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### 280. 6 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 7, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

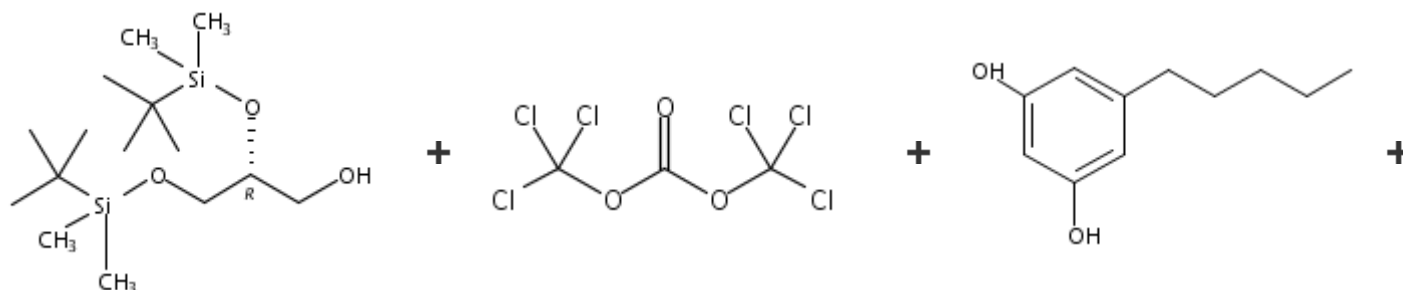
### References

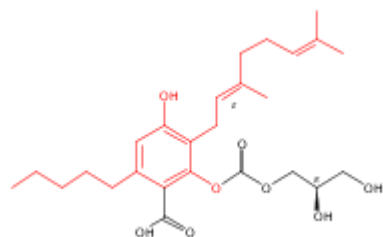
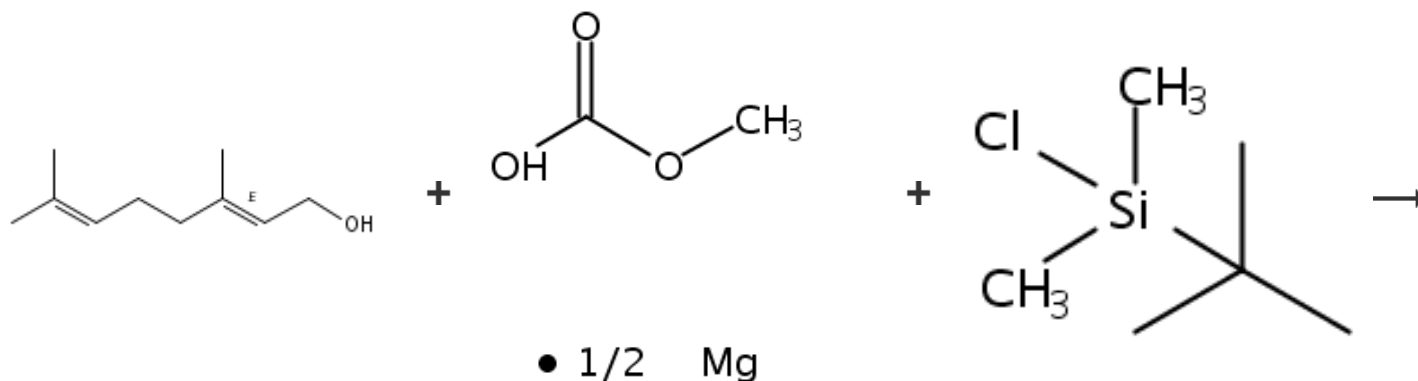
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### 281. 6 Steps (Converging)





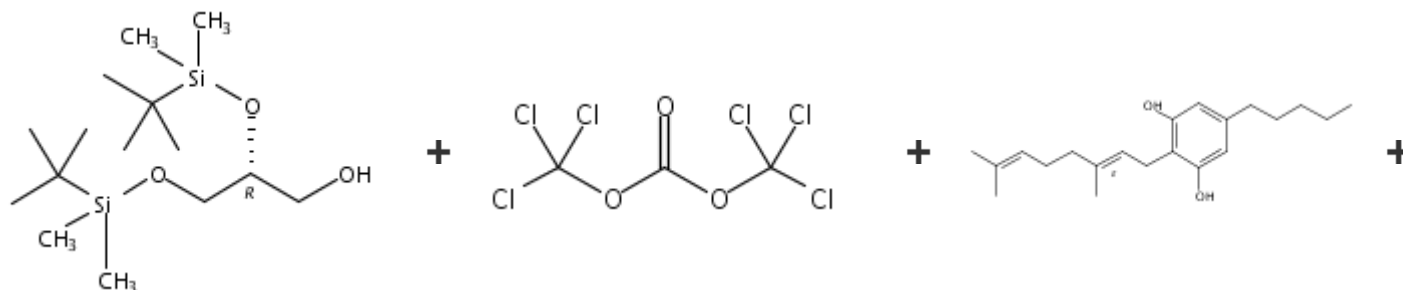
## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

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### 282. 5 Steps (Converging)



### Notes

in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 7, Solvents: 6, Steps: 6, Stages: 9, Most stages in any one step: 2

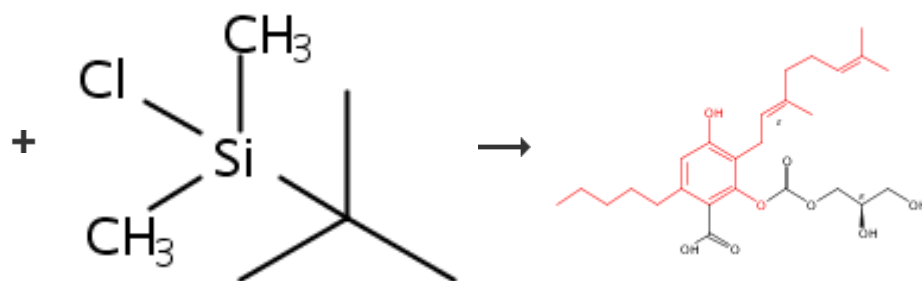
### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
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● 1/2 Mg



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 4.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 4.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

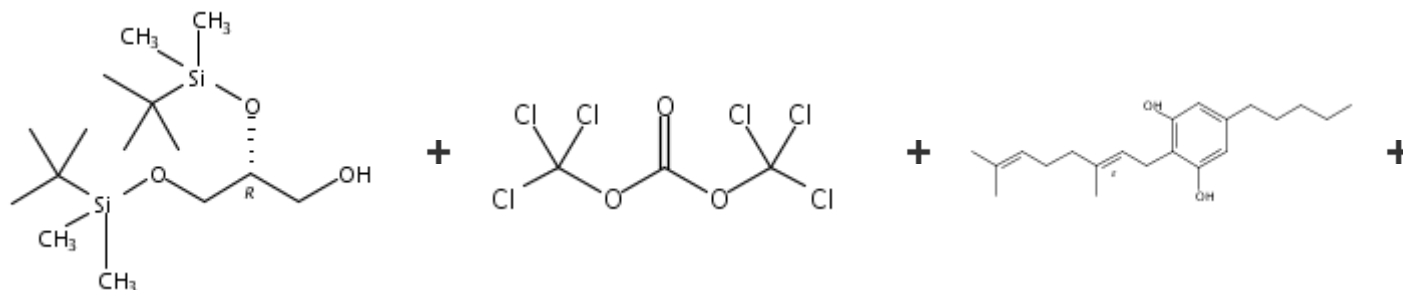
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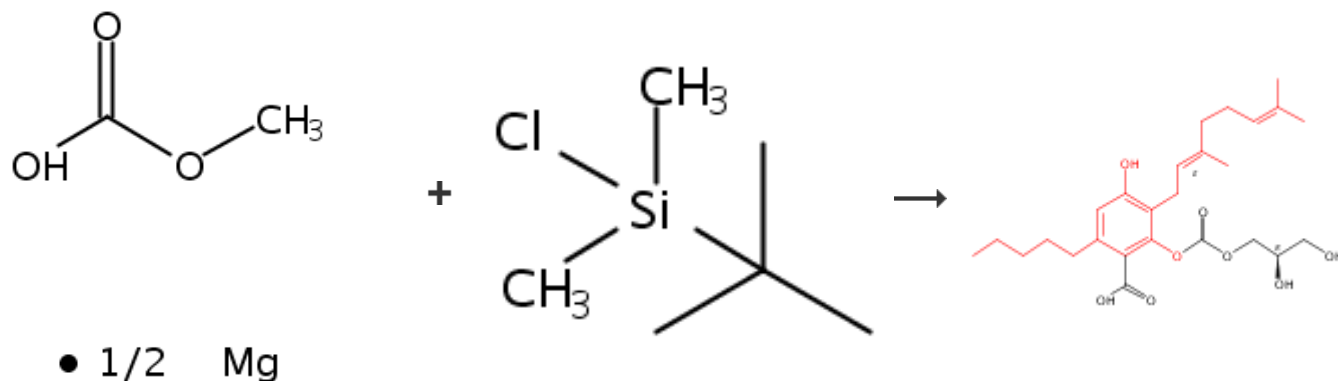
#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 283. 5 Steps (Converging)





### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 4.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 4.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 6, Steps: 5, Stages: 8, Most stages in any one step: 2

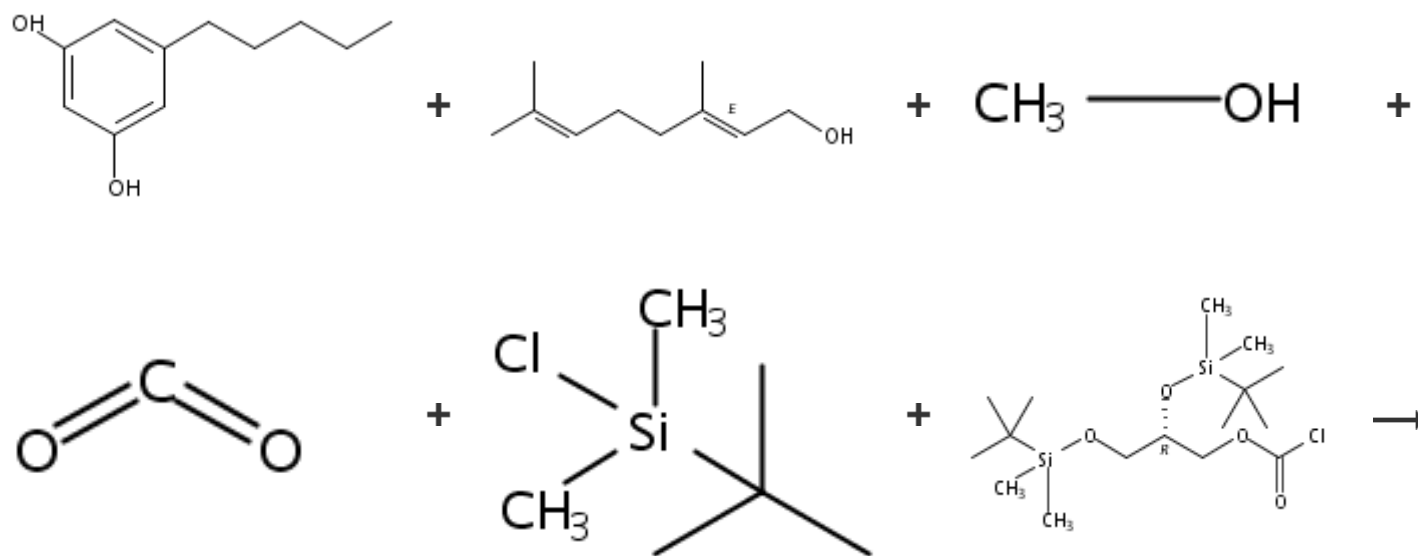
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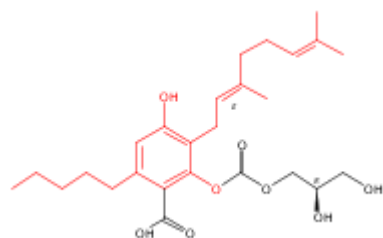
##### [Biosynthesis of cannabinoid prodrugs](#)

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#### 284. 7 Steps (Converging)





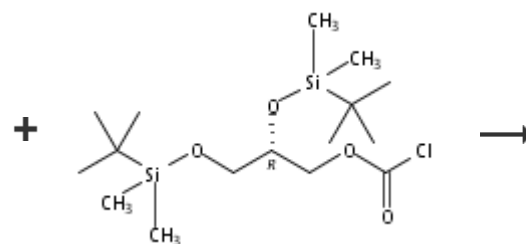
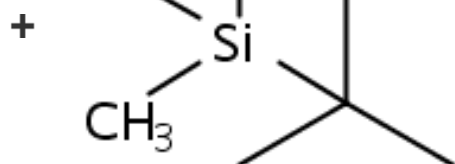
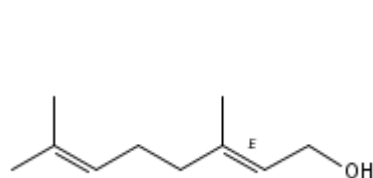
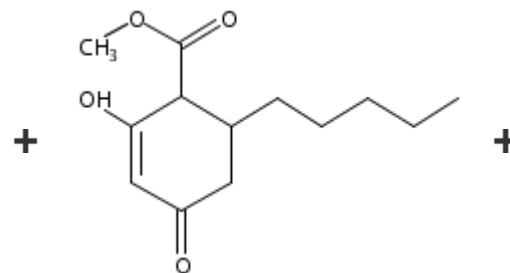
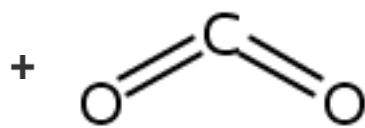
## Overview

### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

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### 285. 7 Steps (Converging)



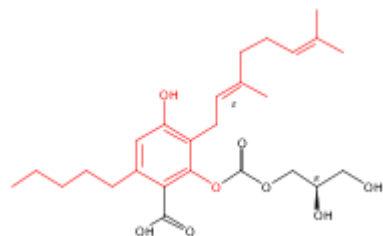
### Notes

in the dark, exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

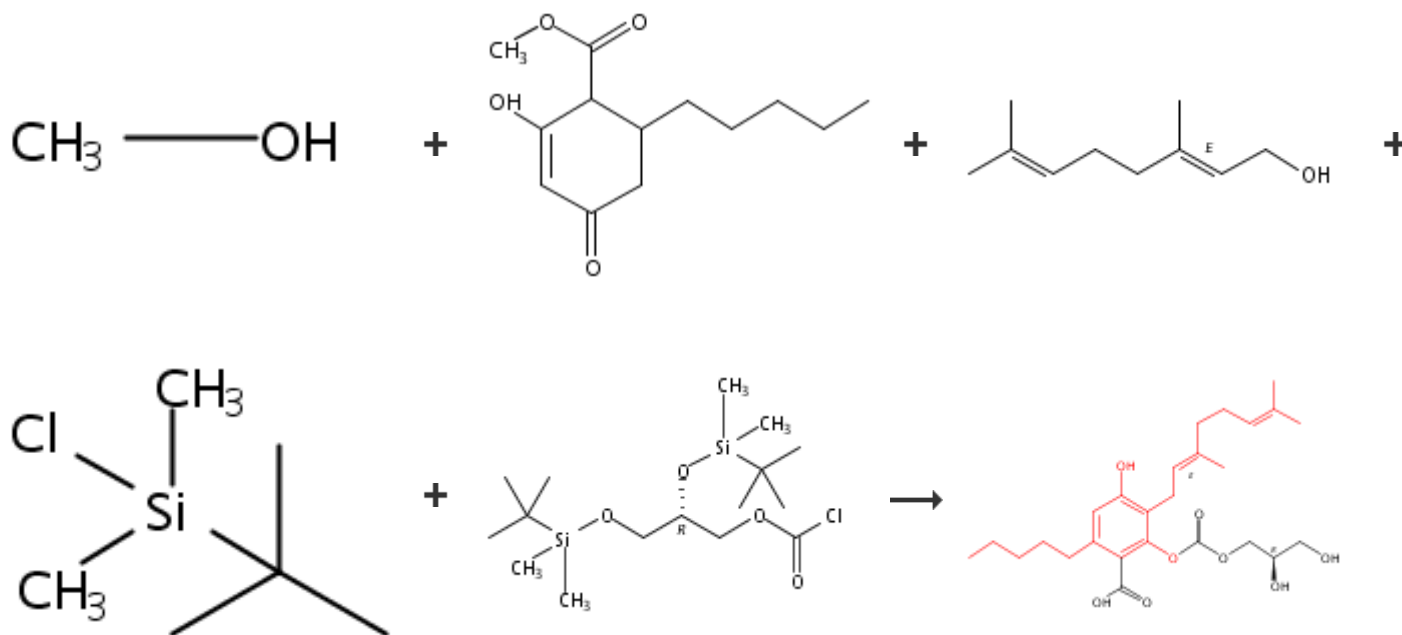
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#### 286. 7 Steps (Converging)



### Overview

#### Steps/Stages

#### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 9, Solvents: 6, Steps: 7, Stages: 10, Most stages in any one step: 2

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### References

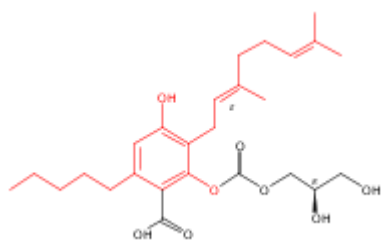
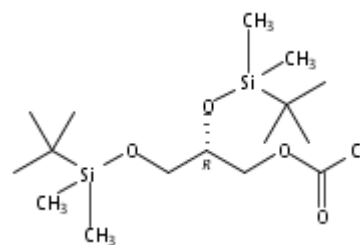
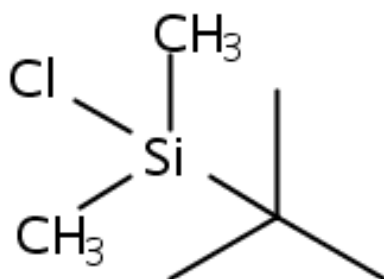
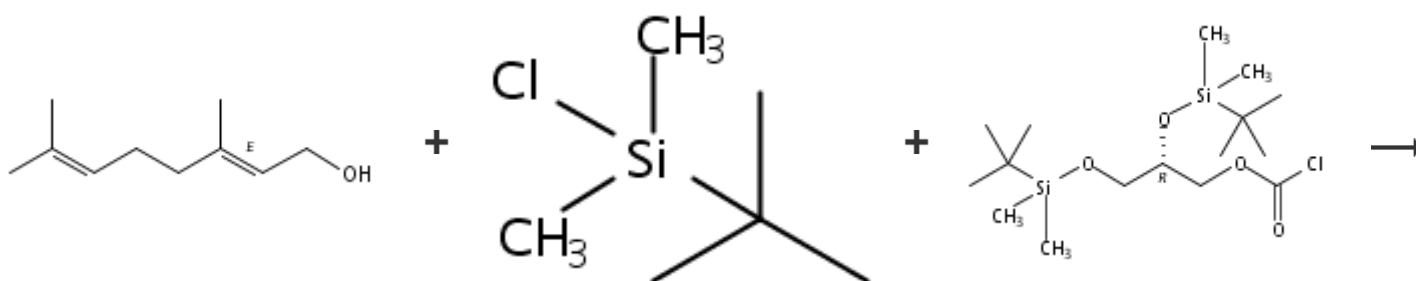
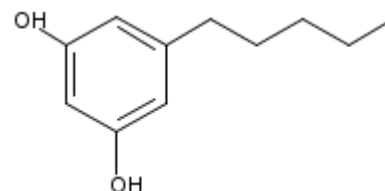
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### 287. 6 Steps (Converging)



[Overview](#)

[Steps/Stages](#)

[Notes](#)



- 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 7, Solvents: 6, Steps: 6, Stages: 9, Most stages in any one step: 2

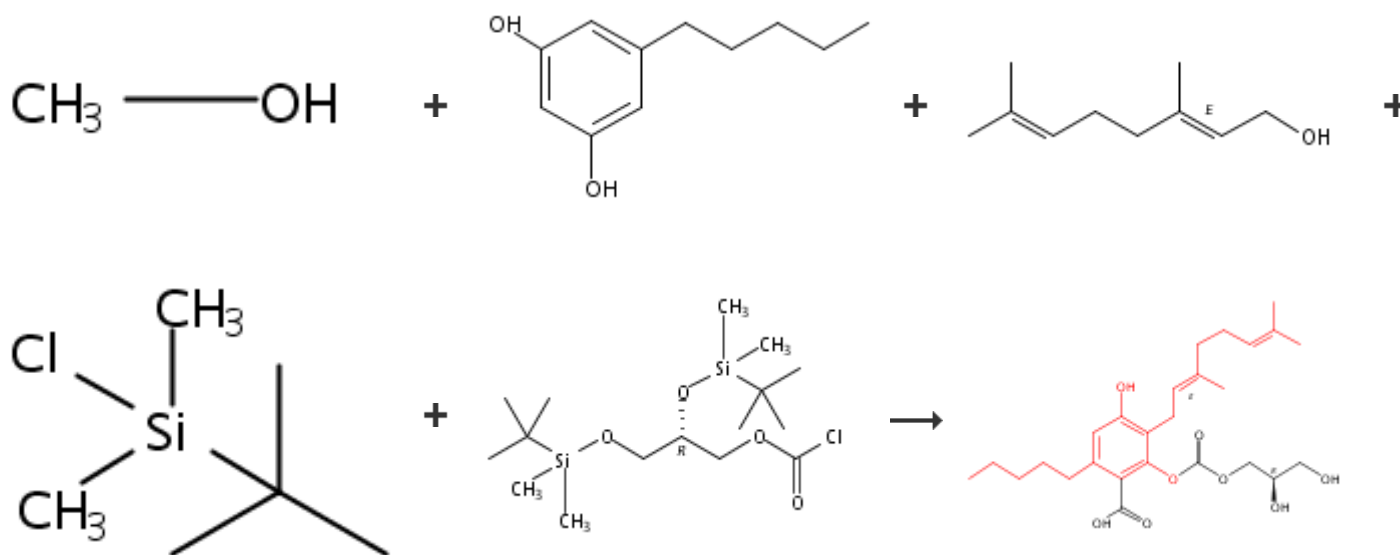
### References

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### 288. 6 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 8, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

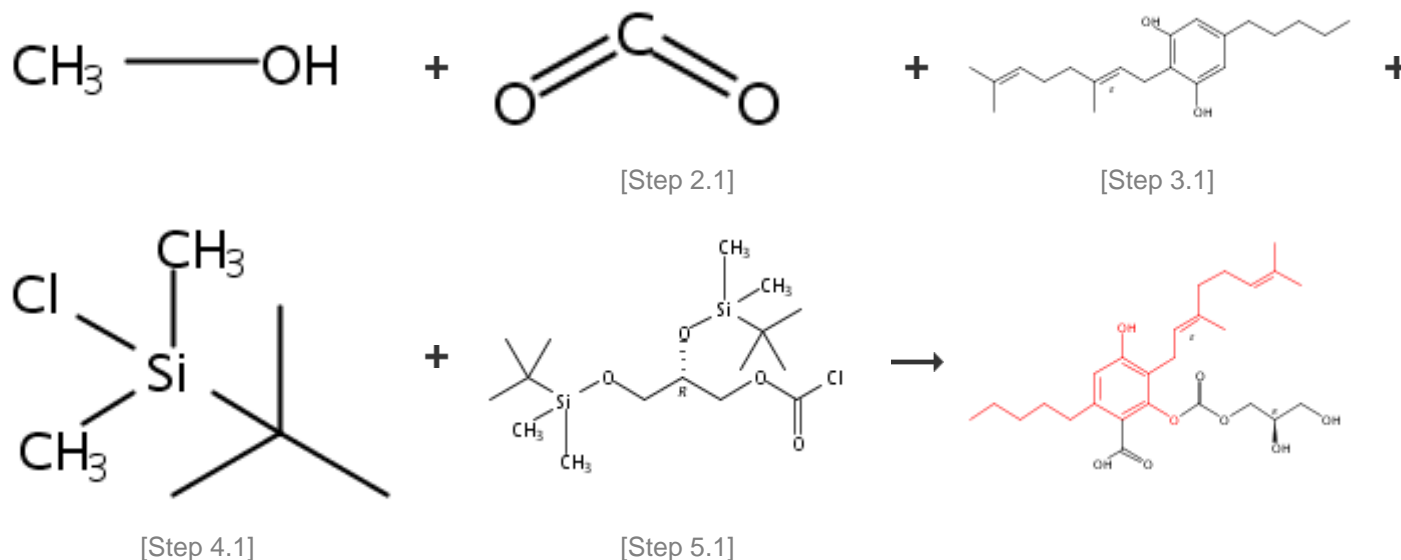
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### 289. 6 Steps



#### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, Reactants: 7, Reagents: 7, Solvents: 6, Steps: 6, Stages: 9, Most stages in any one step: 2

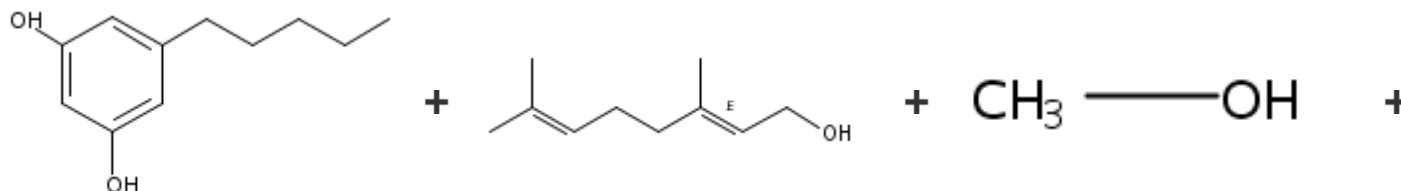
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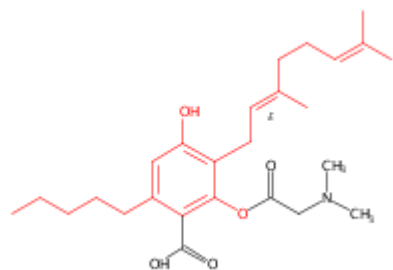
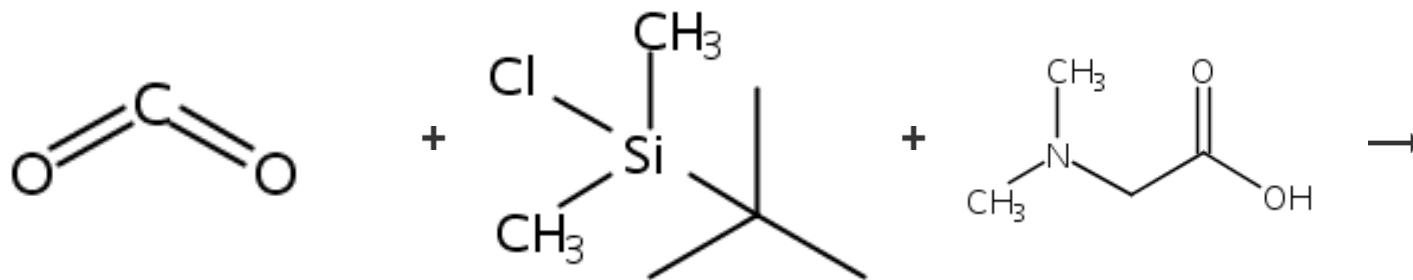
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### 290. 6 Steps (Converging)





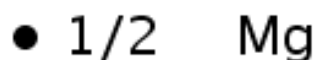
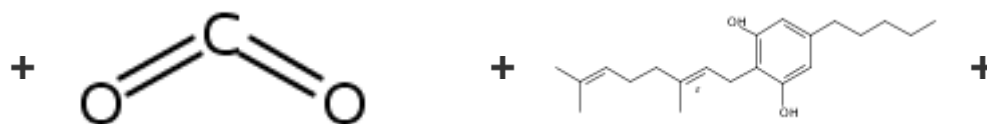
## Overview

### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

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### 291. 5 Steps



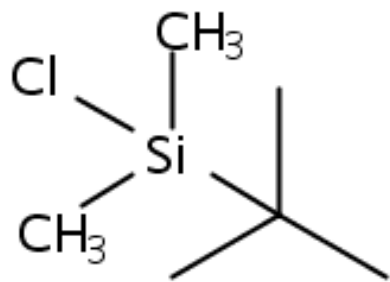
### Notes

in the dark, exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

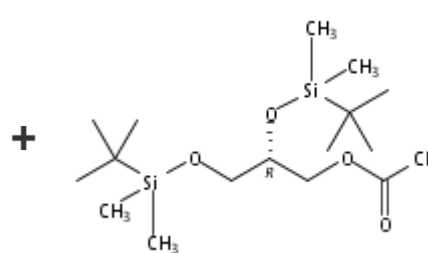
### References

#### Biosynthesis of cannabinoid prodrugs

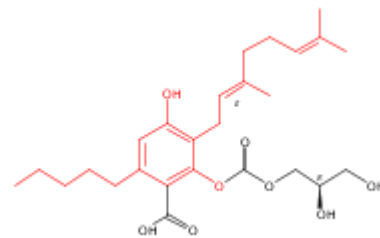
By Peet, Ricard C. and Kavarana, Malcolm J.  
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[Step 3.1]



[Step 4.1]

[Overview](#)**Steps/Stages**

- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 5.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

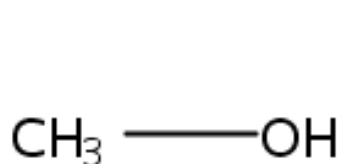
**Notes**

1) exothermic reaction, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 6, Steps: 5, Stages: 8, Most stages in any one step: 2

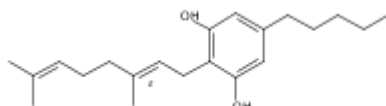
**References**[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

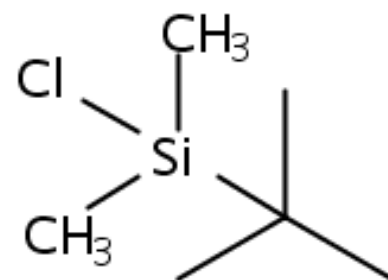
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**292. 5 Steps**

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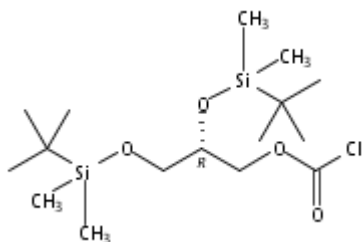
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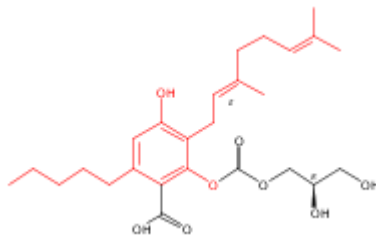
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[Step 2.1]

[Step 3.1]



[Step 4.1]

[Overview](#)**Steps/Stages****Notes**

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 4, Reagents: 7, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

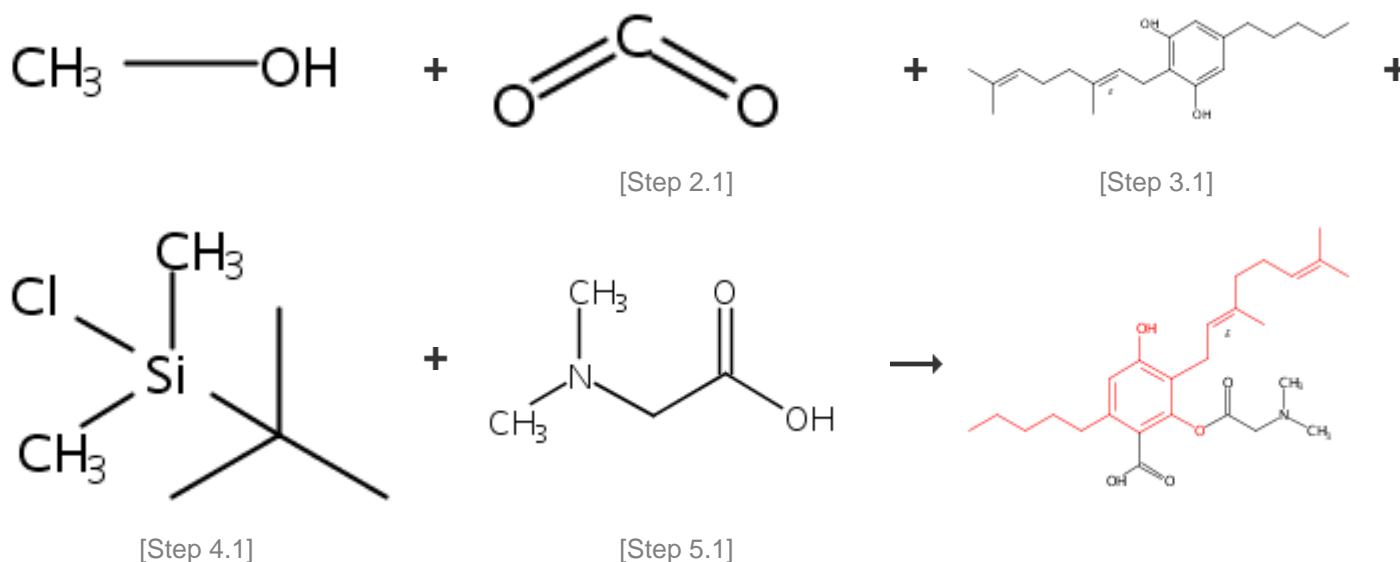
### References

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### 293. 5 Steps



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

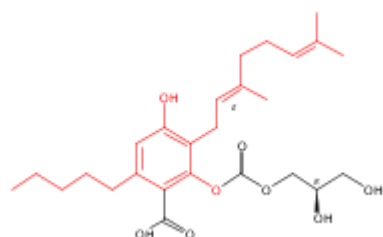
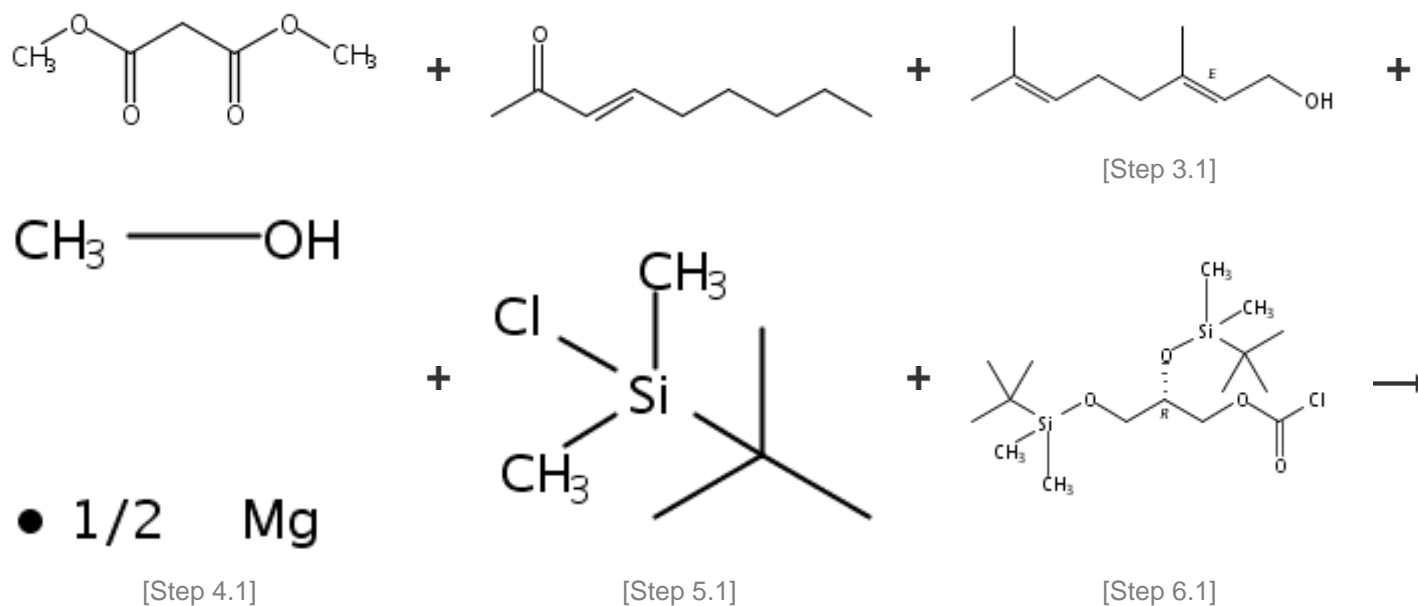
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## 294. 7 Steps



## Overview

## Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

## Notes

3) in the dark, 4) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, Reactants: 6, Reagents: 10, Solvents: 6, Steps: 7, Stages: 11, Most stages in any one step: 2

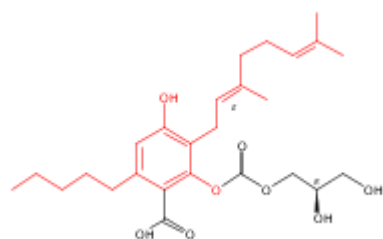
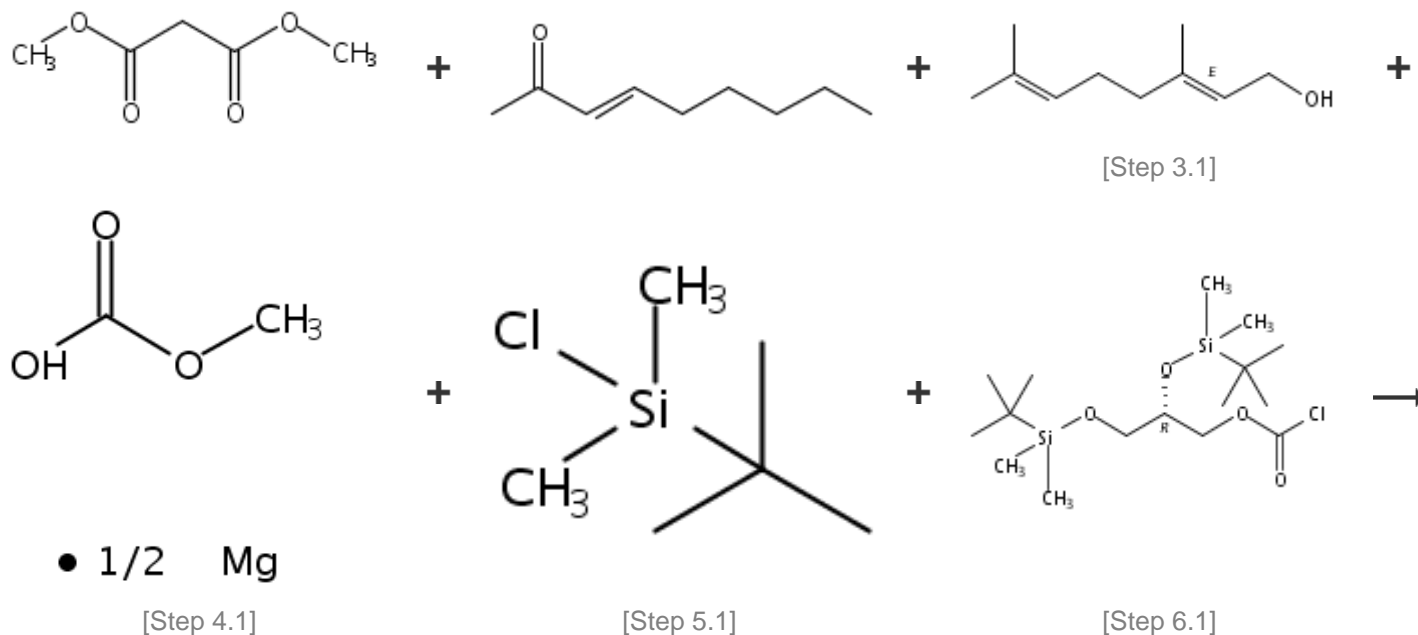
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## 295. 7 Steps



## Overview

### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 7.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 7.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

### Notes

3) in the dark, 4) conversion = 40%, alternative preparation shown, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, Reactants: 6, Reagents: 10, Solvents: 6, Steps: 7, Stages: 11, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

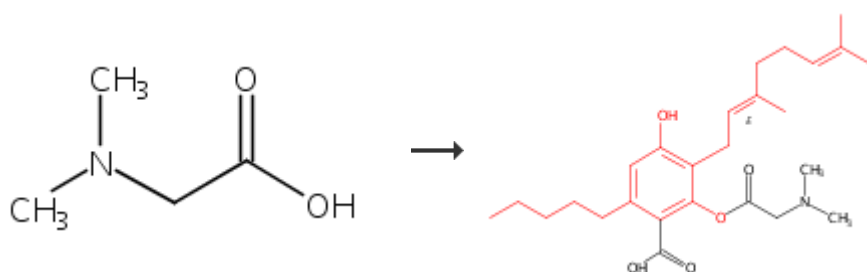
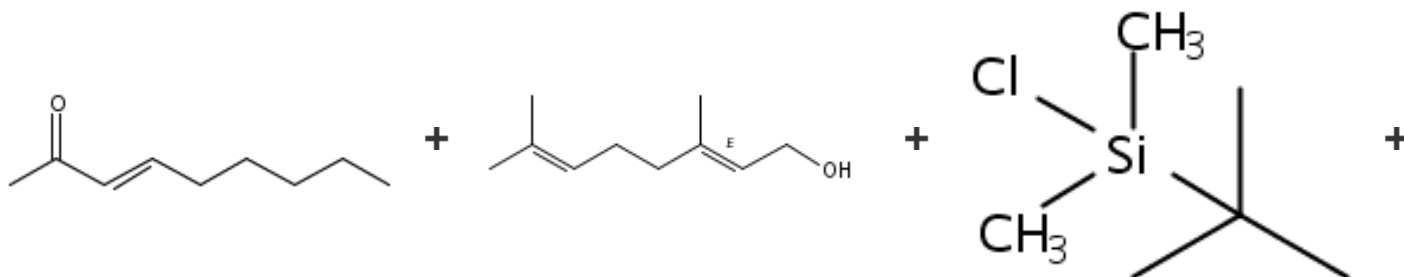
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### 296. 7 Steps (Converging)



● 1/2 Mg



## Overview

### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 7, Reagents: 9, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 11, Most stages in any one step: 2

### References

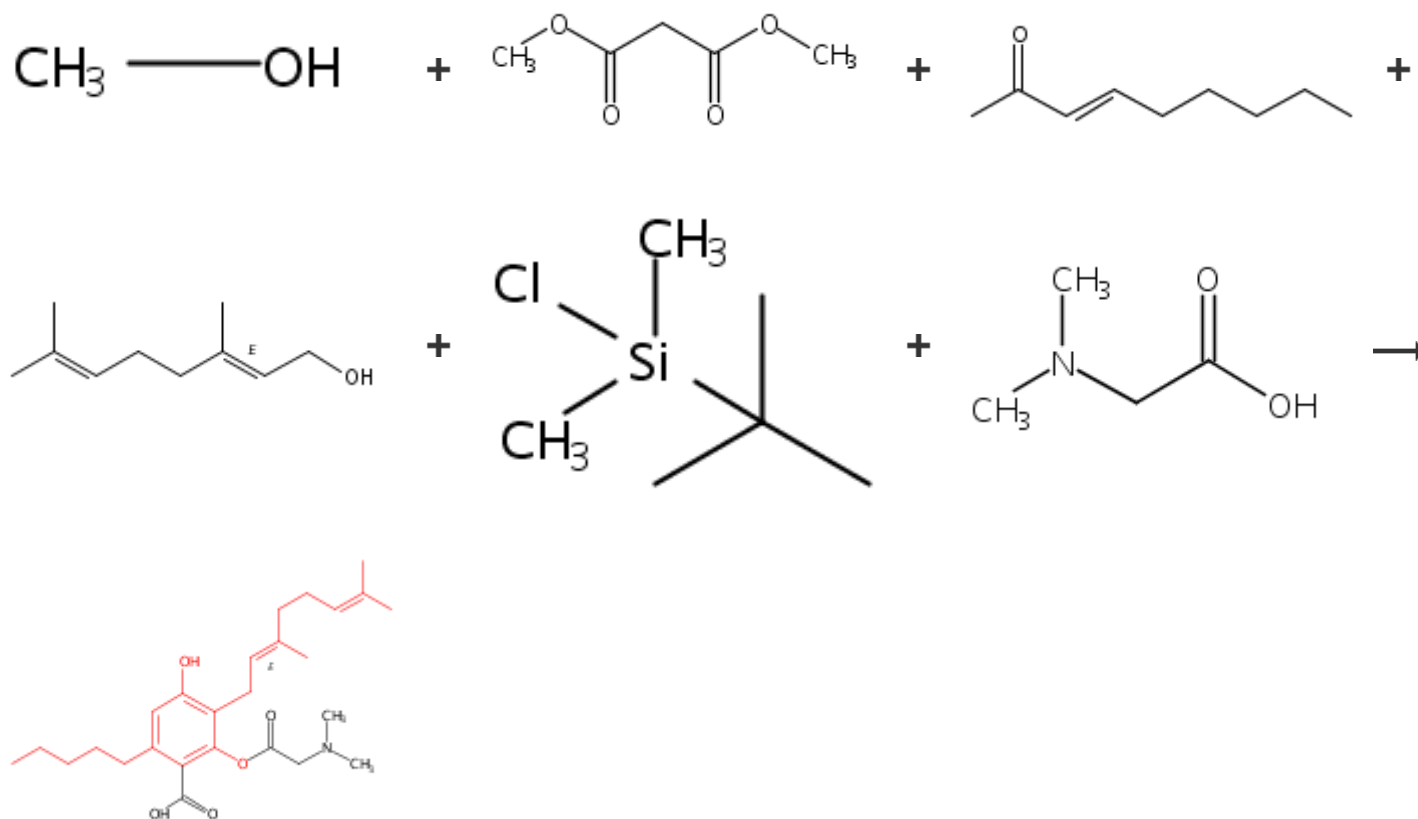
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### 297. 7 Steps (Converging)



#### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 10, Catalysts: 1, Solvents: 5, Steps: 7, Stages: 11, Most stages in any one step: 2

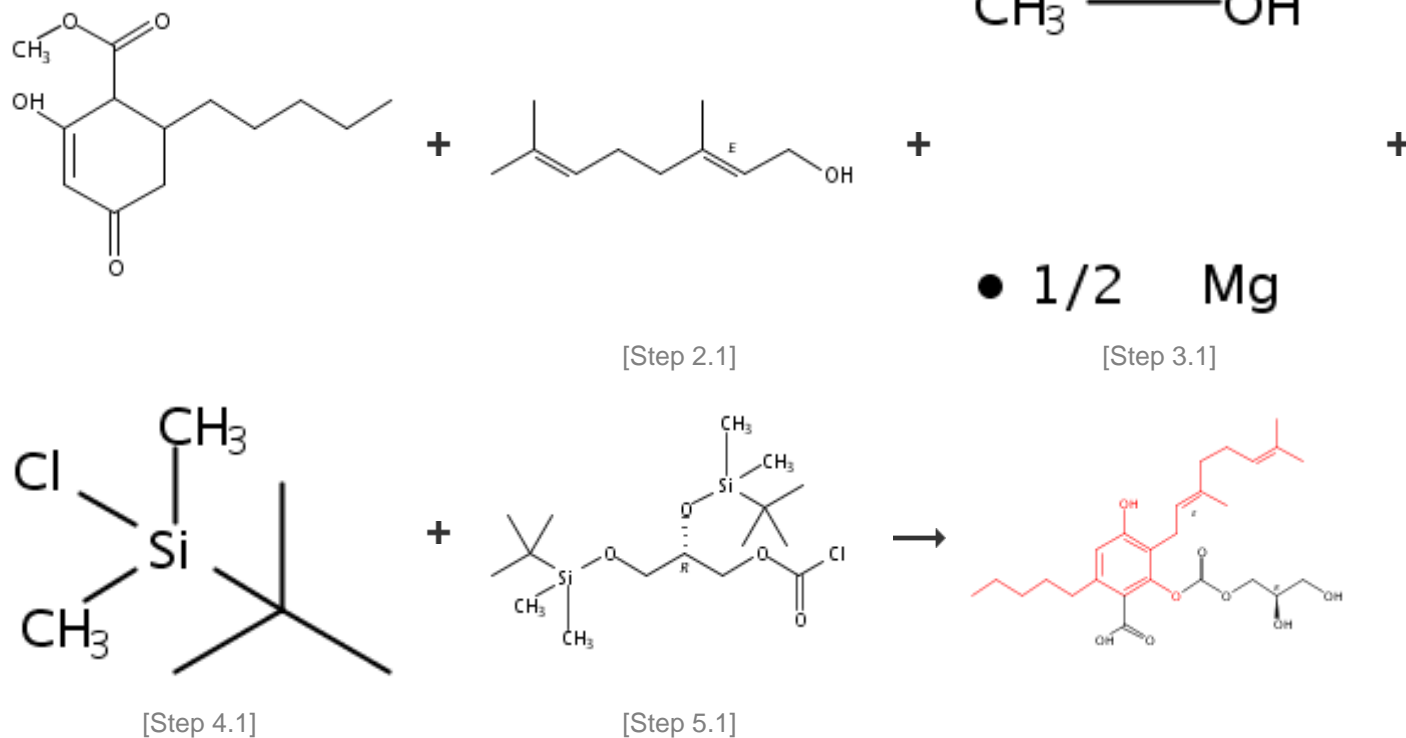
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## 298. 6 Steps



## Overview

## Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

## Notes

2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, Reactants: 5, Reagents: 8, Solvents: 6, Steps: 6, Stages: 9, Most stages in any one step: 2

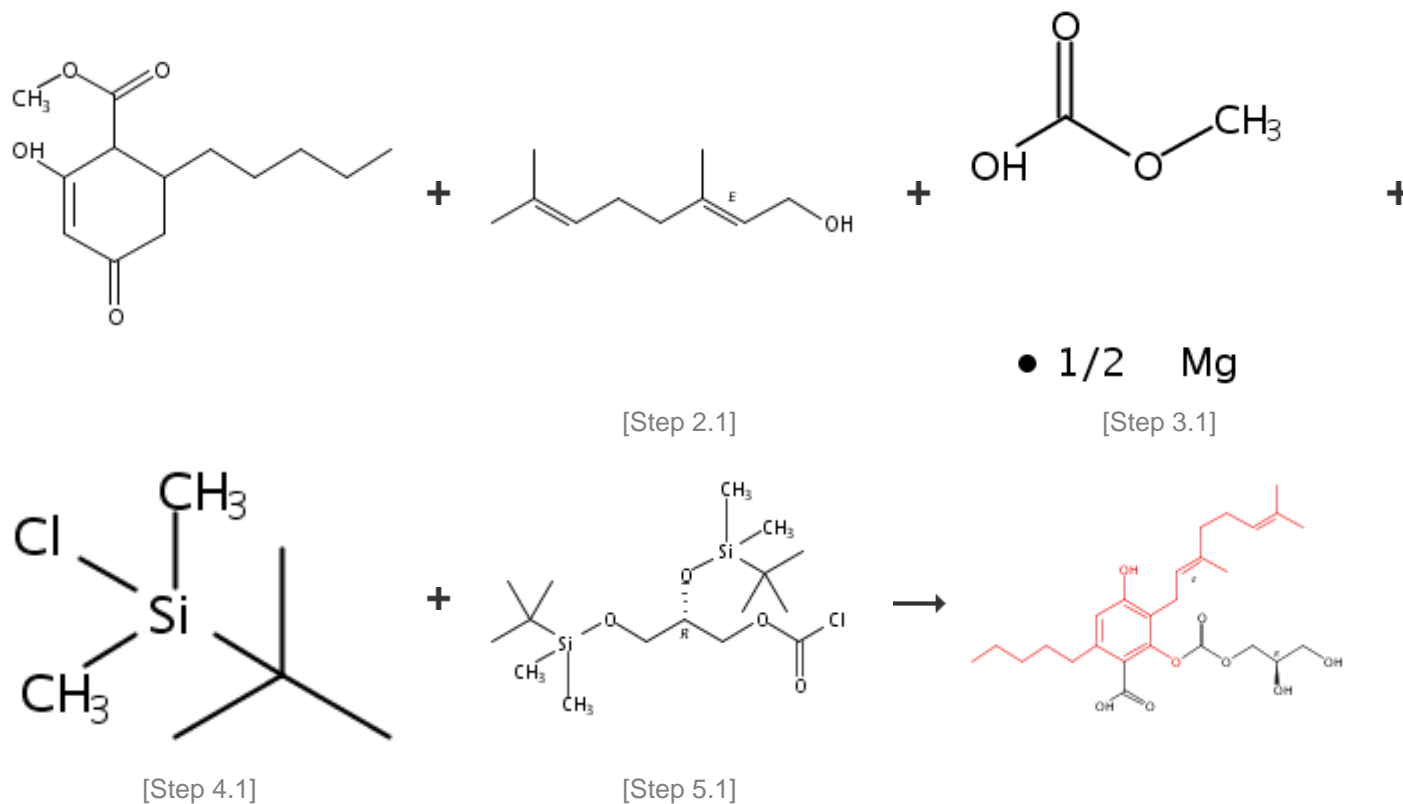
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## 299. 6 Steps



### Overview

#### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt  $\rightarrow$  80°C; 80°C  $\rightarrow$  160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt
- 6.1 R:Et<sub>3</sub>N • 3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C
- 6.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

#### Notes

2) in the dark, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, Reactants: 5, Reagents: 8, Solvents: 6, Steps: 6, Stages: 9, Most stages in any one step: 2

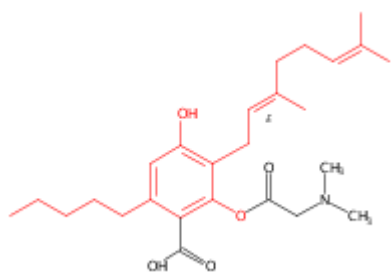
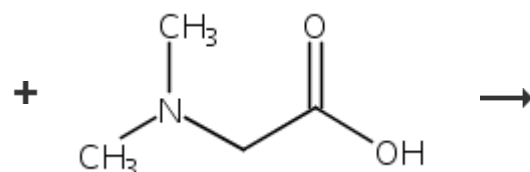
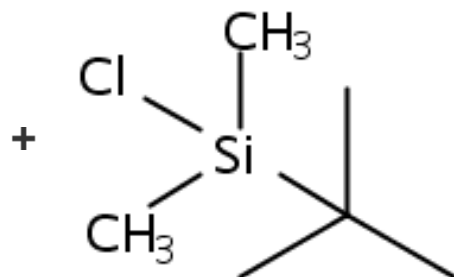
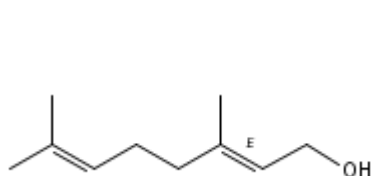
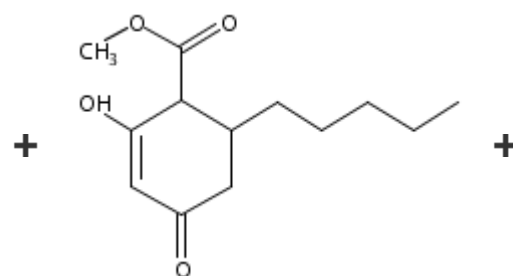
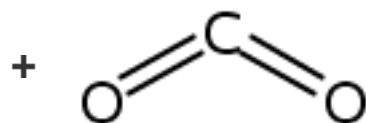
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#### 300. 6 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

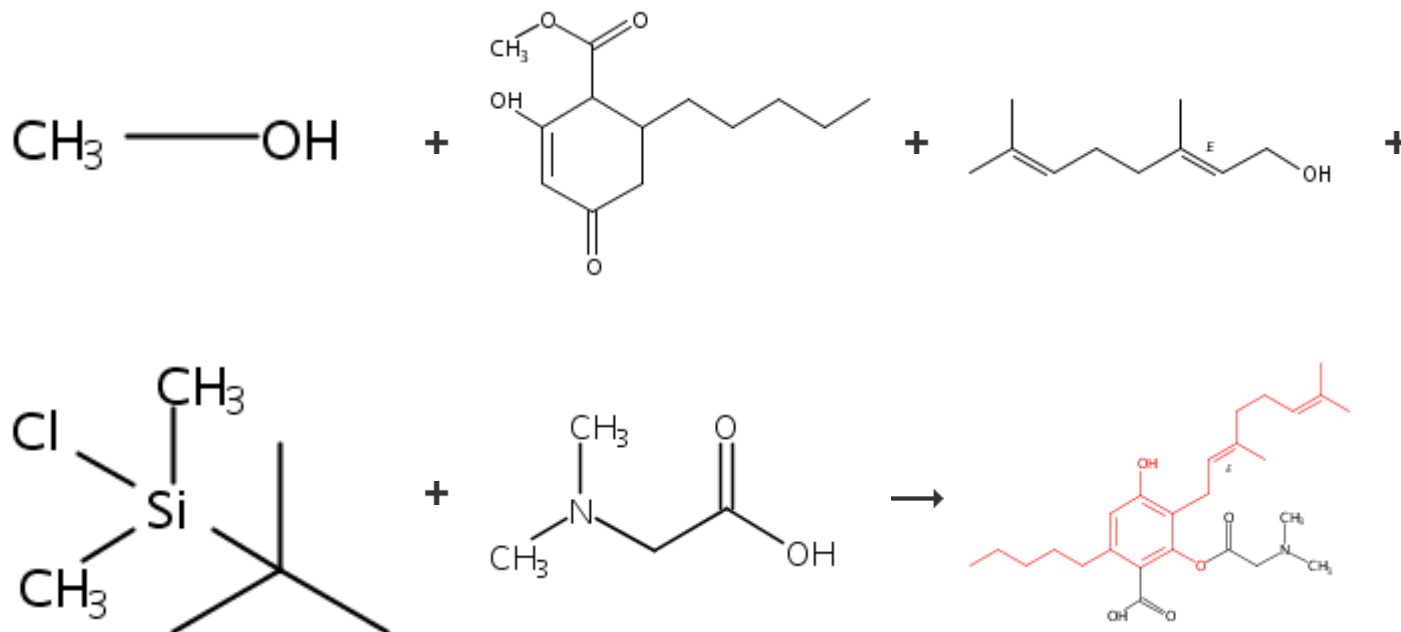
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### 301. 6 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 8, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

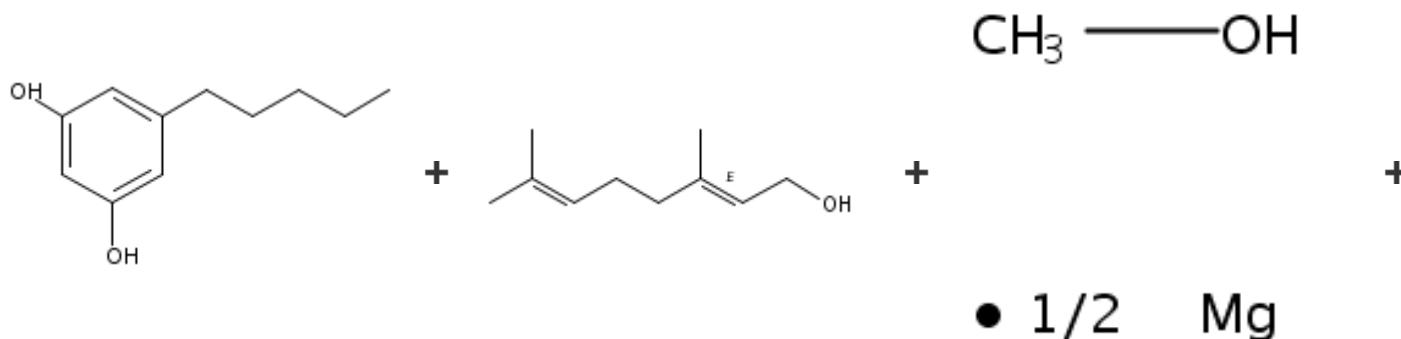
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#### 302. 5 Steps



[Step 2.1]



[Overview](#)**Steps/Stages**

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt  
 5.1 R:Et<sub>3</sub>N•3HF, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C; 65 h, 5°C  
 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O, S:AcOEt, 0°C

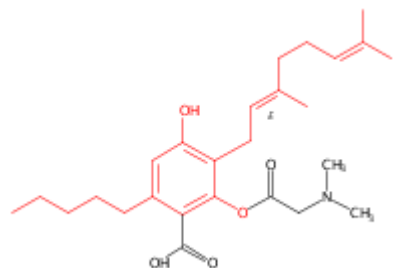
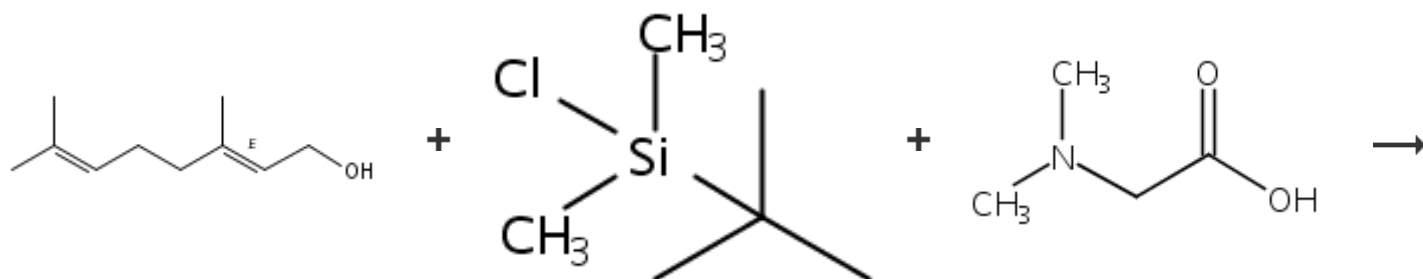
**Notes**

1) in the dark, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 5, Reagents: 7, Solvents: 6, Steps: 5, Stages: 8, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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**304. 5 Steps (Converging)**[Overview](#)**Steps/Stages****Notes**

- 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 6, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

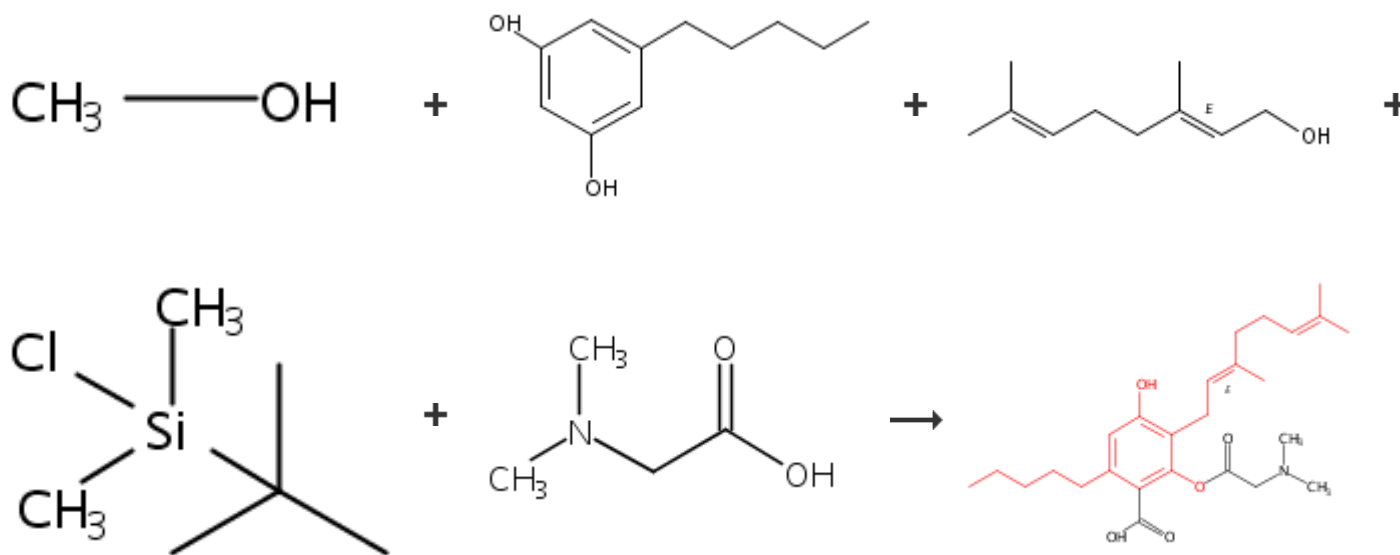
### References

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### 305. 5 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt  
 4.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 4, Steps: 5, Stages: 8, Most stages in any one step: 2

### References

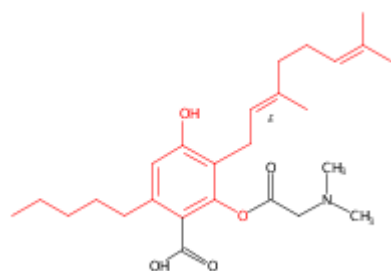
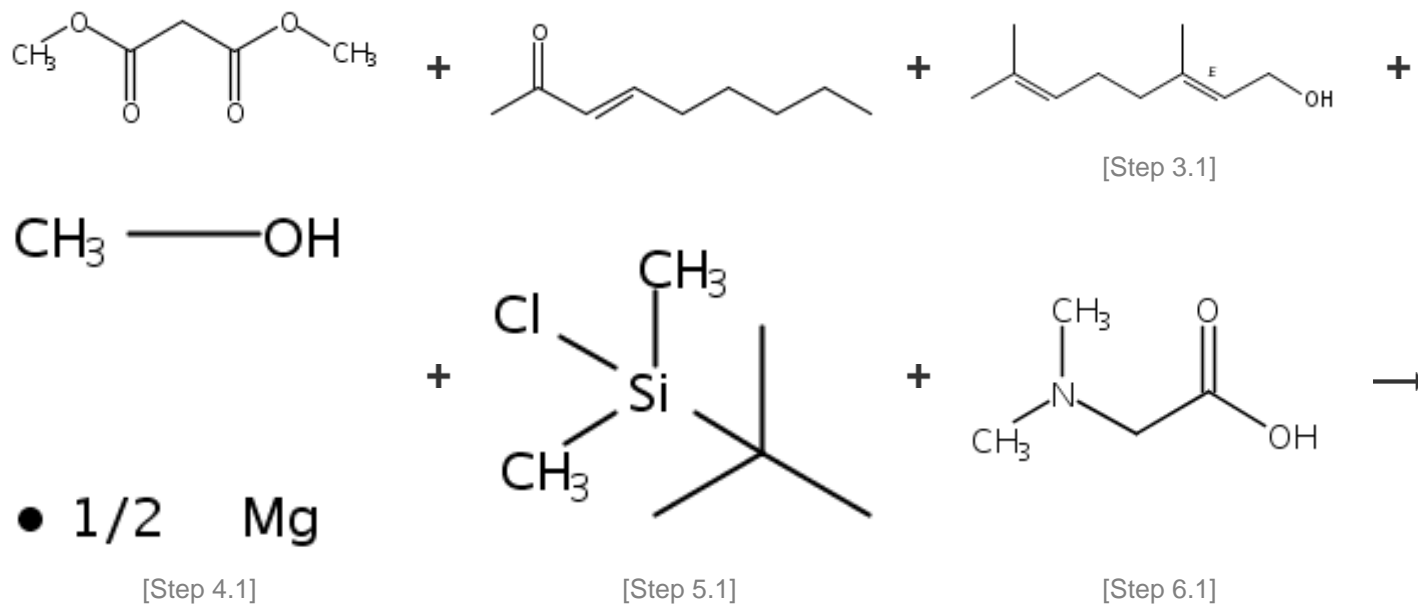
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### 306. 6 Steps



#### Overview

##### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux  $\rightarrow$  rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt  $\rightarrow$  80°C; 80°C  $\rightarrow$  160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C  $\rightarrow$  rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

##### Notes

3) in the dark, 4) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 9, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 10, Most stages in any one step: 2

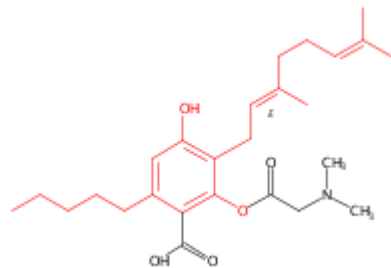
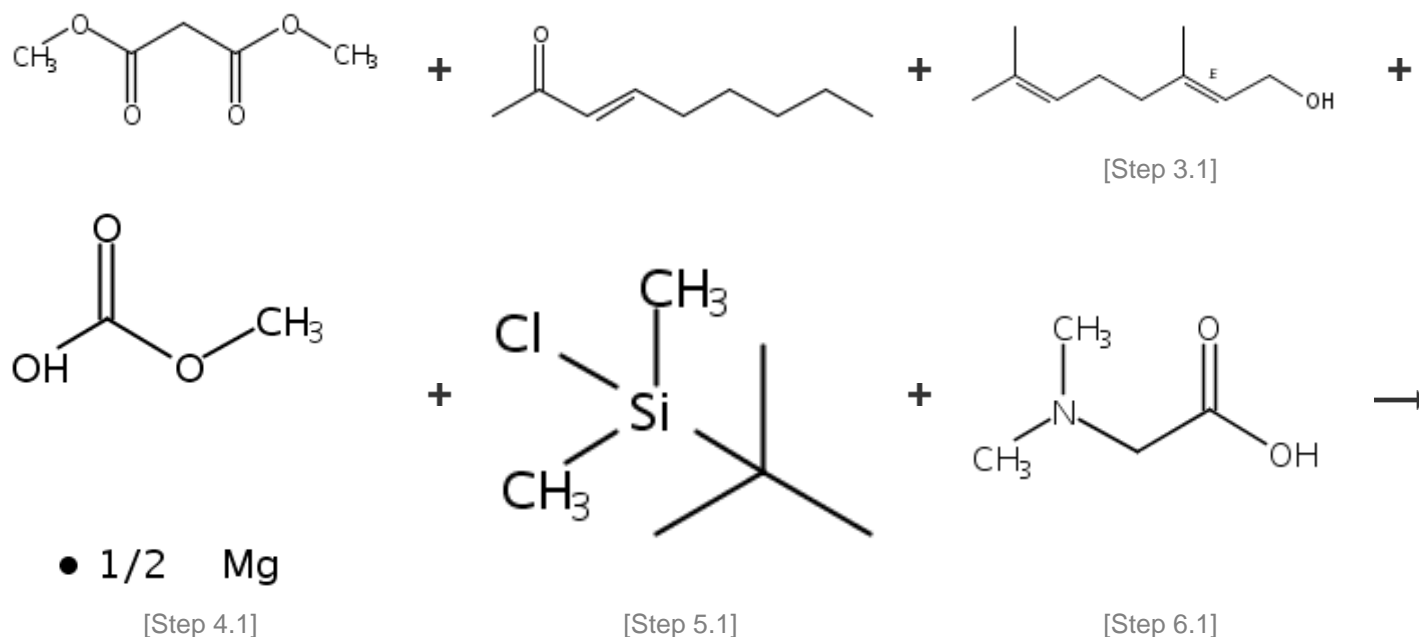
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## 307. 6 Steps



## Overview

## Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 6.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

## Notes

3) in the dark, 4) conversion = 40%, alternative preparation shown, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 6, Reagents: 9, Catalysts: 1, Solvents: 5, Steps: 6, Stages: 10, Most stages in any one step: 2

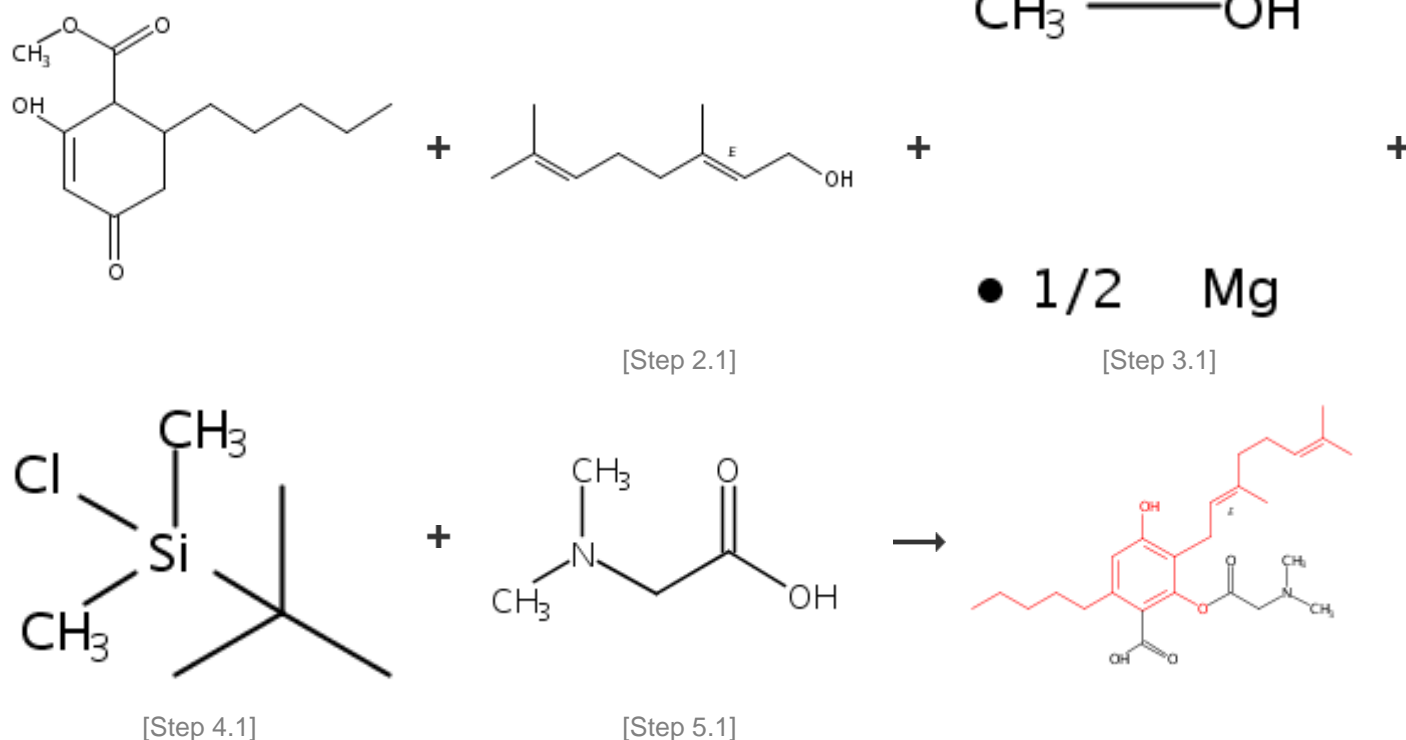
## References

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## 308. 5 Steps



### Overview

#### Steps/Stages

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup> • F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

#### Notes

2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

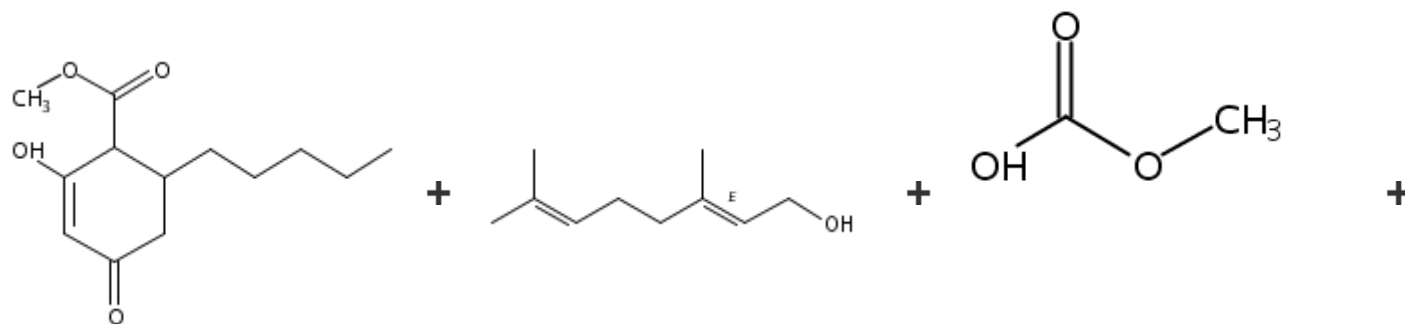
#### References

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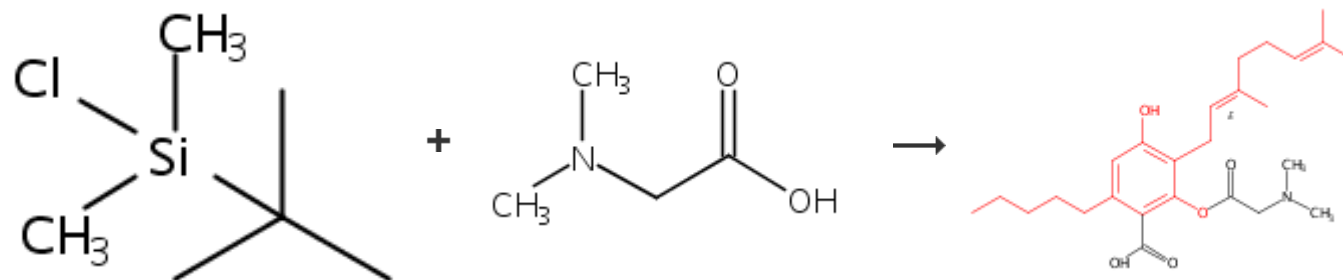
#### 309. 5 Steps



[Step 2.1]

[Step 3.1]

• 1/2 Mg



[Step 4.1]

[Step 5.1]

**Overview****Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:DCC, C:4-DMAP, S:CH<sub>2</sub>Cl<sub>2</sub>, rt; overnight, rt
- 5.2 R:Bu<sub>4</sub>N<sup>+</sup>•F<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>, -15°C

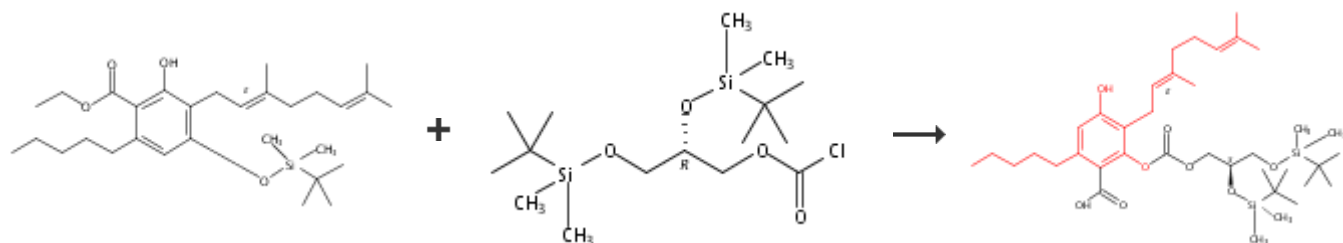
**Notes**

2) in the dark, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, other reagent triethylamine trihydrofluoride may be used in stage 2, Reactants: 5, Reagents: 7, Catalysts: 1, Solvents: 5, Steps: 5, Stages: 8, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

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**310. Single Step**

[Overview](#)**Steps/Stages**

1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

**Notes**

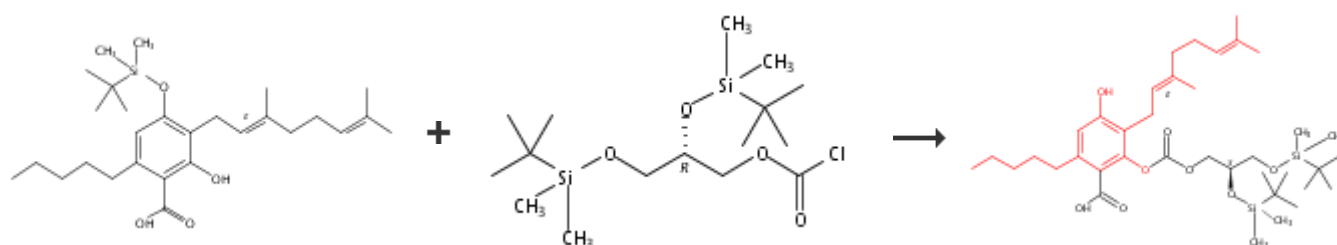
alternative preparation shown, Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

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**311. Single Step**[Overview](#)**Steps/Stages**

1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

**Notes**

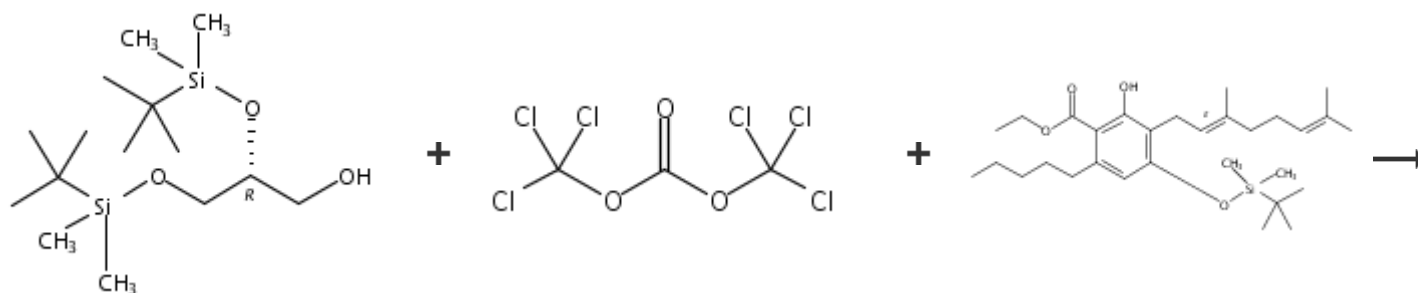
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**References**

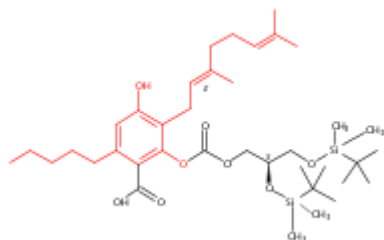
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**312. 2 Steps**

[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

2) alternative preparation shown, Reactants: 3, Reagents: 1, Solvents: 1, Steps: 2, Stages: 2, Most stages in any one step: 1

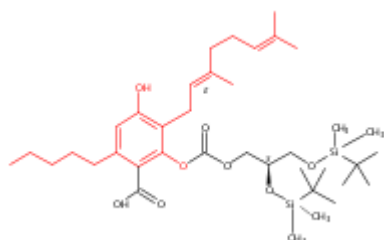
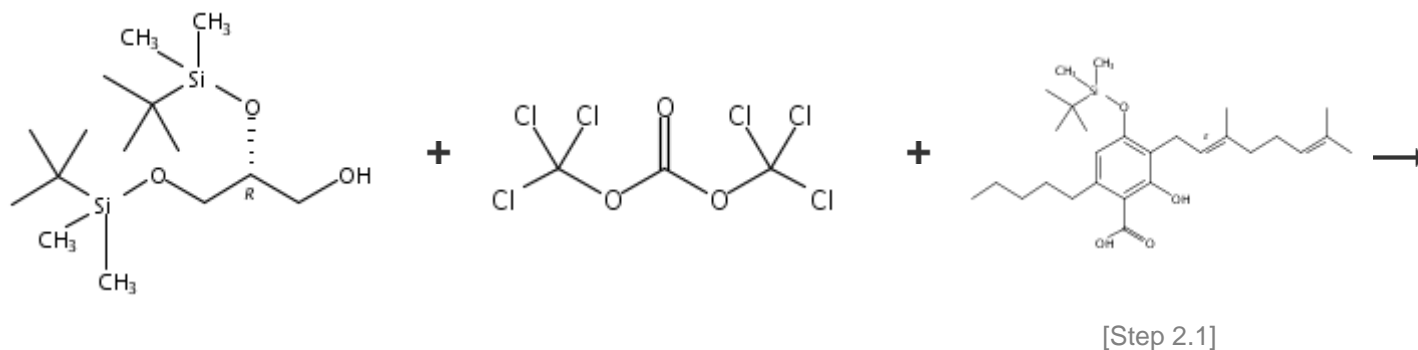
#### References

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#### 313. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

2) alternative preparation shown, Reactants: 3, Reagents: 1, Solvents: 1, Steps: 2, Stages: 2, Most stages in any one step: 1

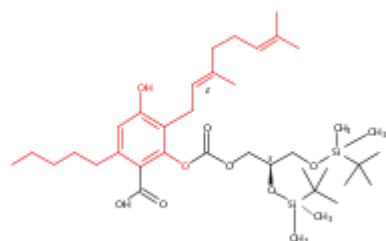
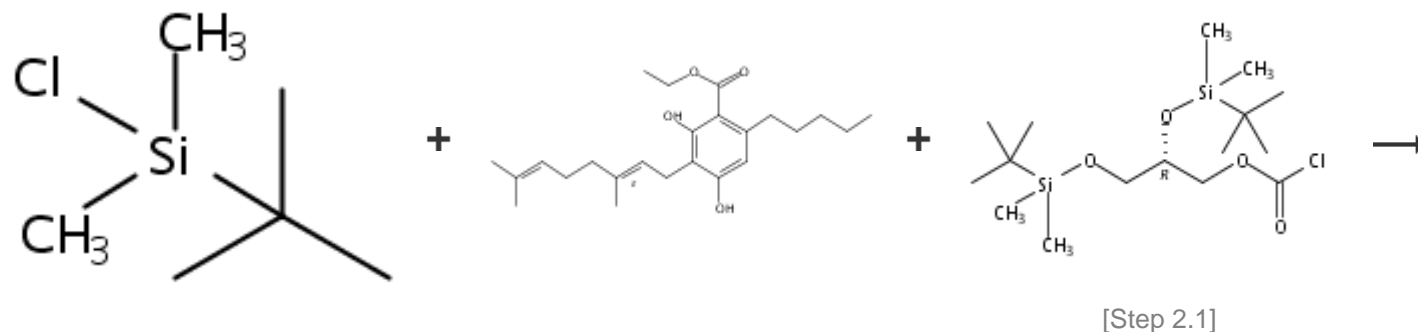
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### 314. 2 Steps



#### Overview

#### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

1) regioselective, 2) alternative preparation shown, Reactants: 3, Reagents: 3, Solvents: 2, Steps: 2, Stages: 3, Most stages in any one step: 2

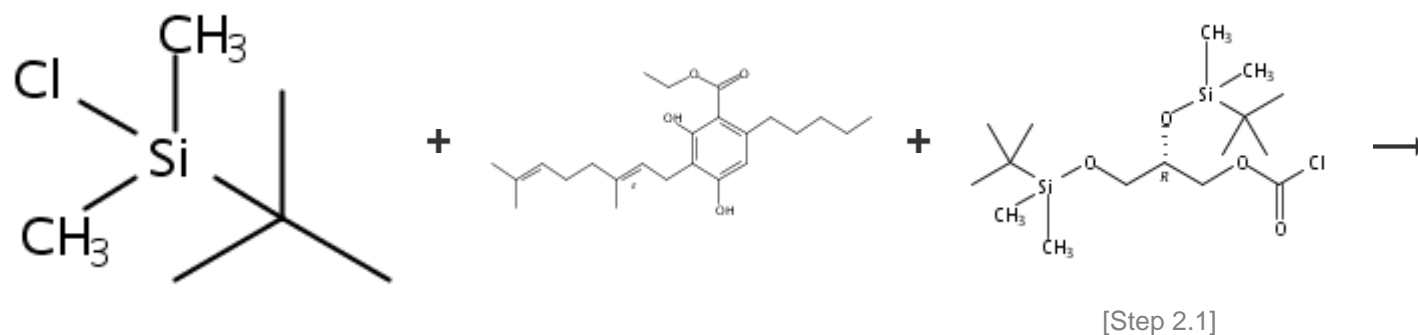
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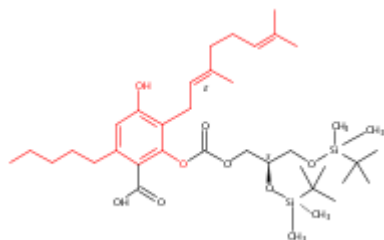
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### 315. 2 Steps





## Overview

### Steps/Stages

- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 1.3
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

1) unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, 2) alternative preparation shown, Reactants: 3, Reagents: 3, Solvents: 2, Steps: 2, Stages: 4, Most stages in any one step: 3

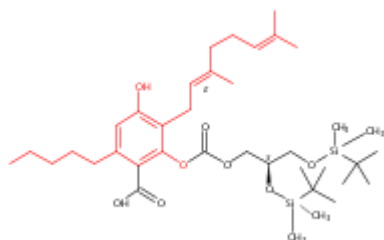
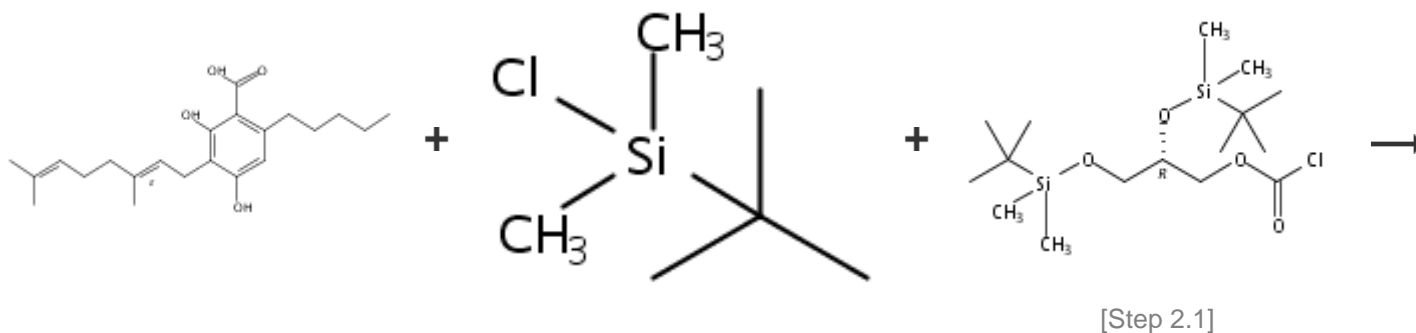
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### 316. 2 Steps



## Overview

### Steps/Stages

### Notes



- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

1) alternative preparation shown, regioselective, 2) alternative preparation shown, Reactants: 3, Reagents: 3, Solvents: 2, Steps: 2, Stages: 3, Most stages in any one step: 2

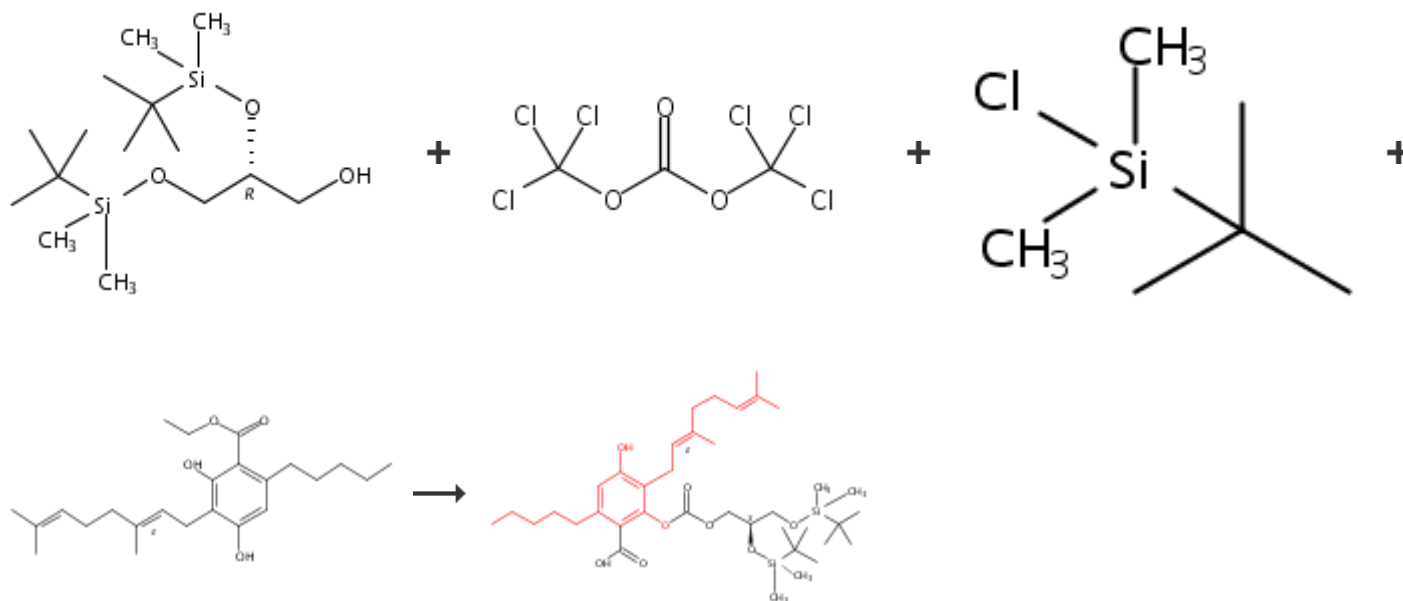
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#### 317. 3 Steps (Converging)



#### Overview

##### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 1.2 R:NaCl, S:H<sub>2</sub>O  
 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

##### Notes

regioselective, alternative preparation shown, Reactants: 4, Reagents: 3, Solvents: 2, Steps: 3, Stages: 4, Most stages in any one step: 2

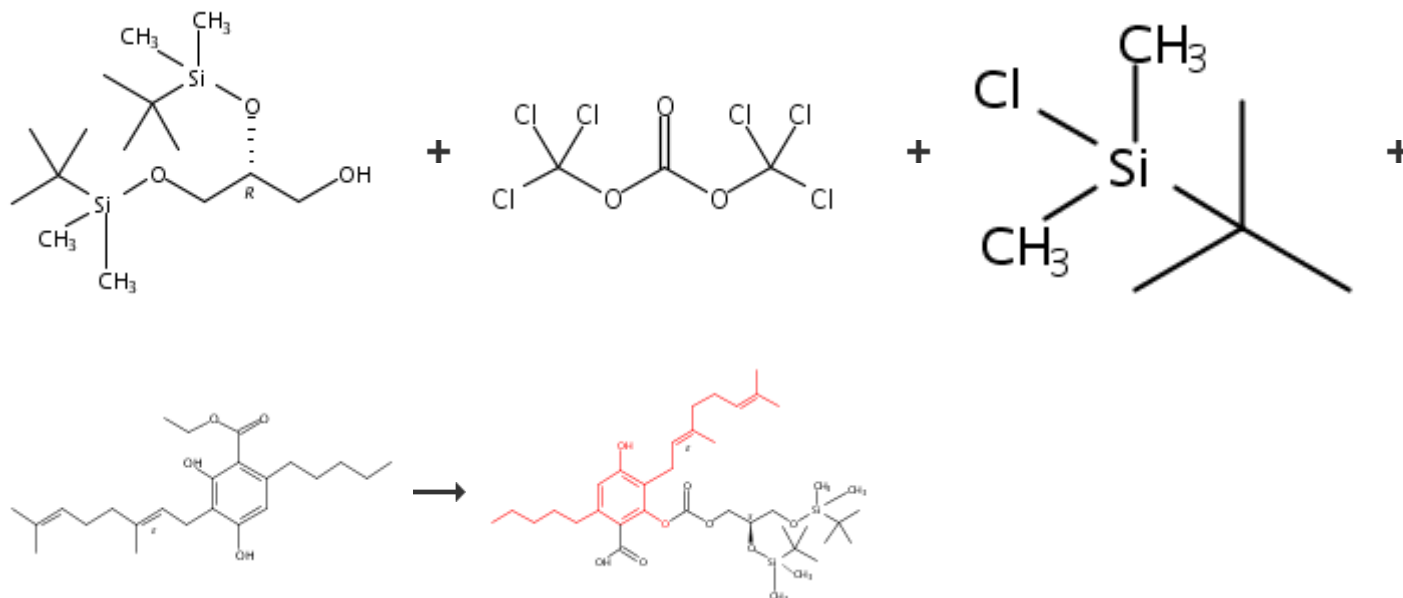
#### References

##### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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#### 318. 3 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 1.3
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

unspecified reagent used for acidic hydrolysis in stage 3, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 4, Reagents: 3, Solvents: 2, Steps: 3, Stages: 5, Most stages in any one step: 3

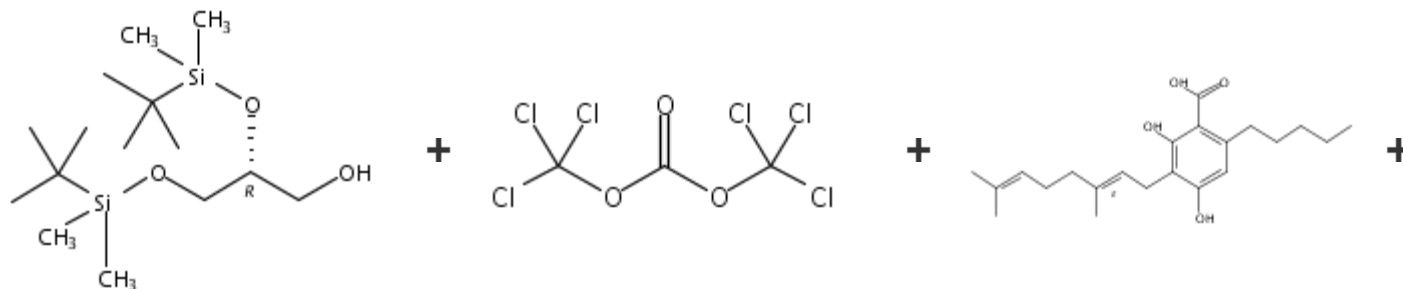
### References

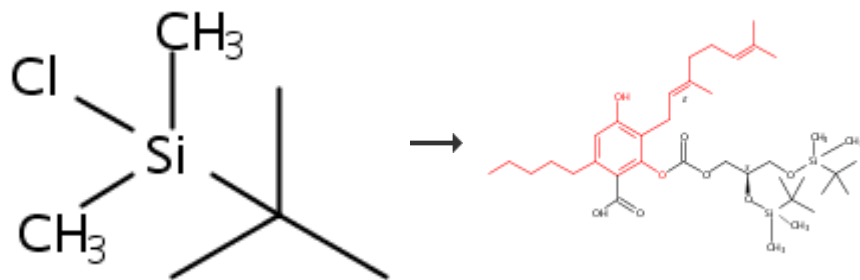
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### 319. 3 Steps (Converging)





### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 1.2 R:NaCl, S:H<sub>2</sub>O
- 2.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

alternative preparation shown, regioselective,  
alternative preparation shown, Reactants: 4,  
Reagents: 3, Solvents: 2, Steps: 3, Stages: 4,  
Most stages in any one step: 2

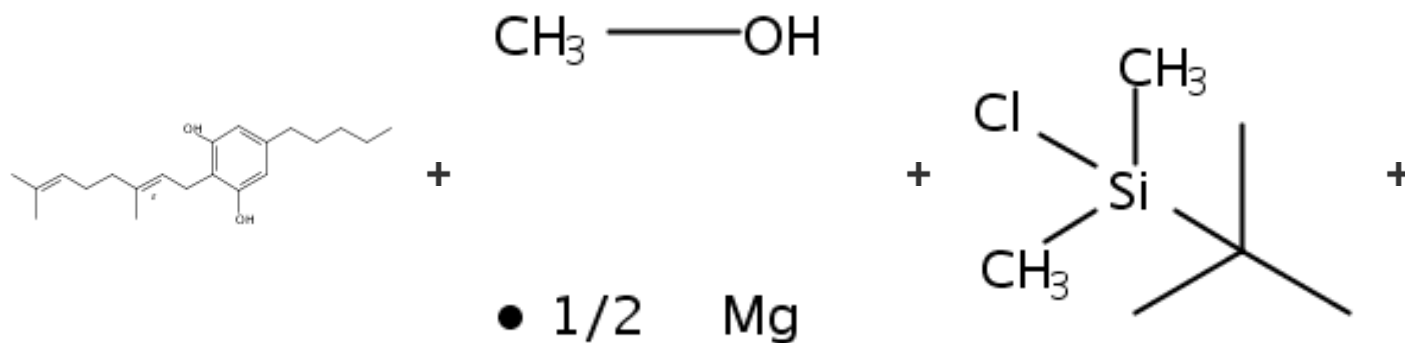
#### References

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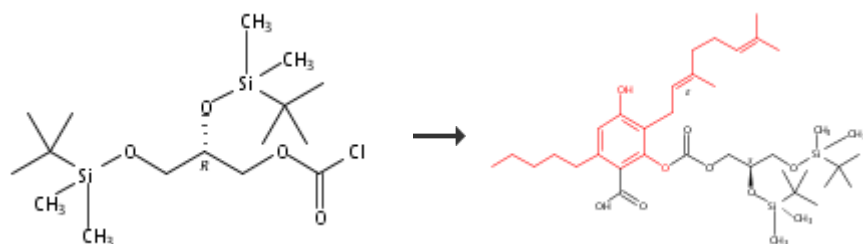
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#### 320. 3 Steps



[Step 2.1]



[Step 3.1]

### Overview

#### Steps/Stages

#### Notes

- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O  
 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

1) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, Reactants: 4, Reagents: 4, Solvents: 4, Steps: 3, Stages: 5, Most stages in any one step: 2

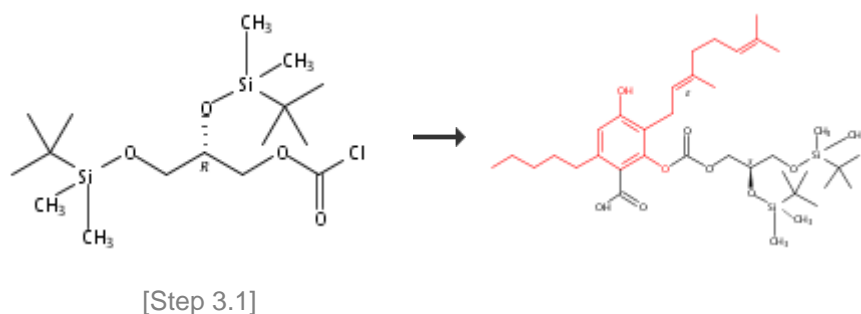
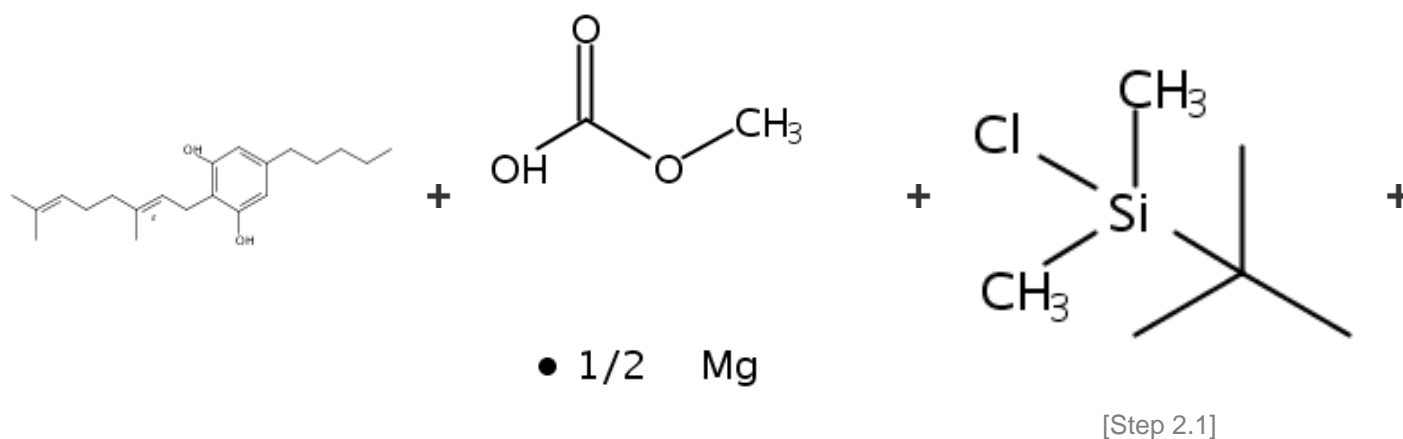
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### 321. 3 Steps



### Overview

#### Steps/Stages

- 1.1 S:DMF, 1 h, 120°C  
 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 2.2 R:NaCl, S:H<sub>2</sub>O  
 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

1) conversion = 40%, alternative preparation shown, 2) alternative preparation shown, regioselective, 3) alternative preparation shown, Reactants: 4, Reagents: 4, Solvents: 5, Steps: 3, Stages: 5, Most stages in any one step: 2

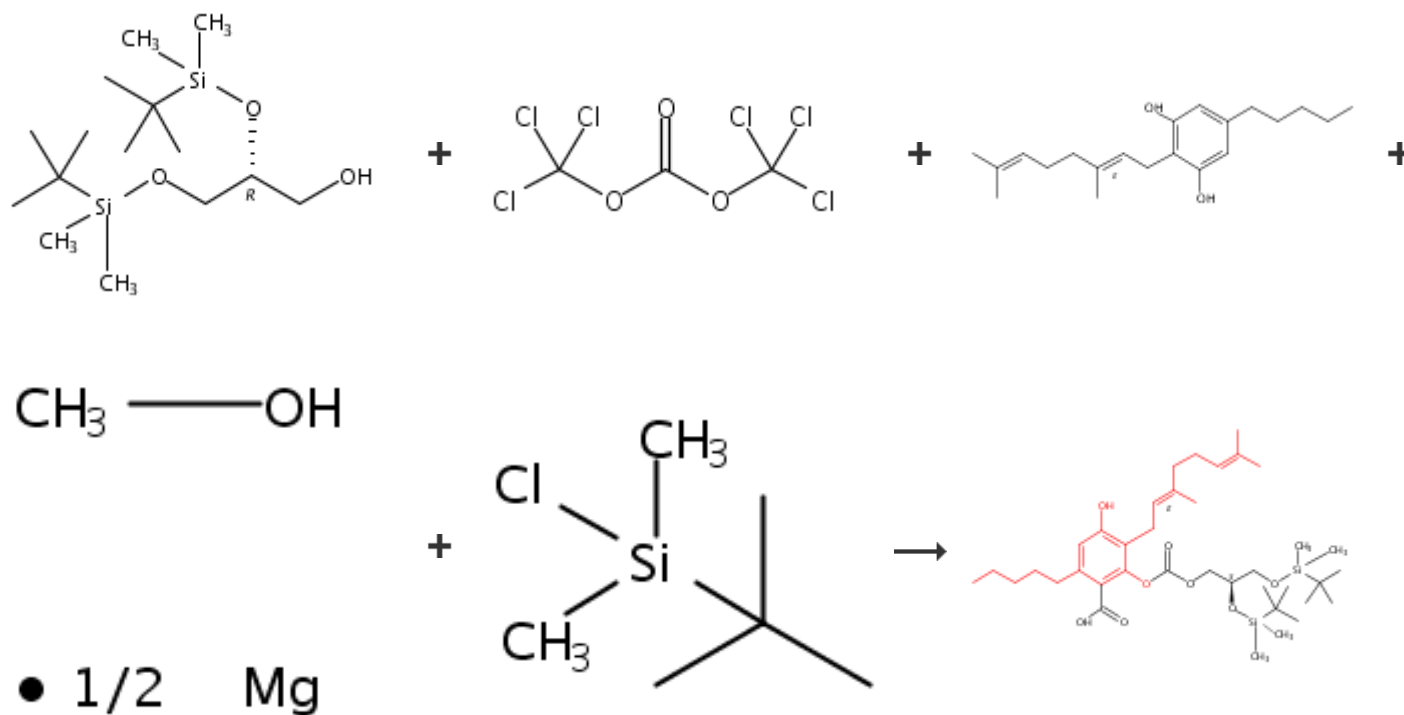
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### 322. 4 Steps (Converging)



#### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 4, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

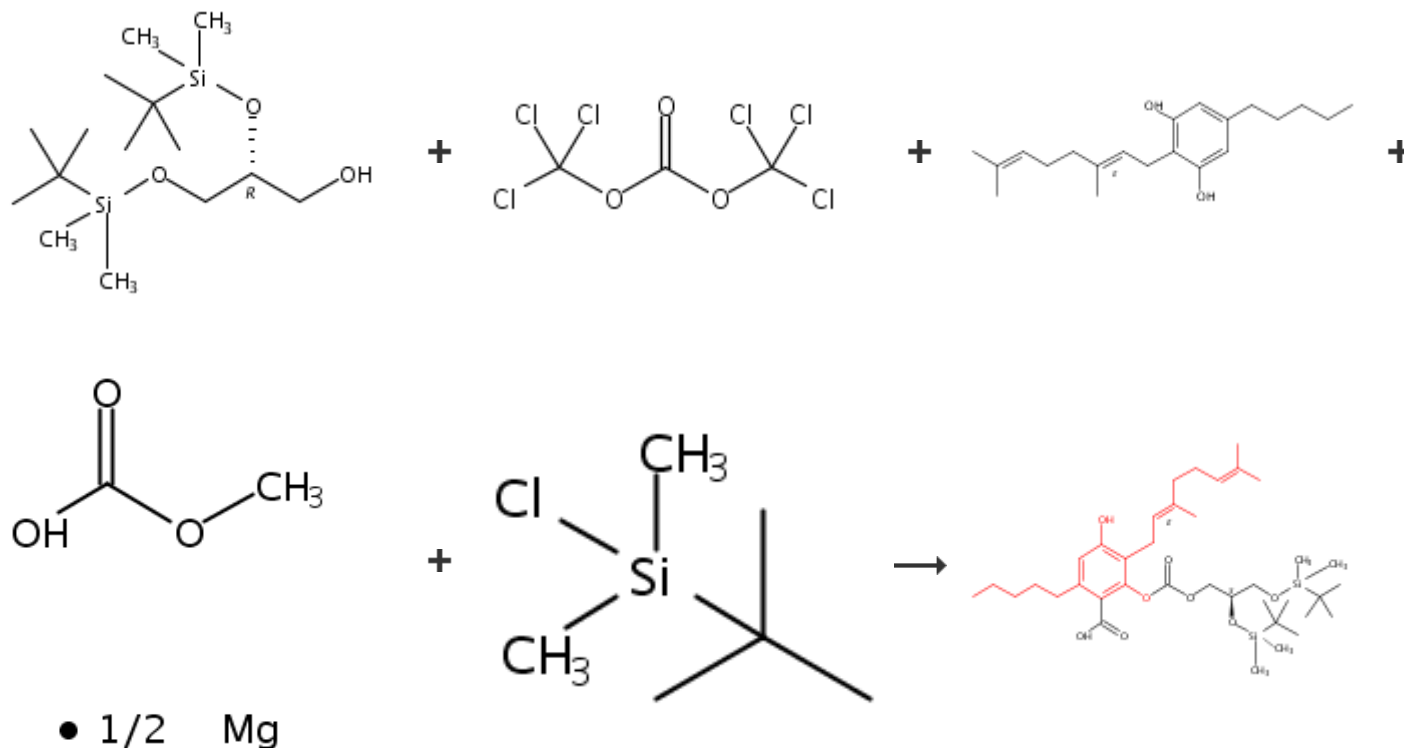
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### 323. 4 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 1 h, 120°C
- 1.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 2.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 2.2 R:NaCl, S:H<sub>2</sub>O
- 3.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

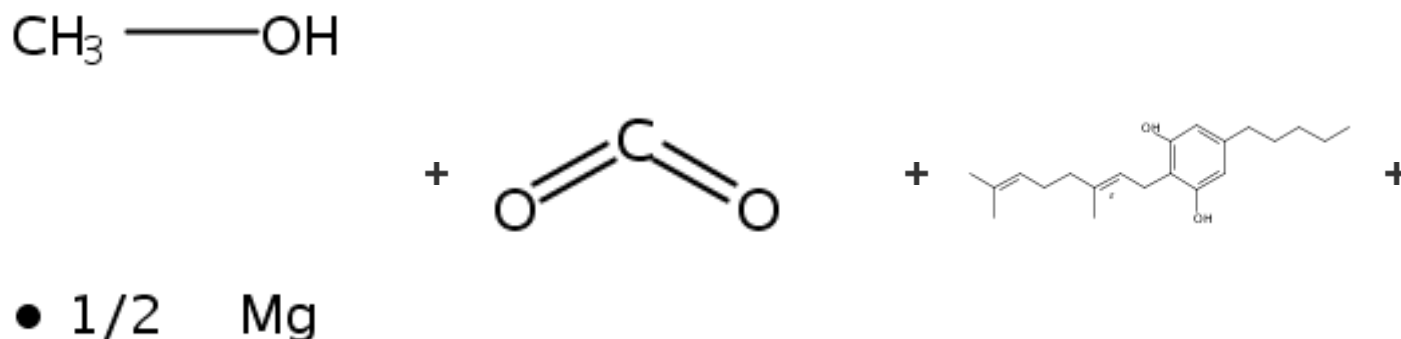
#### References

##### Biosynthesis of cannabinoid prodrugs

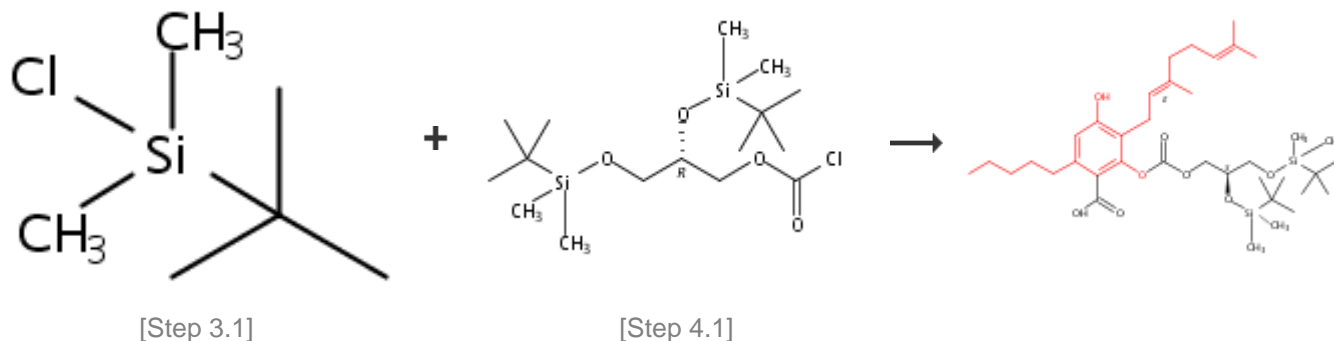
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#### 324. 4 Steps



[Step 2.1]



### Overview

#### Steps/Stages

- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

1) exothermic reaction, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 5, Reagents: 4, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

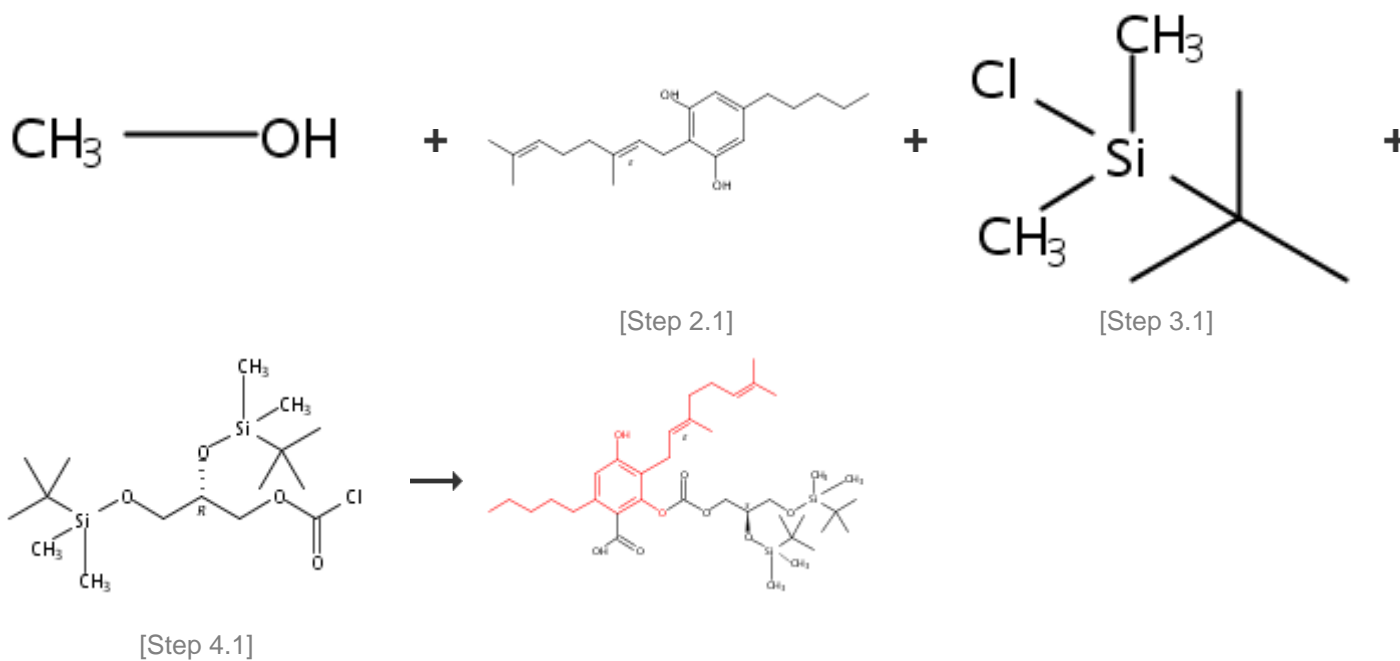
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#### 325. 4 Steps



### Overview

#### Steps/Stages

#### Notes

- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 4, Reagents: 5, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

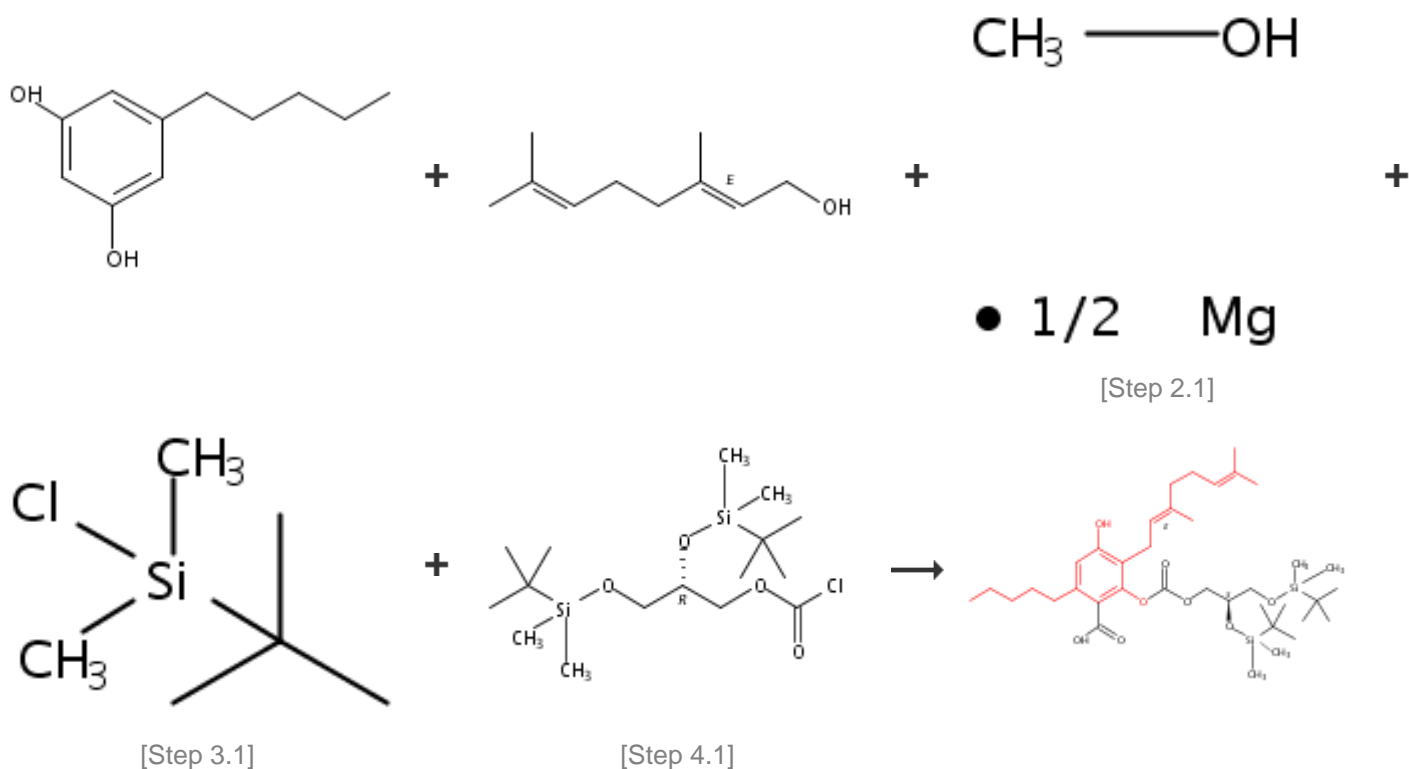
### References

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### 326. 4 Steps



### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

1) in the dark, 2) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 5, Reagents: 5, Solvents: 4, Steps: 4, Stages: 6, Most stages in any one step: 2

### References

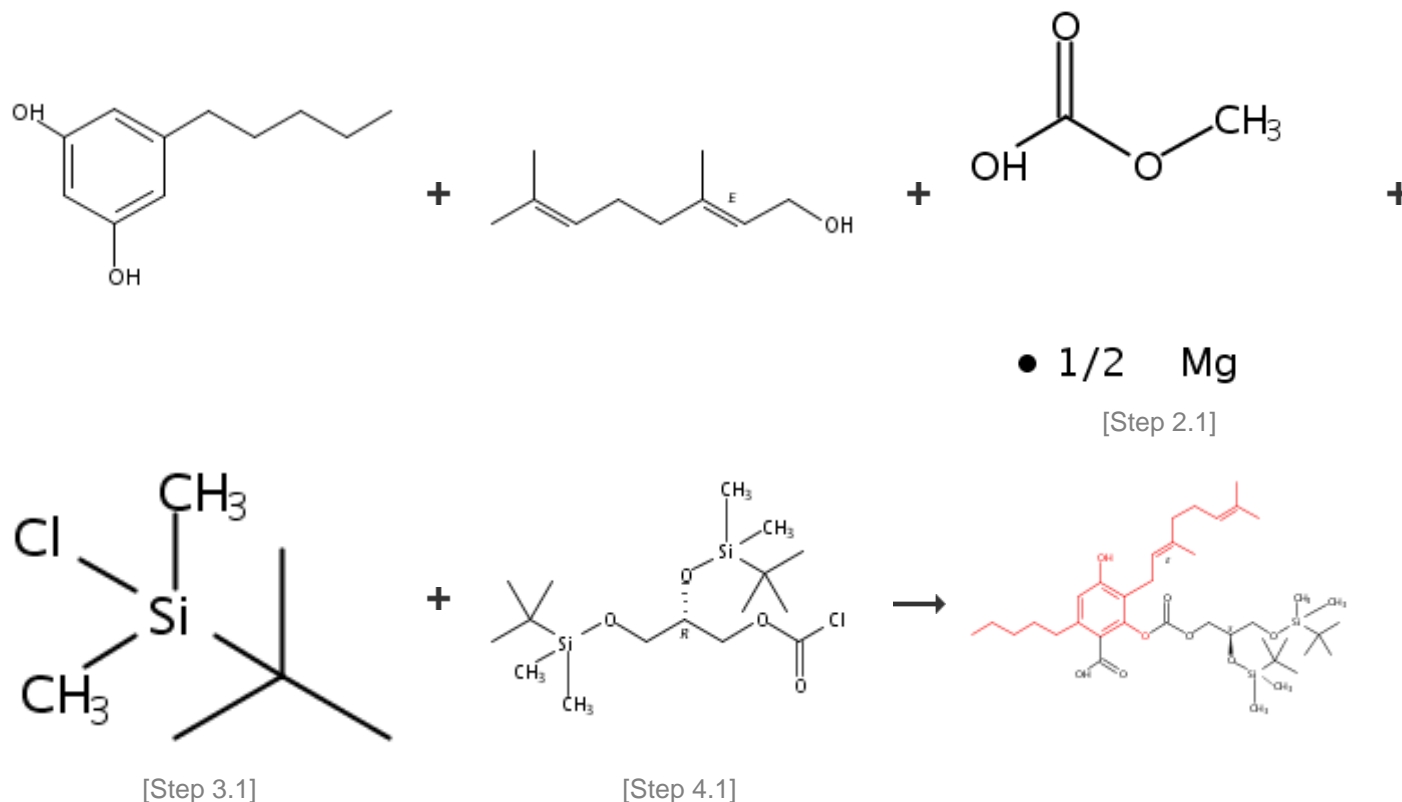
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### 327. 4 Steps



#### Overview

#### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

#### Notes

1) in the dark, 2) conversion = 40%, alternative preparation shown, 3) alternative preparation shown, regioselective, 4) alternative preparation shown, Reactants: 5, Reagents: 5, Solvents: 5, Steps: 4, Stages: 6, Most stages in any one step: 2

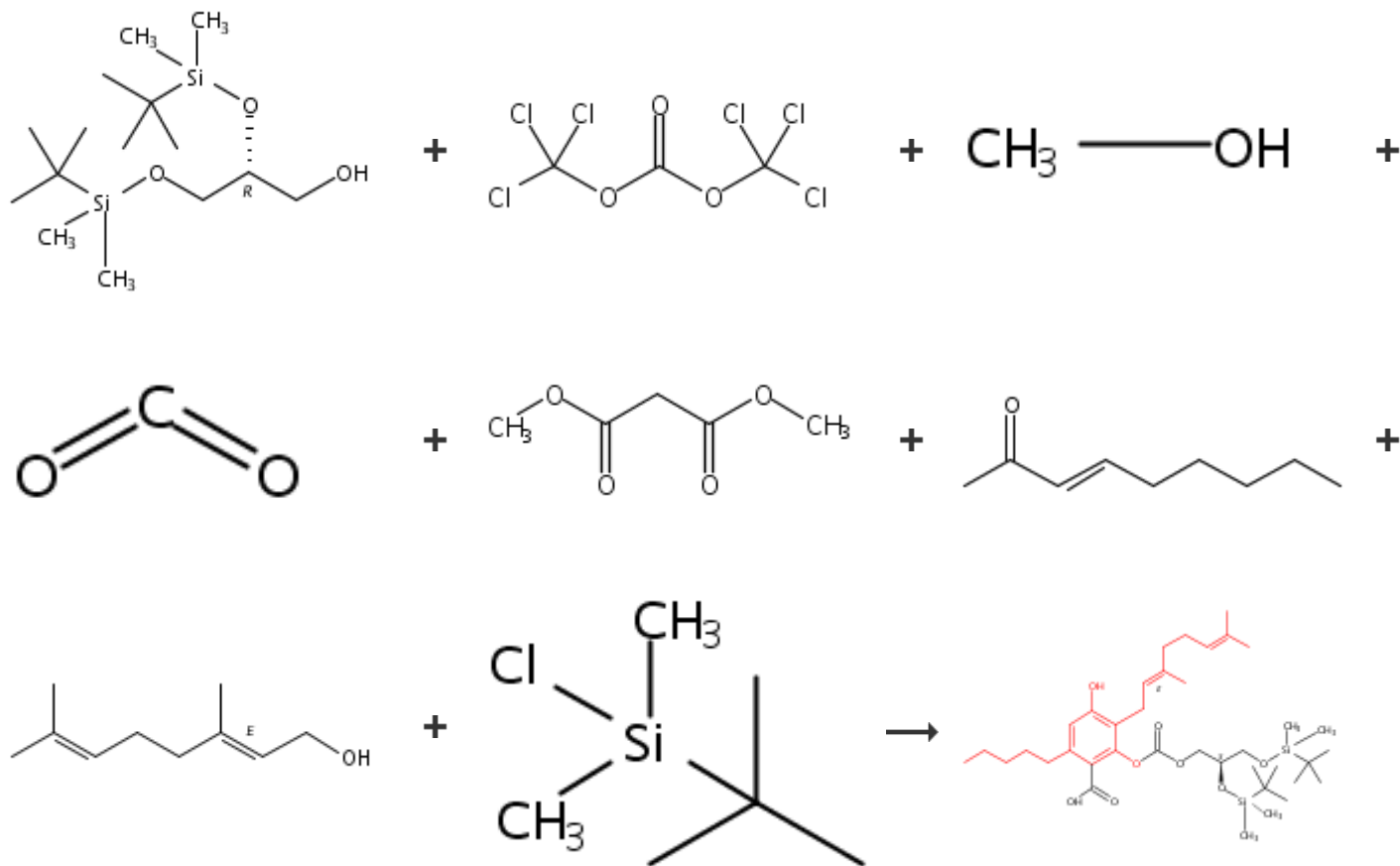
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### 328. 9 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 8, Reagents: 9, Solvents: 5, Steps: 9, Stages: 12, Most stages in any one step: 2

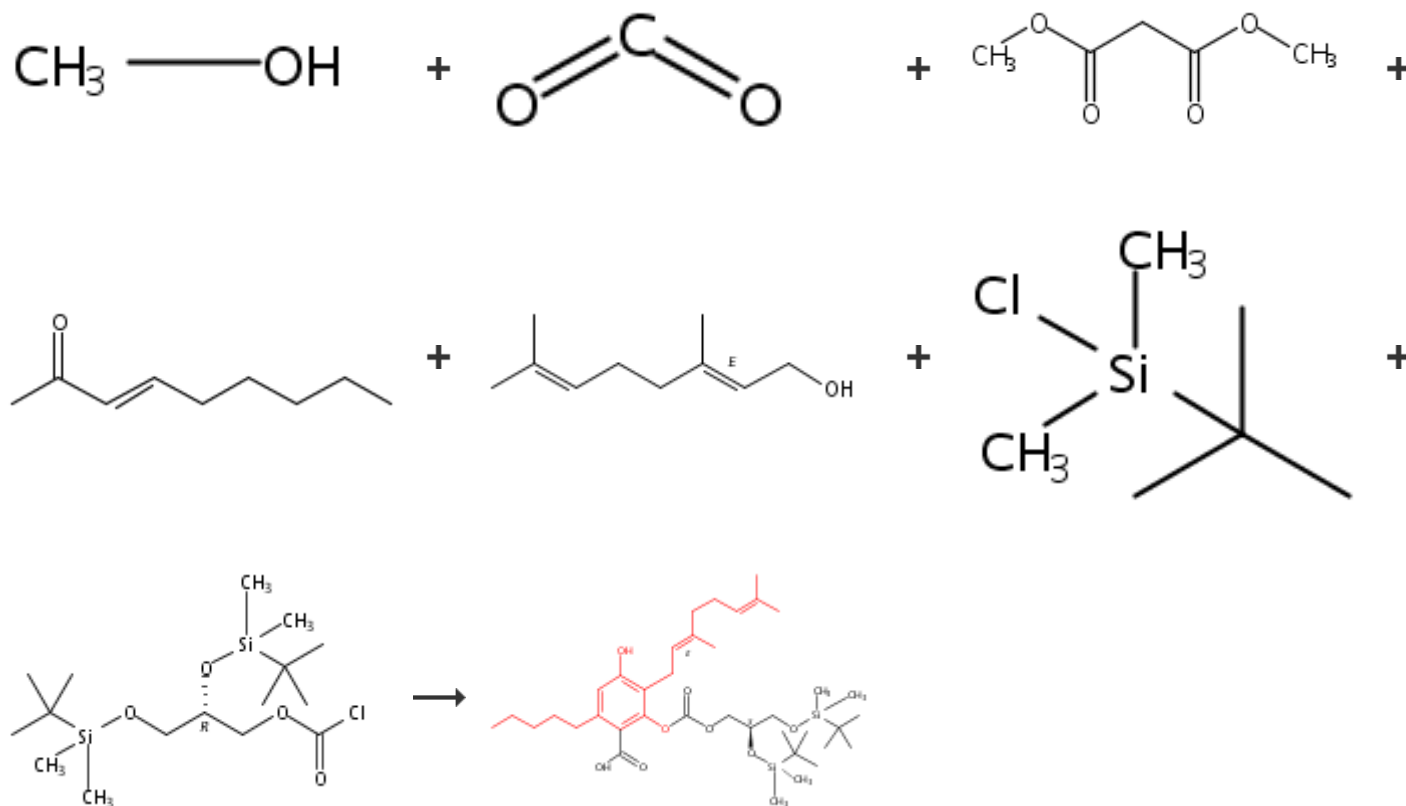
### References

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### 329. 8 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 9, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

### References

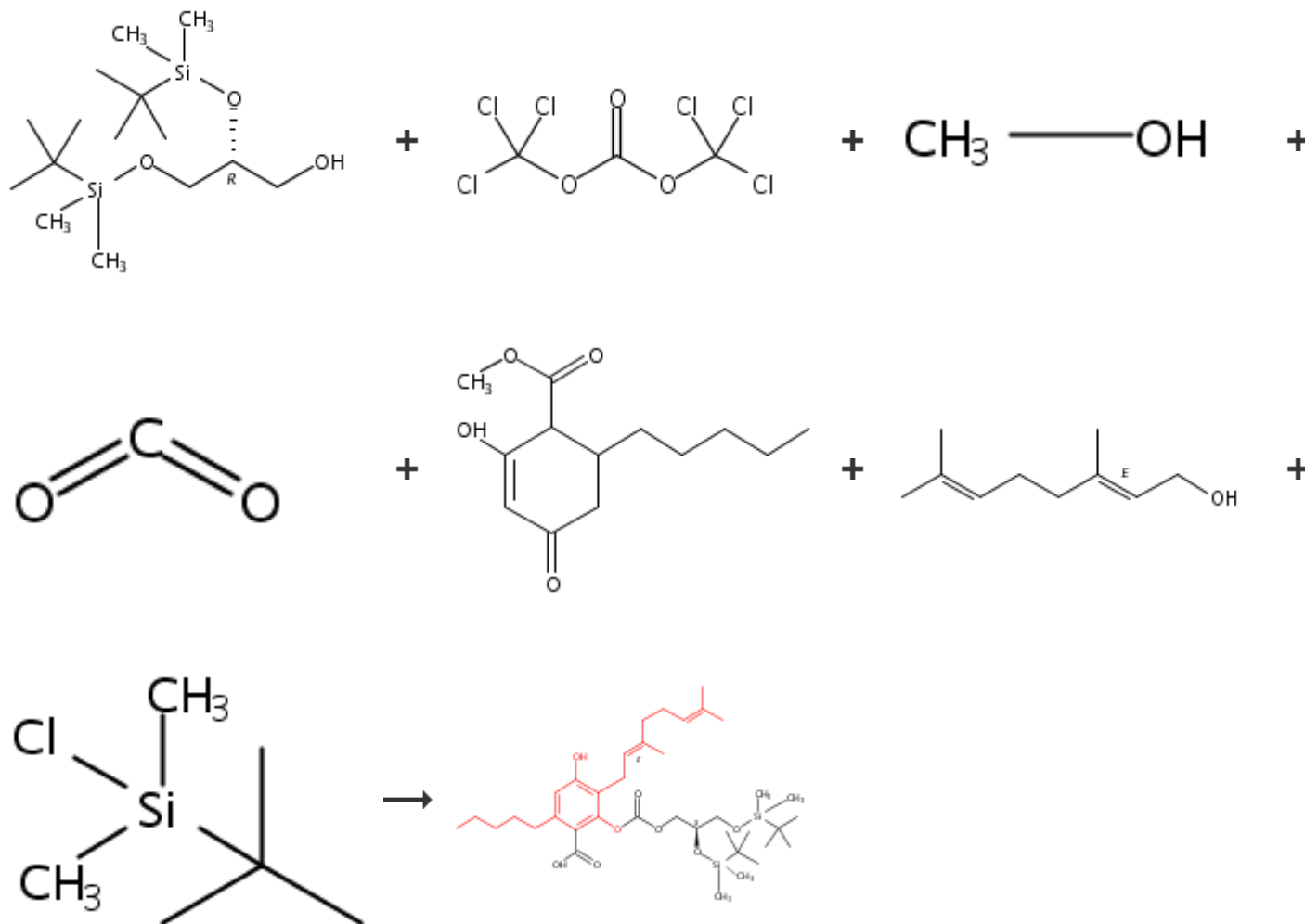
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### 330. 8 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 7, Solvents: 5, Steps: 8, Stages: 10, Most stages in any one step: 2

### References

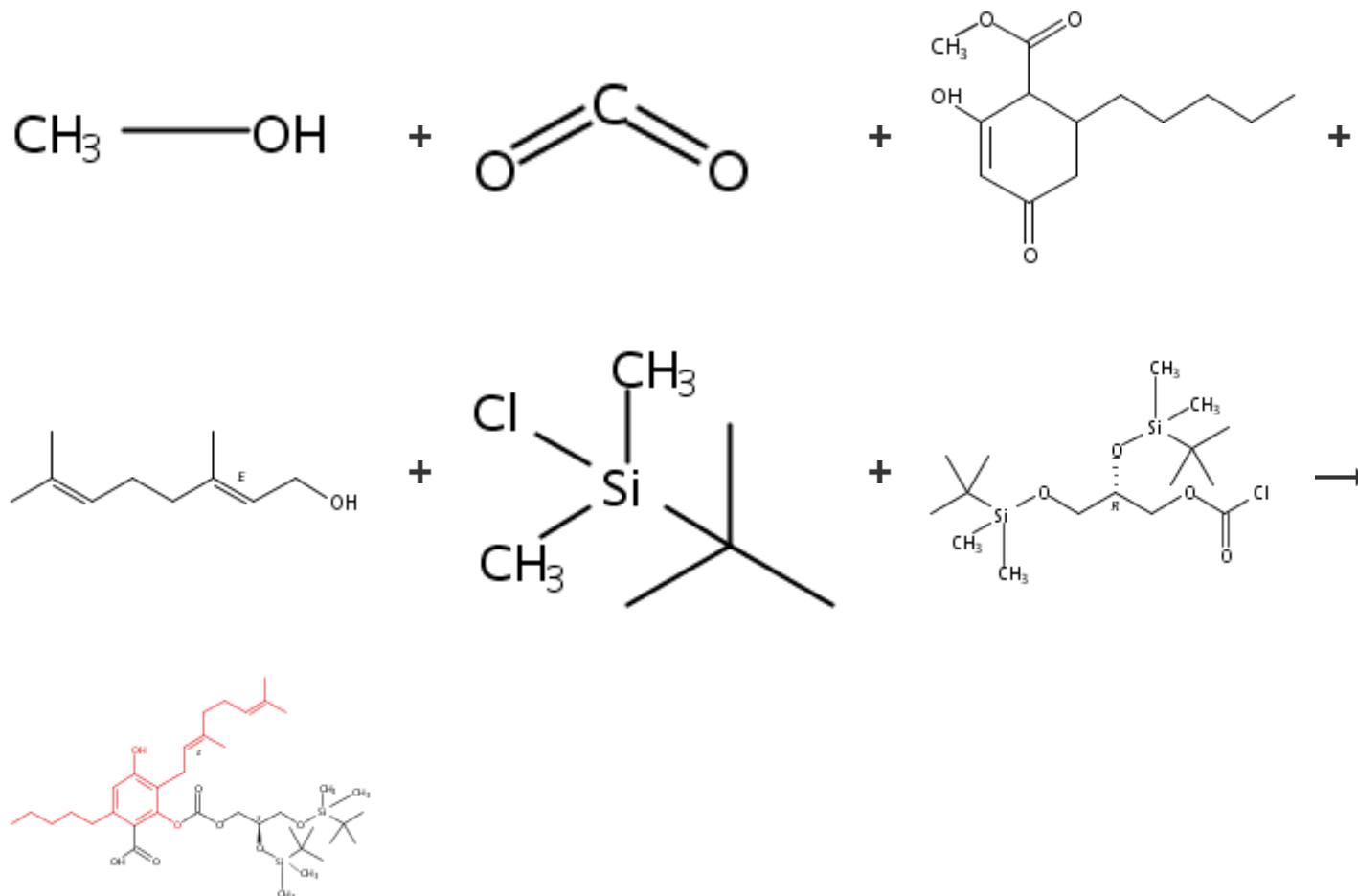
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### 331. 7 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 332. 8 Steps (Converging)

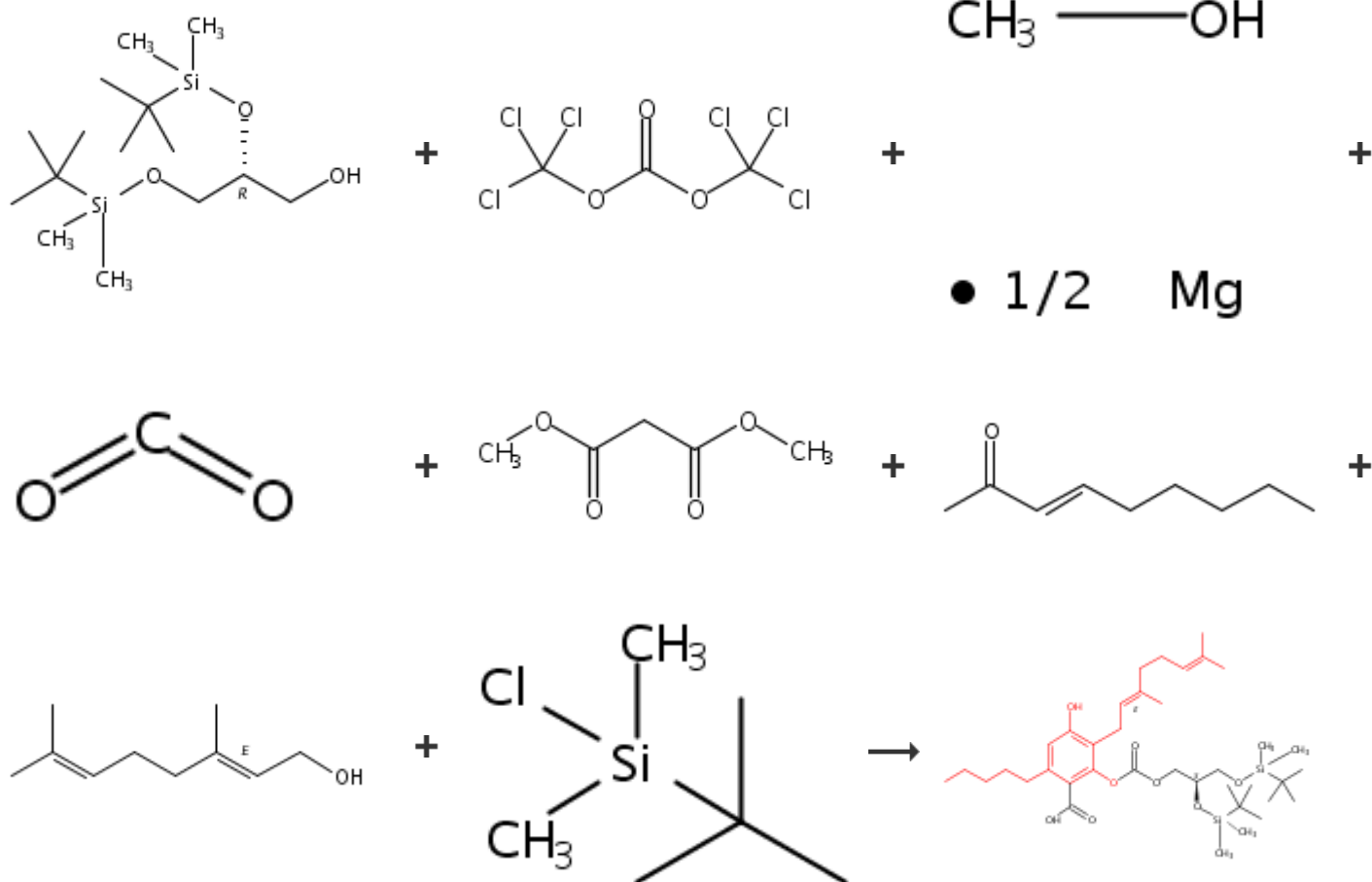
### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 7, Solvents: 5, Steps: 7, Stages: 9, Most stages in any one step: 2

### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 8, Reagents: 8, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

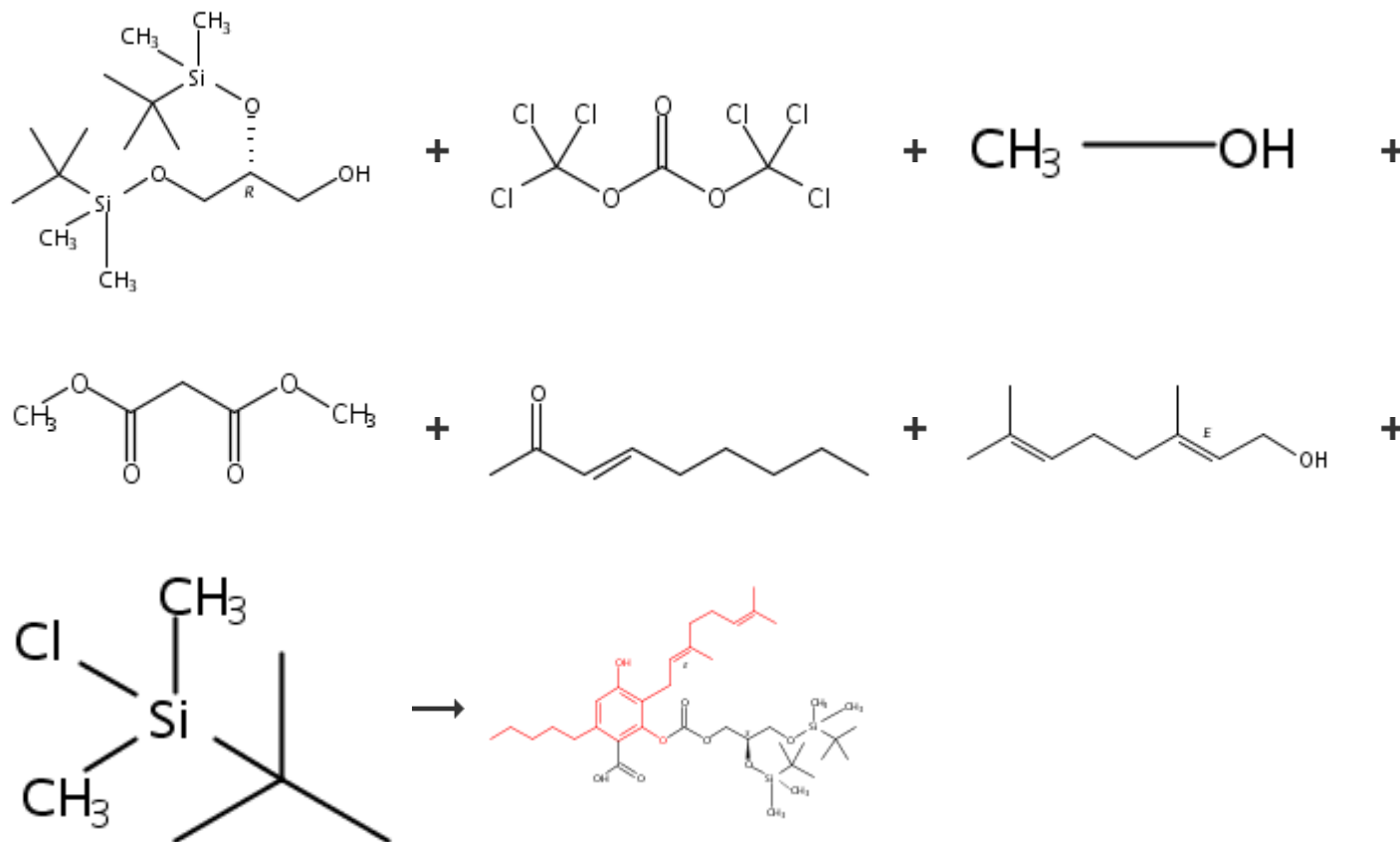
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 333. 8 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 9, Solvents: 5, Steps: 8, Stages: 11, Most stages in any one step: 2

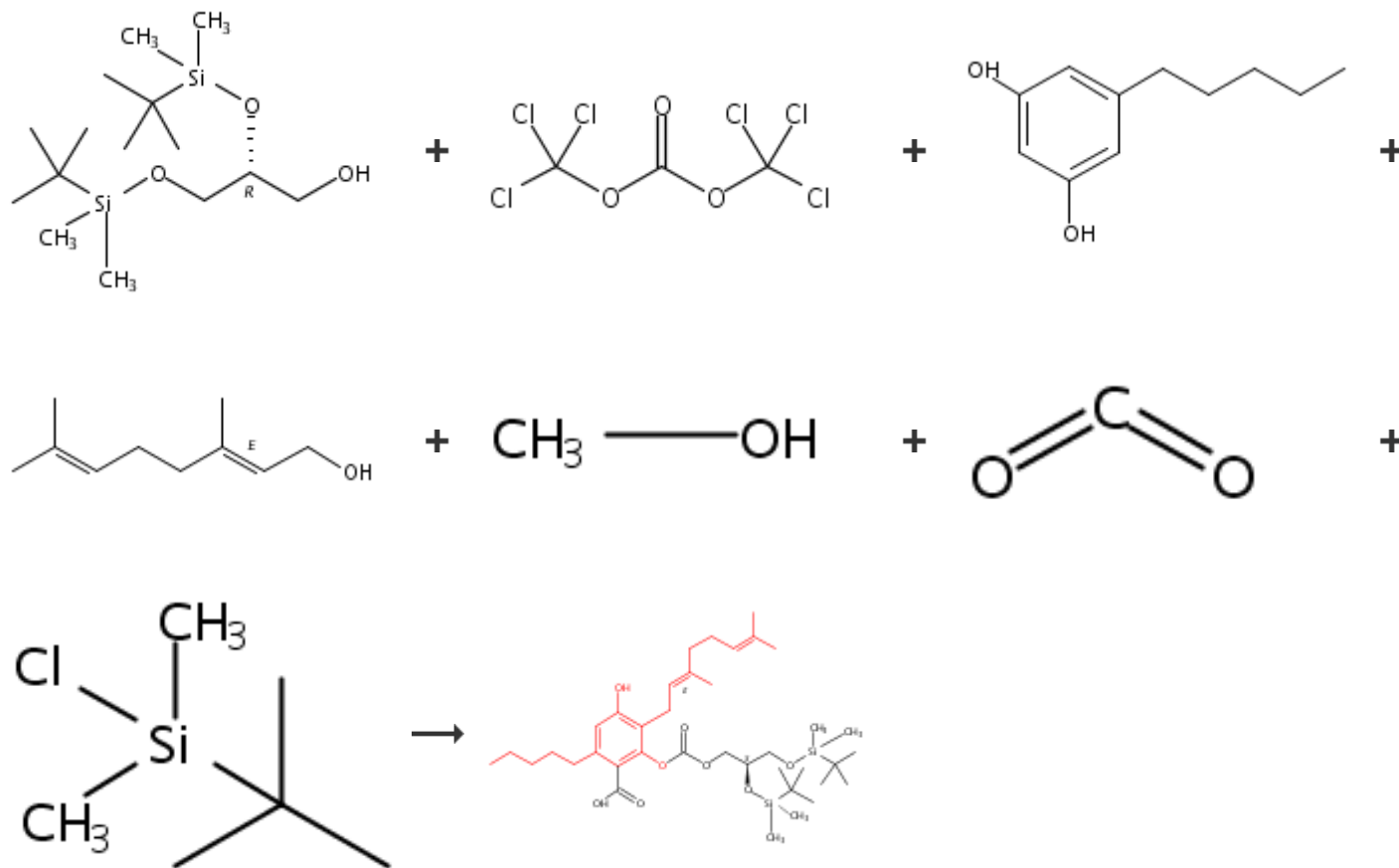
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 334. 7 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 335. 7 Steps (Converging)

### Notes

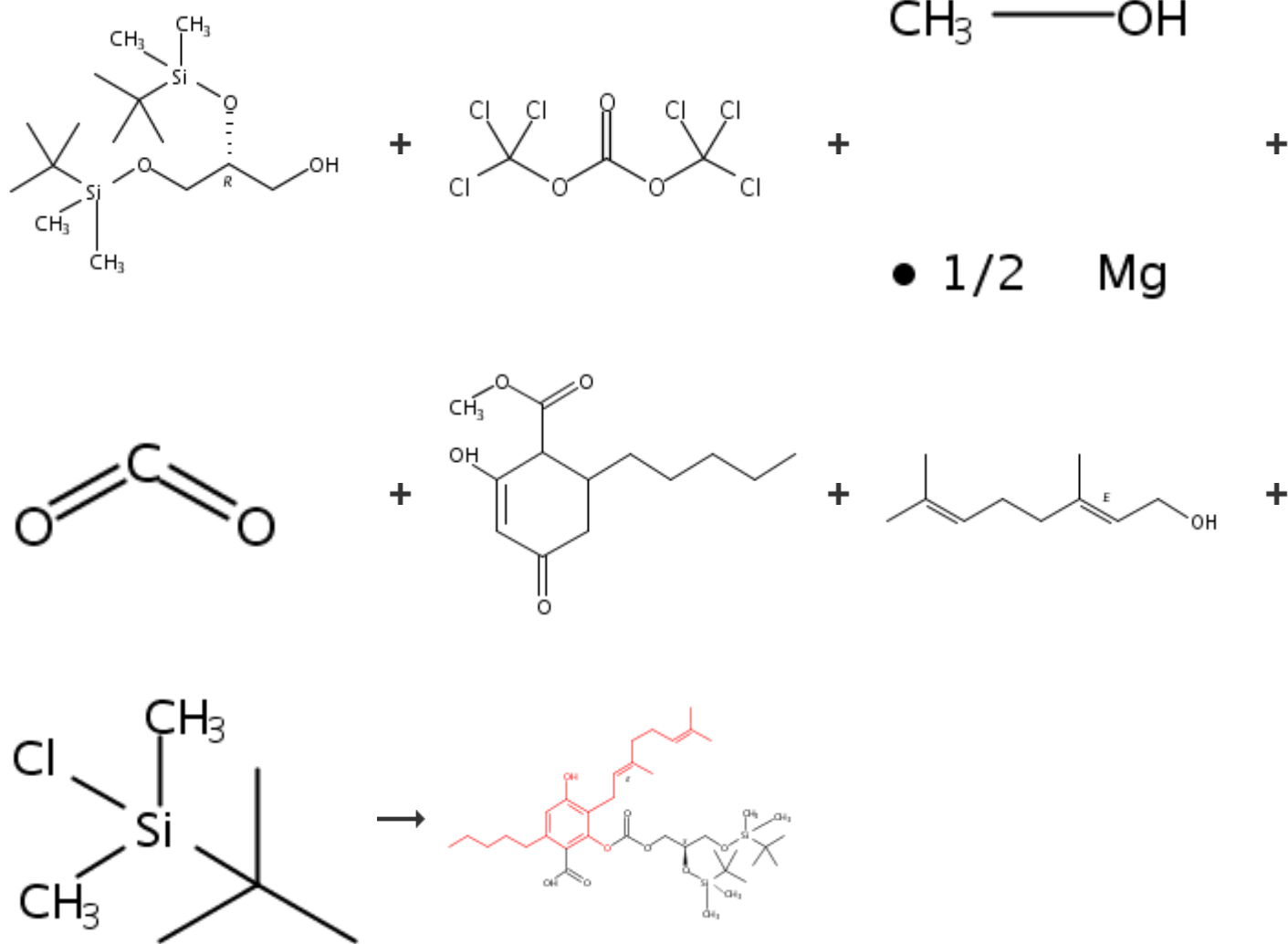
in the dark, exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 6, Solvents: 5, Steps: 7, Stages: 9, Most stages in any one step: 2

### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 6, Solvents: 5, Steps: 7, Stages: 9, Most stages in any one step: 2

### References

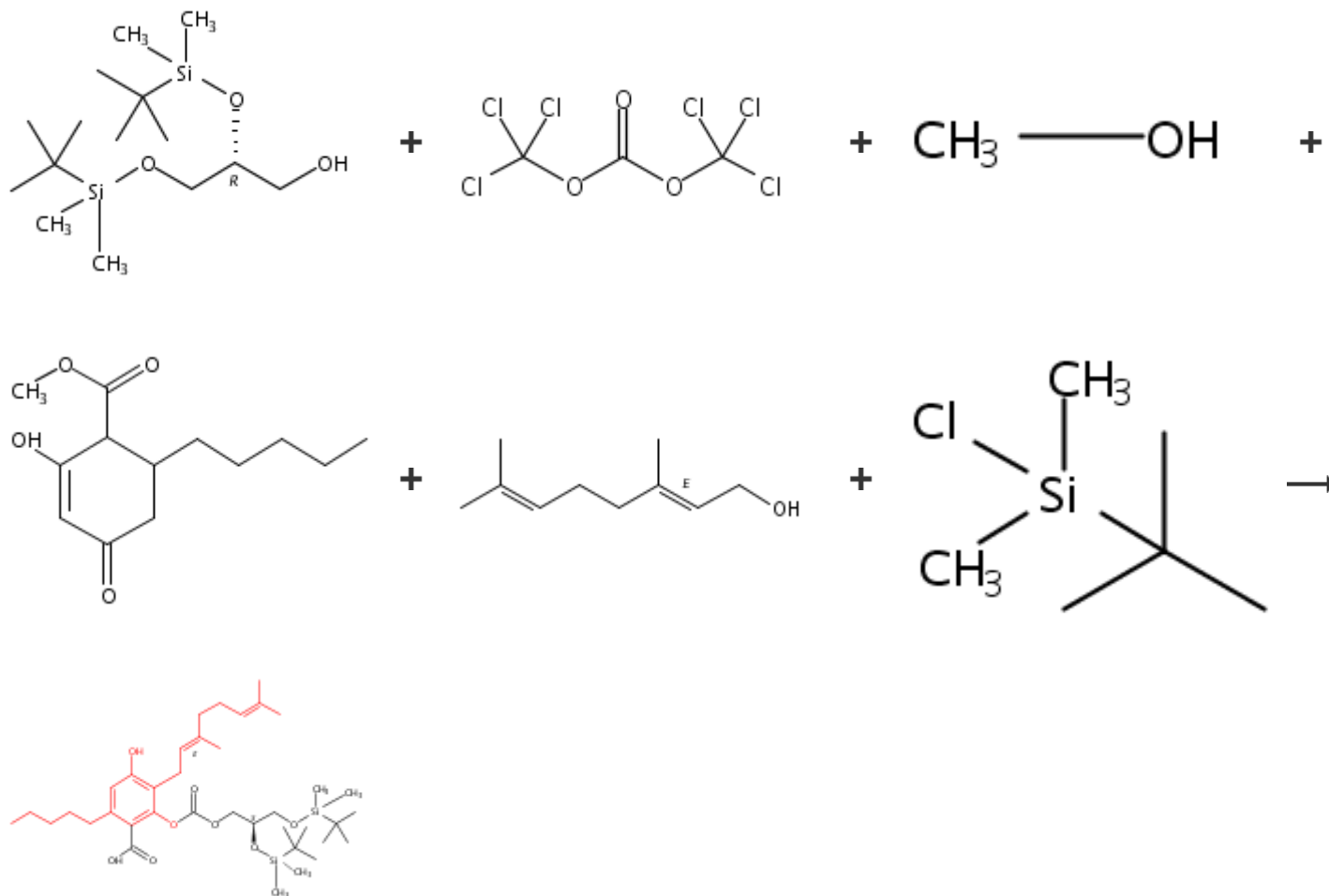
#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

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### 336. 7 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 7, Solvents: 5, Steps: 7, Stages: 9, Most stages in any one step: 2

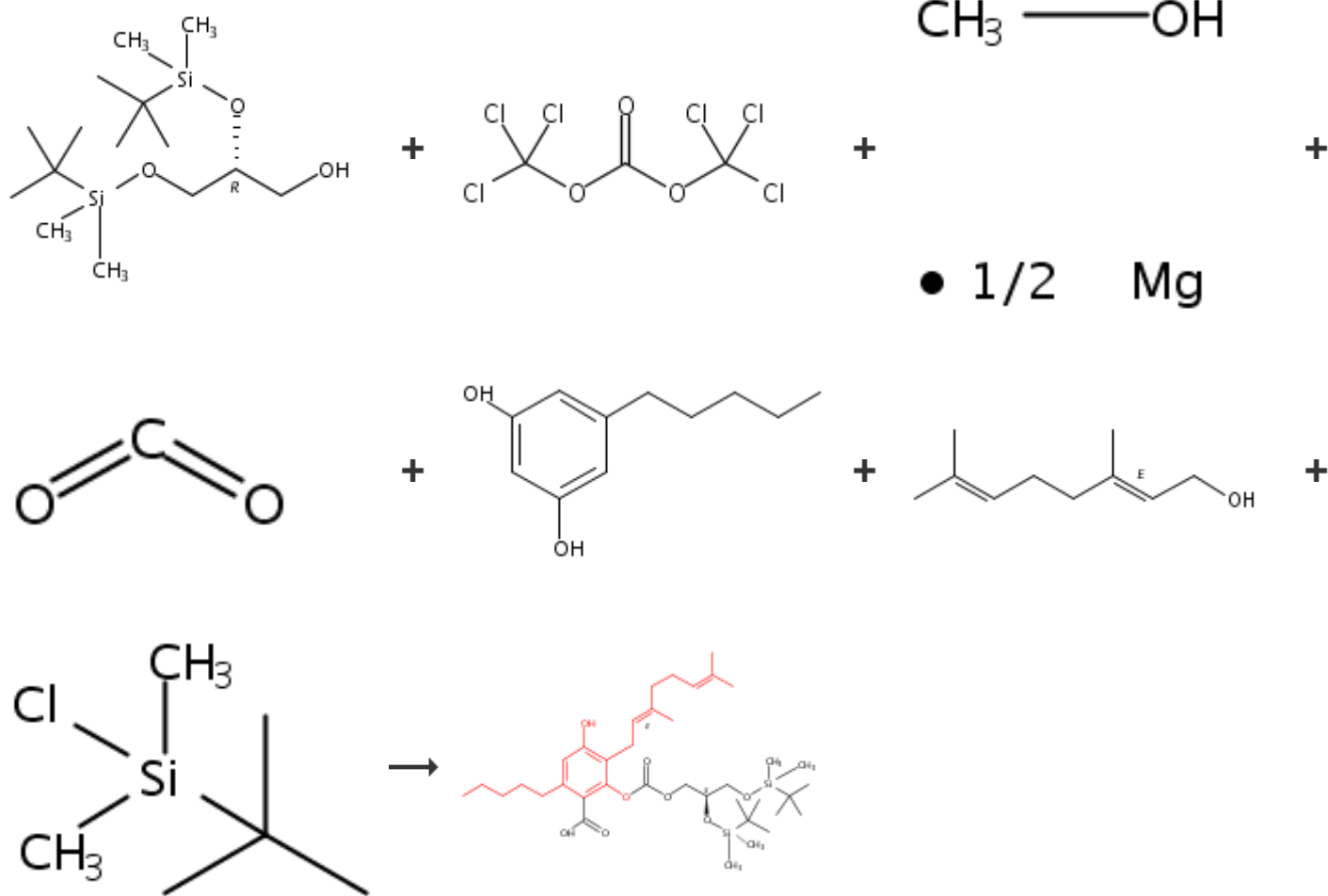
### References

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By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 337. 6 Steps (Converging)



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 140°C
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 338. 6 Steps (Converging)

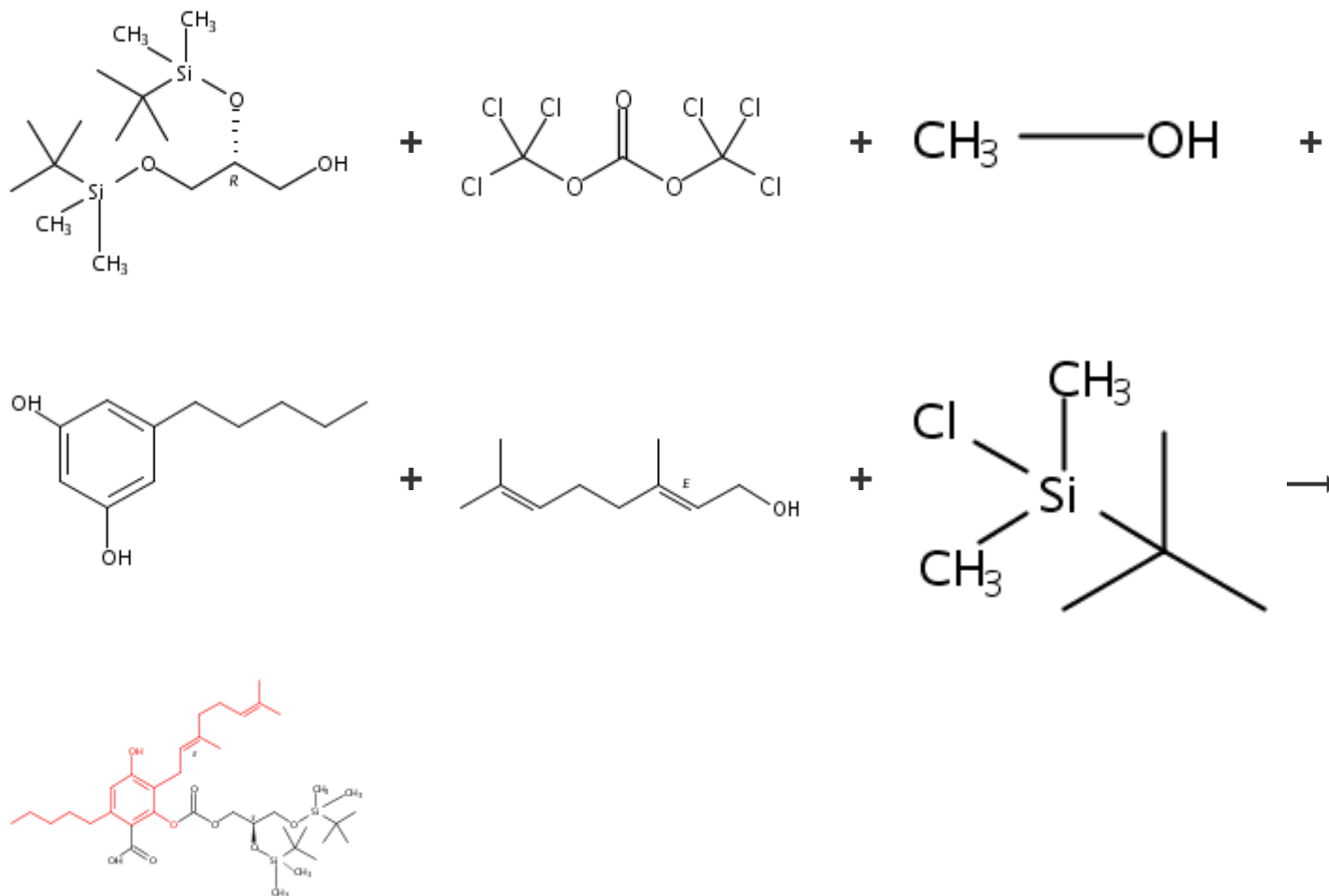
### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 5, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 339. 6 Steps (Converging)

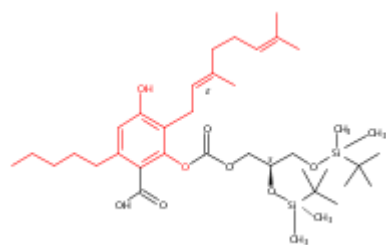
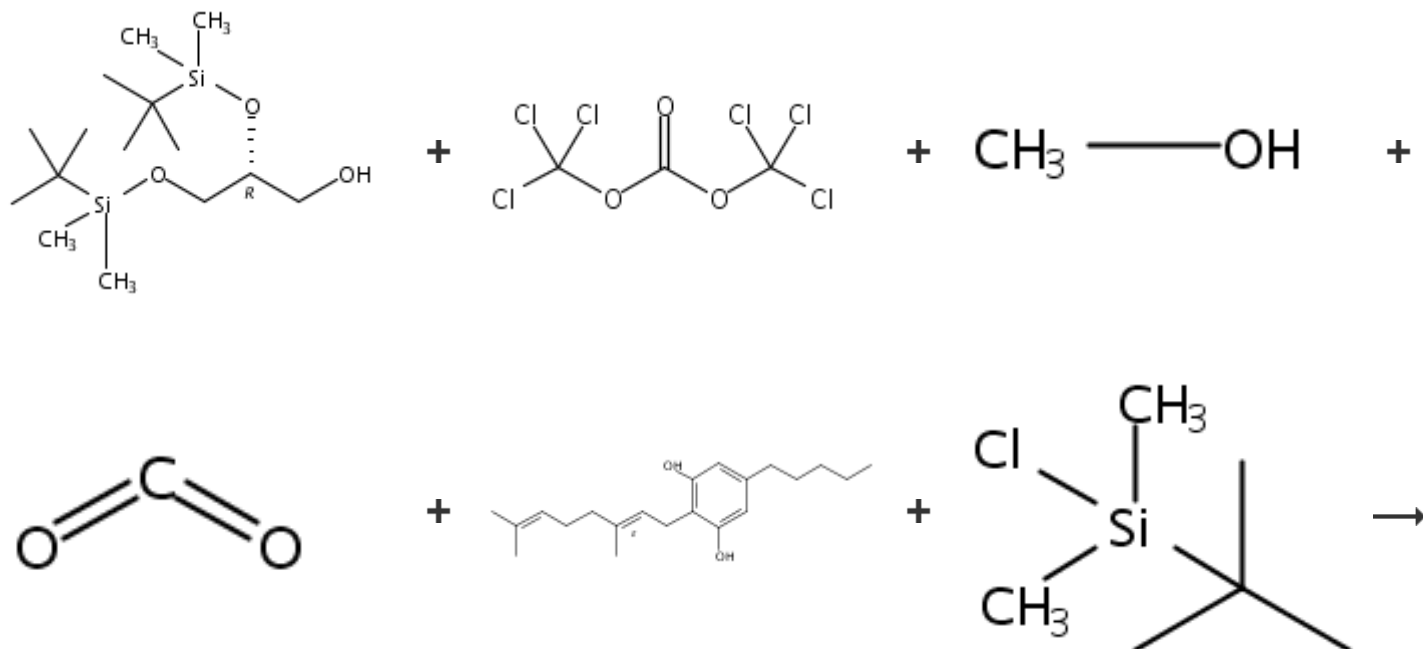
### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 6, Solvents: 4, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



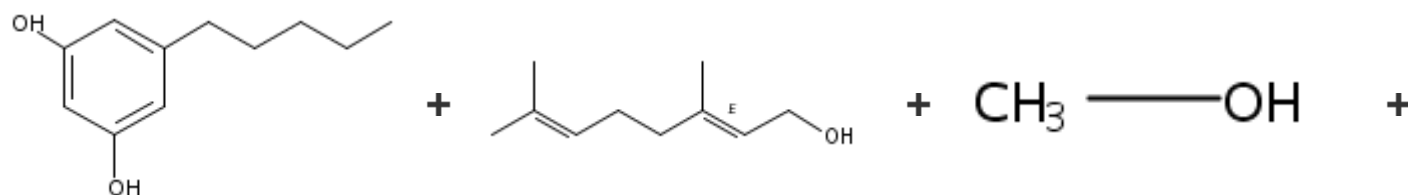
## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 340. 6 Steps (Converging)



### Notes

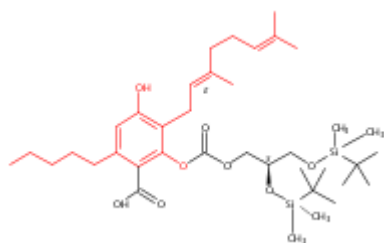
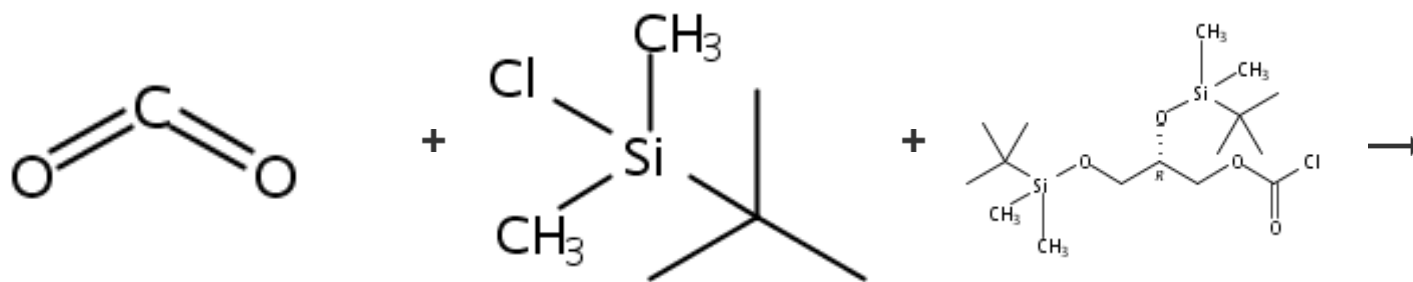
exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 5, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017



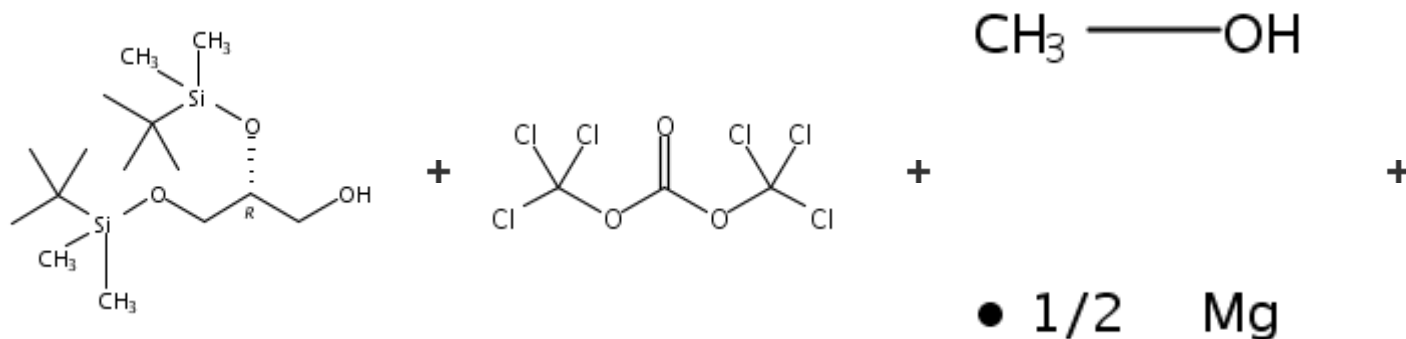
## Overview

### Steps/Stages

- 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:DMF, 140°C
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 341. 5 Steps (Converging)



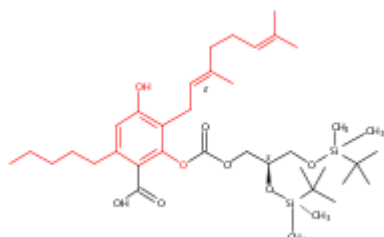
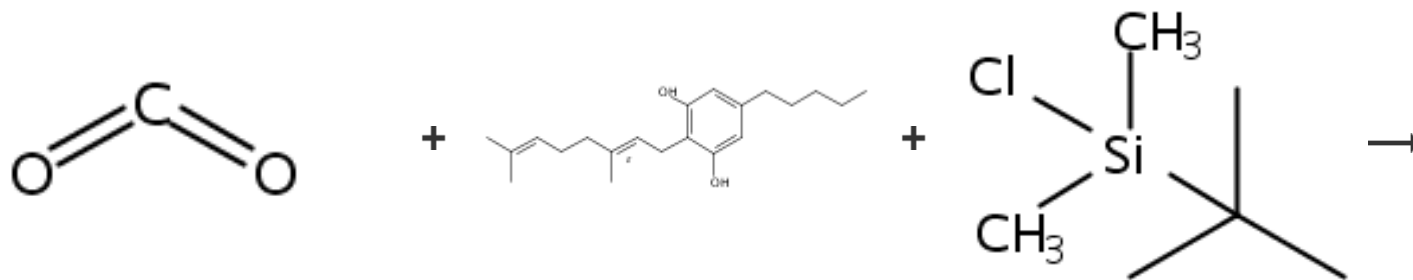
### Notes

in the dark, exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 6, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 S:DMF, 140°C
- 2.1 S:DMF, 1 h, 120°C
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 4, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

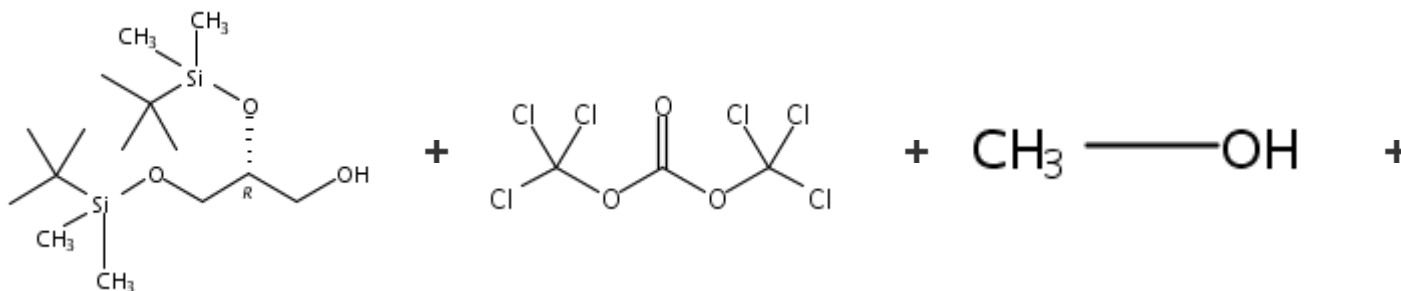
### References

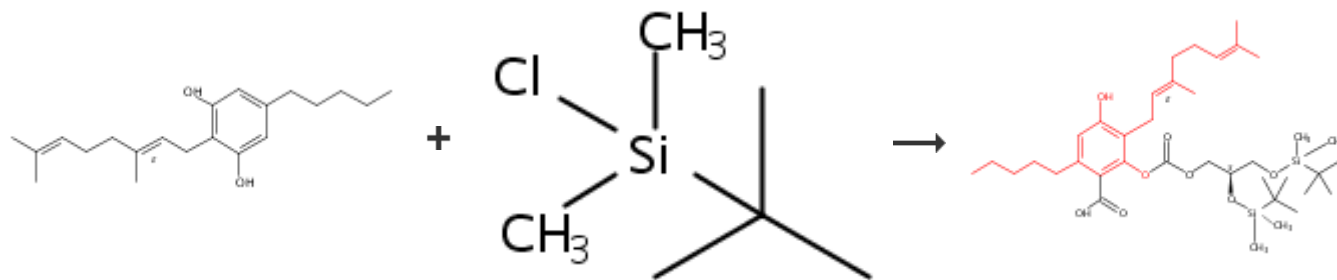
[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
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### 342. 5 Steps (Converging)





## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Mg, S:MeOH, rt
- 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 3.2 R:NaCl, S:H<sub>2</sub>O
- 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 5, Solvents: 4, Steps: 5, Stages: 7, Most stages in any one step: 2

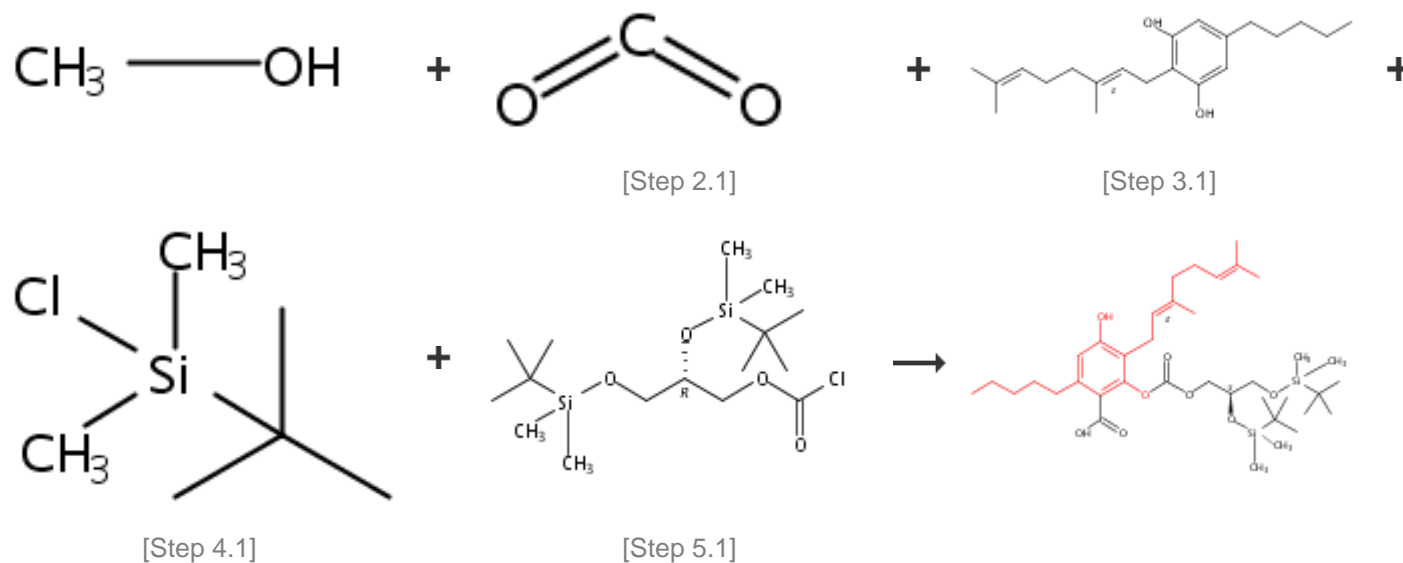
### References

#### [Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 343. 5 Steps



## Overview

### Steps/Stages

### Notes



- 1.1 R:Mg, S:MeOH, rt  
 2.1 S:DMF, 140°C  
 3.1 S:DMF, 1 h, 120°C  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

2) exothermic reaction, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, Reactants: 5, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

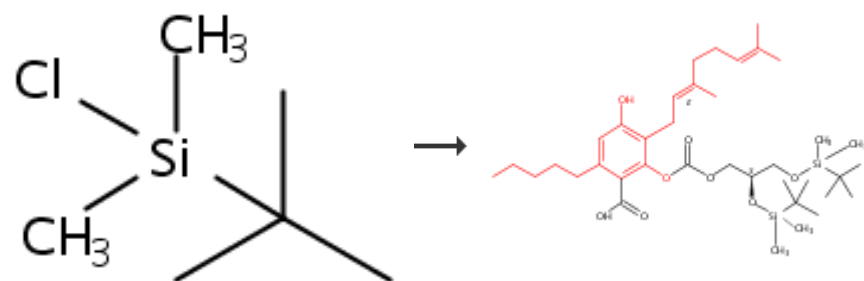
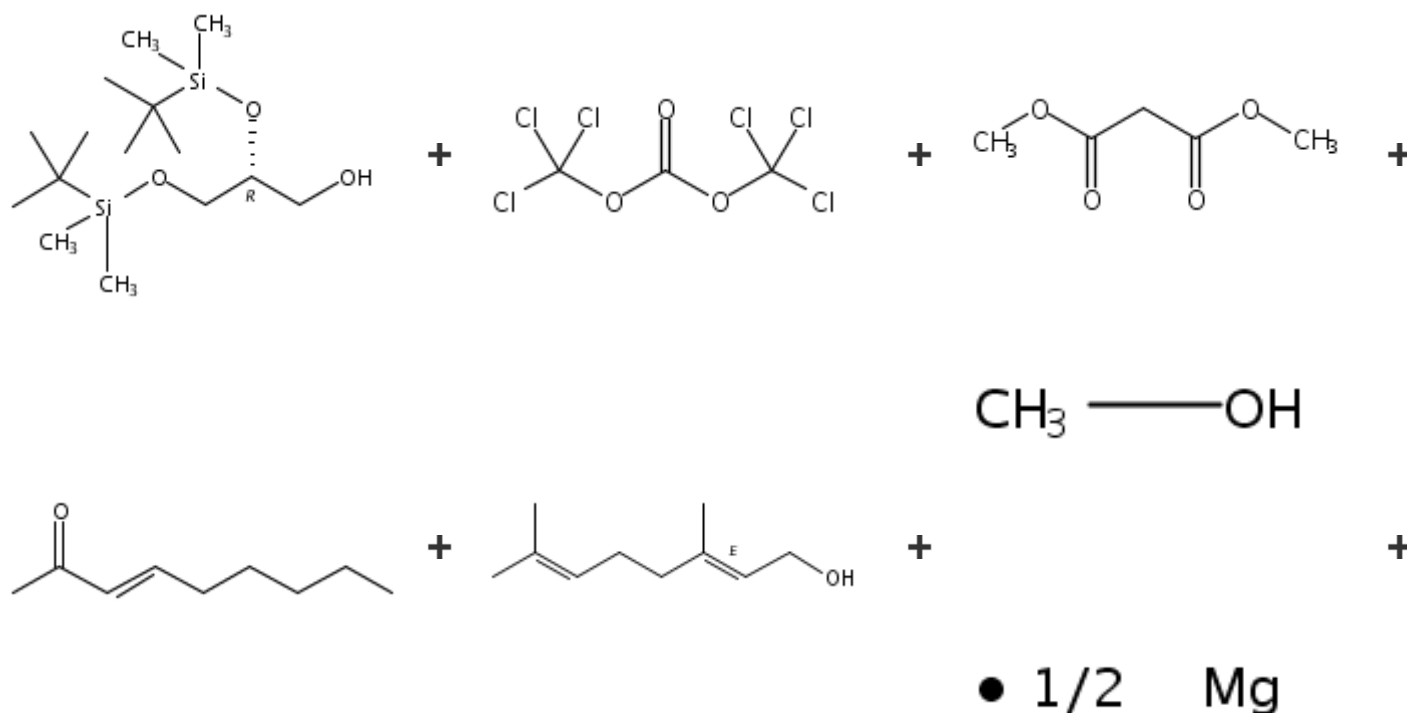
### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 344. 7 Steps (Converging)



[Overview](#)

[Steps/Stages](#)

[Notes](#)

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt  
 1.2 R:H<sub>2</sub>O, rt  
 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 5.2 R:NaCl, S:H<sub>2</sub>O  
 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 8, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

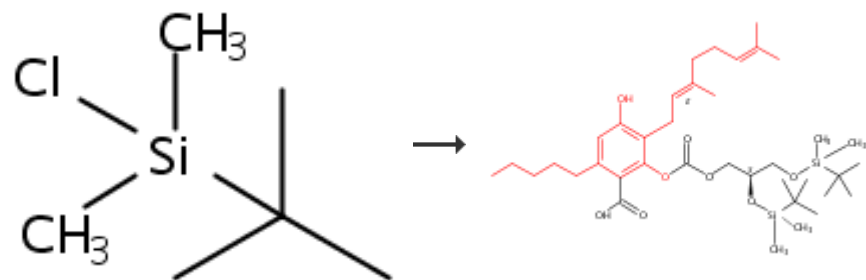
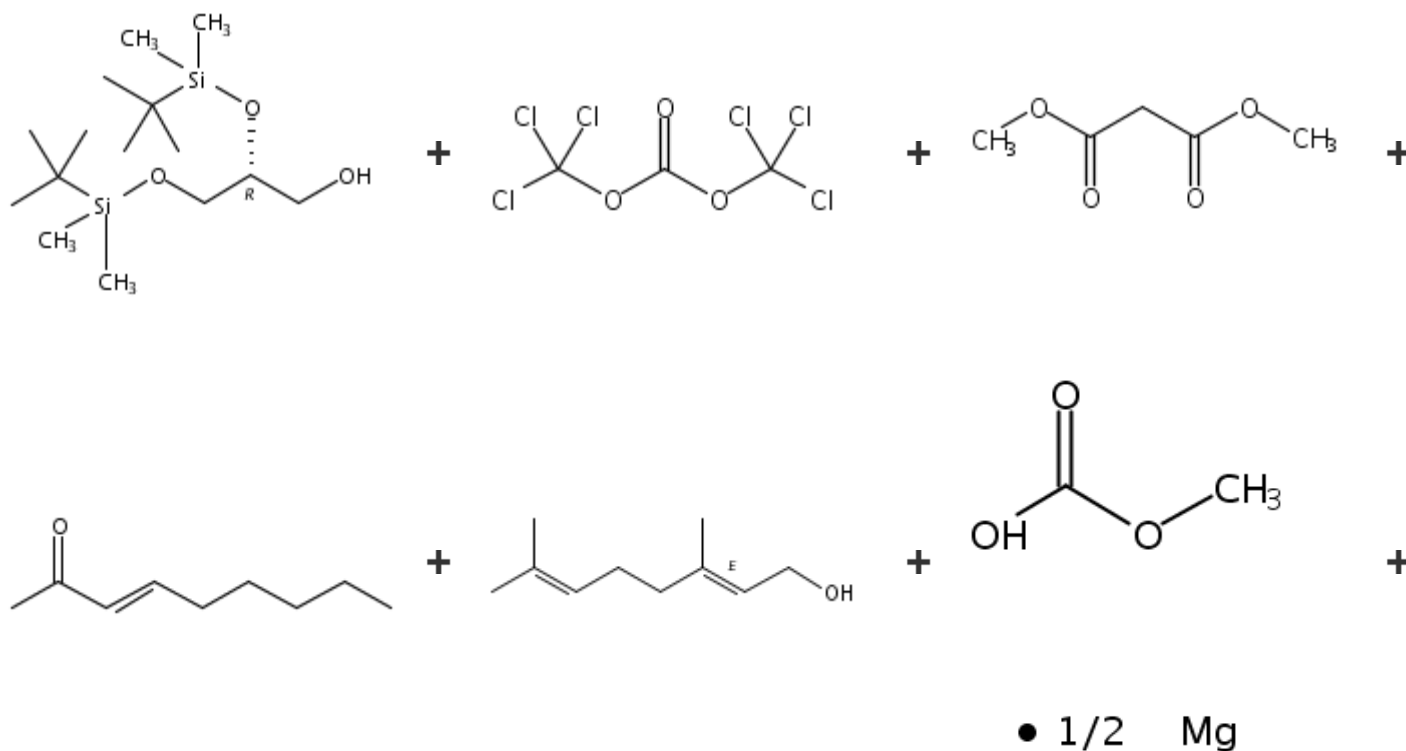
#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 345. 7 Steps (Converging)



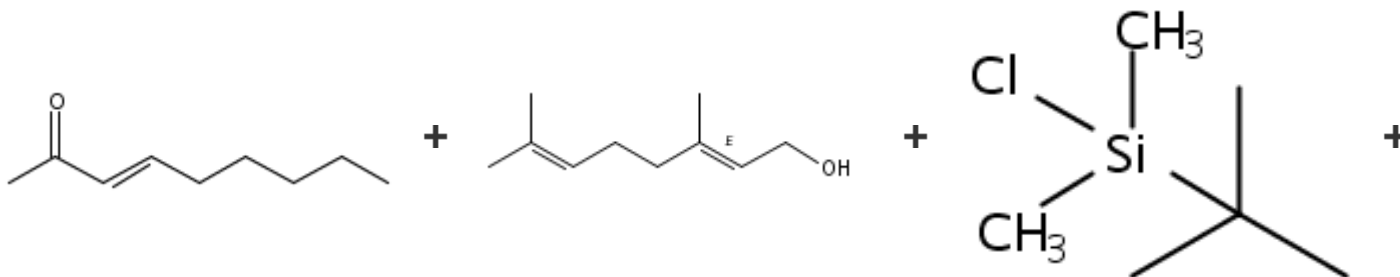
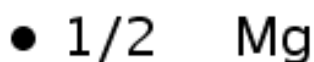
## Overview

## Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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## 346. 7 Steps (Converging)



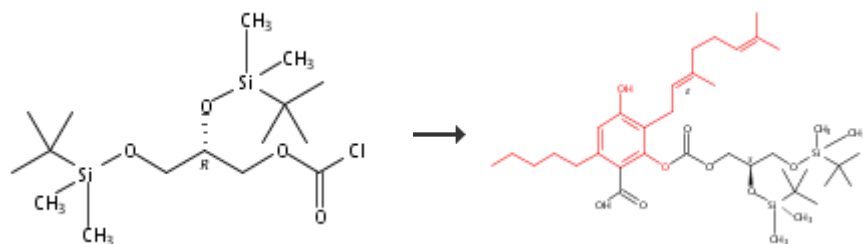
## Notes

in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 8, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

## References

[Biosynthesis of cannabinoid prodrugs](#)

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 7, Reagents: 8, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

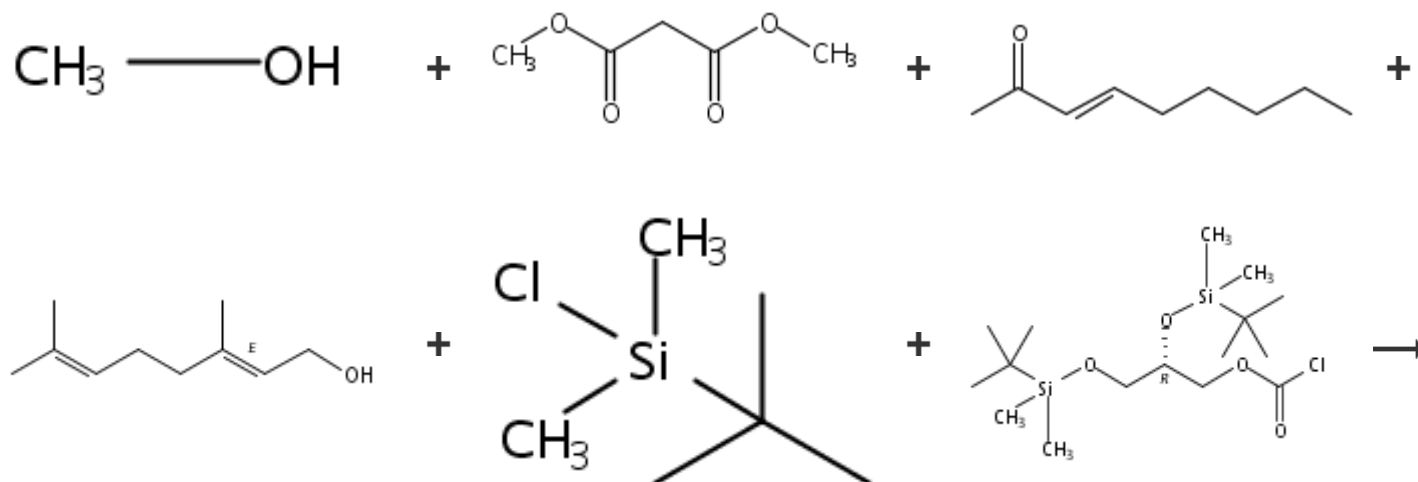
[Biosynthesis of cannabinoid prodrugs](#)

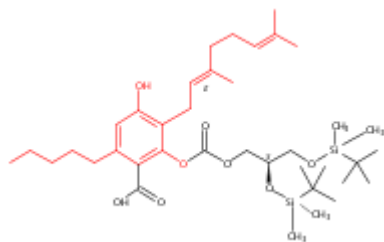
By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 347. 7 Steps (Converging)





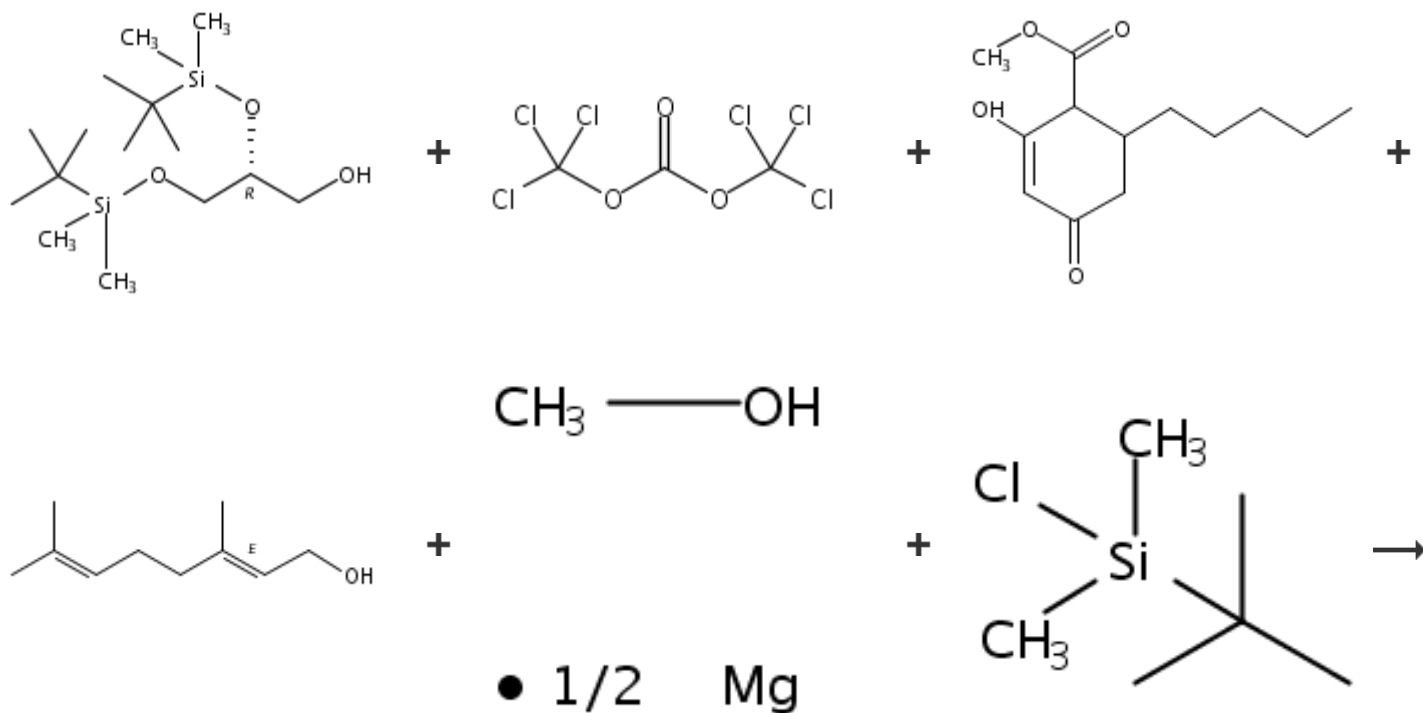
## Overview

### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt
- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 348. 6 Steps (Converging)



### Notes

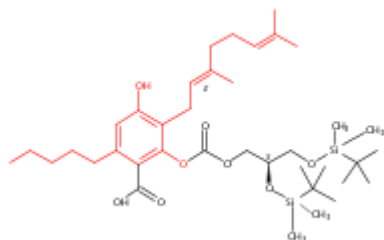
in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 9, Solvents: 5, Steps: 7, Stages: 10, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.

From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 6, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

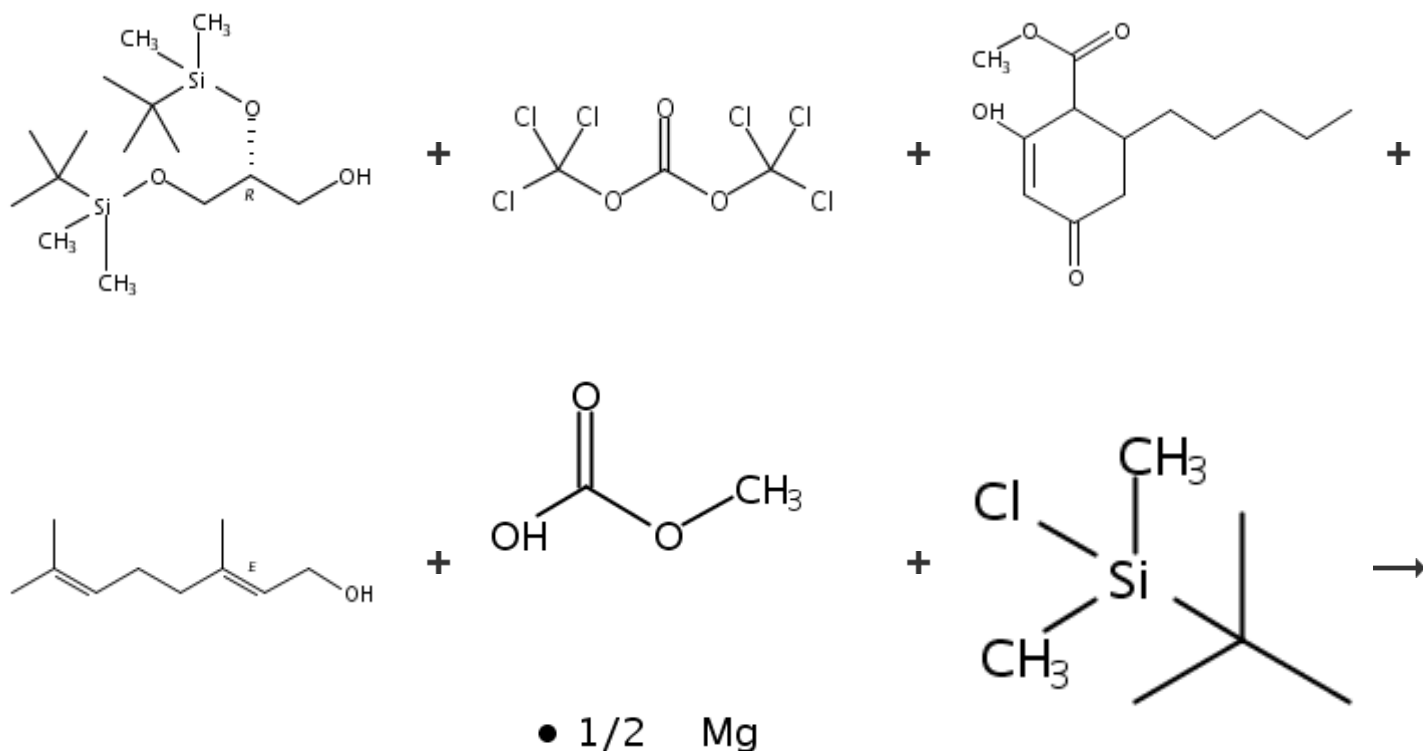
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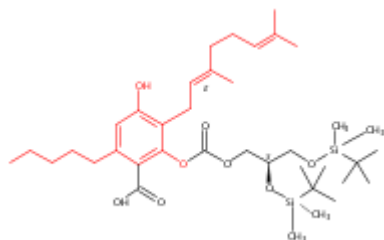
#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
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### 349. 6 Steps (Converging)





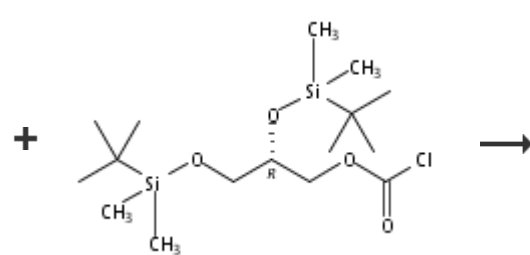
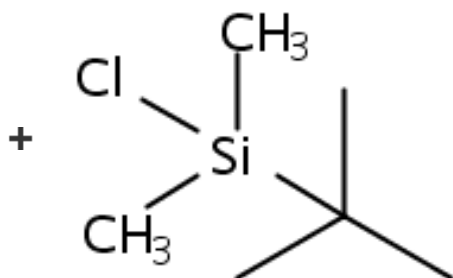
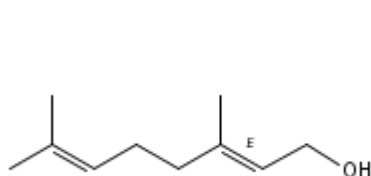
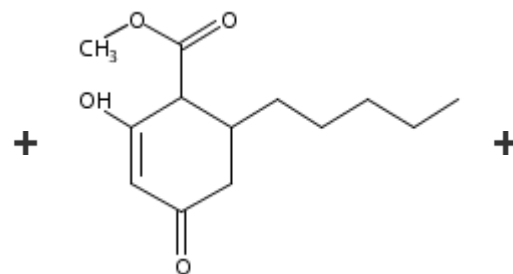
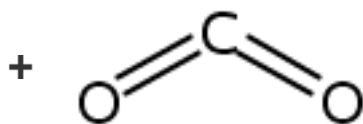
## Overview

### Steps/Stages

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 350. 6 Steps (Converging)



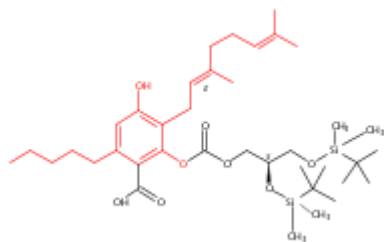
### Notes

in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 6, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017



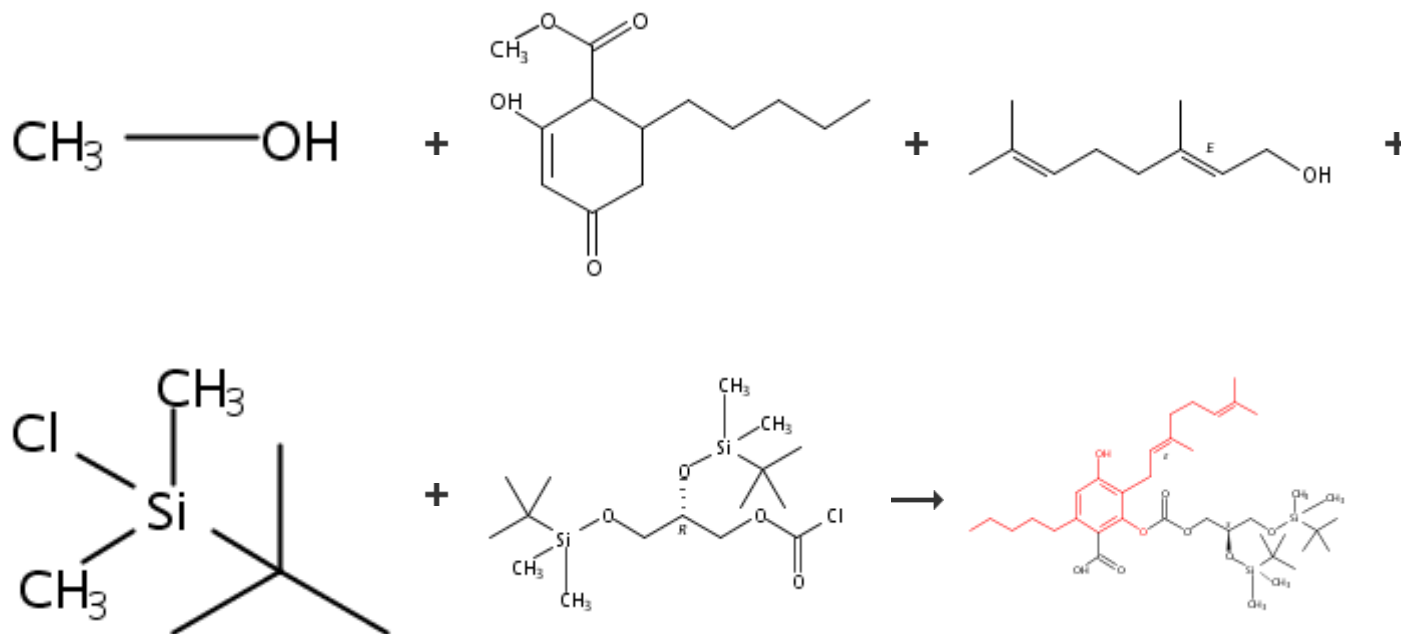
## Overview

### Steps/Stages

- 1.1 S:DMF, 140°C
- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 351. 6 Steps (Converging)



## Overview

### Steps/Stages

### Notes

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 6, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
From PCT Int. Appl., 2017181118, 19 Oct 2017

### Notes



- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C  
 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 4.2 R:NaCl, S:H<sub>2</sub>O  
 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 7, Solvents: 5, Steps: 6, Stages: 8, Most stages in any one step: 2

### References

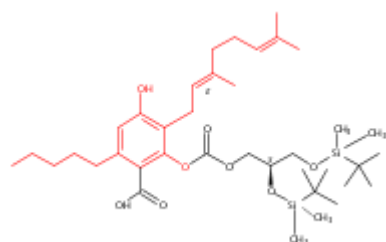
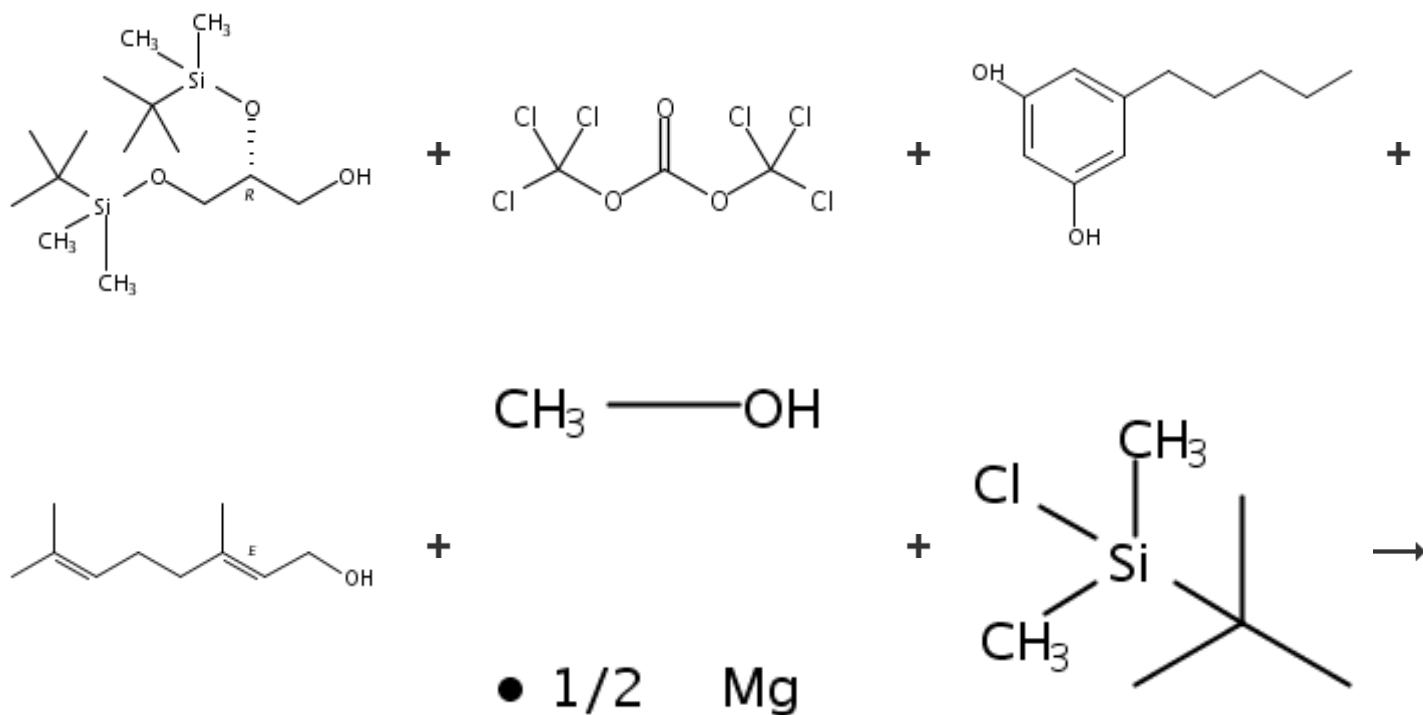
#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.

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### 352. 5 Steps (Converging)



[Overview](#)

Steps/Stages

Notes

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 5, Solvents: 4, Steps: 5, Stages: 7, Most stages in any one step: 2

### References

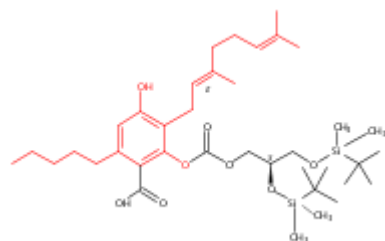
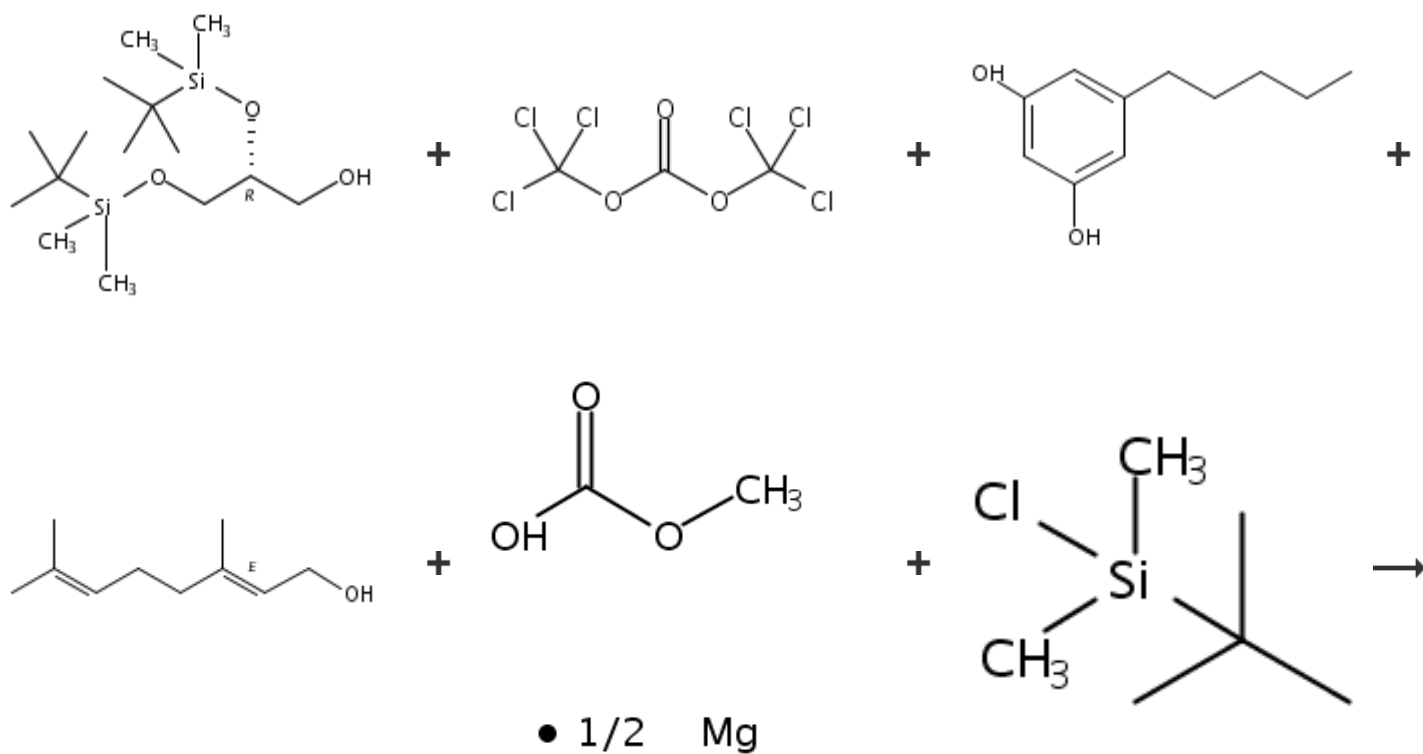
#### [Biosynthesis of cannabinoid prodrugs](#)

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### 353. 5 Steps (Converging)



[Overview](#)

**Steps/Stages**

**Notes**

- 1.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 3-5 h, 0°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

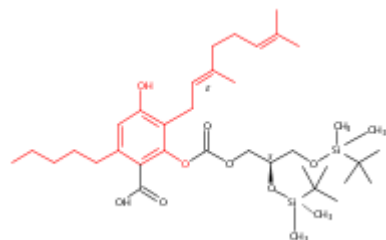
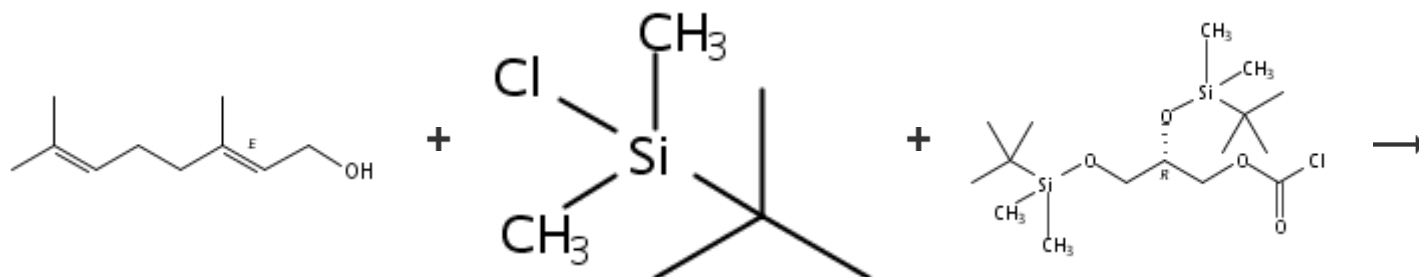
### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 354. 5 Steps (Converging)



[Overview](#)

Steps/Stages

Notes

- 1.1 S:DMF, 140°C  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:DMF, 1 h, 120°C  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

exothermic reaction, in the dark, conversion = 40%, alternative preparation shown, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 6, Reagents: 5, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

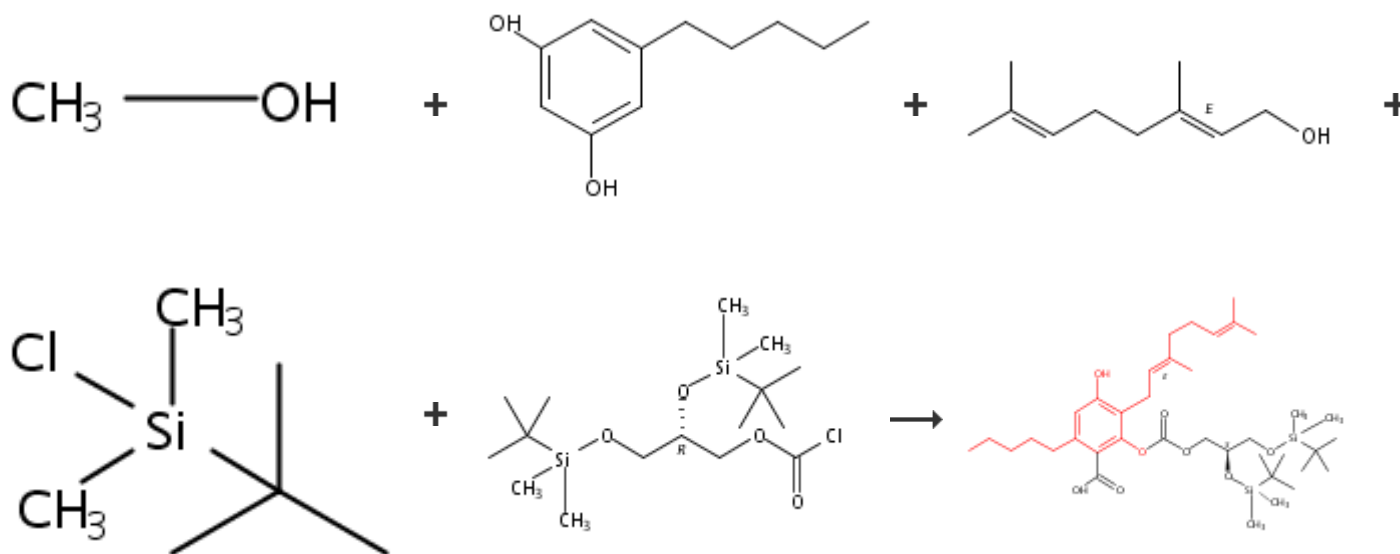
### References

#### Biosynthesis of cannabinoid prodrugs

By Peet, Ricard C. and Kavarana, Malcolm J.  
 From PCT Int. Appl., 2017181118, 19 Oct 2017

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### 355. 5 Steps (Converging)



### Overview

#### Steps/Stages

- 1.1 R:Mg, S:MeOH, rt  
 1.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt  
 2.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt  
 2.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2  
 3.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled  
 3.2 R:NaCl, S:H<sub>2</sub>O  
 4.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

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### 356. 6 Steps

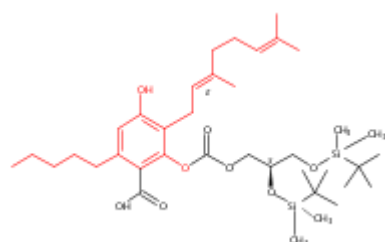
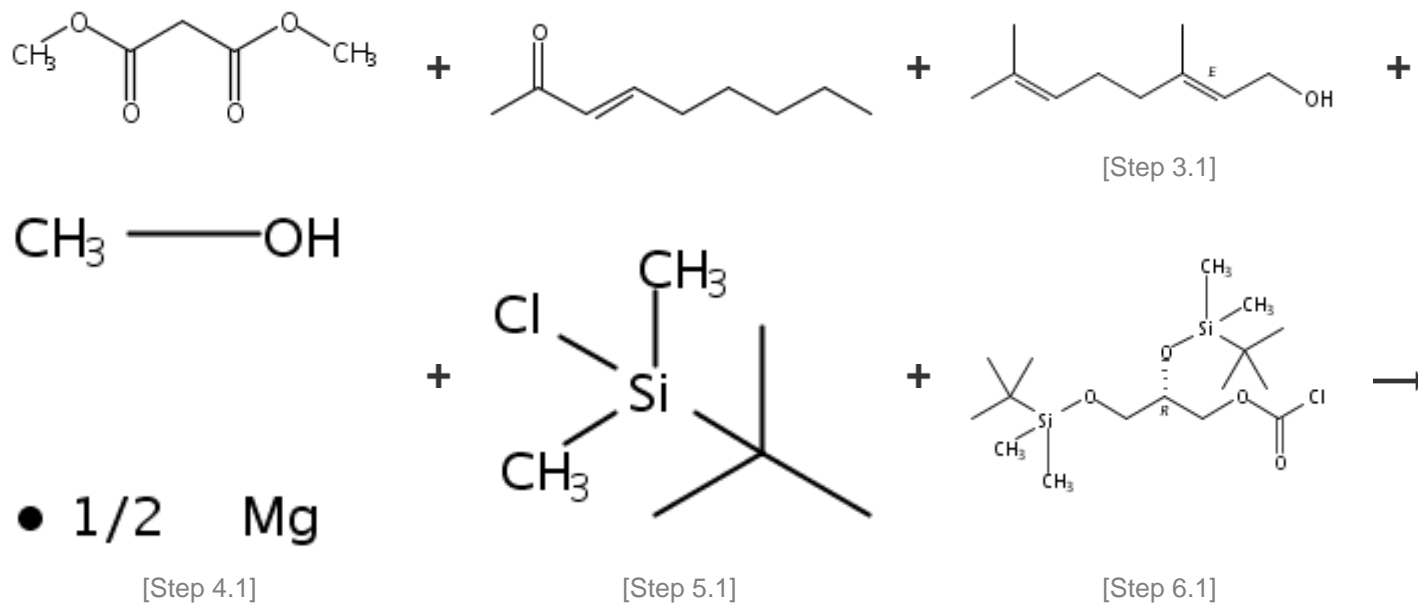
### Notes

in the dark, conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, alternative preparation shown, regioselective, alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 4, Steps: 5, Stages: 7, Most stages in any one step: 2

### References

#### Biosynthesis of cannabinoid prodrugs

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 From PCT Int. Appl., 2017181118, 19 Oct 2017



## Overview

### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

3) in the dark, 4) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

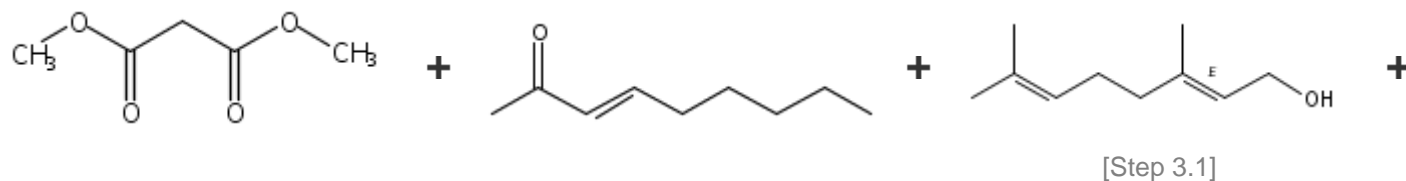
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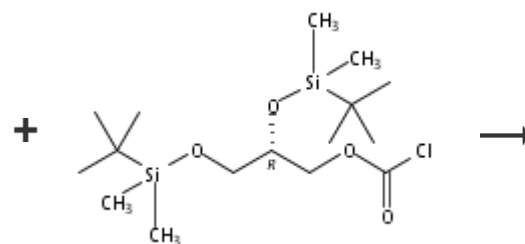
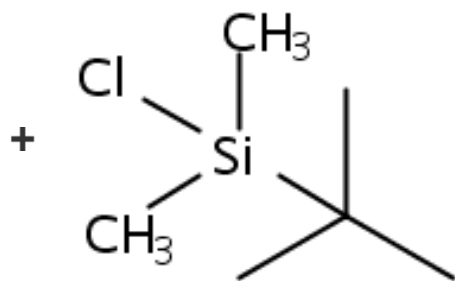
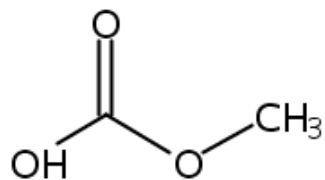
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### 357. 6 Steps



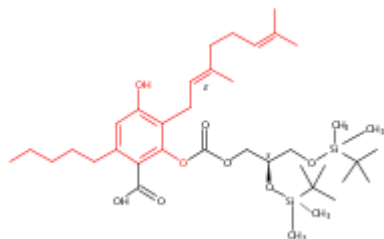


• 1/2 Mg

[Step 4.1]

[Step 5.1]

[Step 6.1]



## Overview

### Steps/Stages

- 1.1 R:NaOMe, S:MeOH, rt; 3 h, reflux; reflux → rt
- 1.2 R:H<sub>2</sub>O, rt
- 2.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 3.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 4.1 S:DMF, 1 h, 120°C
- 4.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 5.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 5.2 R:NaCl, S:H<sub>2</sub>O
- 6.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

### Notes

3) in the dark, 4) conversion = 40%, alternative preparation shown, 5) alternative preparation shown, regioselective, 6) alternative preparation shown, Reactants: 6, Reagents: 8, Solvents: 5, Steps: 6, Stages: 9, Most stages in any one step: 2

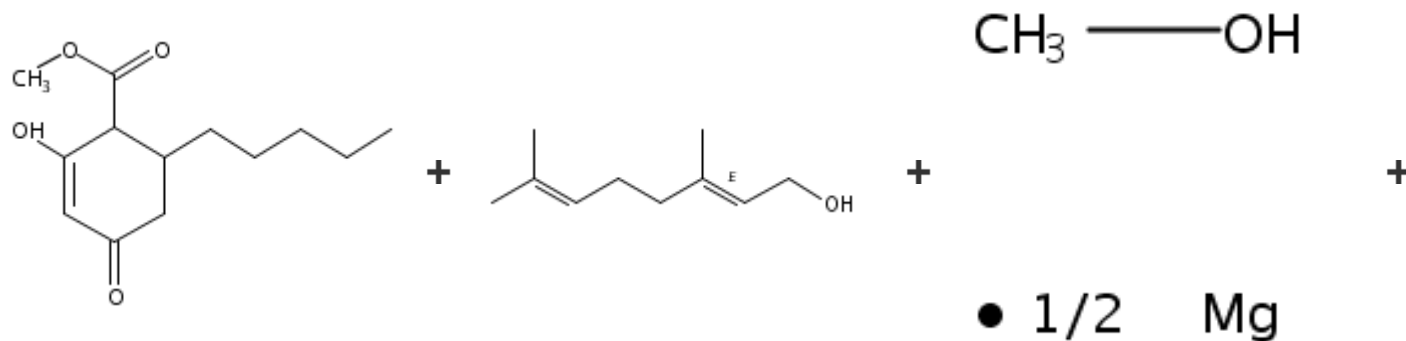
### References

[Biosynthesis of cannabinoid prodrugs](#)

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From PCT Int. Appl., 2017181118, 19 Oct 2017

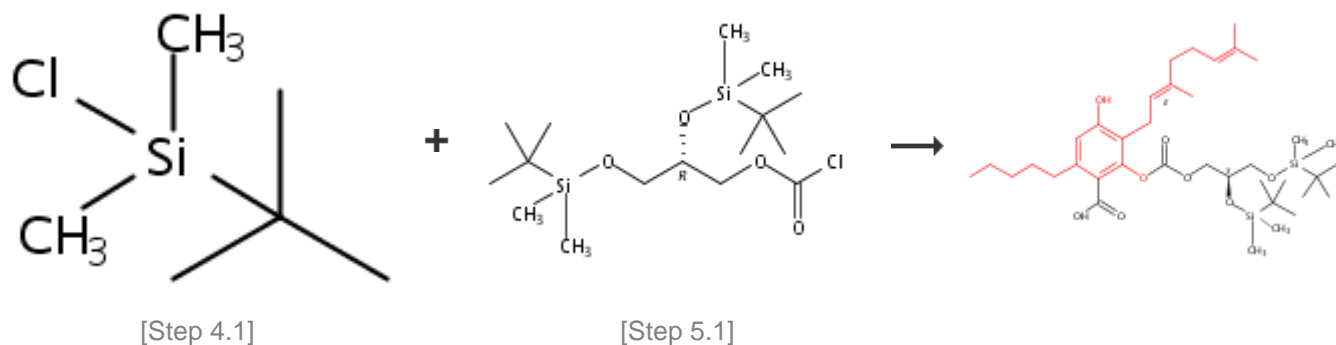
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### 358. 5 Steps



[Step 2.1]

[Step 3.1]

[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:H<sub>2</sub>O, cooled; 50°C; 3 h, 50°C; 50°C → rt
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, rt, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

**Notes**

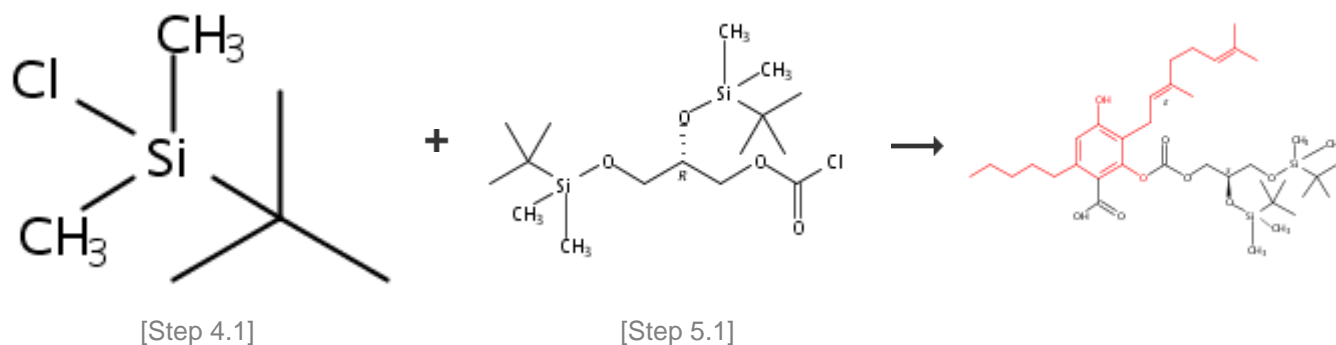
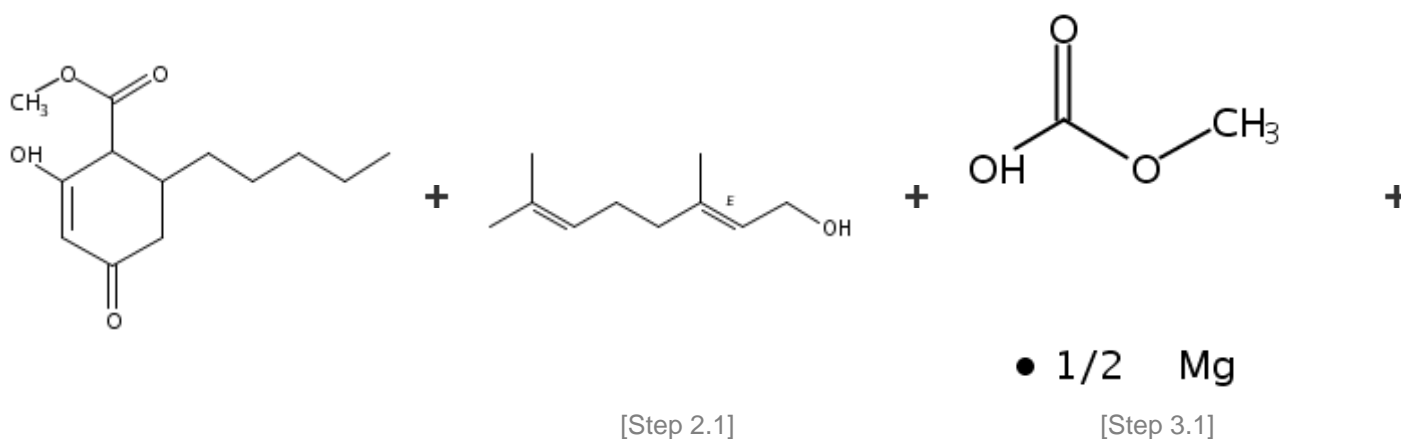
2) in the dark, 3) conversion = 85%, alternative preparation shown, reaction in a sealed pressure vessel, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

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**359. 5 Steps**

[Overview](#)**Steps/Stages**

- 1.1 R:Br<sub>2</sub>, S:DMF, rt; 90 min, rt → 80°C; 80°C → 160°C; 10 h, 160°C
- 2.1 R:*p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, S:CHCl<sub>3</sub>, 12 h, rt
- 3.1 S:DMF, 1 h, 120°C
- 3.2 R:HCl, S:MeOH, S:H<sub>2</sub>O, S:CHCl<sub>3</sub>, pH 2
- 4.1 R:1H-Imidazole, S:CH<sub>2</sub>Cl<sub>2</sub>, cooled
- 4.2 R:NaCl, S:H<sub>2</sub>O
- 5.1 R:Et<sub>3</sub>N, S:CH<sub>2</sub>Cl<sub>2</sub>, 0°C; rt

**Notes**

2) in the dark, 3) conversion = 40%, alternative preparation shown, 4) alternative preparation shown, regioselective, 5) alternative preparation shown, Reactants: 5, Reagents: 6, Solvents: 5, Steps: 5, Stages: 7, Most stages in any one step: 2

**References**[Biosynthesis of cannabinoid prodrugs](#)

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